UC-8100 Series Hardware User’s Manual

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The UC-8100 series computing platform is designed for embedded data acquisition applications. The computer comes with one or two RS-232/422/485 serial ports and dual 10/100 Mbps Ethernet LAN ports, as well as a Mini PCIe socket to support cellular modules. These versatile communication capabilities let users efficiently adapt the UC-8100 computers to a variety of complex communications solutions.

The following topics are covered in this chapter:

- Overview
- Model Descriptions
- Package Checklist
- Hardware Specifications
- Hardware Block Diagram
Overview

The UC-8100 Series is built around an ARMv7 Cortex-A8 RISC processor that has been optimized for use in energy monitoring systems, but is widely applicable to a variety of industrial solutions. With flexible interfacing options, this tiny embedded computer is a reliable and secure gateway for data acquisition and processing at field sites as well as a useful communication platform for many other large-scale deployments.

Model Descriptions

The UC-8100 Series includes the following models:

- **UC-8131-LX**: RISC-based platform with 300 MHz CPU, 2 Ethernet ports, 1 serial port, 8 GB eMMC, SD socket, USB port, and Moxa Industrial Linux pre-installed
- **UC-8132-LX**: RISC-based platform with 300 MHz CPU, mPCIe socket for cellular/Wi-Fi module, 2 Ethernet ports, 2 serial ports, 8 GB eMMC, SD socket, USB port, and Moxa Industrial Linux pre-installed
- **UC-8162-LX**: RISC-based platform with 600 MHz CPU, mPCIe socket for cellular/Wi-Fi module, 2 Ethernet ports, 2 serial ports, 8 GB eMMC, SD socket, USB port, and Moxa Industrial Linux pre-installed
- **UC-8112-LX**: RISC-based platform with 1 GHz CPU, mPCIe socket for cellular/Wi-Fi module, 2 Ethernet ports, 2 serial ports, 8 GB eMMC, SD socket, USB port, and Moxa Industrial Linux pre-installed

Package Checklist

Before deploying the UC-8100 computer, verify that the package contains the following items:

- UC-8100 embedded computer
- Console cable
- Power jack
- 3-pin terminal block for power (Pre-installed on the UC-8100)
- 5-pin terminal block for UART x 2 (Pre-installed on the UC-8100)

*NOTE: Notify your sales representative if any of the above items are missing or damaged.*

Hardware Specifications

*NOTE* The latest specifications for Moxa’s products can be found at [https://www.moxa.com](https://www.moxa.com).
Hardware Block Diagram
The UC-8100 Series of embedded computers are compact and rugged, making them suitable for industrial applications. The LED indicators allow users to monitor performance and identify trouble spots quickly, and the multiple ports can be used to connect a variety of devices. The UC-8100 Series comes with a reliable and stable hardware platform that lets you devote the bulk of your time to application development. In this chapter, we provide basic information about the embedded computer’s hardware and its various components.

The following topics are covered in this chapter:

- **Appearance**
- **LED Indicators**
- **Default Programmable Button Operations**
  - Diagnosing Device and Subsystem Failures
- **Reset to Default Button**
- **Real Time Clock**
- **Placement Options**
  - DIN Rail Mounting
  - Wall or Cabinet Mounting
Appearance

Front View

Top & Bottom Views
LED Indicators

Refer to the following table for information about each LED.

<table>
<thead>
<tr>
<th>LED Name</th>
<th>Color</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>USB</td>
<td>Green</td>
<td>Steady On: USB device is connected and working normally</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Off: USB device is not connected.</td>
</tr>
<tr>
<td>SD</td>
<td>Green</td>
<td>Steady On: SD Card inserted and working normally</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Off: SD Card is not detected</td>
</tr>
<tr>
<td>Power</td>
<td>Green</td>
<td>Power is on and the computer is working normally.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Off: Power is off.</td>
</tr>
<tr>
<td>LAN1/2 (On RJ45 connector)</td>
<td>Green</td>
<td>Steady On: 100 Mbps Ethernet link</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Blinking: Data transmitting</td>
</tr>
<tr>
<td></td>
<td>Yellow</td>
<td>Steady On: 10 Mbps Ethernet link</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Blinking: Data transmitting</td>
</tr>
<tr>
<td></td>
<td>Off</td>
<td>Ethernet is not connected</td>
</tr>
<tr>
<td>Wireless Signal Strength</td>
<td>Green</td>
<td>Number of glowing LEDs indicates signal strength</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 (Green + Yellow + Red): Excellent</td>
</tr>
<tr>
<td></td>
<td>Yellow</td>
<td>2 (Yellow + Red): Good</td>
</tr>
<tr>
<td></td>
<td>Red</td>
<td>1 (Red): Poor</td>
</tr>
<tr>
<td></td>
<td>Off</td>
<td>Wireless module is not detected</td>
</tr>
<tr>
<td>Diagnosis Programmable</td>
<td>Green</td>
<td>Refer to the section Chapter 3 in Hardware Manual for details.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>These 3 LEDs are programmable; refer to Chapter 5 in Hardware Manual for details.</td>
</tr>
</tbody>
</table>
Default Programmable Button Operations

The push button is used to diagnose device failure or to perform firmware restoration. After depressing the button, release it at the appropriate time to enter the desired mode to either diagnose your device or restore your device to the default configuration. See below for detailed instructions.

The LED indicators behave differently when diagnosing a device failure compared to performing a firmware restoration. See the following table for details.

<table>
<thead>
<tr>
<th>Status</th>
<th>Red LED</th>
<th>Yellow LED</th>
<th>Green LED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Executing diagnostics program</td>
<td>Blinking</td>
<td>Off</td>
<td>On</td>
</tr>
<tr>
<td>Resetting to default configuration</td>
<td>Blinking</td>
<td>Blinking</td>
<td>On</td>
</tr>
</tbody>
</table>

Diagnosing Device and Subsystem Failures

The red LED will start blinking once you press the push button. Keep the button pressed until the green LED is lit for the first time and then release the button to enter diagnostic mode to check which peripherals are available on the UC-8100-LX. When the diagnostic program is executing, the red LED will be blinking.

<table>
<thead>
<tr>
<th>Status</th>
<th>Red LED</th>
<th>Yellow LED</th>
<th>Green LED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diagnostics program is executing</td>
<td>Blinking</td>
<td>Off</td>
<td>On</td>
</tr>
</tbody>
</table>

The following two tables describe the diagnostics results related to hardware defects and system operation.

### Hardware Defects

If you observe any of these hardware issues, contact Moxa for further instructions.

<table>
<thead>
<tr>
<th>Status</th>
<th>Red LED</th>
<th>Yellow LED</th>
<th>Green LED</th>
</tr>
</thead>
<tbody>
<tr>
<td>UART1 device issue</td>
<td>On</td>
<td>On</td>
<td>Off</td>
</tr>
<tr>
<td>UART2 device issue (except UC-8131)</td>
<td>On</td>
<td>On</td>
<td>Blinking</td>
</tr>
<tr>
<td>LAN 1 device issue</td>
<td>On</td>
<td>Off</td>
<td>Off</td>
</tr>
<tr>
<td>LAN 2 device issue</td>
<td>On</td>
<td>Off</td>
<td>Blinking</td>
</tr>
<tr>
<td>Button device issue</td>
<td>On</td>
<td>Blinking</td>
<td>Off</td>
</tr>
<tr>
<td>TPM device issue</td>
<td>On</td>
<td>Blinking</td>
<td>Blinking</td>
</tr>
<tr>
<td>LED device issue</td>
<td>On</td>
<td>Off</td>
<td>Off</td>
</tr>
</tbody>
</table>

### System Operation

If you observe any of the following issues, check the item indicated by the LEDs.

<table>
<thead>
<tr>
<th>Status</th>
<th>Red LED</th>
<th>Yellow LED</th>
<th>Green LED</th>
</tr>
</thead>
<tbody>
<tr>
<td>CPU usage (over 90%)</td>
<td>Blinking</td>
<td>On</td>
<td>Off</td>
</tr>
<tr>
<td>RAM usage (over 90%)</td>
<td>Off</td>
<td>On</td>
<td>Off</td>
</tr>
<tr>
<td>Disk usage (over 90%)</td>
<td>Off</td>
<td>On</td>
<td>Blinking</td>
</tr>
<tr>
<td>File system corrupted</td>
<td>Blinking</td>
<td>On</td>
<td>Blinking</td>
</tr>
</tbody>
</table>
Reset to Default Button

Press and hold the **Reset Button** continuously for at least 5 seconds to load the **factory default configuration**. After the factory default configuration has been loaded, the system will reboot automatically. The **Ready** LED will blink on and off for the first 5 seconds, and then maintain a steady glow once the system has rebooted.

We recommend that you only use this function if the software is not working properly and you want to load factory default settings. The **Reset to Default** functionality is not designed to hard reboot the UC-8100.

**ATTENTION**

**Reset to Default preserves user’s data**

The **Reset to Default** function will NOT format the user directory and erase the user’s data. Using the Reset to default function will only load the configuration file. The rest of the user’s data stored in the Flash ROM will remain intact.

Real Time Clock

The UC-8100’s real time clock is powered by a non-rechargeable battery. When the computer is not plugged into a power supply, the battery has an estimated life around 1 year. When the computer is plugged into power supply, the standby current source will be switch to the power supply. We strongly recommend that you do not replace the battery without help from a qualified Moxa support engineer. If you need to change the battery, contact the Moxa RMA service team.

**WARNING**

There is a risk of explosion if the battery is replaced by an incorrect type.

Placement Options

There are two sliders on the back of the unit for DIN rail and wall mounting.

**DIN Rail Mounting**

Pull out the bottom slider, latch the unit onto the DIN rail, and push the slider back in.
Wall or Cabinet Mounting

Pull out both the top and bottom sliders and align the screws accordingly.

Another method for wall mounting installation is to use the optional wall mounting kit. Attach two mounting brackets on the side panel of the computer, and fasten with screws. Install the computer on a wall or cabinet by fastening two screws for each bracket.

**NOTE** Before tightening the screws into the wall, make sure the screw head and shank size are suitable by inserting the screw into one of the keyhole-shaped apertures of the wall mounting plates.
This section describes how to connect the UC-8100 to a network and various devices for first time testing purposes.

The following topics are covered in this chapter:

- **Wiring Requirements**
  - Connecting the Power
  - Grounding the Unit
- **Connecting to the Console Port**
- **Connecting to the Network**
- **Connecting to a Serial Device**
- **Inserting the SD and SIM Card**
- **USB Port**
- **Installing the Cellular/Wi-Fi Module**
Wiring Requirements

In this section, we describe how to connect various devices to the embedded computer. You should heed the following common safety precautions before proceeding with the installation of any electronic device:

- Use separate paths to route wiring for power and devices. If power wiring and device wiring paths must cross, make sure the wires are perpendicular at the intersection point.
  **NOTE:** Do not run signal or communication wiring and power wiring in the same wire conduit. To avoid interference, wires with different signal characteristics should be routed separately.
- You can use the type of signal transmitted through a wire to determine which wires should be kept separate. The rule of thumb is that wiring that shares similar electrical characteristics can be bundled together.
- Keep input wiring and output wiring separate.
- When necessary, it is strongly advised that you label wiring to all devices in the system.

**ATTENTION**

**Safety First!**
Be sure to disconnect the power cord before doing installations and/or wiring.

**Electrical Current Caution!**
Calculate the maximum possible current in each power wire and common wire. Observe all electrical codes dictating the maximum current allowable for each wire size.
If the current goes above the maximum ratings, the wiring could overheat, causing serious damage to your equipment.

**Temperature Caution!**
Be careful when handling the unit. When the unit is plugged in, the internal components generate heat, and consequently the outer casing may feel hot to the touch.

Connecting the Power

**Terminal Block**
The UC-8100 has a 3-pin terminal block for a 12 to 24 VDC power input.
The figure show how the power input interface connects to external power sources. If the power is properly supplied, the Power LED will light up. The Ready LED will glow a solid green color when the operating system is ready (it may take 30 to 60 seconds for the operating system to boot up).

**ATTENTION**
The power for this product is intended to be supplied by a Listed Power Supply Unit that is rated to deliver 12 to 24 VDC at a minimum of 450 mA @ 12 VDC, and 225 mA @ 24 VDC.

Grounding the Unit

Grounding and wire routing help limit the effects of noise due to electromagnetic interference (EMI). Run the ground connection from the ground screw to the grounding surface prior to connecting devices.

**ATTENTION**
This product is intended to be mounted to a well-grounded mounting surface, such as a metal panel.
SG: The Shielded Ground (sometimes called Protected Ground) contact is the bottom contact of the 3-pin power terminal block connector when viewed from the angle shown here. Connect the SG wire to an appropriate grounded metal surface.

**ATTENTION**

A shielded power cord is required to meet FCC emission limits and also to prevent interference with nearby radio and television reception. It is essential that only the supplied power cord be used. You are cautioned that changes or modifications not expressly approved by the party responsible for compliance could void your authority to operate the equipment.

**Connecting to the Console Port**

The UC-8100’s console port is a 4-pin pin-header RS-232 port located on the top panel of the case. It is designed for serial console terminals, which are useful for identifying the boot up message, or for debugging when the system cannot boot up.

<table>
<thead>
<tr>
<th>Serial Console Port &amp; Pinouts</th>
<th>Serial Console Cable</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pin</td>
<td>Signal</td>
</tr>
<tr>
<td>1</td>
<td>TxD</td>
</tr>
<tr>
<td>2</td>
<td>RxD</td>
</tr>
<tr>
<td>3</td>
<td>NC</td>
</tr>
<tr>
<td>4</td>
<td>GND</td>
</tr>
</tbody>
</table>

**Connecting to the Network**

Connect one end of the Ethernet cable to one of the UC-8100’s 10/100M Ethernet ports (8-pin RJ45) and the other end of the cable to the Ethernet network. If the cable is properly connected, the UC-8100 will indicate a valid connection to the Ethernet in the following ways:

The LED indicator in the lower right corner glows a solid green color when the cable is properly connected to a 100 Mbps Ethernet network. The LED will flash on and off when Ethernet packets are being transmitted or received.

The LED indicator in the upper right corner glows a solid orange color when the cable is properly connected to a 10 Mbps Ethernet network. The LED will flash on and off when Ethernet packets are being transmitted or received.

<table>
<thead>
<tr>
<th>Pin</th>
<th>Signal</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>ETx+</td>
</tr>
<tr>
<td>2</td>
<td>ETx-</td>
</tr>
<tr>
<td>3</td>
<td>ERx+</td>
</tr>
<tr>
<td>4</td>
<td>–</td>
</tr>
<tr>
<td>5</td>
<td>–</td>
</tr>
<tr>
<td>6</td>
<td>ERx-</td>
</tr>
<tr>
<td>7</td>
<td>–</td>
</tr>
<tr>
<td>8</td>
<td>–</td>
</tr>
</tbody>
</table>
Connecting to a Serial Device

Use properly wired serial cables to connect the UC-8100 to serial devices. The serial ports of the UC-8100 use the 5-pin terminal block. The ports can be configured by software for RS-232, RS-422, or 2-wire RS-485. The precise pin assignments are shown in the following table:

<table>
<thead>
<tr>
<th>Terminal Block</th>
<th>RS-232/422/485 Pinouts</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Pin</td>
</tr>
<tr>
<td>1 TXD</td>
<td>1 TXD+</td>
</tr>
<tr>
<td>2 RXD</td>
<td>2 TXD-</td>
</tr>
<tr>
<td>3 RTS</td>
<td>3 RXD+</td>
</tr>
<tr>
<td>4 CTS</td>
<td>4 RXD-</td>
</tr>
<tr>
<td>5 GND</td>
<td>5 GND</td>
</tr>
</tbody>
</table>

Inserting the SD and SIM Card

The UC-8100 comes with an SD socket for storage expansion, and a SIM card socket that can be installed with a SIM card for cellular communication. The SD card/SIM card sockets are located on the lower part of the front panel. To install them, remove the screw and the protection cover to access the socket, and then plug the SD card and the SIM card into the sockets directly. Remember to push in on the SD card or SIM card first if you want to remove them.

ATTENTION

The UC-8100 does not support SD hot swap and PnP (Plug and Play) functionality. It is necessary to remove power source first before inserting or removing the SD card.

USB Port

The UC-8100 provides 1 USB 2.0 full speed port (OHCI), type A connector, which supports a keyboard or mouse, as well as an external flash disk for storing large amounts of data.
Installing the Cellular/Wi-Fi Module

The UC-8100 provides an mPCIe socket for installing a cellular/Wi-Fi socket. Follow these steps:

1. Remove the screws on the side panel, and take off the cover.

2. Find the location of the PCIe socket. Insert the cellular module into the socket, and then tighten the screws to fasten the socket.

3. Next, you need to install the antenna cable. There are two antenna connectors on the cellular module. Connect the cable to either connector.
4. Plug the other end of the cable into the connector on the front panel of the UC-8100. Remove the black plastic cover first.

5. Install the connector; place the locking washer first, and then tighten the nut.

6. Connect the antenna to the connector.
Regulatory Approval Statements

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

**Class A:** FCC Warning! This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the users will be required to correct the interference at their own expense.

**European Community**

**WARNING**

This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.