

EDR-G9010 Series User's Manual

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MOXA[®]

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EDR-G9010 Series User's Manual

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Introduction

Welcome to the Moxa Industrial Secure Router series, the EDR-G9010 Series. The all-in-one Firewall/NAT/VPN secure routers are designed for connecting Ethernet-enabled devices with network IP security.

The following topics are covered in this chapter:

- **Overview**
- **Package Checklist**
- **Features**
 - Industrial Networking Capability
 - Designed for Industrial Applications
 - Useful Utility and Remote Configuration

Overview

As the world's network and information technology becomes more mature, the trend is to use Ethernet as the major communications interface in many industrial communications and automation applications. In fact, an entirely new industry has sprung up to provide Ethernet products that comply with the requirements of demanding industrial applications.

Moxa's Industrial Secure Router series is a Gigabit speed, all-in-one Firewall/VPN/Router for Ethernet security applications in sensitive remote control and monitoring networks.

The Quick Automation Profile function of the Industrial Secure Router's firewall supports most common Fieldbus protocols, including EtherCAT, EtherNet/IP, FOUNDATION Fieldbus, Modbus/TCP, and PROFINET. Users can easily create a secure Ethernet Fieldbus network from a user-friendly web UI with a single click. In addition, wide temperature models are available that operate reliably in hazardous, -40 to 75°C environments.

Package Checklist

The Industrial Secure Routers are shipped with the following items. If any of these items are missing or damaged, please contact your customer service representative for assistance.

- 1 Moxa Industrial Secure Router
- USB-C-to-DB9 cable
- Protective caps for unused ports
- DIN-rail mounting kit (attached to the Industrial Secure Router's rear panel by default)
- Hardware installation guide (printed)
- Warranty card

Features

Industrial Networking Capability

- All-in-one firewall/NAT/VPN/router/switch with 10 GbE ports

Designed for Industrial Applications

- Firewall with Quick Automation Profile for Fieldbus protocols
- Intelligent PolicyCheck and SettingCheck tools
- -40 to 75°C operating temperature (T models)
- Long-haul transmission distance of 40 km or 80 km (with optional mini-GBIC)
- Redundant, dual 12 to 48 VDC power inputs
- IP30, rugged high-strength metal case
- DIN rail or panel mounting ability

Useful Utility and Remote Configuration

- Configurable using a Web browser and Telnet/Serial console
- Send ping commands to identify network segment integrity

Getting Started

This chapter explains how to access the Industrial Secure Router for the first time. There are three ways to access the router: (1) serial console, (2) Telnet console, and (3) web browser. The serial console connection method, which requires using a short serial cable to connect the Industrial Secure Router to a PC's COM port, can be used if you do not know the Industrial Secure Router's IP address. The Telnet console and web browser connection methods can be used to access the Industrial Secure Router over an Ethernet LAN, or over the Internet. A web browser can be used to perform all monitoring and administration functions, but the serial console and Telnet console only provide basic functions.

The following topics are covered in this chapter:

- ❑ **RS-232 Console Configuration (115200, None, 8, 1, VT100)**
- ❑ **Using Telnet to Access the Industrial Secure Router's Console**
- ❑ **Using a Web Browser to Configure the Industrial Secure Router**

RS-232 Console Configuration (115200, None, 8, 1, VT100)

NOTE Connection Caution!

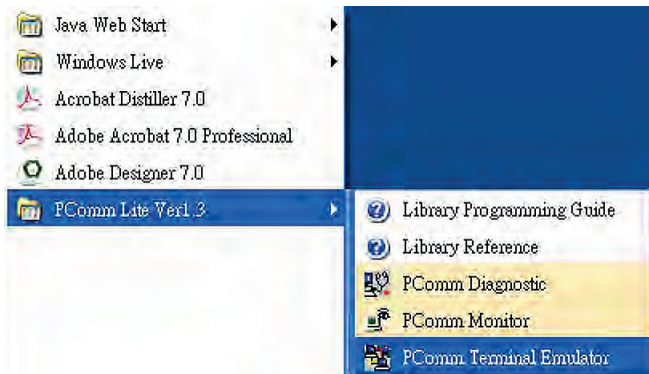
We strongly suggest that you do NOT use more than one connection method at the same time. Following this advice will allow you to maintain better control over the configuration of your Industrial Secure Router

NOTE We recommend using Moxa PComm Terminal Emulator, which can be downloaded free of charge from Moxa’s website.

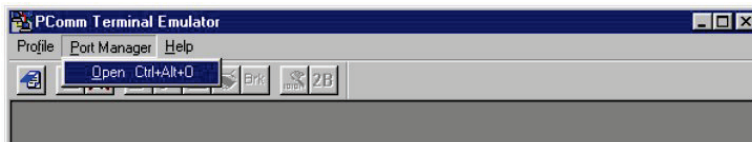
Before running PComm Terminal Emulator, use a USB-C-to-DB9-F (or USB-C-to-DB25-F) cable to connect the Industrial Secure Router’s RS-232 console port to your PC’s COM port (generally COM1 or COM2, depending on how your system is set up).

After installing PComm Terminal Emulator, perform the following steps to access the RS-232 console utility.

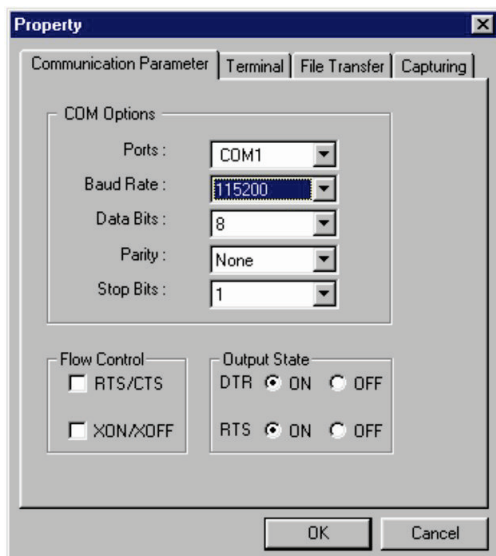
1. From the Windows desktop, click **Start → Programs → PCommLite1.3 → Terminal Emulator**.



2. Select **Open** in the Port Manager menu to open a new connection.



3. The **Communication Parameter** page of the **Property** window will appear. Select the appropriate COM port from the **Ports** drop-down list, 115200 for Baud Rate, 8 for Data Bits, None for Parity, and 1 for Stop Bits.



- Click the **Terminal** tab, select VT100 for Terminal Type, and then click **OK** to continue.
- The **Console** login screen will appear. Use the keyboard to enter the login account (**admin** or **user**), and then press **Enter** to jump to the **Password** field. Enter the console Password (the same as the Web Browser password; enter the default password "moxa" into the Password field if a console password has not been set), and then press **Enter**.

```
login: admin
Password:

Please change default password in consideration of higher security level.

MOXA EDR-G9010-VPN-2MGSFP-T Series V1.0 build 20120219.

-----
Firewall/VPN Router 00000#
```

- Enter a question mark (?) to display the command list in the console.

```
Firewall/VPN Router 00000#
quit          - Exit Command Line Interface
exit          - Exit Command Line Interface
reload        - Halt and Perform a Cold Restart
terminal      - Configure Terminal Page Length
copy          - Import or Export File
config-file   - configuration file
no            - Negate a command or set its defaults
save          - Save Running Configuration to Flash
ping          - Send Echo Messages
tcpdump       - Dump traffic on a network
clear         - Clear Information
show          - Show System Information
configure     - Enter Configuration Mode
sslcertgen    - Generate SSL certificate.
sshkeygen     - Generate SSH host key.
Firewall/VPN Router 00000#
```

The following table lists commands that can be used when the Industrial Secure Router is in console (serial or Telnet) mode:

Login by Admin Account

Command	Description
quit	Exit Command Line Interface
exit	Exit Command Line Interface
reload	Halt and Perform a Cold Restart
terminal	Configure Terminal Page Length
copy	Import or Export File
config-file	Configure file
no	Negate a command or set its defaults
save	Save Running Configuration to Flash
ping	Send Echo Messages
tcpdump	Dump traffic on a network
clear	Clear Information
show	Show System Information
configure	Enter Configuration Mode
sslcertgen	Generate a SSL certificate
sshkeygen	Generate a SSH host key

Using Telnet to Access the Industrial Secure Router's Console

You may use Telnet to access the Industrial Secure Router's console utility over a network. To access the EDR's functions over the network (by either Telnet or a web browser) from a PC host that is connected to the same LAN as the Industrial Secure Router, you need to make sure that the PC host and the Industrial

Secure Router are on the same logical subnet. To do this, check your PC host's IP address and subnet mask. By default, the LAN IP address is 192.168.127.254 and the Industrial subnet mask is 255.255.255.0 (for a Class C subnet). If you do not change these values, and your PC host's subnet mask is 255.255.0.0, then its IP address must have the form 192.168.xxx.xxx. On the other hand, if your PC host's subnet mask is 255.255.255.0, then its IP address must have the form, 192.168.127.xxx.

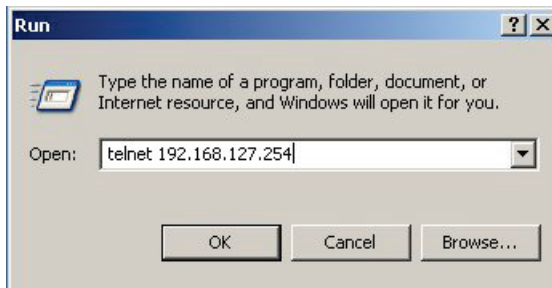
NOTE To use the Industrial Secure Router's management and monitoring functions from a PC host connected to the same LAN as the Industrial Secure Router, you must make sure that the PC host and the Industrial Secure Router are connected to the same logical subnet.

NOTE Before accessing the console utility via Telnet, first connect the Industrial Secure Router's RJ45 Ethernet LAN ports to your Ethernet LAN, or directly to your PC's Ethernet card (NIC). You can use either a straight-through or cross-over Ethernet cable.

NOTE The Industrial Secure Router's default LAN IP address is 192.168.127.254.

Perform the following steps to access the console utility via Telnet.

1. Click **Start** → **Run**, and then telnet to the Industrial Secure Router's IP address from the Windows Run window. (You may also issue the Telnet command from the MS-DOS prompt.)



2. Refer to instructions 6 and 7 in the **RS-232 Console Configuration (115200, None, 8, 1, VT100)** section on page 2-2.

Using a Web Browser to Configure the Industrial Secure Router

The Industrial Secure Router's web browser interface provides a convenient way to modify the router's configuration and access the built-in monitoring and network administration functions. The recommended web browser is Microsoft Internet Explorer 6.0 with JVM (Java Virtual Machine) installed.

NOTE To use the Industrial Secure Router's management and monitoring functions from a PC host connected to the same LAN as the Industrial Secure Router, you must make sure that the PC host and the Industrial Secure Router are connected to the same logical subnet.

NOTE Before accessing the Industrial Secure Router's web browser, first connect the Industrial Secure Router's RJ45 Ethernet LAN ports to your Ethernet LAN, or directly to your PC's Ethernet card (NIC). You can use either a straight-through or cross-over Ethernet cable.

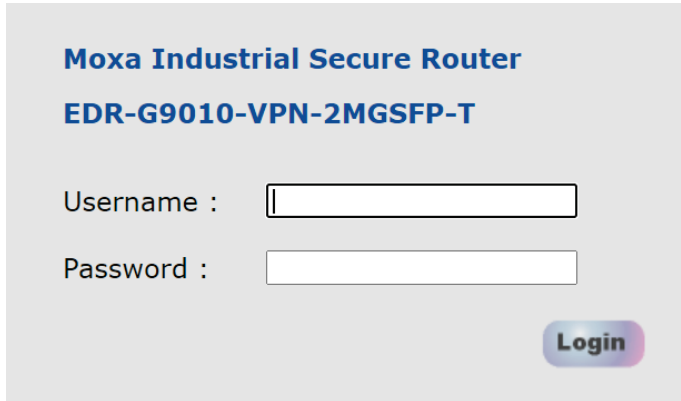
NOTE The Industrial Secure Router's default LAN IP address is 192.168.127.254.

Perform the following steps to access the Industrial Secure Router's web browser interface.

1. Start Internet Explorer and type the Industrial Secure Router's LAN IP address in the Address field. Press Enter to establish the connection.

https://192.168.127.254

- The web login page will open. Select the login account (Admin or User) and enter the **Password** (the same as the Console password), and then click Login to continue. Enter the default password "moxa" in the **Password** field if a password has not been set.



You may need to wait a few moments for the web page to be downloaded to your computer. Use the menu tree on the left side of the window to open the function pages to access each of the router's functions.

MOXA® EDR-G9010-VPN-2MGSFP-T Industrial Secure Router www.moxa.com

Device Name	Firewall/VPN Router 00000	Serial NO.	MOXA00000000	Firmware	V1.0 build 20120219	PWR 1	MSTR	VPN
LAN MAC	00-01-02-03-04-05	WAN IP	0.0.0.0	ABC-02-USB-T	Device not present	PWR 2	CPLR	USB
LAN IP	192.168.127.254					STATE	VRRP M	

Overview

Update

Interface	Mode	PPPoE	Status
LAN	LAN	N/A	Connect

Functions

Functions	Current Status
DDNS	Disable
DoS	Disable

Recent 10 Event Log

Event	Time
[Link On] Port 7, Bootup:5, Startup:0d1h17m33s	1970/01/01,05:02:12
[Auth Fail] Account [unknown_user], Bootup:5, Startup:0d1h17m54s	1970/01/01,05:02:33
[Auth Ok, Login Success] Account [admin], Bootup:5, Startup:0d1h17m59s	1970/01/01,05:02:38

Features and Functions

In this chapter, we explain how to access the Industrial Secure Router's configuration options, perform monitoring, and use administration functions. There are three ways to access these functions: (1) RS-232 console, (2) Telnet console, and (3) web browser.

The web browser is the most user-friendly way to configure the Industrial Secure Router, since you can both monitor the Industrial Secure Router and use administration functions from the web browser. An RS-232 or Telnet console connection only provides basic functions. In this chapter, we use the web browser to introduce the Industrial Secure Router's configuration and monitoring functions.

The following topics are covered in this chapter:

❑ Quick Setting Profile

- WAN Routing Quick Setting
- Bridge Routing Quick Setting

❑ System

- System Information
- User Account
- Password and Login Policy
- Date and Time
- Warning Notification
- SettingCheck
- System File Update—by Remote TFTP
- System File Update—by Local Import/Export
- System File Update -Import/Export the configurations stored on the ABC-02-USB
- System File Update - Package Control
- Restart
- Reset to Factory Default

❑ Port

- Port Settings
- Port Status
- Link Aggregation
- The Port Trunking Concept
- Port Mirror

❑ Using Virtual LAN

- The VLAN Concept
- Configuring Virtual LAN

❑ Multicast

- The Concept of Multicast Filtering
- IGMP Snooping
- IGMP Snooping Settings
- IGMP Table
- Stream Table
- Static Multicast MAC

❑ QoS and Rate Control

- ToS/DSCP Mapping

❑ MAC Address Table

❑ Interface

- WAN
- LAN
- Bridge Group Interface

❑ Network Service

- DHCP Settings
- SNMP Settings
- Dynamic DNS

❑ Security

- User Interface Management
- Authentication Certificate
- Trusted Access
- RADIUS Server Settings
- Port Access Control Setting
- Security Notification Setting

Quick Setting Profile

WAN Routing Quick Setting

The EDR-G9010 Series supports Interface Type Quick Settings, which creates a routing function between LAN ports and WAN ports defined by users. Follow the wizard's instructions to configuring the LAN and WAN ports.

Step 1: Define the WAN ports and LAN ports

Click on the ports in the figure to define the WAN ports and LAN ports.

Port Type	Interface	Service	Confirm
Select Port Type			

Click on the ports to select WAN, LAN or BRG.

Next Step

Step 2: Configure the LAN IP address and the subnet address of the LAN ports

Configure the LAN IP address to define the subnet of the LAN ports on the secure router. The default IP address on the LAN side is 192.168.127.254, and the default subnet address is 255.255.255.0.

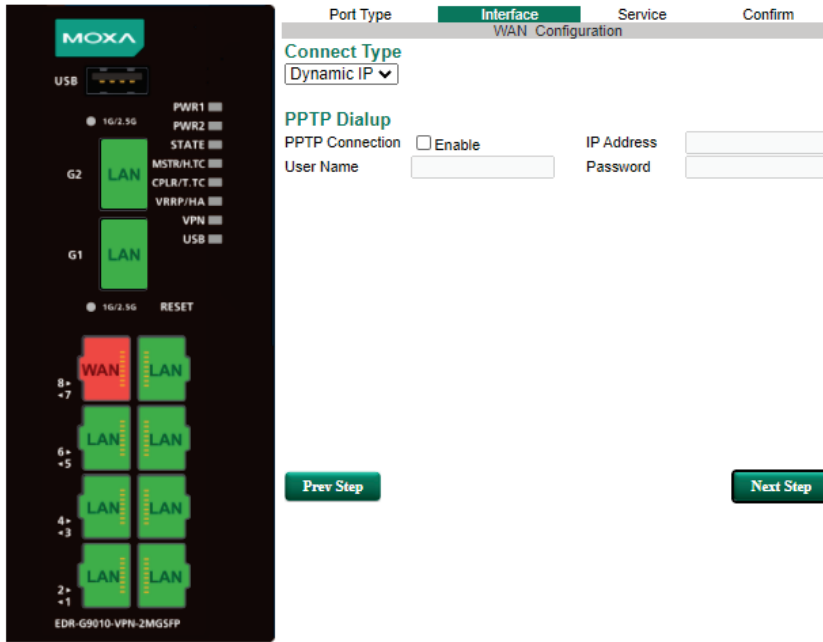
Port Type	Interface	Service	Confirm
LAN IP Configuration			
IP Address	192.168.127.254		
Subnet Mask	255.255.255.0		

Prev Step

Next Step

Step 3: Configure the WAN port type

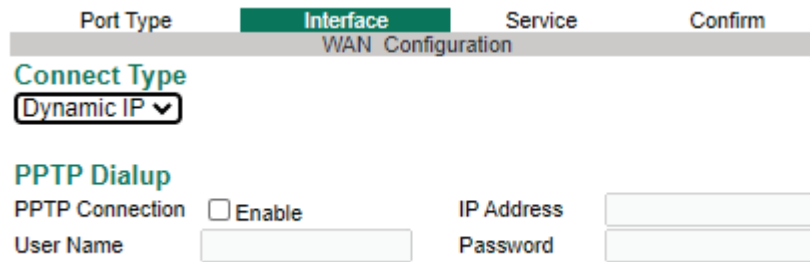
Configure the WAN port type to define how the secure router switch connects to the WAN.



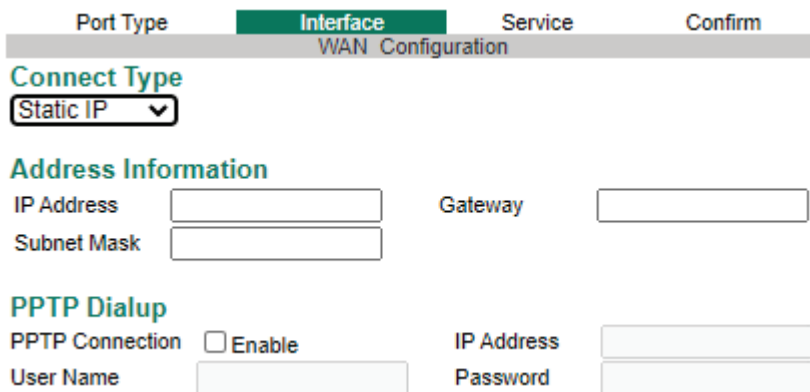
Connect Type

Setting	Description	Factory Default
Dynamic IP	Get the WAN IP address from a DHCP server or via a PPTP connection.	Dynamic IP
Static IP	Set a specific static WAN IP address or create a connection to a PPTP server with a specific IP address.	
PPPoE	Get the WAN IP address through PPPoE Dialup.	

Dynamic IP



Static IP

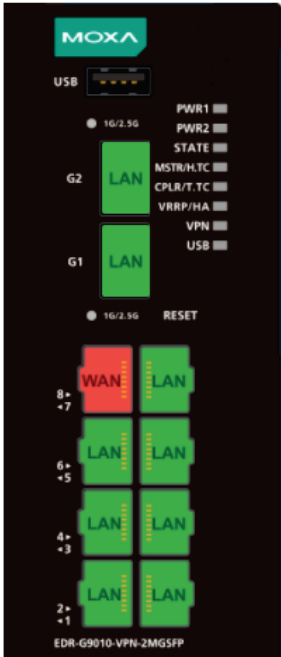


PPPoE

Port Type	Interface	Service	Confirm
WAN Configuration			
Connect Type			
<input type="text" value="PPPoE"/>			
PPPoE Dialup			
User Name	<input type="text"/>	Password	<input type="text"/>
Host Name	<input type="text"/>		

Step 4: Enable services

Check **Enable DHCP Server at LAN Interface** to enable the DHCP server for LAN devices. The default IP address range will be set automatically. To modify the IP range, go to the **DHCP Server** page. N-1 NAT will be also enabled by default.

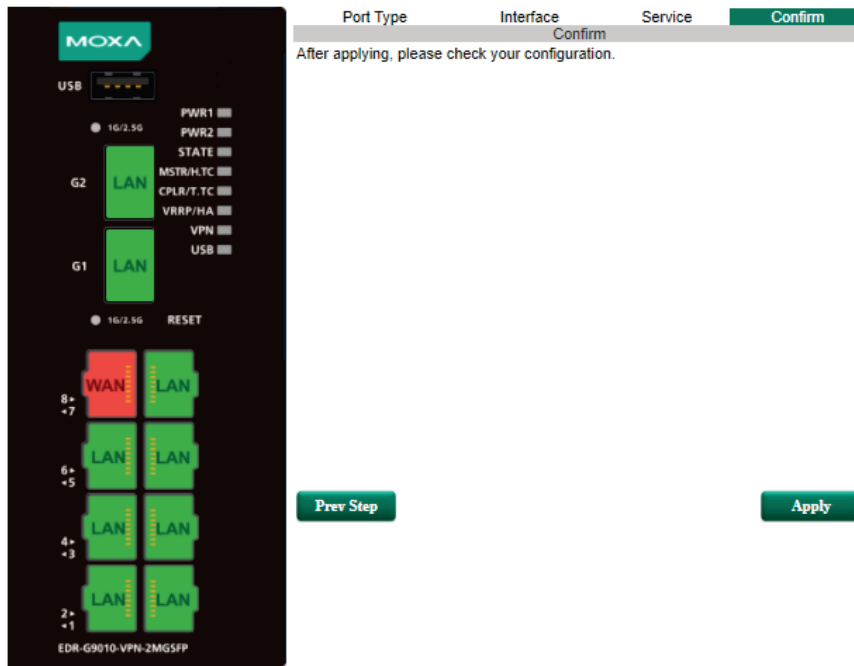


Port Type	Interface	Service	Confirm
Service Enable			
<input checked="" type="checkbox"/>	Enable DHCP Server at LAN Interface		
	Offered IP Range	From <input type="text" value="192.168.127.1"/> To <input type="text" value="192.168.127.253"/>	
<input checked="" type="checkbox"/>	Enable N-1 NAT for LAN Interface to WAN		
	IP Range	From <input type="text" value="192.168.127.1"/> To <input type="text" value="192.168.127.254"/>	

Prev Step
Next Step

Step 5: Apply the settings

Click the **Apply** button.



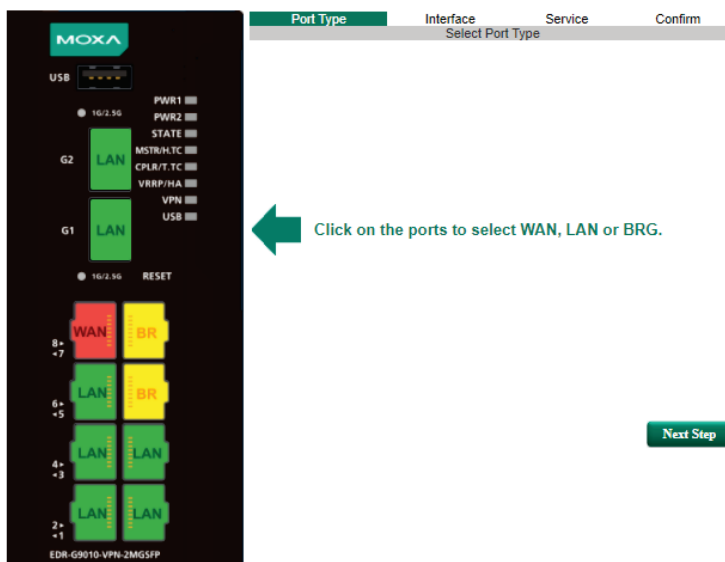
NOTE Any existing configuration will be overwritten by the new settings when processing **Interface Type Quick Settings**.

Bridge Routing Quick Setting

The EDR-G9010 Series supports Interface Type Quick Settings, which creates a routing function between LAN ports and WAN ports defined by users. Follow the wizard’s instructions to configuring the LAN and WAN ports.

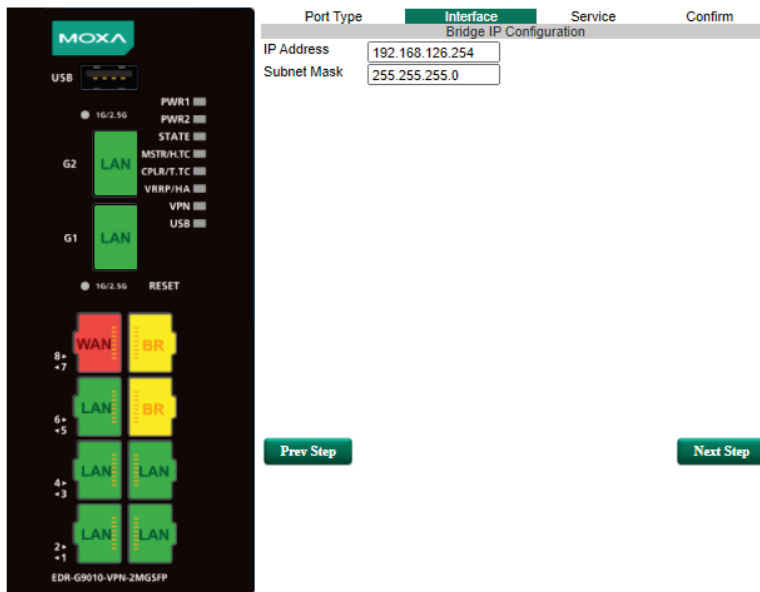
Step1: Define the WAN port and Bridge ports

Click on the ports in the figure to define the WAN ports and Bridge ports.



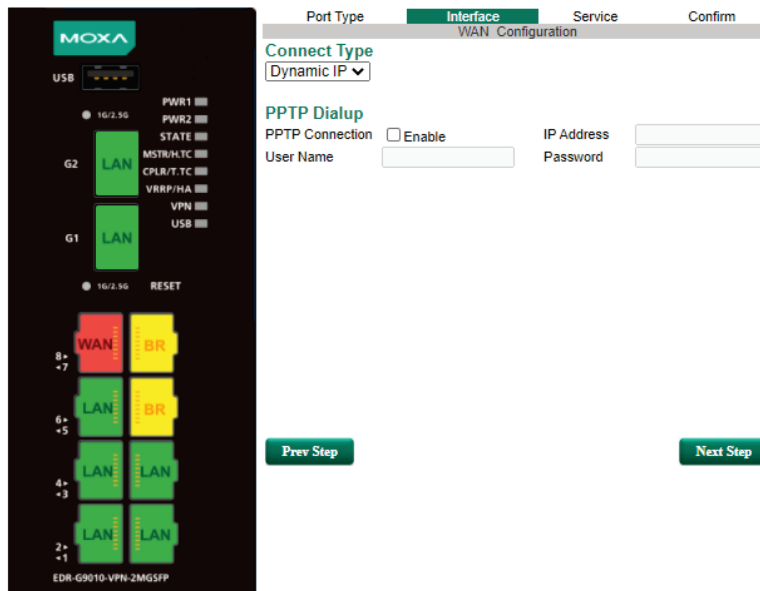
Step 2: Configure the Bridge LAN IP address and the subnet address of the Bridged ports

Configure the Bridge LAN Interface IP address to define the subnet of the Bridge LAN ports on the secure router. The default IP address on the Bridge LAN side is 192.168.126.254, and the default subnet address is 255.255.255.0.



Step 3: Configure the WAN port type

Configure the WAN port type to define how the secure router switch connects to the WAN.



Connect Type

Setting	Description	Factory Default
Dynamic IP	Get the WAN IP address from a DHCP server or via a PPTP connection.	Dynamic IP
Static IP	Set a specific static WAN IP address or create a connection to a PPTP server with a specific IP address.	
PPPoE	Get the WAN IP address through PPPoE Dialup.	

Dynamic IP

Port Type	Interface	Service	Confirm
WAN Configuration			
Connect Type			
Dynamic IP ▼			
PPTP Dialup			
PPTP Connection	<input type="checkbox"/> Enable	IP Address	<input type="text"/>
User Name	<input type="text"/>	Password	<input type="text"/>

Static IP

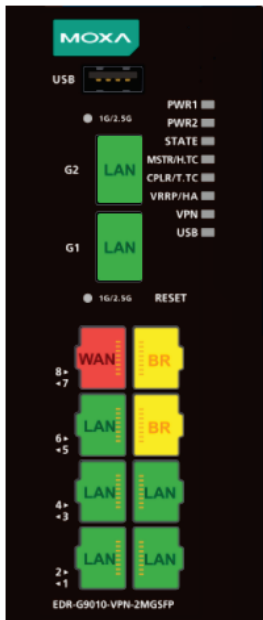
Port Type	Interface	Service	Confirm
WAN Configuration			
Connect Type			
Static IP ▼			
Address Information			
IP Address	<input type="text"/>	Gateway	<input type="text"/>
Subnet Mask	<input type="text"/>		
PPTP Dialup			
PPTP Connection	<input type="checkbox"/> Enable	IP Address	<input type="text"/>
User Name	<input type="text"/>	Password	<input type="text"/>

PPPoE

Port Type	Interface	Service	Confirm
WAN Configuration			
Connect Type			
PPPoE ▼			
PPPoE Dialup			
User Name	<input type="text"/>	Password	<input type="text"/>
Host Name	<input type="text"/>		

Step 4: Enable services

Check **Enable DHCP Server** to enable the DHCP server for LAN devices. The default IP address range will be set automatically. To modify the IP range, go to the **DHCP Server** page. N-1 NAT will be also enabled by default.

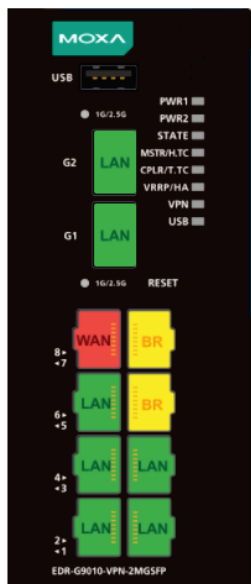


Port Type	Interface	Service	Confirm
Service Enable			
<input checked="" type="checkbox"/>	Enable DHCP Server at LAN Interface		
	Offered IP Range	From 192.168.127.1 To 192.168.127.253	
<input checked="" type="checkbox"/>	Enable N-1 NAT for LAN Interface to WAN		
	IP Range	From 192.168.127.1 To 192.168.127.254	
<input checked="" type="checkbox"/>	Enable DHCP Server at Bridge Interface		
	Offered IP Range	From 192.168.126.1 To 192.168.126.253	
<input checked="" type="checkbox"/>	Enable N-1 NAT for Bridge Interface to WAN		
	IP Range	From 192.168.126.1 To 192.168.126.254	

Prev Step Next Step

Step 5: Apply the settings

Click the **Apply** button.



Port Type	Interface	Service	Confirm
Confirm			
After applying, please check your configuration.			

Prev Step Apply

System

The **System** section includes the most common settings required by administrators to maintain and control a Moxa switch.

System Information

Defining System Information items to make different switches easier to identify that are connected to your network.

System Identification

Router Name	Firewall/VPN Router 00000
Router Location	Device Location
Router Description	
Maintainer Contact Info	

Router Name

Setting	Description	Factory Default
Max. 30 characters	This option is useful for differentiating between the roles or applications of different units. Example: Factory Switch 1.	Firewall/VPN Router

Router Location

Setting	Description	Factory Default
Max. 80 characters	This option is useful for differentiating between the locations of different units. Example: production line 1.	Device Location

Router Description

Setting	Description	Factory Default
Max. 30 characters	This option is useful for recording a more detailed description of the unit.	None

Maintainer Contact Info

Setting	Description	Factory Default
Max. 30 characters	This option is useful for providing information about who is responsible for maintaining this unit and how to contact this person.	None

Users can define the message that will show up on the login page, and the message that will show up if login fails. The maximum length of each message is 512 bytes.

User Account

The Moxa industrial secure router supports the management of accounts, including establishing, activating, modifying, disabling, and removing accounts. There are two levels of configuration access, admin and user. The account belongs to **admin** privilege has read/write access of all configuration parameters, while the account belongs to **user** authority has read access to view the configuration only.

- NOTE**
1. In consideration of higher security level, we strongly suggest to change the default password after logging in for the time.
 2. The user with 'admin' account name can't be deleted and is disabled by default.

User Account

Active

User Group

User Name

Password

Confirm Password

Active	User Name	User Group	
<input checked="" type="checkbox"/>	admin	System Admin	<input type="button" value="Delete"/>
<input type="checkbox"/>	configadmin	Configuration Admin	<input type="button" value="Delete"/>
<input checked="" type="checkbox"/>	user	User	<input type="button" value="Delete"/>

Active

Setting	Description	Factory Default
Checked	The Moxa switch can be accessed by the activated user name	Enabled
Unchecked	The Moxa switch can't be accessed by the non-activated user	

User Group

Setting	Description	Factory Default
System Admin	The account has read/write access of all configuration parameters.	System Admin
Configuration Admin	The account has read/write access of all configuration parameters except create, delete, and modify account.	
User	The account can only read configurations but cannot make any modifications.	

Create New Account

Input the user name, password and assign the authority to the new account. Once apply the new setting, the new account will be shown under the Account List table.

Setting	Description	Factory Default
User Name (Max. of 30 characters)	User Name	None
Password	Password for the user account. Minimum requirement is 4 characters, maximum of 16 characters	None

Modify Existing Account

Select the existing account from the Account List table. Modify the details accordingly then apply the setting to save the configuration.

User Account

Active

User Group

User Name

Old Password

New Password

Confirm Password

Active	User Name	User Group	
<input checked="" type="checkbox"/>	admin	System Admin	<input type="button" value="Delete"/>
<input type="checkbox"/>	configadmin	Configuration Admin	<input type="button" value="Delete"/>
<input checked="" type="checkbox"/>	user	User	<input type="button" value="Delete"/>

Delete Existing Account

Select the existing account from the Account List table. Press delete button to delete the account.

User Account

Active

User Group

User Name

Old Password

New Password

Confirm Password

Active	User Name	User Group	
<input checked="" type="checkbox"/>	admin	System Admin	<input type="button" value="Delete"/>
<input type="checkbox"/>	configadmin	Configuration Admin	<input type="button" value="Delete"/>
<input checked="" type="checkbox"/>	user	User	<input type="button" value="Delete"/>

Message from webpage

Delete user account admin?

Password and Login Policy

With password and login policy function enabled, administrators can set up complex login passwords to improve the security of the system. At the same time, administrators can set up an account login failure lockout time to avoid unauthorized users gaining access.

Account Password and Login Management

Account Password Policy

Minimum Length (4~16)

Enable password complexity strength check

- At least one digit (0~9)
- Mixed upper and lower case letters (A~Z, a~z)
- At least one special character (~!@#\$%^&*-_!;:.,<>[]{}())

Account Login Failure Lockout

Enable

Retry Failure Threshold (1~10)

Lockout Time (min) (1~60)

Apply

Account Password Policy

Setting	Description	Factory Default
Enable/Disable	Enable password complexity strength check	Disable

Account Login Failure Lockout

Setting	Description	Factory Default
Enable/Disable	Enable Account Login Failure Lockout	Disable

Date and Time

The Moxa industrial secure router has a time calibration function based on information from an NTP server or user specified time and date. Functions such as automatic warning emails can therefore include time and date stamp.

NOTE The Moxa industrial secure router does not have a real time clock. The user must update the Current Time and Current Date to set the initial time for the Moxa switch after each reboot, especially when there is no NTP server on the LAN or Internet connection.

Date and Time

System Up Time 0d0h49m40s
 Current Time 2013/07/05 16:47:05
 Clock Source Local NTP SNTP

Time Settings

Manual Time Settings

Date(YYYY/MM/DD) / / (ex: 2002/11/13)

Time(HH:MM:SS) : : (ex: 04:00:04)

Sync with Local Device 2013/07/05 16:47:10

NTP/SNTP Server Settings

NTP/SNTP Server Enable

TimeZone Settings

Time Zone (GMT)Greenwich Mean Time: Dublin, Edinburgh, Lisbon, London

Daylight Saving Time

	Month	Week	Day	Hour	Min
Start Date	--	--	--	--	--
End Date	--	--	--	--	--
Offset(hr)	0				

System Up Time

Indicates how long the Moxa industrial secure router remained up since the last cold start.

Current Time

Setting	Description	Factory Default
User-specified time	Indicates time in yyyy-mm-dd format.	None

Clock Source

Setting	Description	Factory Default
Local	Configure clock source from local time	Local
NTP	Configure clock source from NTP	
SNTP	Configure clock source from SNTP	

Time Zone

Setting	Description	Factory Default
Time zone	Specifies the time zone, which is used to determine the local time offset from GMT (Greenwich Mean Time).	GMT (Greenwich Mean Time)

Daylight Saving Time

The Daylight Saving Time settings are used to automatically set the Moxa switch's time forward according to national standards.

Start Date

Setting	Description	Factory Default
User-specified date	Specifies the date that Daylight Saving Time begins.	None

End Date

Setting	Description	Factory Default
User-specified date	Specifies the date that Daylight Saving Time ends.	None

Offset

Setting	Description	Factory Default
User-specified hour	Specifies the number of hours that the time should be set forward during Daylight Saving Time.	None

NOTE Changing the time zone will automatically correct the current time. Be sure to set the time zone before setting the time.

Time Server IP/Name

Setting	Description	Factory Default
IP address or name of time server	The IP or domain address (e.g., 192.168.1.1, time.stdtime.gov.tw, or time.nist.gov).	None
IP address or name of secondary time server	The Moxa switch will try to locate the secondary NTP server if the first NTP server fails to connect.	

Enable NTP/SNTP Server

Setting	Description	Factory Default
Enable/Disable	Enables SNTP/NTP server functionality for clients	Disabled

Warning Notification

Since industrial Ethernet devices are often located at the endpoints of a system, these devices will not always know what is happening elsewhere on the network. This means that an industrial secure router that connects to these devices must provide system maintainers with real-time alarm messages. Even when control engineers are out of the control room for an extended period of time, they can still be informed of the status of devices almost instantaneously when exceptions occur. The Moxa industrial secure router supports different approaches to warn engineers automatically, such as email, trap, syslog and relay output. It also supports one digital input to integrate sensors into your system to automate alarms by email and relay output.

System Event Settings

System Events are related to the overall function of the switch. Each event can be activated independently with different warning approaches. Administrator also can decide the severity of each system event.

System Event Settings

Enable	Event	Action				Severity
		SNMP Trap	E-Mail	Syslog	Relay 1	
<input type="checkbox"/>	Cold Start	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	Warm Start	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	Power 1 Transition (On~Off)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	Power 2 Transition (On~Off)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	Power 1 Transition (Off~On)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	Power 2 Transition (Off~On)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	DI (Off)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	DI (On)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	Config. Change	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	Auth. Failure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	Ring/RSTP Topology Changed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	Master Mismatch	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	Coupling Topology Changed	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	Fiber Check Warning	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	VRRP State Change	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼
<input type="checkbox"/>	802.1X Auth. Failure	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		EMERG ▼

Apply

System Events	Description
Cold Start	Power is cut off and then reconnected.
Warm Start	Moxa industrial secure router is rebooted, such as when network parameters are changed (IP address, subnet mask, etc.).
Power Transition (On→Off)	Moxa industrial secure router is powered down.
Power Transition (Off→On)	Moxa industrial secure router is powered up.
DI (Off)	Digital input state is "0"
DI (On)	Digital input state is "1"
Configuration Change	Any configuration item has been changed.
Authentication Failure	An incorrect password was entered.
Ring/RSTP Topology Changed	Ring/RSTP Topology has been changed.
Master Mismatch	Turbo Ring Master mismatch occurred
Coupling Topology Changed	Coupling Topology has been changed.
Fiber Check Warning	The fiber port threshold has been exceeded.
VRRP State Change	The VRRP state has been changed.
802.1X Auth. Failure	An 802.1X authentication failure occurred.

There are four response actions available on the EDS E series when events are triggered.

Action	Description
Trap	The industrial secure router will send notification to the trap server when event is triggered
E-Mail	The industrial secure router will send notification to the email server defined in the Email Setting
Syslog	The industrial secure router will record a syslog to syslog server defined in Syslog Server Setting
Relay	The industrial secure router supports digital inputs to integrate sensors. When event is triggered, the device will automate alarms by relay output

Severity

Severity	Description
Emergency	System is unusable
Alert	Action must be taken immediately
Critical	Critical conditions
Error	Error conditions
Warning	Warning conditions
Notice	Normal but significant condition
Information	Informational messages
Debug	Debug-level messages

Port Event Settings

Port Events are related to the activity of a specific port.

Port Event Settings

<input type="checkbox"/> Enable	Port	<input type="checkbox"/> Link-On	<input type="checkbox"/> Link-Off	Action				Severity
				<input type="checkbox"/> SNMP Trap	<input type="checkbox"/> E-Mail	<input type="checkbox"/> Syslog	<input type="checkbox"/> Relay 1	
<input type="checkbox"/>	1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	3	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	5	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	6	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	7	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	8	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	9	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼
<input type="checkbox"/>	10	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	EMERG ▼

Apply

Port Events	Warning e-mail is sent when...
Link-ON	The port is connected to another device.
Link-OFF	The port is disconnected (e.g., the cable is pulled out, or the opposing device shuts down).

Event Log Setting

In event log setting, administrators can set up a warning for when the capacity of the system log is not enough and how to deal with this. By utilizing this function, the administrator will not miss any system events.

Event Log Settings

Enable Log Capacity Warning at (%)

Warning By: SNMP Trap Email

Event Log Oversize Action : ▼

Apply

Email Settings

Email Setup

Email Alert Configuration

Mail Server IP/Name	<input type="text"/>
PORT	<input type="text" value="25"/>
Account Name	<input type="text"/>
Password	<input type="password"/>
Sender Email Address	<input type="text"/>
1st Recipient Email Address	<input type="text"/>
2nd Recipient Email Address	<input type="text"/>
3rd Recipient Email Address	<input type="text"/>
4th Recipient Email Address	<input type="text"/>

Mail Server IP/Name

Setting	Description	Factory Default
IP address	The IP Address of your email server.	None

Account Name

Setting	Description	Factory Default
Max. 45 of characters	Your email account.	None

Password Setting

Setting	Description	Factory Default
Password	The email account password.	None

Email Address

Setting	Description	Factory Default
Max. of 30 characters	You can set up to 4 email addresses to receive alarm emails from the Moxa switch.	None

Send Test Email

After you complete the email settings, you should first click **Apply** to activate those settings, and then press the **Test** button to verify that the settings are correct.

NOTE Auto warning e-mail messages will be sent through an authentication protected SMTP server that supports the CRAM-MD5, LOGIN, and PAIN methods of SASL (Simple Authentication and Security Layer) authentication mechanism.

We strongly recommend not entering your Account Name and Account Password if auto warning e-mail messages can be delivered without using an authentication mechanism.

Syslog Server Settings

The Syslog function provides the event logs for the syslog server. The function supports 3 configurable syslog servers and syslog server UDP port numbers. When an event occurs, the event will be sent as a syslog UDP packet to the specified syslog servers. Each Syslog server can be activated separately by selecting the check box and enable it.

•• Syslog Setting

Enable

Syslog Server 1

Port Destination (1-65535)

Enable

Syslog Server 2

Port Destination (1-65535)

Enable

Syslog Server 3

Port Destination (1-65535)

Syslog Server 1/2/3

Setting	Description	Factory Default
IP Address	Enter the IP address of Syslog server 1/2/3, used by your network.	None
Port Destination (1 to 65535)	Enter the UDP port of Syslog server 1/2/3.	514

NOTE The following events will be recorded into the Moxa industrial secure router's Event Log table, and will then be sent to the specified Syslog Server:

- Cold start
- Warm start
- Configuration change activated
- Power 1/2 transition (Off (On), Power 1/2 transition (On (Off))
- Authentication fail
- Port link off/on

Relay Warning Status

When relay warning triggered by either system or port events, administrator can decide to shut down the hardware warning buzzer by clicking **Apply** button. The event still be recorded in the event list.

•• Relay Warning Status

Relay 1 Alarm Cut-Off (ACO)

Apply

Index	Event	Relay
-------	-------	-------

SettingCheck

Setting	Value
Firewall Policy	<input type="checkbox"/>
NAT Policy	<input type="checkbox"/>
Accessible IP List	<input type="checkbox"/>
Timer	180 (sec)

SettingCheck is a safety function for industrial users using a secure router. It provides a double confirmation mechanism for when a remote user changes the security policies, such as **Firewall filter**, **NAT**, and **Accessible IP list**. When a remote user changes these security policies, SettingCheck provides a means of blocking the connection from the remote user to the Firewall/VPN device. The only way to correct a wrong setting is to get help from the local operator, or go to the local site and connect to the device through the console port, which could take quite a bit of time and money. Enabling the SettingCheck function will execute these new policy changes temporarily until doubly confirmed by the user. If the user does not click the confirm button, the Industrial Secure Router will revert to the previous setting.

Firewall Policy

Enables or Disables the SettingCheck function when the Firewall policies change.

NAT Policy

Enables or Disables the SettingCheck function when the NAT policies change.

Accessible IP List

Enables or Disables the SettingCheck function when the Accessible IP List changes.

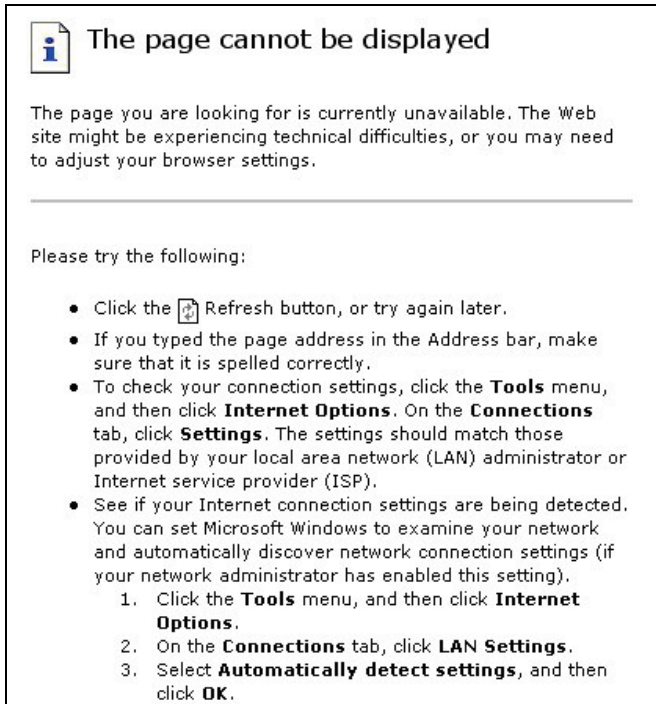
Timer

Setting	Description	Factory Default
10 to 3600 sec.	The timer waits this amount of time to double confirm when the user changes the policies	180 (sec.)

For example, if the remote user (IP: 10.10.10.10) connects to the Industrial Secure Router and changes the accessible IP address to 10.10.10.12, or deselects the Enable checkbox accidentally after the remote user clicks the Activate button, connection to the Industrial Secure Router will be lost because the IP address is not in the Industrial Secure Router's Accessible IP list.

Enable Index	IP Address	Netmask
<input checked="" type="checkbox"/> 1	<input type="text" value="10.10.10.12"/>	<input type="text" value="255.255.255.255"/>

If the user enables the SettingCheck function with the Accessible IP list and the confirmer Timer is set to 15 seconds, then when the user clicks the Activate button on the accessible IP list page, the Industrial Secure Router will execute the configuration change and the web browser will try to jump to the SettingCheck Confirmed page automatically. Because the new IP list does not include the Remote user's IP address, the remote user cannot connect to the SettingCheck Confirmed page. After 15 seconds, the Industrial Secure Router will roll back to the original Accessible IP List setting, allowing the remote user to reconnect to the Industrial Secure Router and check what's wrong with the previous setting.

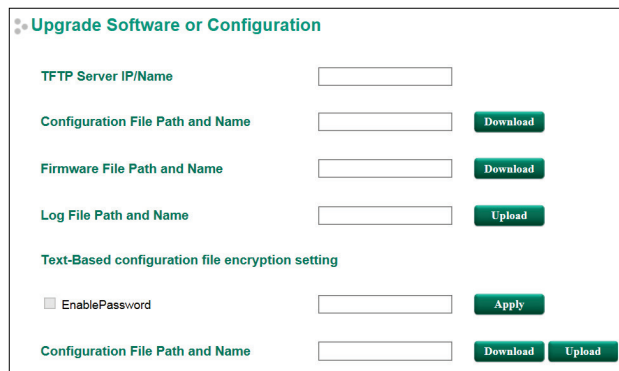


If the new configuration does not block the connection from the remote user to the Industrial Secure Router, the user will see the SettingCheck Confirmed page, shown in the following figure. Click **Confirm** to save the configuration updates.



System File Update—by Remote TFTP

The Industrial Secure Router supports saving your configuration file to a remote TFTP server or local host to allow other Industrial Secure Routers to use the same configuration at a later time, or saving the Log file for future reference. Loading pre-saved firmware or a configuration file from the TFTP server or local host is also supported to make it easier to upgrade or configure the Industrial Secure Router.



TFTP Server IP/Name

Setting	Description	Factory Default
IP Address of TFTP Server	The IP or name of the remote TFTP server. Must be configured before downloading or uploading files.	None

Configuration File Path and Name

Setting	Description	Factory Default
Max. 40 Characters	The path and filename of the Industrial Secure Router's configuration file in the TFTP server.	None

Firmware File Path and Name

Setting	Description	Factory Default
Max. 40 Characters	The path and filename of the Industrial Secure Router's firmware file.	None

Log File Path and Name

Setting	Description	Factory Default
Max. 40 Characters	The path and filename of the Industrial Secure Router's log file	None

After setting up the desired path and filename, click **Activate** to save the setting. Next, click **Download** to download the file from the remote TFTP server, or click **Upload** to upload a file to the remote TFTP server.

Text-Based configuration file encryption setting

Setting	Description	Factory Default
Enable Password	Type in the password for text-based configuration file encryption or decryption.	None

Configuration File Path and Name

Setting	Description	Factory Default
Enable Password	The path and filename of the Industrial Secure Router's configuration file is in the TFTP server. When the configuration file is downloaded from the TFTP server, it is exported from the EDR-G9010's system. The configuration file uses file extension .txt file.	None

System File Update—by Local Import/Export

Upgrade Software or Configuration

Export Log File **Export**

Import Firmware Choose File No file chosen **Apply**

Text-Based configuration file encryption setting

Digital Signature Disable ▾

Data Encryption Encrypt Sensitive Information ▾

Encryption Key String **Apply**

Import text-based configuration file Choose File No file chosen **Apply**

Export text-based configuration file **Export**

Log File

Click **Export** to export the Log file of the Industrial Secure Router to the local host.

NOTE Some operating systems will open the configuration file and log file directly in the web page. In such cases, right click the **Export** button and then save as a file.

Upgrade Firmware

Click **Browse** to select a firmware file already saved on your computer. The upgrade procedure will proceed automatically after clicking Import. This upgrade procedure will take a couple of minutes to complete, including the boot-up time.

Text-Based configuration file encryption setting

To export the configuration as an encrypted text-based (command line type) configuration file, select the **Digital Signature** and **Data Encryption** options and an encryption key string, and then click **Apply**. The key string is also used for decrypting when importing an encrypted configuration file.

NOTE The default encryption key string is "moxa".

Digital Signature

Setting	Description	Factory Default
Enable/disable	Enable or disable the use of a digital signature for checking the configuration file integrity.	Disable

Data Encryption

Setting	Description	Factory Default
Encrypt Sensitive Information	Only encrypt sensitive information in the exported configuration.	Encrypt Sensitive Information
Encrypt All Information	Encrypt all information in the exported configuration	

Upload Text-Based Configuration Data

To import a configuration file into the Industrial Secure Router, click **Browse** to select a configuration file already saved on your computer. The upgrade procedure will proceed automatically after clicking **Apply**.

Download Text-Based Configuration Data

To export a configuration file, click **Export** to export the configuration file from the Industrial Secure Router to the local host.

System File Update –Import/Export the configurations stored on the ABC-02-USB

On large-scale networks, administrators need to configure many network devices. This is a time-consuming process and errors often occur. By using Moxa's Automatic Backup Configurator (ABC-02), the administrator can easily duplicate the system configurations across many systems in a short period of time.

Administrators only need to set up the configuration in a system once including the firewall rule and certificates, and then export the configuration file to the ABC-02. Then, the administrator can plug the ABC-02-USB into other systems, which allows other systems to sync using the configuration files stored in the ABC-02-USB. For more details about the ABC-02-USB, please visit:

https://www.moxa.com/product/Automatic_Backup_Configurator_ABC-02-USB.htm



Moxa's Automatic Backup Configurator (ABC-02)

Auto Backup Configurator

Enable

Configuration File

Export

Log File

Export

Import Firmware

Browse

Import

Import Configuration File

Browse

Import

Auto load configuration from ABC-02 to system when boot up.

Auto backup to ABC-02 when configuration change.

Auto backup of event log to prevent overwrite.

Apply

Auto Backup Configurator

Setting	Description	Factory Default
Enable	Allows a system to import or export configuration files and firmware	Enable

Automatically load configurations from the ABC-02 to the new system on boot up

Setting	Description	Factory Default
Checked	Allows a system to load configuration files from the ABC-02 automatically on boot up	Checked
Unchecked	System will not load configuration files from the ABC-02 automatically on boot up	

Automatically backup to ABC-02 when configurations change

Setting	Description	Factory Default
Checked	Allows a system to back up configuration files to the ABC-02 automatically when configurations change	Checked
Unchecked	System will not backup configuration files to the ABC-02 automatically when configurations change	

Automatically back up event logs to prevent overwrite

Setting	Description	Factory Default
Checked	Allow systems to automatically backup logs to the ABC-02	Checked
Unchecked	System will not automatically back up logs to the ABC-02	

NOTE The ABC-02 USB is an optional accessory and has to be purchased separately.

System File Update - Package Control

The Industrial Secure Router provides additional packages to expand the security features of the device with advanced functions.

Package Control

Security Package

Install Package ▾

Choose File No file chosen

Apply

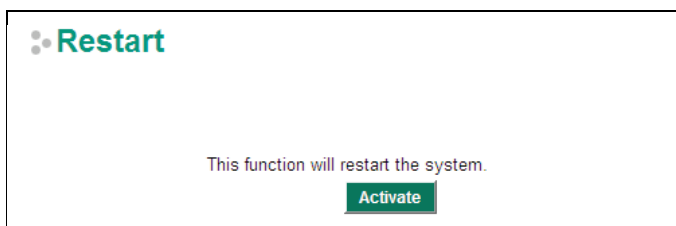
Install or Upgrade Packages

1. From the drop-down menu, select **Install Package** to install a new package or select **Upgrade Package** to update an existing package.
2. Click **Choose File** and navigate to the package file on the local computer.
3. Click **Apply** to begin the process. This procedure may take several seconds to complete.

Uninstall Packages

1. From the drop-down menu, select **Uninstall Package**.
2. Click **Apply** to begin the process. This procedure may take several seconds to complete and will remove the entire package.

Restart



This function is used to restart the Industrial Secure Router.

Reset to Factory Default

Reset to Factory Default

This function will reset all settings to their factory default values.

Be aware that previous settings will be lost.

- Keep "Certificate Management" and "Authentication Certificate" configuration

Apply

The **Reset to Factory Default** option gives users a quick way of restoring the Industrial Secure Router's configuration settings to the factory default values. This function is available in the console utility (serial or Telnet), and web browser interface.

NOTE After activating the Factory Default function, you will need to use the default network settings to re-establish a web-browser or Telnet connection with your Industrial Secure Router.

Port

Port Settings

Port settings are included to give the user control over port access, port transmission speed, flow control, and port type (MDI or MDIX).

Port Settings

Port	Enable	Media Type	Description	SPEED	FDX Flow ctrl	MDI/MDIX
1	<input checked="" type="checkbox"/>	1000TX,RJ45		Auto	Disable	Auto
2	<input checked="" type="checkbox"/>	1000TX,RJ45		Auto	Disable	Auto
3	<input checked="" type="checkbox"/>	1000TX,RJ45		Auto	Disable	Auto
4	<input checked="" type="checkbox"/>	1000TX,RJ45		Auto	Disable	Auto
5	<input checked="" type="checkbox"/>	1000TX,RJ45		Auto	Disable	Auto
6	<input checked="" type="checkbox"/>	1000TX,RJ45		Auto	Disable	Auto
7	<input checked="" type="checkbox"/>	1000TX,RJ45		Auto	Disable	Auto
8	<input checked="" type="checkbox"/>	1000TX,RJ45		Auto	Disable	Auto
9	<input checked="" type="checkbox"/>	1000TX,RJ45		1G-Full	Disable	Auto
10	<input checked="" type="checkbox"/>	1000TX,RJ45		1G-Full	Disable	Auto

Enable

Setting	Description	Factory Default
Checked	Allows data transmission through the port.	Enabled
Unchecked	Immediately shuts off port access.	

Media Type

Setting	Description	Factory Default
Media type	Displays the media type for each module's port	N/A

Description

Setting	Description	Factory Default
Max. 63 characters	Specifies an alias for the port to help administrators differentiate between different ports. Example: PLC 1	None

Speed

Setting	Description	Factory Default
Auto	Allows the port to use the IEEE 802.3u protocol to negotiate with connected devices. The port and connected devices will determine the best speed for that connection.	Auto
1G-Full	Choose one of these fixed speed options if the connected Ethernet device has trouble auto-negotiating for line speed.	
100M-Full		
100M-Half		
10M-Full		
10M-Half		

FDX Flow Ctrl

This setting enables or disables flow control for the port when the port's Speed is set to Auto. The final result will be determined by the Auto process between the Moxa switch and connected devices.

Setting	Description	Factory Default
Enable	Enables flow control for this port when the port's Speed is set to Auto.	Disabled
Disable	Disables flow control for this port when the port's Speed is set to Auto.	

MDI/MDIX

Setting	Description	Factory Default
Auto	Allows the port to auto-detect the port type of the connected Ethernet device and change the port type accordingly.	Auto
MDI	Choose MDI or MDIX if the connected Ethernet device has trouble auto-negotiating for port type.	
MDIX		

Port Status

This page informs the users about the current status of all the ports including the port transmission speed, flow control, and port type (MDI or MDIX).

Port Status

Port	Media Type	Link Status	MDI/MDIX	FDX Flow ctrl	Port State
1/1	1000TX,RJ45	--	--	--	---
1/2	1000TX,RJ45	--	--	--	---
1/3	1000TX,RJ45	--	--	--	---
1/4	1000TX,RJ45	--	--	--	---
1/5	1000TX,RJ45	--	--	--	---
1/6	1000TX,RJ45	--	--	--	---
1/7	1000TX,RJ45	1G-Full	MDIX	Off	Forwarding
1/8	1000TX,RJ45	--	--	--	---
1/9	N/A	--	--	--	---
1/10	N/A	--	--	--	---

Link Aggregation

Link aggregation involves grouping links into a link aggregation group. A MAC client can treat link aggregation groups as if they were a single link.

The Moxa industrial secure router's port trunking feature allows devices to communicate by aggregating up to 4 trunk groups, with a maximum of 8 ports for each group. If one of the 8 ports fails, the other seven ports will automatically provide backup and share the traffic.

Port trunking can be used to combine up to 8 ports between two Moxa switches or industrial secure routers. If all ports on both switches are configured as 1000BaseTX and they are operating in full duplex, the potential bandwidth of the connection will be 16 Gbps.

The Port Trunking Concept

Moxa has developed a port trunking protocol that provides the following benefits:

- Greater flexibility in setting up your network connections, since the bandwidth of a link can be doubled, tripled, or quadrupled.
- Redundancy—if one link is broken, the remaining trunked ports share the traffic within this trunk group.
- Load sharing—MAC client traffic can be distributed across multiple links.

To avoid broadcast storms or loops in your network while configuring a trunk, first disable or disconnect all ports that you want to add to the trunk or remove from the trunk. After you finish configuring the trunk, enable or re-connect the ports.

If all ports on both switch units are configured as 1000BaseTX and they are operating in full duplex mode, the potential bandwidth of the connection will be up to 16 Gbps. This means that users can double, triple, or quadruple the bandwidth of the connection by port trunking between two Moxa switches.

Each Moxa industrial secure router can set a maximum of 4 port trunking groups. When you activate port trunking, certain settings on each port will be reset to factory default values or disabled:

- Communication redundancy will be reset
- 802.1Q VLAN will be reset
- Multicast Filtering will be reset
- Port Lock will be reset and disabled.
- Set Device IP will be reset
- Mirror will be reset

After port trunking has been activated, you can configure these items again for each trunking port.

Port Trunking

The **Port Trunking Settings** page is where ports are assigned to a trunk group.

Port Trunking

Trunk Group

Member Ports

	Port	Enable	Description	Name	SPEED	FDX Flow ctrl
<input type="button" value="Up"/>	<input type="button" value="Down"/>					

Available Ports

	Port	Enable	Description	Name	SPEED	FDX Flow ctrl
<input type="checkbox"/>	1	Enable	1000TX,RJ45		Auto	Disable
<input type="checkbox"/>	2	Enable	1000TX,RJ45		Auto	Disable
<input type="checkbox"/>	3	Enable	1000TX,RJ45		Auto	Disable
<input type="checkbox"/>	4	Enable	1000TX,RJ45		Auto	Disable
<input type="checkbox"/>	5	Enable	1000TX,RJ45		Auto	Disable
<input type="checkbox"/>	6	Enable	1000TX,RJ45		Auto	Disable
<input type="checkbox"/>	7	Enable	1000TX,RJ45		Auto	Disable
<input type="checkbox"/>	8	Enable	1000TX,RJ45		Auto	Disable
<input type="checkbox"/>	9	Enable	1000TX,RJ45		1G-Full	Disable
<input type="checkbox"/>	10	Enable	1000TX,RJ45		1G-Full	Disable

Step 1: Select the desired **Trunk Group**

Step 2: Select the desired **Member Ports** or **Available Ports**

Step 3: Use **Up** and **Down** to modify the Group Members

Trunk Group (maximum of 4 trunk groups)

Setting	Description	Factory Default
Trk1, Trk2, Trk3, Trk4 (depends on switching chip capability; some products only support 3 trunk groups)	Specifies the current trunk group.	Trk1

Trunking Status

The **Trunking Status table** shows the Trunk Group configuration status.

Trunking Status

Trunk Group	Member Port	Status
Trk1	1	Success
	2	Success
Trk2	3	Fail
	5	Fail

Port Mirror

The **Port Mirror** function can be used to monitor data being transmitted through a specific port. This is done by setting up another port (the mirror port) to receive the same data being transmitted from, or both to and from, the port under observation. Using a mirror port allows the network administrator to **sniff** the observed port to keep tabs on network activity.

Port Mirror

Monitored port 1 2 3 4 5
 6 7 8 9 10

Watch direction

Mirror Port

Apply

Port Mirroring Settings

Setting	Description
Monitored Port	Select the number of the ports whose network activity will be monitored. Multiple port selection is acceptable.
Watch Direction	Select one of the following two watch direction options: <ul style="list-style-type: none"> Input data stream: Select this option to monitor only those data packets coming into the Moxa industrial secure router's port. Output data stream: Select this option to monitor only those data packets being sent out through the Moxa industrial secure router's port. Bi-directional: Select this option to monitor data packets both coming into, and being sent out through, the Moxa industrial secure router's port.
Mirror Port	Select the number of the port that will be used to monitor the activity of the monitored port.

Using Virtual LAN

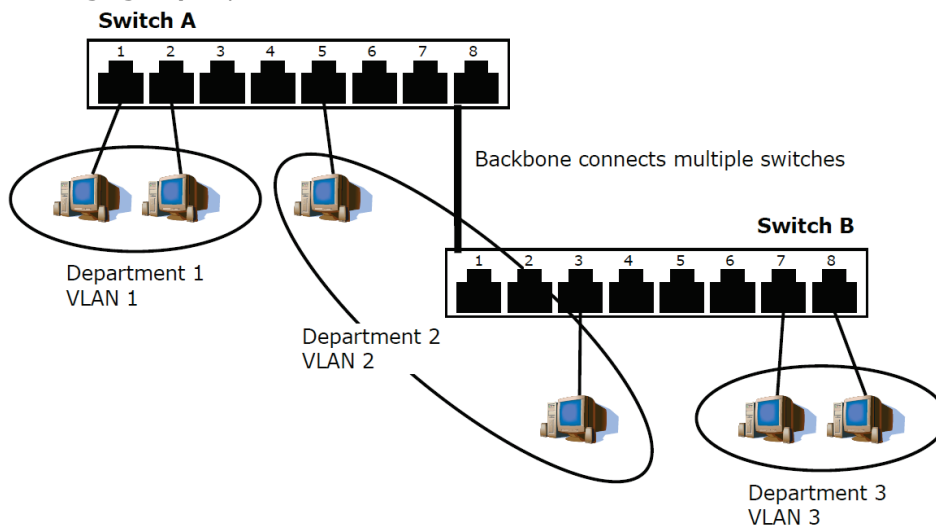
Setting up Virtual LANs (VLANs) on your Moxa industrial secure router increases the efficiency of your network by dividing the LAN into logical segments, as opposed to physical segments. In general, VLANs are easier to manage.

The VLAN Concept

What is a VLAN?

A VLAN is a group of devices that can be located anywhere on a network, but which communicate as if they are on the same physical segment. With VLANs, you can segment your network without being restricted by physical connections—a limitation of traditional network design. With VLANs you can segment your network into:

- **Departmental groups**—you could have one VLAN for the marketing department, another for the finance department, and another for the product development department.
- **Hierarchical groups**—you could have one VLAN for directors, another for managers, and another for general staff.
- **Usage groups**—you could have one VLAN for email users and another for multimedia users.



Benefits of VLANs

The main benefit of VLANs is that they provide a network segmentation system that is far more flexible than traditional networks. Using VLANs also provides you with three other benefits:

- **VLANs ease the relocation of devices on networks:** With traditional networks, network administrators spend much of their time dealing with moves and changes. If users move to a different sub-network, the addresses of each host must be updated manually. With a VLAN setup, if a host originally on VLAN Marketing, for example, is moved to a port on another part of the network, and retains its original subnet membership, you only need to specify that the new port is on VLAN Marketing. You do not need to do any re-cabling.
- **VLANs provide extra security:** Devices within each VLAN can only communicate with other devices on the same VLAN. If a device on VLAN Marketing needs to communicate with devices on VLAN Finance, the traffic must pass through a routing device or Layer 3 switch.
- **VLANs help control traffic:** With traditional networks, congestion can be caused by broadcast traffic that is directed to all network devices, regardless of whether or not they need it. VLANs increase the efficiency of your network because each VLAN can be set up to contain only those devices that need to communicate with each other.

Managing a VLAN

A new or initialized Moxa industrial secure router contains a single VLAN—the Default VLAN. This VLAN has the following definition:

- **VLAN Name**—Management VLAN
- **802.1Q VLAN ID**—1 (if tagging is required)

All of the ports are initially placed on this VLAN, and it is the only VLAN that allows you to access the management software of the Moxa switch over the network.

Configuring Virtual LAN

To configure **802.1Q VLAN** on the Moxa switch, use the **802.1Q VLAN Settings** page to configure the ports.

802.1Q VLAN Settings

802.1Q VLAN Settings

Quick Setting Panel ▼

VLAN ID Configuration Table

Management VLAN ID

Port	Type	PVID	Tagged VLAN	Untagged VLAN
1	Access ▼	1		
2	Access ▼	1		
3	Access ▼	1		
4	Access ▼	1		
5	Access ▼	1		
6	Access ▼	1		
7	Access ▼	1		
8	Access ▼	1		
9	Access ▼	1		
10	Access ▼	1		

Management VLAN ID

Setting	Description	Factory Default
VLAN ID from 1-4094	Assigns the VLAN ID of this Moxa switch.	1

Port Type

Setting	Description	Factory Default
Access	Select the Access port type to connect single devices without tags.	Access
Trunk	Select the Trunk port type to connect another 802.1Q VLAN aware switch.	
Hybrid	Select Hybrid port to connect another Access 802.1Q VLAN aware switch or another LAN that combines tagged and/or untagged devices and/or other switches/hubs.	

PVID

Setting	Description	Factory Default
VLAN ID from 1-4094	Sets the default VLAN ID for untagged devices that connect to the port.	1

Tagged VLAN

Setting	Description	Factory Default
VLAN ID from 1-4094	This field will be active only when selecting the Trunk or Hybrid port type. Set the other VLAN ID for tagged devices that connect to the port. Use commas to separate different VLANs.	None

Untagged VLAN

Setting	Description	Factory Default
VLAN ID from 1-4094	This field will be active only when selecting the Trunk or Hybrid port type. Set the other VLAN ID for tagged devices that connect to the port and tags that need to be removed in egress packets. Use commas to separate different VLANs.	None

Quick Setting Panel

Click the triangle to open the **Quick Setting Panel**. Use this panel for quick and easy configuration of VLAN settings for multiple ports at once.

802.1Q VLAN Settings

Quick Setting Panel ▼

Port	Type	PVID	Tagged VLAN	Untagged VLAN	Bridge Group
	Access ▼				<input type="checkbox"/>

Set To Table

Note: 1,2,10:13,20:24 means the configuration will be copy to port 1,2,10,11,12,13,20,21,23,24

VLAN ID Configuration Table

Management VLAN ID

Port	Type	PVID	Tagged VLAN	Untagged VLAN
1	Access ▼	1		
2	Access ▼	1		
3	Access ▼	1		
4	Access ▼	1		
5	Access ▼	1		
6	Access ▼	1		
7	Access ▼	1		
8	Access ▼	1		
9	Access ▼	1		
10	Access ▼	1		

Apply

Input the port numbers in the Port column, and set the Port Type, Tagged VLAN ID, and untagged VLAN ID. Next, click the **Set to Table** button to create the VLAN ID configuration table.

VLAN Table

VLAN Table

Index	VID	Joined Access Port	Joined Trunk Port	Joined Hybrid Port	Action
1	*1	1,2,3,4,5,6,7,8,9,10,		trk1,trk2,trk3,trk4,	

Apply

Use the **802.1Q VLAN Table** to review the VLAN groups that were created, Joined Access Ports, Trunk Ports, and Hybrid Ports, and also Action for deleting VLANs which have no member ports in the list.

Multicast

Multicast filtering improves the performance of networks that carry multicast traffic. This section explains multicasts, multicast filtering, and how multicast filtering can be implemented on your Moxa industrial secure router.

The Concept of Multicast Filtering

What is an IP Multicast?

A *multicast* is a packet sent by one host to multiple hosts. Only those hosts that belong to a specific multicast group will receive the multicast. If the network is set up correctly, a multicast can only be sent to an end-station or a subset of end-stations on a LAN or VLAN that belong to the multicast group. Multicast group members can be distributed across multiple subnets, so that multicast transmissions can occur within a campus LAN or over a WAN. In addition, networks that support IP multicast send only *one* copy of the desired information across the network until the delivery path that reaches group members diverges. To make more efficient use of network bandwidth, it is only at these points that multicast packets are duplicated and forwarded. A multicast packet has a multicast group address in the destination address field of the packet's IP header.

Benefits of Multicast

The benefits of using IP multicast are:

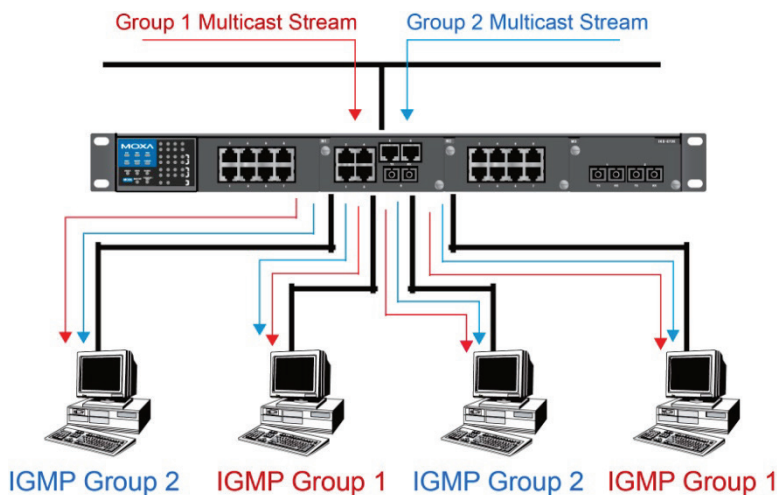
- It uses the most efficient, sensible method to deliver the same information to many receivers with only one transmission.
- It reduces the load on the source (for example, a server) since it will not need to produce several copies of the same data.
- It makes efficient use of network bandwidth and scales well as the number of multicast group members increases.
- Works with other IP protocols and services, such as Quality of Service (QoS).

Multicast transmission makes more sense and is more efficient than unicast transmission for some applications. For example, multicasts are often used for video-conferencing, since high volumes of traffic must be sent to several end-stations at the same time, but where broadcasting the traffic to all end-stations would cause a substantial reduction in network performance. Furthermore, several industrial automation protocols, such as Allen-Bradley, EtherNet/IP, Siemens Profibus, and Foundation Fieldbus HSE (High Speed Ethernet), use multicast. These industrial Ethernet protocols use publisher/subscriber communications models by multicasting packets that could flood a network with heavy traffic. IGMP Snooping is used to prune multicast traffic so that it travels only to those end destinations that require the traffic, reducing the amount of traffic on the Ethernet LAN.

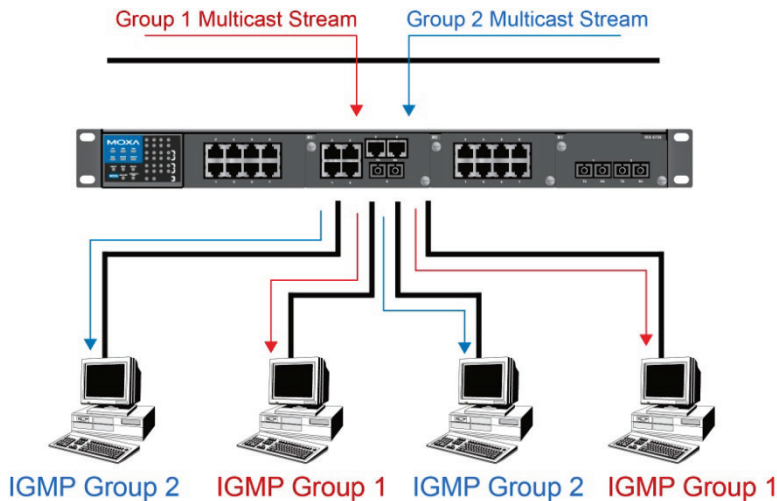
Multicast Filtering

Multicast filtering ensures that only end-stations that have joined certain groups receive multicast traffic. With multicast filtering, network devices only forward multicast traffic to the ports that are connected to registered end-stations. The following two figures illustrate how a network behaves without multicast filtering, and with multicast filtering.

Network without multicast filtering



All hosts receive the multicast traffic, even if they don't need it.

Network with multicast filtering

Hosts only receive dedicated traffic from other hosts belonging to the same group.

Multicast Filtering and Moxa's Industrial Secure Routers

The Moxa industrial secure router has two ways to achieve multicast filtering: IGMP (Internet Group Management Protocol) Snooping and adding a static multicast MAC manually to filter multicast traffic automatically.

Snooping Mode

Snooping Mode allows your industrial secure router to forward multicast packets only to the appropriate ports. The router **snoops** on exchanges between hosts and an IGMP device to find those ports that want to join a multicast group, and then configures its filters accordingly.

Query Mode

Query mode allows the Moxa router to work as the Querier if it has the lowest IP address on the subnetwork to which it belongs.

IGMP querying is enabled by default on the Moxa router to ensure proceeding query election. Enable query mode to run multicast sessions on a network that does not contain IGMP routers (or queriers). Query mode allows users to enable IGMP snooping by VLAN ID. Moxa industrial secure router support IGMP snooping version 1, version 2 and version 3. Version 2 is compatible with version 1. The default setting is IGMP V1/V2.

IGMP Multicast Filtering

IGMP is used by IP-supporting network devices to register hosts with multicast groups. It can be used on all LANs and VLANs that contain a multicast capable IP router, and on other network devices that support multicast filtering. Moxa switches support IGMP version 1, 2 and 3. IGMP version 1 and 2 work as follows::

- The IP router (or querier) periodically sends query packets to all end-stations on the LANs or VLANs that are connected to it. For networks with more than one IP router, the router with the lowest IP address is the querier. A switch with IP address lower than the IP address of any other IGMP queriers connected to the LAN or VLAN can become the IGMP querier.
- When an IP host receives a query packet, it sends a report packet back that identifies the multicast group that the end-station would like to join.
- When the report packet arrives at a port on a switch with IGMP Snooping enabled, the switch knows that the port should forward traffic for the multicast group, and then proceeds to forward the packet to the router.
- When the router receives the report packet, it registers that the LAN or VLAN requires traffic for the multicast groups.
- When the router forwards traffic for the multicast group to the LAN or VLAN, the switches only forward the traffic to ports that received a report packet.

IGMP version 3 supports "source filtering," which allows the system to define how to treat packets from specified source addresses. The system can either white-list or black-list specified sources.

IGMP version comparison

IGMP Version	Main Features	Reference
V1	a. Periodic query	RFC-1112
V2	Compatible with V1 and adds: a. Group-specific query b. Leave group messages c. Resends specific queries to verify leave message was the last one in the group d. Querier election	RFC-2236
V3	Compatible with V1, V2 and adds: a. Source filtering - accept multicast traffic from specified source - accept multicast traffic from any source except the specified source	RFC-3376

Static Multicast MAC

Some devices may only support multicast packets, but not support either IGMP Snooping. The Moxa industrial secure router supports adding multicast groups manually to enable multicast filtering.

Enabling Multicast Filtering

Use the USB console or web interface to enable or disable IGMP Snooping and IGMP querying. If IGMP Snooping is not enabled, then IP multicast traffic is always forwarded, flooding the network.

IGMP Snooping

IGMP Snooping provides the ability to prune multicast traffic so that it travels only to those end destinations that require that traffic, thereby reducing the amount of traffic on the Ethernet LAN.

IGMP Snooping Settings**IGMP Snooping Setting**

IGMP Snooping Enable Query Interval s

Index	VID	IGMP Snooping	Querier	Static Multicast Querier Port
1	1	<input type="checkbox"/> Enable	<input type="checkbox"/> Enable <input checked="" type="radio"/> V1/V2 <input type="radio"/> V3	<input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input type="checkbox"/> 4 <input type="checkbox"/> 5 <input type="checkbox"/> 6 <input type="checkbox"/> 7 <input type="checkbox"/> 8 <input type="checkbox"/> 9 <input type="checkbox"/> 10

Enable IGMP Snooping (Global)

Setting	Description	Factory Default
Enable/Disable	Checkmark the Enable IGMP Snooping checkbox near the top of the window to enable the IGMP Snooping function globally.	Disabled

Query Interval (sec)

Setting	Description	Factory Default
Numerical value, input by the user	Sets the query interval of the Querier function globally. Valid settings are from 20 to 600 seconds.	125 seconds

Enable IGMP Snooping

Setting	Description	Factory Default
Enable/Disable	Enables or disables the IGMP Snooping function on that particular VLAN.	Enabled if IGMP Snooping is enabled globally

Querier

Setting	Description	Factory Default
---------	-------------	-----------------

Enable/Disable	Enables or disables the Moxa Industrial Secure Router's querier function.	Disabled
V1/V2 and V3 Checkbox	V1/V2: Enables the Moxa Industrial Secure Router to send IGMP snooping version 1 and 2 queries V3: Enables the Moxa Industrial Secure Router to send IGMP snooping version 3 queries	V1/V2

Static Multicast Querier Port

Setting	Description	Factory Default
Select/Deselect	Select the ports that will connect to the multicast routers. These ports will receive all multicast packets from the source. This option is only active when IGMP Snooping is enabled.	Disabled

NOTE If a router or layer 3 switch is connected to the network, it will act as the Querier, and consequently this Querier option will be disabled on all Moxa layer 2 switches.

If all switches on the network are Moxa layer 2 switches, then only one layer 2 switch will act as Querier.

IGMP Table

The Moxa industrial secure router displays the current active IGMP groups that were detected. View IGMP group setting per VLAN ID on this page.

IGMP Snooping IGMP Table

VID: 1

Auto Learned Multicast Router Port	Static Multicast Router Port	Querier Connected Port	Act as Querier
			No

Index	Group	Port	Version	Filter Mode	Sources
-------	-------	------	---------	-------------	---------

The information shown in the table includes:

- Auto Learned Multicast Router Port: This indicates that a multicast router connects to/sends packets from these port(s).
- Static Multicast Router Port: Displays the static multicast querier port(s)
- Querier Connected Port: Displays the port which is connected to the querier
- Act as a Querier: Displays whether or not this VLAN is a querier (winner of a election)
- Group: Displays the multicast group addresses
- Port: Displays the port which receive the multicast stream/the port the multicast stream is forwarded to
- Version: Displays the IGMP Snooping version
- Filter Mode: Indicates the multicast source address is included or excluded. Displays Include or Exclude when IGMP v3 is enabled
- Sources: Displays the multicast source address when IGMP v3 is enabled

Stream Table

This page displays the multicast stream forwarding status. It allows you to view the status per VLAN ID.

IGMP Snooping Stream Table

Index	Stream Group	Stream Source	Port	Member Ports
-------	--------------	---------------	------	--------------

Stream Group: Multicast group IP address

Stream Source: Multicast source IP address

Port: Which port receives the multicast stream

Member ports: Ports the multicast stream is forwarded to

Static Multicast MAC

Static Multicast MAC Address

Add New Static Multicast MAC Address to the List

01:00:5E:XX:XX:XX in here is IP multicast MAC address, please activate IGMP Snooping for automatic classification

MAC Address

Join Port

- Port 1
 Port 2
 Port 3
 Port 4
 Port 5
 Port 6
 Port 7
 Port 8
 Port 9
 Port 10

Add

Delete

Modify

Apply

Current Static Multicast MAC Address List (0/128)

MAC Address	Port									
	1	2	3	4	5	6	7	8	9	10

NOTE 01:00:5E:XX:XX:XX on this page is the IP multicast MAC address. Please activate IGMP Snooping for automatic classification.

MAC Address

Setting	Description	Factory Default
Integer	Input the number of the VLAN that the host with this MAC address belongs to.	None

Join Port

Setting	Description	Factory Default
Select/Deselect	Checkmark the appropriate check boxes to select the join ports for this multicast group.	None

QoS and Rate Control

QoS Classification

QoS Classification

Scheduling Mechanism

Weight Fair(8:4:2:1) ▼

Port	Inspect ToS	Inspect CoS	Port Priority
1	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	3(Normal) ▼
2	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	3(Normal) ▼
3	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	3(Normal) ▼
4	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	3(Normal) ▼
5	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	3(Normal) ▼
6	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	3(Normal) ▼
7	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	3(Normal) ▼
8	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	3(Normal) ▼
9	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	3(Normal) ▼
10	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	3(Normal) ▼

Apply

The Moxa switch supports inspection of layer 3 ToS and/or layer 2 CoS tag information to determine how to classify traffic packets.

Scheduling Mechanism

Setting	Description	Factory Default
Weight Fair	The Moxa industrial secure router has 4 priority queues. In the weight fair scheme, an 8, 4, 2, 1 weighting is applied to the four priorities. This approach prevents the lower priority frames from being starved of opportunity for transmission with only a slight delay to the higher priority frames.	Weight Fair
Strict	In the Strict-priority scheme, all top-priority frames egress a port until that priority's queue is empty, and then the next lower priority queue's frames egress. This approach can cause the lower priorities to be starved of opportunity for transmitting any frames but ensures that all high priority frames will egress the switch as soon as possible.	

Inspect ToS

Setting	Description	Factory Default
Enable/Disable	Enables or disables the Moxa industrial secure router for inspecting Type of Service (ToS) bits in the IPV4 frame to determine the priority of each frame.	Enabled

Inspect CoS

Setting	Description	Factory Default
Enable/Disable	Enables or disables the Moxa industrial secure router for inspecting 802.1p CoS tags in the MAC frame to determine the priority of each frame.	Enabled

Port Priority

Setting	Description	Factory Default
Port priority	The port priority has 4 priority queues. Low, normal, medium, high priority queue option is applied to each port.	3(Normal)

NOTE The priority of an ingress frame is determined in the following order:

1. Inspect CoS
2. Inspect ToS
3. Port Priority

NOTE The designer can enable these classifications individually or in combination. For instance, if a "hot" higher priority port is required for a network design, **Inspect TOS** and **Inspect CoS** can be disabled. This setting leaves only port default priority active, which results in all ingress frames being assigned the same priority on that port.

CoS Mapping

CoS Mapping

CoS	Priority Queue
0	Low
1	Low
2	Normal
3	Normal
4	Medium
5	Medium
6	High
7	High

CoS Value and Priority Queues

Setting	Description	Factory Default
Low/Normal/ Medium/High	Maps different CoS values to 4 different egress queues.	Low Normal Medium High

ToS/DSCP Mapping

ToS/DSCP Mapping

ToS	Level	ToS	Level	ToS	Level	ToS	Level
0x00(1)	Low	0x04(2)	Low	0x08(3)	Low	0x0C(4)	Low
0x10(5)	Low	0x14(6)	Low	0x18(7)	Low	0x1C(8)	Low
0x20(9)	Low	0x24(10)	Low	0x28(11)	Low	0x2C(12)	Low
0x30(13)	Low	0x34(14)	Low	0x38(15)	Low	0x3C(16)	Low
0x40(17)	Normal	0x44(18)	Normal	0x48(19)	Normal	0x4C(20)	Normal
0x50(21)	Normal	0x54(22)	Normal	0x58(23)	Normal	0x5C(24)	Normal
0x60(25)	Normal	0x64(26)	Normal	0x68(27)	Normal	0x6C(28)	Normal
0x70(29)	Normal	0x74(30)	Normal	0x78(31)	Medium	0x7C(32)	Normal
0x80(33)	Medium	0x84(34)	Medium	0x88(35)	Medium	0x8C(36)	Medium
0x90(37)	Medium	0x94(38)	Medium	0x98(39)	Medium	0x9C(40)	Medium
0xA0(41)	Medium	0xA4(42)	Medium	0xA8(43)	Medium	0xAC(44)	Medium

ToS (DSCP) Value and Priority Queues

Setting	Description	Factory Default
Low/Normal/ Medium/High	Maps different TOS values to 4 different egress queues.	1 to 16: Low 17 to 32: Normal 33 to 48: Medium 49 to 64: High

Rate Limiting

In general, one host should not be allowed to occupy unlimited bandwidth, particularly when the device malfunctions. For example, so-called "broadcast storms" could be caused by an incorrectly configured topology, or a malfunctioning device. Moxa industrial secure routers not only prevent broadcast storms, but

can also be configured to a different ingress rate for all packets, giving administrators full control of their limited bandwidth to prevent undesirable effects caused by unpredictable faults.

Rate Limiting

Ingress Policy

Port	Ingress	Egress
1	<input type="text" value="Not Limited"/> 1000 Mbits/sec	<input type="text" value="Not Limited"/> 1000 Mbits/sec
2	<input type="text" value="Not Limited"/> 1000 Mbits/sec	<input type="text" value="Not Limited"/> 1000 Mbits/sec
3	<input type="text" value="Not Limited"/> 1000 Mbits/sec	<input type="text" value="Not Limited"/> 1000 Mbits/sec
4	<input type="text" value="Not Limited"/> 1000 Mbits/sec	<input type="text" value="Not Limited"/> 1000 Mbits/sec
5	<input type="text" value="Not Limited"/> 1000 Mbits/sec	<input type="text" value="Not Limited"/> 1000 Mbits/sec
6	<input type="text" value="Not Limited"/> 1000 Mbits/sec	<input type="text" value="Not Limited"/> 1000 Mbits/sec
7	<input type="text" value="Not Limited"/> 1000 Mbits/sec	<input type="text" value="Not Limited"/> 1000 Mbits/sec
8	<input type="text" value="Not Limited"/> 1000 Mbits/sec	<input type="text" value="Not Limited"/> 1000 Mbits/sec
9	<input type="text" value="Not Limited"/> 1000 Mbits/sec	<input type="text" value="Not Limited"/> 1000 Mbits/sec
10	<input type="text" value="Not Limited"/> 1000 Mbits/sec	<input type="text" value="Not Limited"/> 1000 Mbits/sec

Ingress Policy

Setting	Description	Factory Default
Limit All	Select the ingress rate limit for different packet types	Limit Broadcast
Limit Broadcast, Multicast, Flooded Unicast		
Limit Broadcast, Multicast		
Limit Broadcast		

Ingress/Egress Rate

Setting	Description	Factory Default
Ingress/Egress Rate	Select the ingress/egress rate limit (% of max. throughput) for all packets from the following options: Not Limited, 3%, 5%, 10%, 15%, 25%, 35%, 50%, 65%, 85%	Not Limited

MAC Address Table

The MAC address table shows the MAC address list pass through Moxa industrial secure router. The length of time (Ageing time: 15 to 3825 seconds) is the parameter defines the length of time that a MAC address entry can remain in the Moxa router. When an entry reaches its aging time, it "ages out" and is purged from the router, effectively cancelling frame forwarding to that specific port.

The MAC Address table can be configured to display the following Moxa industrial secure router MAC address groups, which are selected from the drop-down list.

All MAC Address List

Age Time (s)

Index	MAC Address	Type	Port
1	00:90:e8:29:ad:95	ucast(l)	2
2	00:90:e8:2c:19:6d	ucast(l)	4
3	00:90:e8:2c:19:a8	ucast(l)	3
4	00:90:e8:2c:19:c3	ucast(l)	1

Drop Down List

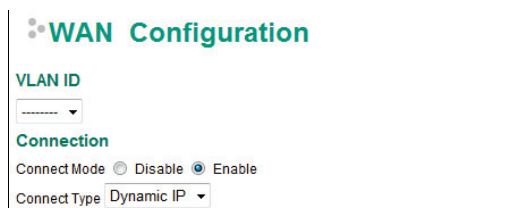
ALL	Select this item to show all of the Moxa industrial secure router's MAC addresses.
ALL Learned	Select this item to show all of the Moxa industrial secure router's Learned MAC addresses.
ALL Static	Select this item to show all of the Moxa industrial secure router's Static, Static Lock, and Static Multicast MAC addresses.
ALL Multicast	Select this item to show all of the Moxa industrial secure router's Static Multicast MAC addresses.
Port x	Select this item to show all of the MAC addresses dedicated ports.

The table displays the following information:

MAC Address	This field shows the MAC address.
Type	This field shows the type of this MAC address.
Port	This field shows the port that this MAC address belongs to.

Interface

WAN



The screenshot shows the WAN Configuration page. It includes a 'VLAN ID' dropdown menu, a 'Connection' section with radio buttons for 'Disable' and 'Enable' (where 'Enable' is selected), and a 'Connect Type' dropdown menu set to 'Dynamic IP'.

VLAN ID

Moxa Industrial Secure Router's WAN interface is configured by VLAN group. The ports with the same VLAN can be configured as one WAN interface.

Connection

Note that there are three different connection types for the WAN interface: Dynamic IP, Static IP, and PPPoE. A detailed explanation of the configuration settings for each type is given below.

Connection Mode

Setting	Description	Factory Default
Enable or Disable	Enable or Disable the WAN interface	Enable

Connection Type

Setting	Description	Factory Default
Static IP, Dynamic IP, PPPoE	Setup the connection type	Dynamic IP

Detailed Explanation of Dynamic IP Type

WAN Configuration

VLAN ID

Connection
 Connect Mode Disable Enable
 Connect Type

Directed Broadcast
 Enable Source IP Overwrite

PPTP Dialup
 PPTP Connection Enable IP Address
 User Name Password
 MPPE Encryption None Encrypt

Virtual MAC
 Virtual MAC

DNS (Optional for dynamic IP or PPPoE Type)
 Server 1 Server 2 Server 3

Directed Broadcast

Setting	Description	Factory Default
Enable or Disable	Enable or disable directed broadcasting	None
Source IP Overwrite	Check to overwrite the source IP	None

PPTP Dialup

Point-to-Point Tunneling Protocol is used for Virtual Private Networks (VPN). Remote users can use PPTP to connect to private networks from public networks.

PPTP Connection

Setting	Description	Factory Default
Enable or Disable	Enable or Disable the PPTP connection	None

IP Address

Setting	Description	Factory Default
IP Address	The PPTP service IP address	None

User Name

Setting	Description	Factory Default
Max. 30 Characters	The Login username when dialing up to PPTP service	None

Password

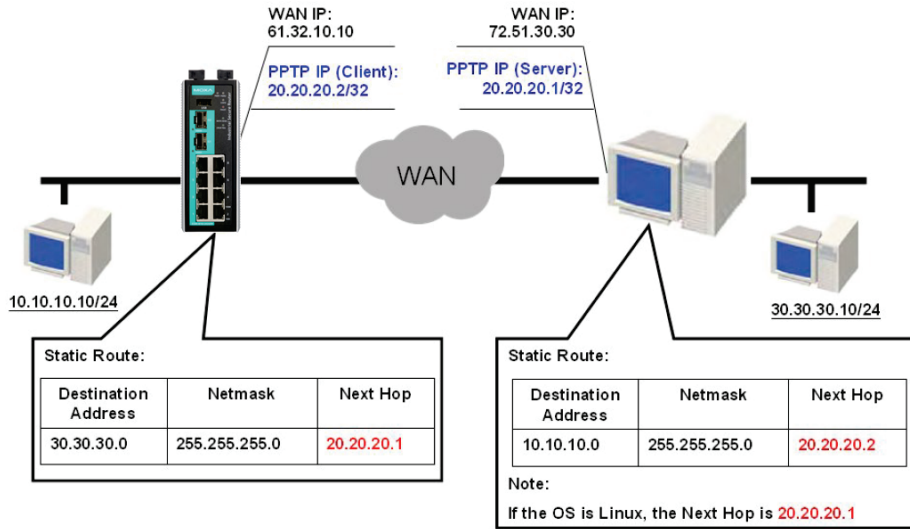
Setting	Description	Factory Default
Max. 30 characters	The password for dialing the PPTP service	None

MPPE Encryption

Setting	Description	Factory Default
None/Encrypt	Enable or disable the MPPE encryption	None

Example

Suppose a remote user (IP: 10.10.10.10) wants to connect to the internal server (private IP: 30.30.30.10) via the PPTP protocol. The IP address for the PPTP server is 20.20.20.1. The necessary configuration settings are shown in the following figure.



Virtual MAC

Setting	Description	Factory Default
Virtual MAC Address	The virtual MAC address	None

DNS (Domain Name Server; optional setting for Dynamic IP and PPPoE types)

Server 1/2/3

Setting	Description	Factory Default
IP Address	The DNS IP address	None

NOTE The priority of a manually configured DNS will be higher than the DNS from the PPPoE or DHCP server.

Detailed Explanation of Static IP Type

WAN Configuration

VLAN ID

----- ▾

Connection

Connect Mode Disable Enable

Connect Type ▾

Directed Broadcast

Enable Source IP Overwrite

Address Information

IP Address Gateway

Subnet Mask

PPTP Dialup

PPTP Connection Enable IP Address

User Name Password

MPPE Encryption None Encrypt

Virtual MAC

Virtual MAC

DNS (Optional for dynamic IP or PPPoE Type)

Server 1 Server 2 Server 3

Address Information**IP Address**

Setting	Description	Factory Default
IP Address	The interface IP address	None

Subnet Mask

Setting	Description	Factory Default
IP Address	The subnet mask	None

Gateway

Setting	Description	Factory Default
IP Address	The Gateway IP address	None

Detailed Explanation of PPPoE Type**WAN Configuration****VLAN ID**

ConnectionConnect Mode Disable EnableConnect Type **Directed Broadcast** Enable Source IP Overwrite**PPPoE Dialup**User Name Password Host Name **Virtual MAC**Virtual MAC **DNS (Optional for dynamic IP or PPPoE Type)**Server 1 Server 2 Server 3 **PPPoE Dialup****User Name**

Setting	Description	Factory Default
Max. 30 characters	The User Name for logging in to the PPPoE server	None

Host Name

Setting	Description	Factory Default
Max. 30 characters	User-defined Host Name of this PPPoE server	None

Password

Setting	Description	Factory Default
Max. 30 characters	The login password for the PPPoE server	None

LAN

LAN Configuration

LAN IP Configuration

Name: VLAN ID: Description:

Enable: Directed: Source IP:

Broadcast: Overwrite:

IP Address: Subnet Mask: Virtual MAC:

VLAN Interface List (1/16)

Name	Description	Enable	VLAN ID	IP Address	Subnet Mask	Virtual MAC	Directed Broadcast	Source IP Overwrite
LAN		<input checked="" type="checkbox"/>	1	192.168.127.254	255.255.255.0	-	<input type="checkbox"/>	<input type="checkbox"/>

Create a VLAN Interface

Input the name of the LAN interface, select a VLAN ID that is already configured in VLAN Setting under the Layer 2 Function, and assign an IP address/Subnet Mask/Virtual MAC Address for the interface. Checkmark the **Enable** checkbox to enable this interface.

Delete a LAN Interface

Select the item in the LAN Interface List, and then click **Delete** to delete the item.

Modify a LAN Interface

Select the item in the LAN Interface List. Modify the attributes and then click **Modify** to change the configuration.

Activate the LAN Interface List

After adding/deleting/modifying any LAN interface, be sure to click **Activate**.

NOTE You can create up to 16 LAN interfaces by configuring each port with unique VLAN ID numbers.

Bridge Group Interface

When ports are set in the VLAN, the packets transmitted within these ports will be forwarded by the switching chip without being filtered by the firewall. However, in some scenarios, it is required to filter specific packets transmitted within the VLAN. By selecting ports as Bridge port, the packets transmitted between these ports will be checked by the firewall.

In addition, when ports are set in different VLANs, the packets transmitted within these VLANs will be routed by the switching chip locally, without being inspected by the firewall. However in some scenarios, it is required to filter specific packets transmitted within VLANs. By selecting VLAN to join Bridge Zone, the packets transmitted between these two zones will be checked by the firewall.

Bridge Interface Configuration

Bridge IP Configuration

Name	<input type="text" value="BRG_LAN"/>	Bridge Type	<input type="text" value="Port-Base"/>
Enable	<input type="checkbox"/>	Goose Message Pass-Through	<input type="checkbox"/>
IP Address	<input type="text" value="192.168.126.254"/>	Subnet Mask	<input type="text" value="255.255.255.0"/>
Bridge Member	<input type="checkbox"/> Port1 <input type="checkbox"/> Port2 <input type="checkbox"/> Port3 <input type="checkbox"/> Port4 <input type="checkbox"/> Port5 <input type="checkbox"/> Port6 <input type="checkbox"/> Port7 <input type="checkbox"/> Port8 <input type="checkbox"/> G1 <input type="checkbox"/> G2		

Apply

Adding Ports/VLANs into the Bridge Interface

Port Base

Bridge Interface Configuration

Bridge IP Configuration

Name	<input type="text" value="BRG_LAN"/>	Bridge Type	<input type="text" value="Port-Base"/>
Enable	<input checked="" type="checkbox"/>	Goose Message Pass-Through	<input type="checkbox"/>
IP Address	<input type="text" value="192.168.126.254"/>	Subnet Mask	<input type="text" value="255.255.255.0"/>
Bridge Member	<input checked="" type="checkbox"/> Port1 <input type="checkbox"/> Port2 <input type="checkbox"/> Port3 <input checked="" type="checkbox"/> Port4 <input type="checkbox"/> Port5 <input type="checkbox"/> Port6 <input type="checkbox"/> Port7 <input type="checkbox"/> Port8 <input type="checkbox"/> G1 <input type="checkbox"/> G2		

Apply

First, select **Port-Base** in Bridge Type. Then input a name for the Bridge interface and assign an IP address/Subnet Mask for the interface. In order to enable this feature, checkmark the Enable checkbox. Finally, please select the port that will be set as the bridge port and check Apply.

Zone base

Bridge Interface Configuration

Bridge IP Configuration

Name	<input type="text" value="BRG_LAN"/>	Bridge Type	<input type="text" value="Zone-Base"/>
Enable	<input type="checkbox"/>	Goose Message	<input type="checkbox"/>
IP Address	<input type="text" value="0.0.0.0"/>	Pass-Through	<input type="checkbox"/>
Subnet Mask	<input type="text" value="0.0.0.0"/>		
Bridge Member	Zone-1 Name <input type="text"/>		
	<input type="checkbox"/> VID1		
	Zone-2 Name <input type="text"/>		
	<input type="checkbox"/> VID1		

First, select **Zone-Base** in Bridge Type. Next, input a name of the Bridge Zone interface and assign an IP address/Subnet Mask for the interface. In order to enable this feature, checkmark the Enable checkbox. Then, Zone-1 and Zone-2 will display on the page. Finally, please select which VLAN should join Zone-1 and which VLAN should join Zone-2 and then check Apply.

Modify and Cancel the Bridge Group Interface

In order to modify which Bridge member has been selected, users can simply check new ports/VLANs under the bridge member section, and uncheck ports/VLANs they no longer want to be a member of the bridge LAN. Finally, they should click Apply.

Bridge Interface Configuration

Bridge IP Configuration

Name	<input type="text" value="BRG_LAN"/>	Bridge Type	<input type="text" value="Port-Base"/>
Enable	<input type="checkbox"/>	Goose Message	<input type="checkbox"/>
IP Address	<input type="text" value="192.168.126.254"/>	Pass-Through	<input type="checkbox"/>
Subnet Mask	<input type="text" value="255.255.255.0"/>		
Bridge Member	<input type="checkbox"/> Port1 <input type="checkbox"/> Port2 <input type="checkbox"/> Port3 <input type="checkbox"/> Port4 <input type="checkbox"/> Port5 <input type="checkbox"/> Port6 <input type="checkbox"/> Port7 <input type="checkbox"/> Port8 <input type="checkbox"/> G1 <input type="checkbox"/> G2		

NOTE When bridge setting is canceled, for example removing all ports or VLANs from bridge inter, the bridge interface will still be alive. Even though there is no port in bridge interface, user can see VLAN ID of bridge interface in VLAN table, e.g.4040, 4041. To remove bride interface, please modify PVID in VLAN Settings.

Network Service

DHCP Settings

Global Settings

DHCP Server Mode

- Disable
 Dynamic / Static IP Assignment
 Port-based IP Assignment

DHCP Server Mode

Setting	Description	Factory Default
Disable/ Dynamic/Static IP Assignment/ Port-based IP Assignment	Select the DHCP Server Mode	Disabled

DHCP Server

The Industrial Secure Router provides a DHCP (Dynamic Host Configuration Protocol) server function for LAN interfaces. When configured, the Industrial Secure Router will automatically assign an IP address to a Ethernet device from a defined IP range.

Dynamic IP Assignment

Enable
 Pool First IP Address Pool Last IP Address
 Netmask
 Lease Time (minutes)
 Default Gateway
 DNS Server 1 DNS Server 2
 NTP Server

Dynamic IP Pool (0/16)

(Only one pool for each subnet)

Enable	Pool First IP Address	Pool Last IP Address	Netmask	Lease Time	Default Gateway	DNS Server 1	DNS Server 2	NTP Server

Dynamic IP Assignment

DHCP Server Enable/Disable

Setting	Description	Factory Default
Enable/Disable	Enable or disable DHCP server function	Disable

Pool First IP Address

Setting	Description	Factory Default
IP Address	The first IP address of the offered IP address range for DHCP clients	0.0.0.0

Pool Last IP Address

Setting	Description	Factory Default
---------	-------------	-----------------

IP Address	The last IP address of the offered IP address range for DHCP clients	0.0.0.0
------------	--	---------

Netmask

Setting	Description	Factory Default
Netmask	The netmask for DHCP clients	0.0.0.0

Lease Time

Setting	Description	Factory Default
≥ 5min.	The lease time of the DHCP server	None

Default Gateway

Setting	Description	Factory Default
IP Address	The default gateway for DHCP clients	0.0.0.0

DNS Server

Setting	Description	Factory Default
IP Address	The DNS server for DHCP clients	0.0.0.0

NTP Server

Setting	Description	Factory Default
IP Address	The NTP server for DHCP clients	0.0.0.0

- NOTE**
1. The DHCP Server is only available for LAN interfaces.
 2. The Pool First/Last IP Address must be in the same Subnet on the LAN.

Static DHCP

Use the Static DHCP list to ensure that devices connected to the Industrial Secure Router always use the same IP address. The static DHCP list matches IP addresses to MAC addresses.

Static IP Assignment

Enable
 Name
 MAC Address
 Static IP
 Netmask
 Lease Time (minutes)
 Default Gateway
 DNS Server 1 DNS Server 2
 NTP Server

Static IP Pool (3/256)

Enable	Name	MAC Address	Static IP	Netmask	Lease Time	Default Gateway	DNS Server 1	DNS Server 2	NTP Server
<input checked="" type="checkbox"/>	Device-01	00:09:ad:00:aa:01	192.168.127.101	255.255.255.0	60	192.168.127.254	192.168.127.201	192.168.127.202	192.168.127.203
<input checked="" type="checkbox"/>	Device-02	00:09:ad:00:aa:02	192.168.127.102	255.255.255.0	60	192.168.127.254	192.168.127.201	192.168.127.202	192.168.127.203
<input checked="" type="checkbox"/>	Device-03	00:09:ad:00:aa:03	192.168.127.103	255.255.255.0	60	192.168.127.254	192.168.127.201	192.168.127.202	192.168.127.203

In the above example, a device named "Device-01" was added to the Static DHCP list, with a static IP address set to 192.168.127.101 and MAC address set to 00:09:ad:00:aa:01. When a device with a MAC address of 00:09:ad:00:aa:01 is connected to the Industrial Secure Router, the Industrial Secure Router will offer the IP address 192.168.127.101 to this device.

Static DHCP Enable/Disable

Setting	Description	Factory Default
Enable/Disable	Enable or disable Static DHCP server function	Disable

Name

Setting	Description	Factory Default
Max. 30 characters	The name of the selected device in the Static DHCP list	None

MAC Address

Setting	Description	Factory Default
MAC Address	The MAC address of the selected device	None

Static IP

Setting	Description	Factory Default
IP Address	The IP address of the selected device	None

Netmask

Setting	Description	Factory Default
Netmask	The netmask for the selected device	0.0.0.0

Lease Time

Setting	Description	Factory Default
≥ 5min.	The lease time of the selected device	None

Default Gateway

Setting	Description	Factory Default
IP Address	The default gateway for the selected device	0.0.0.0

DNS Server

Setting	Description	Factory Default
IP Address	The DNS server for the selected device	0.0.0.0

NTP Server

Setting	Description	Factory Default
IP Address	The NTP server for the selected device	0.0.0.0

Clickable Buttons**Add**

Use the **Add** button to input a new DHCP list. The Name, Static IP, and MAC address must be different from any existing list.

Delete

Use the **Delete** button to delete a Static DHCP list. Click on a list to select it (the background color of the device will change to blue) and then click the **Delete** button.

Modify

To modify the information for a particular list, click on a list to select it (the background color of the device will change to blue), modify the information as needed using the check boxes and text input boxes near the top of the browser window, and then click **Modify**.

IP-Port Binding

Port-based IP Assignment

Enable
 Port
 Static IP
 Netmask
 Lease Time (minutes)
 Default Gateway
 DNS Server 1 DNS Server 2
 NTP Server

Static IP Pool (0/10)

Enable	Port	Static IP	Netmask	Lease Time	Default Gateway	DNS Server 1	DNS Server 2	NTP Server
--------	------	-----------	---------	------------	-----------------	--------------	--------------	------------

IP-Port Binding Enable/Disable

Setting	Description	Factory Default
Enable/Disable	Enable or disable IP-Port Binding function	Disable

Port

Setting	Description	Factory Default
IP Address	Set the desired IP of the connected devices	None

Static IP

Setting	Description	Factory Default
IP Address	The IP address of the connected device	None

Netmask

Setting	Description	Factory Default
Netmask	The netmask for the connected device	0.0.0.0

Lease Time

Setting	Description	Factory Default
≥ 5min.	The lease time of the connected device	None

Default Gateway

Setting	Description	Factory Default
IP Address	The default gateway for the connected device	0.0.0.0

DNS Server

Setting	Description	Factory Default
IP Address	The DNS server for the connected device	0.0.0.0

NTP Server

Setting	Description	Factory Default
IP Address	The NTP server for the connected device	0.0.0.0

Client List

Use the Client List to view the current DHCP clients.

Name	MAC Address	IP Address	Time Left
Server	00-0E-A6-09-7A-9E	192.168.127.1	32m:36s

SNMP Settings

The Industrial Secure Router supports SNMP V1/V2c/V3. SNMP V1 and SNMP V2c use a community string match for authentication, which means that SNMP servers access all objects with read-only permissions using the community string public (default value). SNMP V3, which requires that the user selects an authentication level of MD5 or SHA, is the most secure protocol. You can also enable data encryption to enhance data security. SNMP security modes and security levels supported by the Industrial Secure Router are shown in the following table. Select the security mode and level that will be used to communicate between the SNMP agent and manager.

Protocol Version	UI Setting	Authentication Type	Data Encryption	Method
SNMP V1, V2c	V1, V2c Read Community	Community string	No	Uses a community string match for authentication
SNMP V3	MD5 or SHA	Authentication based on MD5 or SHA	No	Provides authentication based on HMAC-MD5, or HMAC-SHA algorithms. 8-character passwords are the minimum requirement for authentication.
	MD5 or SHA	Authentication based on MD5 or SHA	Data encryption key	Provides authentication based on HMAC-MD5 or HMAC-SHA algorithms, and data encryption key. 8-character passwords and a data encryption key are the minimum requirements for authentication and encryption.

These parameters are configured on the SNMP page. A more detailed explanation of each parameter is given below.

SNMP

System Information

SNMP Versions

Admin Auth. Type

Enable Admin Data Encryption Encrypt Type Data Encryption Key

User Auth. Type

Enable User Data Encryption Encrypt Type Data Encryption Key

Community

Community Name 1 Access Control 1

Community Name 2 Access Control 2

Trap Community Trap Mode

Trap Targets

Target IP Address 1

Target IP Address 2

Target IP Address 3

SNMP Versions

Setting	Description	Factory Default
Disable V1, V2c, V3, or V1, V2c, or V3 only	Select the SNMP protocol version used to manage the secure router.	Disable

Auth. Type

Setting	Description	Factory Default
MD5	Provides authentication based on the HMAC-MD5 algorithms. 8-character passwords are the minimum requirement for authentication.	MD5
SHA	Provides authentication based on the HMAC-SHA algorithms. 8-character passwords are the minimum requirement for authentication.	
No-Auth	Provides no authentication	

Data Encryption Enable/Disable

Setting	Description	Factory Default
Enable/Disable	Enable of disable the data encryption	Disable

Encrypt type

Setting	Description	Factory Default
DES/AES	Select encryption mechanism	DES

Data Encryption Key

Setting	Description	Factory Default
Max. 30 Characters	8-character data encryption key is the minimum requirement for data encryption	None

Community Name

Setting	Description	Factory Default
Max. 30 Characters	Use a community string match for authentication	Public

Access Control

Setting	Description	Factory Default
Read/Write	Access control type after matching the community string	Read/Write
Read only (Public MIB only)		
No Access		

Target IP Address

Setting	Description	Factory Default
IP Address	Enter the IP address of the Trap Server used by your network.	0.0.0.0.

Dynamic DNS

Dynamic DNS (Domain Name Server) allows you to use a domain name to connect to the Industrial Secure Router. The Industrial Secure Router can connect to 4 free DNS servers and register the user configurable Domain name in these servers.

Dynamic DNS

Dynamic DNS Service

Service:

Server Name:

User Name:

Password:

Verify Password:

Domain Name:

Service

Setting	Description	Factory Default
> Disable	Disable or select the DNS server	Disable
> freedns.afraid.org		
> www.3322.org		
> members.dyndns.org		
> dynupdate.no-ip.com		

User Name

Setting	Description	Factory Default
Max. 30 characters	The DNS server's user name	None

Password

Setting	Description	Factory Default
Max. 30 characters	The DNS server's password	None

Verify Password

Setting	Description	Factory Default
Max. 30 characters	Verifies the DNS server password	None

Domain name

Setting	Description	Factory Default
Max. 30 characters	The DNS server's domain name	None

Security

User Interface Management

User Interface Management

Enable

<input checked="" type="checkbox"/>	MOXA Utility	Utility Port	<input type="text" value="4000,4001"/>
<input checked="" type="checkbox"/>	Telnet	Telnet Port	<input type="text" value="23"/>
<input checked="" type="checkbox"/>	SSH	SSH Port	<input type="text" value="22"/>
<input checked="" type="checkbox"/>	HTTP	HTTP Port	<input type="text" value="80"/>
<input checked="" type="checkbox"/>	HTTPS	SSL Port	<input type="text" value="443"/>
<input type="checkbox"/>	Ping Response(WAN)		
Maximum Login Users For HTTP+HTTPS		<input type="text" value="5"/>	(1~10)
Maximum Login Users For Telnet+SSH		<input type="text" value="1"/>	(1~5)
Auto Logout Setting (min)		<input type="text" value="5"/>	(0~1440; 0 for Disable)

Apply

Enable MOXA Utility

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable MOXA Utility	Selected

Enable Telnet

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable Telnet	Selected Port: 23

Enable SSH

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable SSH	Selected Port: 22

Enable HTTP

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable HTTP	Selected Port: 80

Enable HTTPS

Setting	Description	Factory Default
Select/Deselect	Select the appropriate checkboxes to enable HTTPS	Selected Port: 443

Enable Ping Response (WAN)

Setting	Description	Factory Default
Select/Deselect	When the WAN connection has been established, if the WAN port is pinged it will send a response.	Deselect

Maximum Login Users For HTTP+HTTPS

Setting	Description	Factory Default
Maximum Login Users For HTTP+HTTPS	Set a limit for the amount of users who can be logged in to the EDR-G9010 using HTTP and HTTPS. The maximum number of users using HTTP and HTTPS is 10.	N/A

Maximum Login Users For Telnet+SSH

Setting	Description	Factory Default
Maximum Login Users For Telnet+SSH	Set a limit for the amount of users who can be logged in to the EDR-G9010 using HTTP and HTTPS. The maximum supported user numbers of Telnet+SSH is 5.	N/A

Auto Logout Setting (min)

Setting	Description	Factory Default
Auto Logout Setting (min)	When the user does not touch the EDR-G9010 management interface for a defined period of time, the management interface will logout automatically. The EDR-G9010 default setting is 5 minutes.	5

NOTE To ping WAN port successfully, please make sure "Ping Response (WAN)" is checked, and ping sender IP is in "Trusted Access" list or "Accept all connection from LAN port" in Trusted Access is checked.

Authentication Certificate

Authentication certificate refers to certificates that use HTTPS. The web console certificate can be generated by the EDR-G9010 automatically or users can choose the certificate imported in Local certificate.

Authentication Certificate

SSL Certificate

Certificate Database

Certificate File

Created Date

Expired Date

Re-Generate

SSH Key

Created Date

Re-Generate

Certificate Database

Setting	Description	Factory Default
Auto Generate	The EDR-G9010 will generate a certificate automatically. If not, please select "Re-Generate" to generate a certificate. Auto Generate is the default setting.	Auto Generate
Local Certificate Database	Select the certificate you import into Local Certificate. The certificate that is loaded here is limited to "Certificate from CSR" and "Certificate From PKCS#12".	

SSH Key Re-generate

Setting	Description	Factory Default
Select/Deselect	Enable the SSH Key Re-generate	Deselect

Trusted Access

The EDR-G9010 uses an IP address-based filtering method to control access.

Trusted Access

- Enable the accessible IP list ("Disable" will allow all IP's connection)
- Accept all connection from LAN Port

Enable	Index	IP Address	Netmask
<input type="checkbox"/>	1		
<input type="checkbox"/>	2		
<input type="checkbox"/>	3		
<input type="checkbox"/>	4		
<input type="checkbox"/>	5		
<input type="checkbox"/>	6		
<input type="checkbox"/>	7		
<input type="checkbox"/>	8		
<input type="checkbox"/>	9		
<input type="checkbox"/>	10		

Trusted Access Log

Log Enable Severity Flash Syslog SNMP Trap

You may add or remove IP addresses to limit access to the Moxa industrial secure router. When the accessible IP list is enabled, only addresses on the list will be allowed access to the Moxa industrial secure router. Each IP address and netmask entry can be tailored for different situations:

- **Grant access to one host with a specific IP address**
For example, enter IP address 192.168.1.1 with netmask 255.255.255.255 to allow access to 192.168.1.1 only.
- **Grant access to any host on a specific subnetwork**
For example, enter IP address 192.168.1.0 with netmask 255.255.255.0 to allow access to all IPs on the subnet defined by this IP address/subnet mask combination.
- **Grant access to all hosts**
Make sure the accessible IP list is not enabled. Remove the checkmark from **Enable the accessible IP list**.

The following table shows additional configuration examples:

Hosts That Need Access	Input Format
Any host	Disable
192.168.1.120	192.168.1.120 / 255.255.255.255
192.168.1.1 to 192.168.1.254	192.168.1.0 / 255.255.255.0
192.168.0.1 to 192.168.255.254	192.168.0.0 / 255.255.0.0
192.168.1.1 to 192.168.1.126	192.168.1.0 / 255.255.255.128
192.168.1.129 to 192.168.1.254	192.168.1.128 / 255.255.255.128

Enable Logging Trusted Access Events

To enable the Trusted Access event log function, select the **Enable** option in Log Enable and click Flash, Syslog, or SNMP Trap. You may also define the severity of the Trusted Access types and record it in the event.

RADIUS Server Settings

For the entire network, users can set up two RADIUS servers. One functions as the primary and the other one as the backup server. When the primary RADIUS server fails, the EDR-G9010 will switch the connection to the backup RADIUS server.

RADIUS Settings

RADIUS Authentication **Type**

Primary RADIUS Sever Primary RADIUS Port Primary RADIUS Secret

Backup RADIUS Sever Backup RADIUS Port Backup RADIUS Secret

Radius Status

Setting	Description	Factory Default
Enable/Disable	Enable to use the same setting as Auth Server	Disable

Type

Setting	Description	Factory Default
PAP	Authentication type of Radius server	PAP
CHAP		

Primary/Backup Server Setting

Setting	Description	Factory Default
RADIUS Server	Specifies the IP/name of the server	None
RADIUS Port	Specifies the port of the server	1812
RADIUS Secret	Specifies the shared key of the server	None

Port Access Control Setting

PAC (Port-based Access Control) provides an authentication mechanism to prevent unauthorized access to the LAN. Without this mechanism, users can access the LAN by simply physically connecting to any LAN device on the network. PAC enhances network security by providing a procedure to authenticate and authorize users who attempt to access the network.

802.1X

802.1X Setting

Database Option

Re-Auth

Re-Auth Period

Port	802.1X
1	<input type="checkbox"/>
2	<input type="checkbox"/>
3	<input type="checkbox"/>
4	<input type="checkbox"/>
5	<input type="checkbox"/>
6	<input type="checkbox"/>
7	<input type="checkbox"/>
8	<input type="checkbox"/>
9	<input type="checkbox"/>
10	<input type="checkbox"/>

802.1X Setting

Setting	Description	Factory Default
Database Option	Select the authentication server user account database	Local

Re-Auth	Enable or disable the re-authentication function	Enable
Re-Auth Period	If Re-Auth is enabled, specify the re-authentication period (in seconds)	3600
Port Enable	Enable or disable 802.1X port access control on the port	Disable

802.1X Information

802.1X Information

Port	Re-Authenticate	Supplicant	User	Authenticator Status

Apply

The following table shows the 802.1X authentication status information.

Authentication Status	Description
INITIALIZE	The initial state of the 802.1X-enabled port shown when the device is rebooting, when a supplicant sends an EAPOL start packet, or when the port link is down
CONNECTING	Establishing a connection with the supplicant
DISCONNECTED	This state is entered from the CONNECTING, AUTHENTICATED, and ABORTING state if an explicit logoff request is received from the supplicant, and from the CONNECTING state if the number of allowed re-authentication attempts has been exceeded
AUTHENTICATING	The supplicant is being authenticated
AUTHENTICATED	The supplicant was successfully authenticated
ABORTING	The authentication is prematurely terminated due to a re-authentication request, an EAPOL-Start frame, an EAPOL-Logoff frame, or an authTimeout
HELD	Failed to authenticate the supplicant

RADIUS Server Setting

Radius Server Setting

1st Server IP Address	<input type="text"/>
1st Server Port	<input type="text" value="1812"/>
1st Server Share Key	<input type="text"/>
2nd Server IP Address	<input type="text"/>
2nd Server Port	<input type="text" value="1812"/>
2nd Server Share Key	<input type="text"/>

Apply

Radius Server Setting

Setting	Description	Factory Default
Server IP address	Specify the first and second RADIUS authentication IP address or server name	None
Port number	Specify the first and second RADIUS server port number	1812
Shared key	Specify the shared key for the first and second RADIUS server	None

Local User Database

Local User Database

User Name

Password

Index	User Name
Add	Delete

Local User Database

Setting	Description	Factory Default
User name	Specify the user account user name	None
Password	Specify the user account password	None

Security Notification Setting

When the events below are displayed, the EDR-G9010 will send an SNMP trap to notify the server.

Security Notification Setting

Enable

- Firewall Event Notification
- DoS Attack Event Notification
- Access Violation Event Notification
- Login Fail Event Notification

Apply

Security Status

(update interval of 10 sec)

Event	Status
Firewall	safe
DoS Attack	safe
Access Violation	safe
Login Fail	safe

Ack

The following topics are covered in this chapter:

❑ **Unicast Route**

- Static Routing
- RIP (Routing Information Protocol)
- Dynamic Routing with Open Shortest Path First (OSPF)
- Routing Table

❑ **Multicast Route**

- Static Multicast
- Distance Vector Multicast Routing Protocol (DVMRP)
- Protocol Independent Multicast Sparse Mode (PIM-SM)

❑ **Broadcast Forwarding (EDR-810 only)**

❑ **VRRP Setting**

Unicast Route

The Industrial Secure Router supports two routing methods: static routing and dynamic routing. Dynamic routing makes use of RIP V1/V1c/V2. You can either choose one routing method, or combine the two methods to establish your routing table. A routing entry includes the following items: the destination address, the next hop address (which is the next router along the path to the destination address), and a metric that represents the cost we have to pay to access a different network.

Static Route

You can define the routes yourself by specifying what is the next hop (or router) that the Industrial Secure Router forwards data for a specific subnet. The settings of the Static Route will be added to the routing table and stored in the Industrial Secure Router.

RIP (Routing Information Protocol)

RIP is a distance vector-based routing protocol that can be used to automatically build up a routing table in the Industrial Secure Router.

The Industrial Secure Router can efficiently update and maintain the routing table, and optimize the routing by identifying the smallest metric and most matched mask prefix.

Static Routing

The Static Routing page is used to configure the Industrial Secure Router's static routing table.

Static Route

Enable
 Name
 Destination Address
 Netmask
 Next Hop
 Metric

Static Route (0/512)

Enable	Name	Destination Address	Netmask	Next Hop	Metric
--------	------	---------------------	---------	----------	--------

Enable

Click the checkbox to enable Static Routing.

Name

The name of this Static Router list

Destination Address

You can specify the destination IP address.

Netmask

This option is used to specify the subnet mask for this IP address.

Next Hop

This option is used to specify the next router along the path to the destination.

Metric

Use this option to specify a "cost" for accessing the neighboring network.

Clickable Buttons**Add**

For adding an entry to the Static Routing Table.

Delete

For removing selected entries from the Static Routing Table.

Modify

For modifying the content of a selected entry in the Static Routing Table.

NOTE The entries in the Static Routing Table will not be added to the Industrial Secure Router's routing table until you click the **Apply** button.

RIP (Routing Information Protocol)

RIP is a distance-vector routing protocol that employs the hop count as a routing metric. RIP prevents routing from looping by implementing a limit on the number of hops allowed in a path from the source to a destination.

The RIP **Setting** page is used to set up the RIP parameters.

RIP Settings

Enable RIP

Version

Redistribute Connected Static OSPF

Interface Name	IP	VID	Enable
LAN	192.168.127.254	1	<input type="checkbox"/>

Apply

RIP

Setting	Description	Factory Default
Enable/Disable	Enable or Disable RIP protocol	Disable

Version

Setting	Description	Factory Default
V1/V2	Select RIP protocol version.	V2

Redistribute

Setting	Description	Factory Default
Static	Check the checkbox to enable the Redistributed Static Route function. The entries that are set in a static route will be re-distributed if this option is enabled.	Unchecked
Connected	Check the checkbox to enable the Redistributed Connected function.	Unchecked
OSPF	Check the checkbox to enable the Redistributed OSPF function.	Unchecked

RIP Interface Table

Setting	Description	Factory Default
Enable/Disable	Check the checkbox to enable RIP for each interface.	Unchecked

Dynamic Routing with Open Shortest Path First (OSPF)

Open Shortest Path First (OSPF) is a dynamic routing protocol for use on Internet Protocol (IP) networks. Specifically, it is a link-state routing protocol, and falls into the group of interior gateway protocols, operating within a single autonomous system. As a link-state routing protocol, OSPF establishes and maintains neighbor

relationships in order to exchange routing updates with other routers. The neighbor relationship table is called an adjacency database in OSPF. OSPF forms neighbor relationships only with the routers directly connected to it. In order to form a neighbor relationship between two routers, the interfaces used to form the relationship must be in the same area. An interface can only belong to a single area. With OSPF enabled, Industrial Secure router is able to exchange routing information with other L3 switches or routers more efficiently in a large system.

OSPF Global Settings

OSPF Global Settings

Enable OSPF

Current Router ID 0.0.0.0

Router ID

Redistribute Connected Static RIP

Industrial Secure router has an OSPF router ID, customarily written in the dotted decimal format (e.g., 1.2.3.4) of an IP address. This ID must be established for every OSPF instance. If not explicitly configured, the default ID (0.0.0.0) will be regarded as the router ID. Since the router ID is an IP address, it does not need to be a part of any routable subnet on the network.

Enable OSPF

Setting	Description	Factory Default
Enable/Disable	This option is used to enable or disable the OSPF function globally.	Disable

Current Router ID

Setting	Description	Factory Default
Current Router ID	Shows the current ID of the Industrial Secure Router.	0.0.0.0

Router ID

Setting	Description	Factory Default
Router ID	Sets each Industrial Secure Router's Router ID.	0.0.0.0

Redistributed

Setting	Description	Factory Default
Connected	Entries learned from the directly connected interfaces will be re-distributed if this option is enabled.	Checked (Enable)
Static	Entries set in a static route will be re-distributed if this option is enabled.	Unchecked (disable)
RIP	Entries learned from the RIP will be re-distributed if this option is enabled.	Unchecked (disable)

OSPF Area Settings

An OSPF domain is divided into areas that are labeled with 32-bit area identifiers, commonly written in the dot-decimal notation of an IPv4 address. Areas are used to divide a large network into smaller network areas.

They are logical groupings of hosts and networks, including the routers connected to a particular area. Each area maintains a separate link state database whose information may be summarized towards the rest of the network by the connecting router. Thus, the topology of an area is unknown outside of the area. This reduces

the amount of routing traffic between parts of an autonomous system.

OSPF Area Settings

Area ID

Area Type

Metric

Area ID	Area Type	Metric
---------	-----------	--------

Area ID

Setting	Description	Factory Default
Area ID	Defines the areas that this Industrial Secure Router connects to.	0.0.0.0

Area Type

Setting	Description	Factory Default
Normal/Stub/NSSA	Defines the area type.	Normal

Metric

Setting	Description	Factory Default
Metric	Defines the metric value.	N/A

OSPF Interface Setting

Before using OSPF, you need to assign an interface for each area. Detailed information related to the interface is defined in this section.

OSPF Interface Settings

Interface Name

Area ID

Router Priority

Hello Interval (sec)

Dead Interval (sec)

Auth Type

Auth Key

MD5 Key ID

Metric

Interface Name	IP Address	Area ID	Role	Priority	Hello Interval	Dead Interval	Auth Type	Auth Key	MD5 Key ID	Metric
----------------	------------	---------	------	----------	----------------	---------------	-----------	----------	------------	--------

Interface Name

Setting	Description	Factory Default
Interface Name	Defines the interface name.	N/A

Area ID

Setting	Description	Factory Default
---------	-------------	-----------------

Area ID	Defines the Area ID.	N/A
---------	----------------------	-----

Router Priority

Setting	Description	Factory Default
Router Priority	Defines Industrial Secure Router's priority.	1

Hello Interval (sec)

Setting	Description	Factory Default
Hello Interval	Hello packets are packets that an OSPF process sends to its OSPF neighbors to maintain connectivity with those neighbors. The hello packets are sent at a configurable interval (in seconds). The value of all hello intervals must be the same within a network.	10

Dead Interval (sec)

Setting	Description	Factory Default
Dead Interval	The dead interval is also a configurable interval (in seconds), and defaults to four times the value of the hello interval.	40

Auth Type

Setting	Description	Factory Default
None/Simple/MD5	OSPF authentication provides the flexibility of authenticating OSPF neighbors. Users can enable authentication to exchange routing update information in a secure manner. OSPF authentication can either be none, simple, or MD5. However, authentication does not need to be configured. If it is configured, all Industrial Secure Router on the same segment must have the same password and authentication method.	None

Auth Key

Setting	Description	Factory Default
Auth Key	<ul style="list-style-type: none"> • pure-text password if Auth Type = Simple • encrypted password if Auth Type = MD5 	N/A

MD5 Key ID

Setting	Description	Factory Default
MD5 Key ID	MD5 authentication provides higher security than plain text authentication. This method uses the MD5 to calculate a hash value from the contents of the OSPF packet and the authentication key. This hash value is transmitted in the packet, along with a key ID.	1

Metric

Setting	Description	Factory Default
Metric	Manually set Metric/Cost of OSPF.	1

OSPF Virtual Link Settings

All areas in an OSPF autonomous system must be physically connected to the backbone area (Area 0.0.0.0). However, this is impossible in some cases. For those cases, users can create a virtual link to connect to the backbone through a non-backbone area and also use virtual links to connect two parts of a partitioned backbone through a non-backbone area.

OSPF Virtual Link Settings

Transit Area ID

Neighbor Router ID

Transit Area ID	Neighbor Router ID
-----------------	--------------------

Transit Area ID

Setting	Description	Factory Default
Transit Area ID	Defines the areas that this Industrial Secure Router connect to.	N/A

Neighbor Router ID

Setting	Description	Factory Default
Neighbor Router ID	Defines the neighbor Industrial Secure Router's ID.	0.0.0.0

OSPF Area Aggregation Settings

Each OSPF area, which consists of a set of interconnected subnets and traffic, is handled by routers attached to two or more areas, known as Area Border Routers (ABRs). With the OSPF aggregation function, users can combine groups of routes with common addresses into a single routing table entry. The function is used to reduce the size of routing tables.

OSPF Area Aggregation Settings

Area ID

Destination Network

Subnet Mask

Area ID	Destination Network	Subnet Mask
---------	---------------------	-------------

Area ID

Setting	Description	Factory Default
Area ID	Select the Area ID that you want to configure.	0.0.0.0

Destination Network

Setting	Description	Factory Default
Destination Network	Fill in the network address in the area.	0.0.0.0

Subnet Mask

Setting	Description	Factory Default
4(240.0.0.0) to 30(255.255.255.252)	Select the network mask.	0.0.0.0

OSPF Neighbor Table

This is a table showing the current OSPF Neighbor table.

OSPF Neighbor Table

Page 1/1 ▾

Index	Neighbor Router ID	Priority	State	Neighbor IP Address	Interface Name
-------	--------------------	----------	-------	---------------------	----------------

OSPF LSA Table

This is a table showing the current OSPF LSA information.

OSPF LSA Table

Page 1/1 ▾

Index	Area ID	LSA Type	Link State ID	Advertising Router	Aging Time	Route
-------	---------	----------	---------------	--------------------	------------	-------

Routing Table

The **Routing Table** page shows all routing entries.

Page 1/1 ▾ All ▾

Index	Type	Destination Address	Next Hop	Interface Name	Metric
1	default	0.0.0.0/0	192.168.2.254	wan1	0
2	connected	100.100.100.0/24	100.100.100.254	lan	0
3	connected	192.168.2.0/24	192.168.2.74	wan1	0

All Routing Entry List

Setting	Description	Factory Default
All	Show all routing entries	N/A
Connected	Show connected routing entries	N/A
Static	Show Static routing entries	N/A
RIP	Show RIP routing entries	N/A
OSPF	Show OSPF routing entries	N/A

Multicast Route

The industrial secure router supports one multicast routing protocol: Static Multicast Route.

Global setting

Only one multicast routing protocol can be enabled in one industrial secure router. Please select the multicast protocol that suits your application best.

Multicast Routing Mode

- Disable
 Static Multicast Route

Apply

Setting	Description	Factory Default
Check/Uncheck	Disable multicast routing mode or select which multicast routing protocol is used (Static multicast route)	Disable

This is a table showing the current Multicast Forwarding table.

Multicast Forwarding Table

Page 1/1

Index	Group Address	Source Address	Inbound Interface	Packets	Bytes	Outbound Interface(s)
1	239.255.255.250	10.10.11.8	LAN20	163	29523	

Static Multicast

Static Multicast Route

Enable
 Group Address
 Source Address
 Inbound interface
 Outbound interface(s) -- WAN LAN

Add

Delete

Modify

Apply

Static Multicast Routes (0/32)

Enable	Group Address	Source Address	Inbound interface	Outbound interface(s)
--------	---------------	----------------	-------------------	-----------------------

Broadcast Forwarding

In some scenarios, users have to issue broadcast packets to query all the devices in the network for data collecting, such as Modbus devices. However, normally, broadcast packets cannot pass through the router. With the EDR-G9010, users can configure which interface and UDP port numbers that broadcast packet will pass through. Users can set up multiple rules by click Add. When configuration is done, click Apply.

Broadcast Forwarding

Enable

Inbound Interface

Outbound Interface

UDP Port

Note: 67,68,520,1701 means it will listen on UDP port 67,68,520,1701

Add

Delete

Modify

Apply

Inbound Interface	Outbound Interface	UDP Port
-------------------	--------------------	----------

Enable

Setting	Description	Factory Default
Check/Uncheck	Permit broadcast packet to pass through the ERD-810	Unchecked

Inbound Interface

Setting	Description	Factory Default
WAN/LAN	Which interface broadcast packet will come from	N/A

Outbound Interface

Setting	Description	Factory Default
WAN/LAN	Which interface broadcast packet will pass through	N/A

UDP Port

Setting	Description	Factory Default
UDP Port Number	Service port number. User can enter multiple port numbers.	N/A

VRRP Setting

Virtual Router Redundancy Protocol (VRRP) can solve the problem with static configuration. VRRP enables a group of routers to form a single virtual router with a virtual IP address. The LAN clients can then be configured with the virtual router's virtual IP address as their default gateway. The virtual router is the combination of a group of routers, and is also known as a VRRP group.

Global Setting

VRRP Global Setting

VRRP Enable

Enable

Version

Apply

Enable

Setting	Description	Factory Default
Enable	Enables all VRRP interface	Disable

Version

Setting	Description	Factory Default
Version	Choose the VRRP version	Version 3

VRRP Setting**VRRP Setting****VRRP Interface Setting Entry**

Enable
 Interface
 Virtual IP
 Virtual Router ID (1~255)
 Priority (1~254)
 Preemption
 Accept Mode
 Preempt Delay (sec) (10~300)
 Advertisement Interval (millisec) (10~30000)

VRRP Tracking

Native Interface Tracking
 Object Ping Tracking

Target IP Leave empty or 0.0.0.0 to disable.
 Interval (sec) (1~100)
 Timeout (sec) (1~100)
 Success Count (1~100)
 Failure Count (1~100)

VRRP Interface Table (0/16)

Enable	Index	Interface	IP	VIP	VRID	Prio.	Adv int(ms)	Preemption	Accept	Tracking	
										Interface	Ping

VRRP Interface Setting Entry

Setting	Description	Factory Default
Enable	Enables VRRP	Uncheck
Interface	Select the interface where you want to enable VRRP, LAN or WAN interface.	LAN
Virtual IP (VIP)	Industrial secure routers in the same VRRP group have to be in the same subnet. Please note the virtual IP has to be the same subnet with real IP address.	N/A
Virtual Router ID (VRID)	Virtual Router ID is used to assign a VRRP group. The Industrial secure routers, which operate as master / backup, should have the same ID. Industrial secure routers support one virtual router ID for each interface. IDs can range from 1 to 255.	1
Priority (Prio.)	Determines priority in a VRRP group. The priority value range is 1 to 255 and 255 is the highest priority. If several Industrial secure routers have the same priority, the router with the higher IP address has the higher priority. The usable range is "1 to 255".	100
Preemption	When the master is back alive, it determines whether the master will take the authority back or not.	Unchecked
Accept Mode	When Accept Mode is enabled, the virtual router with the role of Master allows others to access its own virtual IP address	Unchecked
Preemption Delay (sec)	When Preemption Delay is enabled, in order to prevent the master taking back authority before the network connection is ready, it is suggested for the master to wait for a defined period of time before taking authority back.	120
Advertisement Interval (sec)	For every defined period of time, the master will send packets to all slave devices to inform who the master is.	100

VRRP Tracking Enable

Setting	Description	Factory Default
Native Interface Tracking	Verify if master's next hop is still alive.	Disable

NOTE Before enabling the function "Native Interface Tracking", please make sure the WAN interface IP is set.

Object Ping Tracking

Setting	Description	Factory Default
Target IP	Verify if the connection to destination, e.g. control center, is workable.	0.0.0.0
Interval (sec)	How many seconds to ping destination to verify connection.	1
TimeOut (sec)	See how many seconds it takes for the ping response before timeout	3
Success Count	Know how many times the ping responds in order to know the connection is working.	3
Failure Count	Know how long until the ping does not respond in order to know the connection is not working.	3

VRRP Status

This is a table showing the current VRRP status.

 **VRRP Status**

VRRP Status Table (0/16)

Enable	Index	Interface	VRID	Status	Master Address
Refresh					

Network Redundancy

The following topics are covered in this chapter:

□ **Layer 2 Redundant Protocols**

- Configuring STP/RSTP
- Configuring Turbo Ring V2

Layer 2 Redundant Protocols

Configuring STP/RSTP

The following figures indicate which Spanning Tree Protocol parameters can be configured. A more detailed explanation of each parameter follows.

Communication Redundancy

Current Status

Root/Not root ---

Settings

Redundancy Protocol RSTP (IEEE 802.1D 2004) ▼

Bridge Priority 32768 ▼ Hello Time 2

Forwarding Delay 15 Max Age 20

Port	Enable RSTP	Edge Port	Port Priority	Path Cost	Status
1	<input type="checkbox"/>	False ▼	128 ▼	20000	---
2	<input type="checkbox"/>	False ▼	128 ▼	20000	---
3	<input type="checkbox"/>	False ▼	128 ▼	20000	---
4	<input type="checkbox"/>	False ▼	128 ▼	20000	---
5	<input type="checkbox"/>	False ▼	128 ▼	20000	---
6	<input type="checkbox"/>	False ▼	128 ▼	20000	---
7	<input type="checkbox"/>	False ▼	128 ▼	20000	---
8	<input type="checkbox"/>	False ▼	128 ▼	20000	---
9	<input type="checkbox"/>	False ▼	128 ▼	20000	---
10	<input type="checkbox"/>	False ▼	128 ▼	20000	---

Apply

At the top of this page, the user can check the **Current Status** of this function. For RSTP, you will see:

Now Active:

It shows which communication protocol is being used—Turbo Ring, RSTP, or neither.

Root/Not Root

This field only appears when RSTP mode is selected. The field indicates whether or not this switch is the Root of the Spanning Tree (the root is determined automatically).

At the bottom of this page, the user can configure the **Settings** of this function. For RSTP, you can configure:

Redundancy Protocol

Setting	Description	Factory Default
Turbo Ring	Select this item to change to the Turbo Ring configuration page.	None
RSTP (IEEE 802.1W/1D)	Select this item to change to the RSTP configuration page.	None

Bridge priority

Setting	Description	Factory Default
Numerical value selected by user	Increase this device's bridge priority by selecting a lower number. A device with a higher bridge priority has a greater chance of being established as the root of the Spanning Tree topology.	32768

Forwarding Delay (sec.)

Setting	Description	Factory Default
---------	-------------	-----------------

Numerical value input by user	The amount of time this device waits before checking to see if it should change to a different state.	15
-------------------------------	---	----

Hello time (sec.)

Setting	Description	Factory Default
Numerical value input by user	The root of the Spanning Tree topology periodically sends out a "hello" message to other devices on the network to check if the topology is healthy. The "hello time" is the amount of time the root waits between sending hello messages.	2

Max. Age (sec.)

Setting	Description	Factory Default
Numerical value input by user	If this device is not the root, and it has not received a hello message from the root in an amount of time equal to "Max. Age," then this device will reconfigure itself as a root. Once two or more devices on the network are recognized as a root, the devices will renegotiate to set up a new Spanning Tree topology.	20

Enable STP per Port

Setting	Description	Factory Default
Enable/Disable	Select to enable the port as a node on the Spanning Tree topology.	Disabled

NOTE We suggest not enabling the Spanning Tree Protocol once the port is connected to a device (PLC, RTU, etc.) as opposed to network equipment. The reason is that it will cause unnecessary negotiation.

Setting	Description	Factory Default
Auto	<ol style="list-style-type: none"> If the port does not receive a BPDU within 3 seconds, the port will be in the forwarding state. Once the port receives a BPDU, it will start the RSTP negotiation process. 	Auto
Force Edge	The port is fixed as an edge port and will always be in the forwarding state	
False	The port is set as the normal RSTP port	

Port Priority

Setting	Description	Factory Default
Numerical value selected by user	Increase this port's priority as a node on the Spanning Tree topology by entering a lower number.	128

Port Cost

Setting	Description	Factory Default
Numerical value input by user	Input a higher cost to indicate that this port is less suitable as a node for the Spanning Tree topology.	200000

Port Status

Indicates the current Spanning Tree status of this port. **Forwarding** for normal transmission, or **Blocking** to block transmission.

Configuring Turbo Ring V2

Communication Redundancy

Turbo Ring V2 Status

Now Active	"Turbo Ring V2"		
Ring 1		Ring 2	
Status	Break	Status	Disabled
Master/Slave	Master	Master/Slave	---
Master ID	00:90:e8:78:78:78	Master ID	00:00:00:00:00:00
1st Ring Port Status	Down,Disable	1st Ring Port Status	---
2nd Ring Port Status	Down,Disable	2nd Ring Port Status	---

Turbo Ring V2 Setting

Redundancy Protocol Turbo Ring V2

Enable Ring 1 Enable Ring 2

Set as Master Set as Master

Redundant ports 1st Port 7 Redundant ports 1st Port 5

2nd Port 8 2nd Port 6

NOTE When using the Dual-Ring architecture, users must configure settings for both Ring 1 and Ring 2. In this case, the status of both rings will appear under "Current Status."

Explanation of "Current Status" Items

Now Active

It shows which communication protocol is in use: **Turbo Ring V2**, **RSTP**, or **none**.

Ring 1/2--Status

It shows **Healthy** if the ring is operating normally, and shows **Break** if the ring's backup link is active.

Ring 1/2--Master/Slave

It indicates whether or not this EDR is the Master of the Turbo Ring. (This field appears only when Turbo Ring or Turbo Ring V2 modes are selected.)

NOTE The user does not need to set the master to use Turbo Ring. If master is not set, the Turbo Ring protocol will assign master status to one of the EDR units in the ring. The master is only used to determine which segment serves as the backup path.

Ring 1/2--1st Ring Port Status

Ring 1/2--2nd Ring Port Status

The "Ports Status" indicators show **Forwarding** for normal transmission, **Blocking** if this port is connected to a backup path and the path is blocked, and **Link down** if there is no connection.

Explanation of "Settings" Items

Redundancy Protocol

Setting	Description	Factory Default
Turbo Ring V2	Select this item to change to the Turbo Ring V2 configuration page.	None
RSTP (IEEE 802.1W/ 802.1D-2004)	Select this item to change to the RSTP configuration page.	
None	Ring redundancy is not active	

Enable Ring 1

Setting	Description	Factory Default
Enabled	Enable the Ring 1 settings	Not checked
Disabled	Disable the Ring 1 settings	Not checked

*Enable Ring 2**

Setting	Description	Factory Default
Enabled	Enable the Ring 2 settings	Not checked
Disabled	Disable the Ring 2 settings	

NOTE You should enable both Ring 1 and Ring 2 when using the Dual-Ring architecture.

Set as Master

Setting	Description	Factory Default
Enabled	Select this device as Master	Not checked
Disabled	Do not select this device as Master	

Redundant Ports

Setting	Description	Factory Default
1st Port	Select any port of the device to be one of the redundant ports.	See the following table
2nd Port	Select any port of the device to be one of the redundant ports.	See the following table

Network Address Translation

The following topics are covered in this chapter:

□ **Network Address Translation (NAT)**

- NAT Concept
- 1-to-1 NAT Overview
- 1-to-1 NAT
- N-to-1 NAT
- Port Forward

Network Address Translation (NAT)

NAT Concept

NAT (Network Address Translation) is a common security function for changing the IP address during Ethernet packet transmission. When the user wants to hide the internal IP address (LAN) from the external network (WAN), the NAT function will translate the internal IP address to a specific IP address, or an internal IP address range to one external IP address. The benefits of using NAT include:

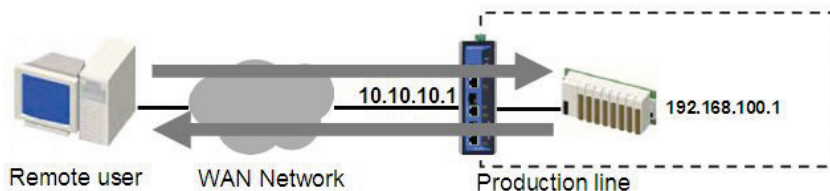
- Uses the N-1 or Port forwarding Nat function to hide the Internal IP address of a critical network or device to increase the level of security of industrial network applications.
- Uses the same private IP address for different, but identical, groups of Ethernet devices. For example, 1-to-1 NAT makes it easy to duplicate or extend identical production lines.

NOTE The NAT function will check if incoming or outgoing packets match the policy. It starts by checking the packet with the first policy (Index=1); if the packet matches this policy, the Industrial Secure Router will translate the address immediately and then start checking the next packet. If the packet does not match this policy, it will check with the next policy.

NOTE The maximum number of NAT policies for the Industrial Secure Router is 512.

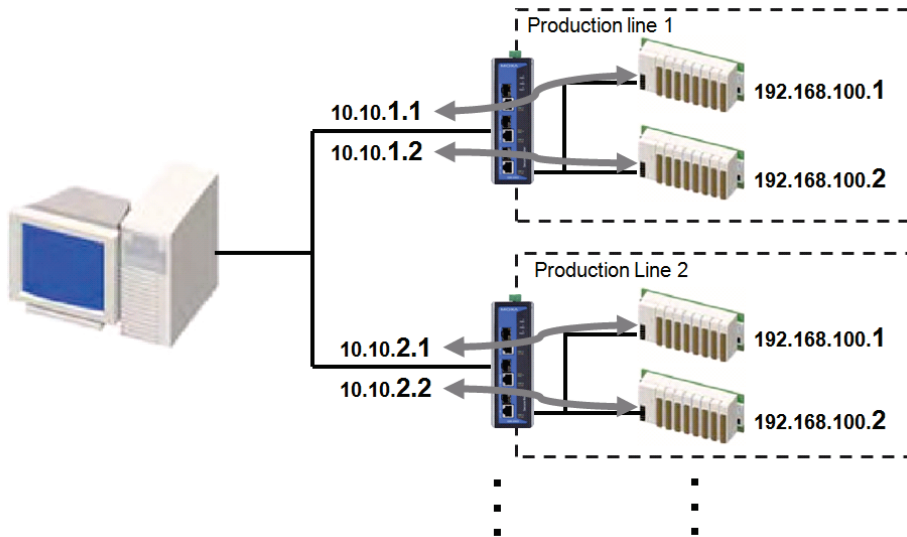
1-to-1 NAT Overview

If the internal device and external device need to communicate with each other, choose 1-to-1 NAT, which offers bi-directional communication (N-to-1 and Port forwarding are both single-directional communication NAT functions).



1-to-1 NAT is usually used when you have a group of internal servers with private IP addresses that must connect to the external network. You can use 1-to-1 NAT to map the internal servers to public IP addresses. The IP address of the internal device will not change.

The figure below illustrates how a user could extend production lines, and use the same private IP addresses of internal devices in each production line. The internal private IP addresses of these devices will map to different public IP addresses. Configuring a group of devices for 1-to-1 NAT is easy and straightforward.



1-to-1 NAT Setting in Production Line 1

NAT List (2/512)

Status	Description	Index	Mode	Protocol	Original Packet (Condition)			Translated Packet (Action)		
					Incoming Interface	Src. IP : Port	Dst. IP : Port	Outgoing Interface	Src. IP : Port	Dst. IP : Port
✓	1-to-1_production_line_1-1	1	1-to-1	Any	WAN	Any:Any	10.10.1.1:Any	Any	Any:Any	192.168.100.1:Any
✓	1-to-1_production_line_1-2	2	1-to-1	Any	WAN	Any:Any	10.10.1.2:Any	Any	Any:Any	192.168.100.2:Any

1-to-1 NAT Setting in Production Line 2

NAT List (2/512)

Status	Description	Index	Mode	Protocol	Original Packet (Condition)			Translated Packet (Action)		
					Incoming Interface	Src. IP : Port	Dst. IP : Port	Outgoing Interface	Src. IP : Port	Dst. IP : Port
✓	1-to-1_production_line_2-1	1	1-to-1	Any	WAN	Any:Any	10.10.2.1:Any	Any	Any:Any	192.168.100.1:Any
✓	1-to-1_production_line_2-2	2	1-to-1	Any	WAN	Any:Any	10.10.2.2:Any	Any	Any:Any	192.168.100.2:Any

Network Address Translation

Enable
 Description:
 Index:
 NAT Mode:
 VRRP Binding:
 Original Packet (Condition): Incoming Interface: Dstination IP:
 Translated Packet (Action): Dstination IP:

1-to-1 NAT

Enable

Setting	Description	Factory Default
Enable	Enable or disable the selected NAT policy	Unchecked

Description

Setting	Description	Factory Default
Description	Enter the name of the NAT rule	None

NAT Mode

Setting	Description	Factory Default
---------	-------------	-----------------

N-to-1 1-to-1 PAT	Select the NAT types	N-to-1
-------------------------	----------------------	--------

VRRP Binding

Setting	Description	Factory Default
VRRP Index No	Select which VRRP setting 1-to-1 NAT rule should work with	None

NOTE VRRP Binding function is only supported in 1-to-1 NAT. With selected VRRP setting, 1-to-1 NAT rule is valid when the system is the master. If no VRRP index is selected, 1-to-1 NAT rule will be valid regardless if the system is using master or backup.

Incoming Interface

Setting	Description	Factory Default
WAN, BRG_LAN, LAN	In the EDR-G9010, select WAN/LAN/BRG_LAN interface for NAT rule.	LAN

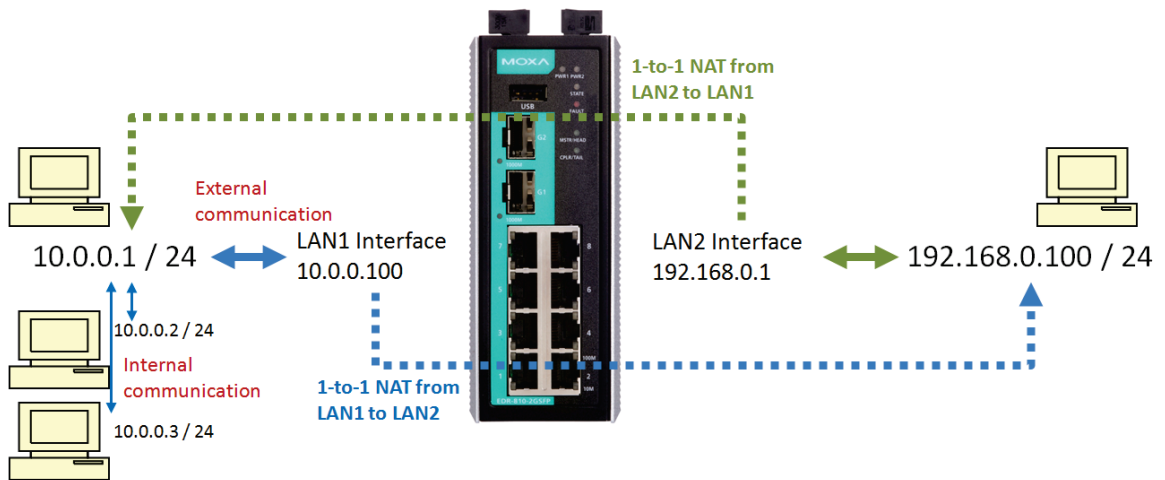
Destination IP (Original)

Setting	Description	Factory Default
IP Address	Set the public IP address which the internal IP will be translated into.	0.0.0.0

Destination IP (Translated)

Setting	Description	Factory Default
IP Address	Select the Internal IP address in LAN network area	0.0.0.0

Bidirectional 1-to-1 NAT



NAT List (2/512)

Status	Description	Index	Mode	Protocol	Original Packet (Condition)			Translated Packet (Action)		
					Incoming Interface	Src. IP : Port	Dst. IP : Port	Outgoing Interface	Src. IP : Port	Dst. IP : Port
✓		1	1-to-1	Any	LAN	Any:Any	192.168.0.1:Any	Any	Any:Any	10.0.0.1:Any
✓		2	1-to-1	Any	WAN	Any:Any	10.0.0.100:Any	Any	Any:Any	192.168.0.100:Any

Network Address Translation

Enable
 Description
 Index
 NAT Mode
 Original Packet (Condition) Translated Packet (Action)
 Source IP ~ Outgoing Interface

For some applications, devices need to talk to both internal devices and external devices without using a gateway. Bidirectional 1-to-1 NAT can do Network Address Translation in both directions without a gateway.

NOTE The Industrial Secure Router can obtain an IP address via DHCP or PPPoE. However, if this dynamic IP address is the same as the WAN IP for 1-to-1 NAT, then the 1-to-1 NAT function will not work. For this reason, we recommend disabling the DHCP/PPPoE function when using the 1-to-1 NAT function.

N-to-1 NAT

If the user wants to hide the Internal IP address from users outside the LAN, the easiest way is to use the N-to-1 (or N-1) NAT function. The N-1 NAT function replaces the source IP Address with an external IP address, and adds a logical port number to identify the connection of this internal/external IP address. This function is also called "Network Address Port Translation" (NAPT) or "IP Masquerading."

The N-1 NAT function is a one-way connection from an internal secure area to an external non-secure area. The user can initialize the connection from the internal to the external network, but may not be able to initialize the connection from the external to the internal network.

Network Address Translation

Enable
 Description
 Index
 NAT Mode
 Original Packet (Condition) Translated Packet (Action)
 Source IP ~ Outgoing Interface

Enable

Setting	Description	Factory Default
Enable	Enable or disable the selected NAT policy	Unchecked

Description

Setting	Description	Factory Default
Description	Enter the name of the NAT rule	None

NAT Mode

Setting	Description	Factory Default
N-to-1	Select the NAT types	N-to-1
1-to-1		
PAT		

Outgoing Interface

Setting	Description	Factory Default
WAN, LAN, BRG_LAN,	In the EDR-G9010, select WAN/LAN/BRG_LAN interface for NAT rule.	LAN

Source IP

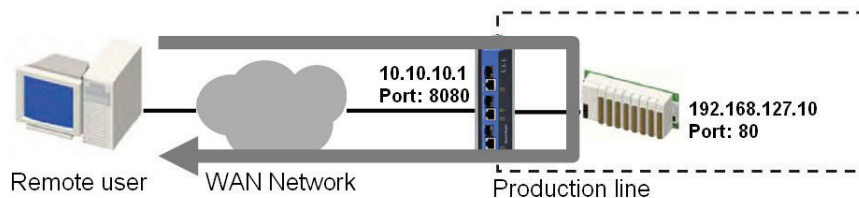
Setting	Description	Factory Default
IP address	Select the Internal IP range for IP translation to WAN IP address	None

Port Forward

If the initial connection is from outside the LAN, but the user still wants to hide the Internal IP address, one way to do this is to use the Port Forwarding NAT function.

The user can specify the port number of an external IP address (WAN1 or WAN2) in the Port Forwarding policy list. For example, if the IP address of a web server in the internal network is 192.168.127.10 with port 80, the user can set up a port forwarding policy to let remote users connect to the internal web server from external IP address 10.10.10.10 through port 8080. The Industrial Secure Router will transfer the packet to IP address 192.168.127.10 through port 80.

The Port Forwarding NAT function is one way of connecting from an external insecure area (WAN) to an internal secure area (LAN). The user can initiate the connection from the external network to the internal network, but will not be able to initiate a connection from the internal network to the external network.

**Network Address Translation**

Enable	<input checked="" type="checkbox"/>
Description	<input type="text"/>
Index	<input type="text" value="1"/>
NAT Mode	<input type="text" value="PAT"/>
Protocol	<input type="text" value="TCP"/>
Original Packet (Condition)	
Incoming Interface	<input type="text" value="WAN"/>
Destination Port	<input type="text" value="8080"/>
Translated Packet (Action)	
Destination IP	<input type="text" value="192.168.127.10"/>
Destination Port	<input type="text" value="80"/>

NAT List (1/512)

Status	Description	Index	Mode	Protocol	Original Packet (Condition)			Translated Packet (Action)		
					Incoming Interface	Src. IP : Port	Dst. IP : Port	Outgoing Interface	Src. IP : Port	Dst. IP : Port
<input checked="" type="checkbox"/>		1	PAT	TCP	WAN	Any:Any	Dynamic:8080	Any	Any:Any	192.168.127.10:80

Enable

Setting	Description	Factory Default
Enable	Enable or disable the selected NAT policy	Unchecked

Description

Setting	Description	Factory Default
Description	Enter the name of the NAT rule	None

NAT Mode

Setting	Description	Factory Default
N-to-1	Select the NAT types	N-to-1
1-to-1		
PAT		

Incoming Interface

Setting	Description	Factory Default
---------	-------------	-----------------

WAN, LAN, BRG_LAN,	Select the Interface for this NAT Policy	LAN
--------------------	--	-----

Protocol

Setting	Description	Factory Default
TCP UDP TCP & UDP	Select the Protocol for NAT Policy	TCP

Destination Port (Original)

Setting	Description	Factory Default
1 to 65535	Select a specific destination port number	0

Destination IP

Setting	Description	Factory Default
IP Address	The translated IP address in the internal network	0.0.0.0

Destination IP (Translated)

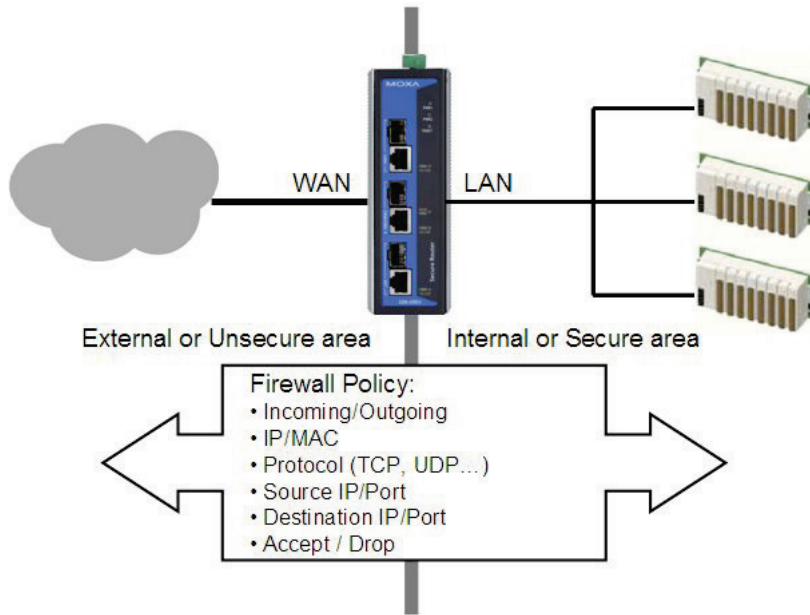
Setting	Description	Factory Default
1 to 65535	The translated port number in the internal network	0

The following topics are covered in this chapter:

- ❑ **Policy Concept**
- ❑ **Policy Overview**
- ❑ **Firewall**
 - Layer 2 policy
 - Layer 3 policy
 - Quick Automation Profile
 - Policy Check
- ❑ **Application Firewall**
 - Dashboard
 - Configuration
 - Policy Setting
 - Event Logs
- ❑ **Denial of Service (DoS) Defense**

Policy Concept

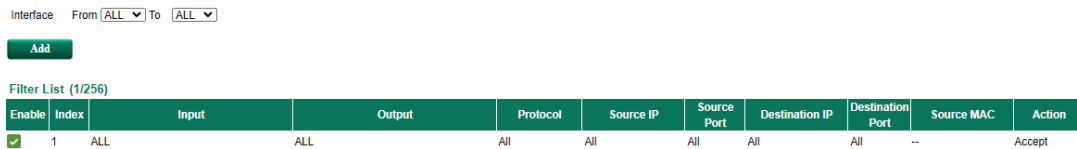
A firewall device is commonly used to provide secure traffic control over an Ethernet network, as illustrated in the following figure. Firewall devices are deployed at critical points between an external network (the non-secure part) and an internal network (the secure part).



Policy Overview

The Industrial Secure Router provides a Firewall Policy Overview that lists firewall policies by interface direction.

[Policy Overview](#)



Select the **From** interface and **To** interface and then click the **Show** button. The Policy list table will show the policies that match the **From-To** interface.

Interface From/To

Setting	Description	Factory Default
All (WAN/LAN)	Select the From Interface and To interface	From All to All
WAN		
LAN		

Firewall

Layer 2 policy

The EDR-G9010 provides an advanced Layer 2 firewall policy for secure traffic control, which depends on the following parameters. Layer 2 firewall policy can filter packets from bridge ports. Layer 2 policy priority is higher than L3 policy.

Layer 2 Policy

Enable
 Interface From To
 Action

EtherType
 Source MAC
 Destination MAC

Filter List (1/256)

Enable	Index	Input	Output	Protocol	Source MAC	Destination MAC	Action
<input checked="" type="checkbox"/>	1	All BRG Members	All BRG Members	All	All	All	Accept

Interface From/To

Setting	Description	Factory Default
All (WAN/LAN)	Select the From Interface and To interface	From All to All
WAN		
LAN		

EtherType

Setting	Description	Factory Default
0x0600 to 0xFFFF	Select the Layer 2 protocol for this Firewall Policy. When Protocol is set to "Manual" you can set up EtherType manually	All

Action

Setting	Description	Factory Default
Accept	The packet will pass the Firewall when it matches the policy	None
Drop	The packet will not pass the Firewall when it matches this Firewall policy	None

Source MAC

Setting	Description	Factory Default
All	This Firewall Policy will check all Source MAC addresses of the packet	N/A
Single	This Firewall Policy will check only check the specified Source MAC addresses of the packet	00:00:00:00:00:00

Destination MAC

Setting	Description	Factory Default
All	This Firewall Policy will check all Destination MAC addresses of the packet	N/A
Single	This Firewall Policy will check only check the specified Destination MAC addresses of the packet	00:00:00:00:00:00

The following table shows the Layer 2 protocol types commonly used in Ethernet frames.

EtherType for Layer 2 Protocol

Type	Layer 2 Protocol
0x0800	IPv4 (Internet Protocol version 4)
0x0805	X.25
0x0806	ARP (Address Resolution Protocol)
0x0808	Frame Relay ARP
0x08FF	G8BPQ AX.25 Ethernet Packet
0x6000	DEC Assigned proto
0x6001	DEC DNA Dump/Load
0x6002	DEC DNA Remote Console
0x6003	DEC DNA Routing
0x6004	DEC LAT
0x6005	DEC Diagnostics

0x6006	DEC Customer use
0x6007	DEC Systems Comms Arch
0x6558	Trans Ether Bridging
0x6559	Raw Frame Relay
0x80F3	Appletalk AARP
0x809B	Appletalk
0x8100	8021Q VLAN tagged frame
0x8137	Novell IPX
0x8191	NetBEUI
0x86DD	IPv6 (Internet Protocol version 6)
0x880B	PPP
0x884C	MultiProtocol over ATM
0x8863	PPPoE discovery messages
0x8864	PPPoE session messages
0x8884	Frame-based ATM Transport over Ethernet
0x9000	Loopback

Layer 3 policy

The Industrial Secure Router's Firewall policy provides secure traffic control, allowing users to control network traffic based on the following parameters.

Layer 3 Policy

Global Setting

Firewall Event Log
 Malformed Packets Severity Flash Syslog SNMP Trap

Policy Setting

Name Action
 Enable Source IP
 Severity Flash Syslog SNMP Trap Source IP-MAC Binding
 Interface From Source Port
 To Destination IP
 Automation Profile Destination Port
 Filter Mode

Global Setting

The Industrial Secure Router supports real-time event logs for Firewall, DoS, and VPN events. You can configure the system to save these logs locally in the flash or send them to the Syslog server and SNMP Trap server.

Layer 3 Policy

Global Setting

Firewall Event Log
 Malformed Packets Severity Flash Syslog SNMP Trap

Enable Logging Firewall Events

To enable the function logging events including malformed packet drop and firewall white/black rules, select the Enable option in Firewall Event Log. For firewall white/black rules event logs, users can select where to store this log in "Policy Setting".

Enable Malformed Packets

To enable the function logging dropping malformed packet and storing it in flash or send out syslog/ SNMP trap. User can set severity of the event.

Policy Setting

Name

Setting	Description	Factory Default
Custom string	Enter a name for the firewall rule.	N/A

Enable

Setting	Description	Factory Default
Enable or Disable	Enable or disable the selected Firewall policy	Enabled

Severity

Setting	Description	Factory Default
<0> Emergency <1> Alert <2> Critical <3> Error <4> Warning <5> Notice <6> Informational <7> Debug	Severity of firewall event	<0> Emergency

Flash

Setting	Description	Factory Default
Check/Uncheck	Firewall white/black rules event logs is stored in flash, and will show in "Event Log "Table	Unchecked

Syslog/ SNMP trap

Setting	Description	Factory Default
Check/Uncheck	Industrial Secure Router send firewall white/ black rules event logs through syslog or SNMP trap	Unchecked

Interface From/To

Setting	Description	Factory Default
All (WAN/LAN)	Select the From Interface and To interface	From All to All
WAN		
LAN		

Automation Profile

Setting	Description	Factory Default
Refer to the "Quick Automation Profile" section.	Select the Protocol parameters in this Firewall Policy	None

Filter Mode

Setting	Description	Factory Default
IP Address Filter	This Firewall policy will filter by IP address	IP Address Filter
Source MAC Filter	This Firewall policy will filter by MAC address and source	

Action

Setting	Description	Factory Default
Accept	The packet will penetrate the firewall when it matches this firewall policy	Accept
Drop	The packet will not penetrate the firewall when it does not match this firewall policy	

Source IP

Setting	Description	Factory Default
All (IP Address)	This Firewall Policy will check all Source IP addresses in the packet	All
Single (IP Address)	This Firewall Policy will check single Source IP addresses in the packet	
Range (IP Address)	This Firewall Policy will check multiple Source IP addresses in the packet	

Source IP-MAC Binding

Setting	Description	Factory Default
Disable/Enable	The firewall policy will check source MAC address in the packet. Via this way, the IP Spoofing attack can be decreased	Disable

Source Port

Setting	Description	Factory Default
All (Port number)	This Firewall Policy will check all Source port numbers in the packet	All
Single (Port number)	This Firewall Policy will check single Source Port numbers in the packet	
Range (Port number)	This Firewall Policy will check multiple Source port numbers in the packet	

Destination IP

Setting	Description	Factory Default
All (IP Address)	This Firewall Policy will check all Destination IP addresses in the packet	All
Single (IP Address)	This Firewall Policy will check single Destination IP addresses in the packet	
Range (IP Address)	This Firewall Policy will check multiple Destination IP addresses in the packet	

Destination Port

Setting	Description	Factory Default
All (Port number)	This Firewall Policy will check all Destination port numbers in the packet	All
Single (Port number)	This Firewall Policy will check single Destination Port numbers in the packet	

Range (Port number)	This Firewall Policy will check multiple Destination port numbers in the packet	
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NOTE The Industrial Secure Router’s firewall function will check if incoming or outgoing packets match the firewall policy. It starts by checking the packet with the first policy (Index=1); if the packet matches this policy, it will accept the packet immediately and then check the next packet. If the packet does not match this policy it will check with the next policy.

NOTE The maximum number of Firewall policies for the EDR-G9010 is 1024.

Quick Automation Profile

Ethernet Fieldbus protocols are popular in industrial automation applications. In fact, many Fieldbus protocols (e.g., EtherNet/IP and Modbus TCP/IP) can operate on an industrial Ethernet network, with the Ethernet port number defined by IANA (Internet Assigned Numbers Authority). The Industrial Secure Router provides an easy to use function called **Quick Automation Profile** that includes 45 different pre-defined profiles (Modbus TCP/IP, Ethernet/IP, etc.), allowing users to create an industrial Ethernet Fieldbus firewall policy with a single click.

For example, if the user wants to create a Modbus TCP/IP firewall policy for an internal network, the user just needs to select the **Modbus TCP/IP(TCP)** or **Modbus TCP/IP(UDP)** protocol from the **Protocol** drop-down menu on the **Firewall Policy Setting** page.

The following table shows the Quick Automation Profile for Ethernet Fieldbus Protocol and the corresponding port number

Ethernet Fieldbus Protocol	Port Number
EtherCat port (TCP)	34980
EtherCat port (UDP)	34980
EtherNet/IP I/O (TCP)	2222
EtherNet/IP I/O (UDP)	2222
EtherNet/IP Messaging (TCP)	44818
EtherNet/IP Messaging (UDP)	44818
FF Annunciation (TCP)	1089
FF Annunciation (UDP)	1089
FF Fieldbus Message (TCP)	1090

FF Fieldbus Message (UDP)	1090
FF System Management (TCP)	1091
FF System Management (UDP)	1091
FF LAN Redundancy Port (TCP)	3622
FF LAN Redundancy Port (UDP)	3622
LonWorks (TCP)	2540
LonWorks (UDP)	2540
LonWorks2 (TCP)	2541
LonWorks2 (UDP)	2541
Modbus TCP/IP (TCP)	502
Modbus TCP/IP (UDP)	502
PROFINet RT Unicast (TCP)	34962
PROFINet RT Unicast (UDP)	34962
PROFINet RT Multicast (TCP)	34963
PROFINet RT Multicast (UDP)	34963
PROFINet Context Manager (TCP)	34964
PROFINet Context Manager (UDP)	34964
IEC 60870-5-104 (TCP)	2404
IEC 60870-5-104 (UDP)	2404
DNP (TCP)	20000
DNP (UDP)	20000

The Quick Automation Profile also includes the commonly used Ethernet protocols listed in the following table:

Ethernet Protocol	Port Number
IPsec NAT Traversal (UDP)	4500
IPsec NAT traversal (TCP)	4500
FTP-data (TCP)	20
FTP-data (UDP)	20
FTP-control (TCP)	21
FTP-control (UDP)	21
SSH (TCP)	22
SSH (UDP)	22
Telnet (TCP)	23
Telnet (UDP)	23
HTTP (TCP)	80
HTTP (UDP)	80
IPsec (TCP)	1293
IPsec (UDP)	1293
L2F & L2TP (TCP)	1701
L2F & L2TP (UDP)	1701
PPTP (TCP)	1723
PPTP (UDP)	1723
Radius authentication (TCP)	1812
Radius authentication (UDP)	1812
RADIUS accounting (TCP)	1813
RADIUS accounting (UDP)	1813

Policy Check

Layer 3 Policy

Global Setting

Firewall Event Log
 Malformed Packets Severity Flash Syslog SNMP Trap

Policy Setting

Name Action
 Enable Source IP
 Severity Flash Syslog SNMP Trap Source MAC
 Interface From To Source Port
 Automation Profile Destination IP
 Filter Mode Destination Port

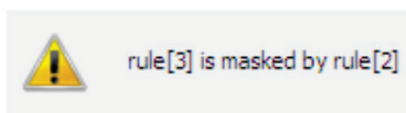
The Industrial Secure Router supports a **PolicyCheck** function for maintaining the firewall policy list. The **PolicyCheck** function detects firewall policies that may be configured incorrectly. **PolicyCheck** provides an auto detection function for detecting common configuration errors in the Firewall policy (e.g., **Mask**, **Include**, and **Cross conflict**). When adding a new firewall policy, the user just needs to click the PolicyCheck button to check each policy; warning messages will be generated that can be used for further analysis. If the user decides to ignore a warning message, the Industrial Secure Router firewall will run on the configuration provided by the user. The three most common types of configuration errors are related to **Mask**, **Include**, and **Cross Conflict**. The Source/Destination IP range or Source/Destination port number of policy [X] is smaller or equal to policy[Y] but the action target (Accept/Drop) is different. For example, two firewall policies are shown below:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
1	WAN1	LAN	ALL	10.10.10.10	192.168.127.10	ACCEPT
2	WAN2	LAN	ALL	20.20.20.10 to 20.20.20.30	192.168.127.20	ACCEPT

Suppose the user next adds a new policy with the following configuration:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
3	WAN2	LAN	ALL	20.20.20.20	192.168.127.20	DROP

After clicking the **PolicyCheck** button, the Industrial Secure Router will issue a message informing the user that policy [3] is **masked** by policy [2] because the IP range of policy [3] is smaller than the IP range of policy [2], and the Target action is different.



Include: Policy [X] is included in Policy [Y]

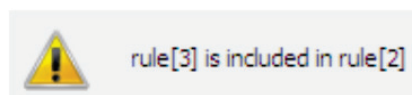
The Source/Destination IP range or Source/Destination port number of policy [X] is less than or equal to policy [Y], and the action target (Accept/Drop) is the same. In this case policy [X] will increase the loading of the Industrial Secure Router and lower its performance. For example, two firewall policies are shown in the following table:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
1	WAN1	LAN	ALL	10.10.10.10	192.168.127.10	ACCEPT
2	WAN2	LAN	ALL	20.20.20.10 to 20.20.20.30	192.168.127.20	ACCEPT

Suppose the user next adds a new policy with the following configuration:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
3	WAN2	LAN	ALL	20.20.20.20	192.168.127.20	ACCEPT

After clicking the PolicyCheck button, the Industrial Secure Router will issue a message informing the user that policy [3] is included in policy [2] because the IP range of policy [3] is smaller than the IP range of policy [2], and the Target action is the same.

**Cross Conflict: Policy [X] cross conflicts with Policy [Y]**

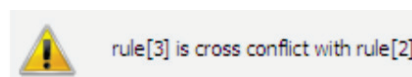
Two firewall policy configurations, such as Source IP, Destination IP, Source port, and Destination port, in policy [X] and policy [Y] are masked, and the action target (Accept/Drop) is different. For example, two firewall policies are shown in the following table:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
1	WAN1	LAN	ALL	10.10.10.10	192.168.127.10	ACCEPT
2	WAN2	LAN	ALL	20.20.20.10 to 20.20.20.30	192.168.127.20	ACCEPT

Suppose the user next adds a new policy with the following configuration:

Index	Input	Output	Protocol	Source IP	Destination IP	Target
3	WAN2	LAN	ALL	20.20.20.25	192.168.127.20 to 192.168.127.30	DROP

The source IP range in policy 3 is smaller than policy 2, but the destination IP of policy 2 is smaller than policy 3, and the target actions (Accept/Drop) of these two policies are different. If the user clicks the **PolicyCheck** button, the Industrial Secure Router will issue a message informing the user that policy [3] is in **Cross Conflict** with policy [2].



Application Firewall

The Industrial Secure Router provides industrial protocol filters, allowing users to inspect network traffic based on specific protocols to detect anomalies and protect your network.

NOTE The application firewall requires the security package to be installed. Refer to [System Update -Package Control](#) for more information and instructions.

Dashboard

The application firewall's dashboard provides an overview with package information and real-time event counters. Clicking **Refresh** will renew all information on the dashboard.

Dashboard

Information

Package Version	2.0.0040
Core Engine Version	2.0.0040
Platform Engine Version	21.8.0012
Modbus/TCP Engine Version	21.8.0012
DNP3 Engine Version	21.8.0009
Package Last Updated Time	Tue Aug 24 2021 13:34:09 GMT+0800 (台北標準時間)

Anomaly Detection & Protection

ADP	0
------------	----------

[View Anomaly Detection & Protection Event Logs](#)

Protocol Filter

Modbus/TCP	0
DNP3	0

[View Protocol Filter Event Logs](#)

Refresh

Information

This section shows the version of the firewall engines and of the security package currently installed on the Industrial Secure Router.

Anomaly Detection & Protection

This shows the current number of anomaly detection & prevention (ADP) events.

Protocol Filter

This shows the current number of Modbus/TCP and DNP3 industrial protocol events.

Configuration

From the configuration section, you can modify settings for the application firewall including global settings, protocol filtering objects and profiles, and firewall policy settings.

Global Settings

Global Settings

Enforcement Settings

Enable Modbus/TCP Modbus/TCP ADP Modbus/TCP Service Port

Enable DNP3 DNP3 ADP DNP3 Service Port

Apply

Configuration

Import No file chosen

Export

Policy Setting

Import No file chosen

Export

Event Log

Export

Troubleshooting

Enable Debug Logging Debug Information **Export**

Enforcement Settings

Setting	Description	Factory Default
Enable/Disable	Check to enable the protocol filter engine and corresponding ADP function.	Enable
Modbus/TCP Service Port	If Modbus/TCP is enabled, enter the service port for Modbus/TCP traffic.	502
DNP3 Service Port	If DNP3 is enabled, enter the service port for DNP3 traffic.	20000

Configuration

Click **Export** to export the configuration settings of the Industrial Secure Router as a file to the local host.

To import a configuration file to the Industrial Secure Router, click **Choose File** to select the configuration file on the local host and click **Import**.

Policy Setting

Click **Export** to export the policy settings of the Industrial Secure Router as a file to the local host.

To import a policy settings file to the Industrial Secure Router, click **Choose File** to select the policy settings file on the local host and click **Import**.

Event Log

Click **Export** to export the event logs to the local host.

Troubleshooting

Setting	Description	Factory Default
Enable/Disable	Check to enable debug logging. If enabled, the system will create debug logs for troubleshooting.	Disable

Click **Export** to export the debug logs to the local host.

Protocol Filter Settings

The application firewall's protocol filter uses objects to configure firewall policies. Users can maintain their own objects to compose rules easily.

Protocol Filter Objects

Setting

Name *

Category

Slave ID Leave this field blank to represent any of ID

PLC Address Base 1

Protocol Filter Profile

Function Code

Protocol Filter Object Table (0/64)

Protocol Filter Object	Category	Protocol Filter Profile
------------------------	----------	-------------------------

Add

Specify the object attributes in the **Setting** section and click **Add** to add the filter object to the table. Refer to the [Modbus/TCP](#) and [DNP3](#) sections for more details.

Modify

Select the item in the Protocol Filter Object Table and click **Modify** to change the attributes of the filter object.

Delete

Select the item in the Protocol Filter Object Table and click **Delete** to delete the protocol filter object.

Apply

After adding, modifying, or deleting a protocol filter object, click **Apply** to apply the changes.

Modbus/TCP

Modbus/TCP is a Modbus protocol used for communications over TCP/IP networks, connecting over port 502 by default. Modbus has also been experimentally used over UDP on IP networks, which removes the overheads required for TCP. The following table shows the Modbus TCP frame format:

Modbus/TCP Frame Format		
Description	Length	Function
Transaction Identifier	2 bytes	Synchronization between messages of the server and client
Protocol Identifier	2 bytes	The value is 0 for Modbus TCP protocol
Length Field	2 bytes	Number of remaining following bytes in this frame
Unit Identifier	1 byte	Slave Address (255 is used for device broadcast information)
Function code	1 byte	Define message type
Data bytes	n bytes	Data block with additional information

Protocol Filter Objects

Setting

Name *

Category

Slave ID Leave this field blank to represent any of ID

PLC Address Base 1

Protocol Filter Profile

Function Code

Protocol Filter Object Table (0/64)

Protocol Filter Object	Category	Protocol Filter Profile
------------------------	----------	-------------------------

Name

Setting	Description	Factory Default
Custom string	Enter a name for the protocol filter object.	N/A

Category

Setting	Description	Factory Default
Modbus/TCP, DNP3	Select the protocol for this protocol filter object.	Modbus/TCP

Slave ID

Setting	Description	Factory Default
0 to 255	Enter the slave ID. Leave this field blank to represent any ID.	N/A

The Slave ID is used to identify Modbus devices. This ID can be used to communicate via devices such as bridges and gateways which use a single IP address to support multiple independent end units.

PLC Address Base 1

Setting	Description	Factory Default
Enable/Disable	Change the starting address range from 0 to 1.	Disable

Protocol Filter Profile

Setting	Description	Factory Default
Custom profile	Select the protocol filter profile for this protocol filter object.	Read Only

Function Code

Setting	Description	Factory Default
Refer to the following "Common Function Codes" table.	Select the function code parameters for this Modbus filter object. If the function code is set to Manual , you can set up the function code manually.	All

Common Function Codes

			Function Name	Function Code
	Bit Access	Physical Discrete Inputs	Read Discrete Inputs	2
		Internal Bits or Physical Coils	Read Coils	1
			Write Single Coil	5
			Write Multiple Coils	15
	Physical Input Registers	Read Input Register	4	
		Read Holding Registers	3	
Write Single Register		6		

Data Access	16-bit Access	Internal Registers or Physical Output Registers	Write Multiple Registers	16
			Read/Write Multiple Registers	23
			Mask Write Register	22
			Read FIFO Queue	24
	File Record Access	Read File Record	20	
		Write File Record	21	
	Diagnostics			Read Exception Status
		Diagnostic	8	
		Get Com Event Counter	11	
		Get Com Event Log	12	
		Report Slave ID	17	
		Read Device Identification	43	

DNP3

Distributed Network Protocol 3 (DNP3) is a set of communications protocols used between components in process automation systems, connecting over port 20000 by default. Its main use is in utilities such as electric and water companies. The following table shows the DNP3 frame format:

DNP3 Frame Format		
Description	Length	Function
Application Header	4 bytes	Including application control, function code and internal indications information.
Object Header	4 bytes	Including object type field, qualifier field and range field information.
DNP3 Objects	n bytes	Encoded representation of data from a point, or other structure, that is formatted according to its group and variation number for transport in a message.

Protocol Filter Objects

Setting

Name *

Category

Protocol Filter Profile

Source Address

Destination Address

Application Function Code

Group

Variation

Protocol Filter Object Table (0/64)

Protocol Filter Object	Category	Protocol Filter Profile
------------------------	----------	-------------------------

Name

Setting	Description	Factory Default
Custom string	Enter a name for the protocol filter object.	N/A

Category

Setting	Description	Factory Default
Modbus/TCP, DNP3	Select the protocol for this protocol filter object.	Modbus/TCP

Protocol Filter Profile

Setting	Description	Factory Default
Custom profile	Select the protocol filter profile for this protocol filter object.	Manual

Source Address

Setting	Description	Factory Default
0 to 65535	Enter the source address, which will be checked in the DNP3 packet.	N/A

Destination Address

Setting	Description	Factory Default
0 to 65535	Enter the destination address, which will be checked in the DNP3 packet.	N/A

Application Function Code

Setting	Description	Factory Default
0 to 255	Enter the function code parameters for this DNP3 filter object.	N/A

The application function code indicates the purpose, or requested operation, of the message. While DNP3 allows multiple data types in a single message, it only allows a single requested operation on the data types within the message. The following table shows the reading, writing, and other operations.

	Function Name	Function Code
Requests	Confirm	0
	Read	1
	Write	2
	Select	3
	Operate	4

	Dir operate	5
	Dir operate – No resp	6
	Freeze	7
	Freeze – No resp	8
	Freeze clear	9
	Freeze clear – No resp	10
	Freeze at time	11
	Freeze at time – No resp	12
	Cold restart	13
	Warm restart	14
	Initialize data	15
	Initialize application	16
	Start application	17
	Stop application	18
	Save configuration	19
	Enable unsolicited	20
	Disable unsolicited	21
	Assign class	22
	Delay measurement	23
	Record current time	24
	Open file	25
	Close file	26
	Delete file	27
	Get file information	28
	Authenticate file	29
	Abort file	30
	Activate config	31
	Authenticate request	32
	Authenticate request – No ack	33
Responses	Response	129
	Unsolicited response	130
	Authentication resp	131

Group

Setting	Description	Factory Default
0 to 255	Classify the type or types within a message.	N/A

Variation

Setting	Description	Factory Default
0 to 255	A choice of encoding formats for many of the data types.	N/A

Protocol Filter Profiles

Protocol filter profiles provide a way to quickly bind protocol-related settings. Once the user has created protocol profiles, they can be inserted into objects.

Protocol Filter Profiles

Name *

Protocol

Function Code

Protocol Filter Profile Table (0/16)

Protocol Filter Profile	Application Protocol
-------------------------	----------------------

Add

Specify the profile parameters in the **Setting** section and click **Add** to add the filter profile to the table.

Modify

Select the item in the Protocol Filter Profile Table and click **Modify** to change the attributes of the filter profile.

Delete

Select the item in the Protocol Filter Profile Table and click **Delete** to delete the protocol filter profile.

Apply

After adding, modifying, or deleting a protocol filter profile, click **Apply** to apply the changes.

Policy Setting

The application firewall policies provide inspection of industrial protocol packets, which allows users to control protocol traffic based on the configured rules and anomaly detection & protection settings. Refer to the [Rules](#) and [Anomaly Detection & Protection](#) sections.

Rules

Rules

Setting

Index *

Name *

Status

From Interface To Interface

Source IP

Destination IP

Protocol

Command Type

Application Object *

Action

Detail Information

Status

Category

Action

Page

Rule Settings Table

Index	Policy Name	Status	From Interface	To Interface	Source IP	Destination IP	Protocol	Command Type	Protocol Filter Object	Application Protocol	Action
-------	-------------	--------	----------------	--------------	-----------	----------------	----------	--------------	------------------------	----------------------	--------

Add

Specify the rule parameters in the **Setting** section and click **Add** to add the filter profile to the table. Refer to the section below for more information about each parameter.

Modify

Select the item in the Rule Setting Table and click **Modify** to change the attributes of the rule.

Delete

Select the item in the Rule Setting Table and click **Delete** to delete the Rule.

Apply

After adding, modifying, or deleting a rule, click **Apply** to apply the changes.

To create a new policy rule, specify the following parameters:

Index

Setting	Description	Factory Default
Rule index	The number of the rule.	1

Name

Setting	Description	Factory Default
Custom string	Enter a name for the rule.	N/A

Status

Setting	Description	Factory Default
Enable/Disable	Enable or disable the rule.	Disable

From/To Interface

Setting	Description	Factory Default
Any, LAN, WAN	Select the From Interface and To Interface.	From: Any To: Any

Source IP

Setting	Description	Factory Default
Any	The rule will check all source IP addresses in the packet.	Any
Single	The rule will only check for the specified source IP address in the packet.	
Range	The rule will check all source IP addresses in the packet within the specified IP range.	
Subnet	The rule will check for source IP addresses in the packet that are within the specified subnet mask.	

Destination IP

Setting	Description	Factory Default
Any	The rule will check all destination IP addresses in the packet.	Any
Single	The rule will only check for the specified destination IP address in the packet.	
Range	The rule will check all destination IP addresses in the packet within the specified IP range.	
Subnet	The rule will check for destination IP addresses in the packet that are within the specified subnet mask.	

Protocol

Setting	Description	Factory Default
Any, TCP, UDP	Select the protocol for this rule.	Any

Command Type

Setting	Description	Factory Default
Stateful, Master Query, Slave Response	Select the packet transmission direction for this rule.	Stateful

Application Object

Setting	Description	Factory Default
Custom object	Select the application object for this rule.	N/A

Action

Setting	Description	Factory Default
Accept	The packet will be allowed through the firewall when it matches this rule.	Accept
Drop	The packet will be dropped by the firewall when it matches this rule.	
Reset	The packet will be dropped by the firewall when it matches this rule. The session will also be disconnected.	
Monitor	The packet will be allowed through the firewall when it matches this rule and an event log will be recorded.	

Anomaly Detection & Protection**Anomaly Detection & Protection**

Index *	<input type="text" value="1000000"/>
Protocol	<input type="text" value="Modbus/TCP"/>
Status	<input type="text" value="Enable"/> ▼
Action	<input type="text" value="Monitor"/> ▼
<input type="button" value="Modify"/>	<input type="button" value="Apply"/>

Modify

Click to change the Anomaly Detection & Protection (ADP) parameters. Refer to the following section for more detailed information about each parameter.

Apply

After modifying the ADP settings, click **Apply** to apply the changes.

When modifying the ADP settings, you can configure the following parameters:

Index

Setting	Description	Factory Default
ADP setting index	The number of the ADP setting.	1000000

Protocol

Setting	Description	Factory Default
Modbus/TCP, DNP3	Select the protocol for the ADP settings.	Modbus/TCP

Status

Setting	Description	Factory Default
Enable/Disable	Enable or disable the selected ADP setting.	Enable

Action

Setting	Description	Factory Default
Accept	The packet will be allowed through the firewall when it matches this ADP setting.	Monitor

Reset	The packet will be dropped by the firewall when it matches this ADP setting. The session will also be disconnected.	
Monitor	The packet will be allowed through the firewall when it matches this ADP setting and an event log will be recorded.	

ADP Information Table

The following table provides a description for each ADP setting, listed by index.

ADP Information Table (1-20/25)

Index	Description	Category	Status	Action
1000000	Forbid multiple.	Modbus/TCP	Enable	Monitor
1000001	Specific layer 4 field of modbus request OR response is invalid.	Modbus/TCP	Enable	Monitor
1000002	Address of the data to be accessed is invalid.	Modbus/TCP	Enable	Monitor
1000003	Quantity of the data is invalid.	Modbus/TCP	Enable	Monitor
1000004	Data length indicated does not match the actual length.	Modbus/TCP	Enable	Monitor
1000005	Value of data to be accessed is invalid.	Modbus/TCP	Enable	Monitor
1000006	Function code or UnitIdentifier in the response is not the same as request.	Modbus/TCP	Enable	Monitor
1000007	Function code of request OR response is invalid.	Modbus/TCP	Enable	Monitor
1000008	Specific field in Modbus MBAP header is invalid.	Modbus/TCP	Enable	Monitor
1000009	Specific layer 7 field of modbus request OR response is invalid.	Modbus/TCP	Enable	Monitor
1000010	Specific field in request is invalid.	Modbus/TCP	Enable	Monitor
1000011	Specific field in response is invalid.	Modbus/TCP	Enable	Monitor
1000012	The emi type of requests OR response is invalid.	Modbus/TCP	Enable	Monitor
1000013	The sub-function code of requests OR response is invalid.	Modbus/TCP	Enable	Monitor
1000014	The data of sub-function is invalid.	Modbus/TCP	Enable	Monitor

ADP Information Table (21-25/25)

Index	Description	Category	Status	Action
1000004	Segment has invalid sequence number.	DNP3	Enable	Monitor
1000005	A DNP3 Link-Layer Frame uses an address that is reserved.	DNP3	Enable	Monitor
1000006	Invalid qualifier codes.	DNP3	Enable	Monitor
1000007	The function code is reserved.	DNP3	Enable	Monitor
1000008	The object is not implemented.	DNP3	Enable	Monitor

Event Logs

The application firewall supports real-time event logs for protocol filters and anomaly detection & protection (ADP) events. The Event Logs screen shows additional details for event logs shown on the Dashboard.

Feature

Setting	Description	Factory Default
Protocol Filter, ADP (Anomaly Detection & Protection)	Select the feature to show event logs for.	Protocol Filter

Denial of Service (DoS) Defense

The Industrial Secure Router provides 9 different DoS functions for detecting or defining abnormal packet format or traffic flow. The Industrial Secure Router will drop the packets when it detects an abnormal packet format. The Industrial Secure Router will also monitor some traffic flow parameters and activate the defense process when abnormal traffic conditions are detected.

DoS(Deny of Service) Setting

- Null Scan
- Xmas Scan
- NMAP-Xmas Scan
- SYN/FIN Scan
- FIN Scan
- NMAP-ID Scan
- SYN/RST Scan
- NEW-Without-SYN Scan
- ICMP-Death Limit: (pkt/s)
- SYN-Flood Limit: (pkt/s)
- ARP-Flood Limit: (pkt/s)

Null Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the Null Scan	None

Xmas Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the Xmas Scan	None

NMAP-Xmas Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the NMAP-Xmas	None

SYN/FIN Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the SYN/FIN Scan	None

FIN Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the FIN Scan	None

NMAP-ID Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the NMAP-ID Scan	None

SYN/RST Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the SYN/RST Scan	None

EW-Without-SYN Scan

Setting	Description	Factory Default
Enable or Disable	Enable or disable the NEW-Without-SYN Scan protection	None

ICMP-Death

Setting	Description	Factory Default
Enable or Disable	Enable or disable the ICMP-Death defense	None
Limit (Packets/Second)	The limit value to activate ICMP-Death defense	None

SYN-Flood

Setting	Description	Factory Default
Enable or Disable	Enable or disable the Null Scan function	None
Limit (Packets/Second)	The limit value to activate SYN-Flood defense	None

ARP-Flood

Setting	Description	Factory Default
Enable or Disable	Enable or disable the ARP-Flood protection	None
Limit (Packets/Second)	The limit value to activate ARP-Flood protection	None

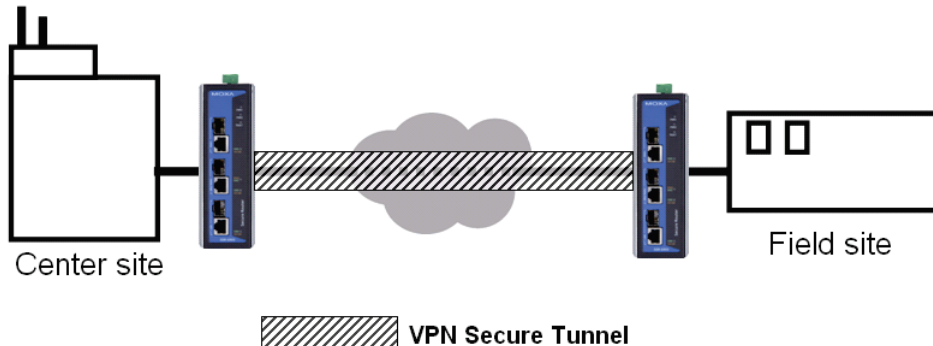
Virtual Private Network (VPN)

The following topics are covered in this chapter:

- **Overview**
- **IPsec Configuration**
 - Global Settings
 - IPsec Settings
 - IPsec Use Case Demonstration
 - IPsec Status
- **L2TP Server (Layer 2 Tunnel Protocol)**
 - L2TP Configuration
- **Examples for Typical VPN Applications**
 - Site to Site IPsec VPN tunnel with Pre-Shared Key
 - Site to Site IPsec VPN tunnel with Jupiter System
 - Site to Site IPsec VPN tunnel with Cisco system
 - L2TP for Remote User Maintenance

Overview

In this section we describe how to use the Industrial Secure Router to build a secure Remote Automation network with the VPN (Virtual Private Network) feature. A VPN provides a highly cost effective solution of establishing secure tunnels, so that data can be exchanged in a secure manner.



There are two common applications for secure remote communication in an industrial automation network:

IPsec (Internet Protocol Security) VPN for LAN to LAN Security: Data communication only in a pre-defined IP range between two different LANs.

L2TP (Layer 2 Tunnel Protocol) VPN for Remote roaming User: It is for a remote roaming user with a dynamic IP to create a VPN. L2TP is a popular choice for remote roaming users for VPN applications because the L2TP VPN protocol is already built in to the Microsoft Windows operating system.

IPsec uses IKE (Internet Key Exchange) protocol for Authentication, Key exchange and provides a way for the VPN gateway data to be protected by different encryption methods.

There are 2 phases for IKE for negotiating the IPsec connections between 2 VPN gateways:

Key Exchange (IPsec Phase 1): The 2 VPN gateways will negotiate how IKE should be protected. Phase 1 will also authenticate the two VPN gateways by the matched Pre-Shared Key or X.509 Certificate.

Data Exchange (IPsec Phase 2): In Phase 2, the VPN gateways negotiate to determine additional IPsec connection details, which include the data encryption algorithm.

IPsec Configuration

IPsec configuration includes 5 parts:

- **Global Setting:** Enable or Disable all IPsec Tunnels and NAT-Traversal functions
- **Tunnel Setting:** Set up the VPN Connection type and the VPN network plan
- **Key Exchange:** Authentication for 2 VPN gateways
- **Data Exchange:** Data encryption between VPN gateways
- **Dead Peer Detection:** The mechanism for VPN Tunnel maintenance

Global Settings

IPSec Global Setting

All IPSec Connection	<input type="text" value="Enable"/>			
IPSec NAT-T Enable	<input checked="" type="checkbox"/>			
VPN Event Log	<input type="text" value="Enable"/>	Flash <input checked="" type="checkbox"/>	Syslog <input type="checkbox"/>	SNMP Trap <input type="checkbox"/>

The Industrial Secure Router provides 3 Global Settings for IPsec VPN applications.

All IPsec Connection

Users can Enable or Disable all IPsec VPN services with this configuration.

NOTE The factory default setting is Disable, so when the user wants to use IPsec VPN function, make sure the setting is enabled.

IPsec NAT-T Enable

If there is an external NAT device between VPN tunnels, the user must enable the NAT-T (NAT-Traversal) function.

VPN Event Log

To enable the VPN event log function, select the **Enable** option in **Log Enable** and click **Flash**, **Syslog**, or **SNMP Trap**. You may also define the severity and record it in the event.

IPsec Settings

IPsec Quick Setting

The Industrial Secure Router's **Quick Setting** mode can be used to easily set up a site-to-site VPN tunnel for two Industrial Secure Router units.

Quick Setting
 Advanced Setting

When choosing the Quick setting mode, the user just needs to configure the following:

- Tunnel Setting
- Security Setting
 - Encryption Strength: Simple (AES-128), Standard (AES-192), Strong (AES-256)
 - Password of Pre-Shared Key
 - IKE Version: V1, V2

NOTE The Encryption strength, IKE Version, and Pre-Shared key should be configured identically for both Industrial Secure Router units.

IPsec Advanced Setting

Click **Advanced Setting** to configure detailed VPN settings.

Advanced Setting

Tunnel Setting

Tunnel Setting			
Enable	<input checked="" type="checkbox"/>	Name	IPSEC1
		L2TP tunnel	<input type="checkbox"/>
VPN Connection Type	Site to Site	Remote VPN Gateway	192.168.127.253
Startup Mode	Start in initial		
Local Network	10.10.11.252/24,		
Remote Network	10.10.10.2/24,		
Identity Type	IP Address	Local ID	
		Remote ID	

Enable or Disable VPN Tunnel

Setting	Description	Factory Default
Enable or Disable	Enable or Disable this VPN Tunnel	Disable

Name of VPN Tunnel

Setting	Description	Factory Default
Max. of 16 characters	User defined name of this VPN Tunnel.	None

NOTE The first character cannot be a number.

L2TP over IPsec Enable or Disable

Setting	Description	Factory Default
Enable or Disable	Enable or Disable L2TP over IPsec	None

VPN Connection Type

Setting	Description	Factory Default
Site to Site	VPN tunnel for Local and Remote subnets are fixed	Site to Site
Site to Site (Any)	VPN tunnel for Remote subnet area is dynamic and Local subnet is fixed	

Remote VPN Gateway

Setting	Description	Factory Default
IP Address	Remote VPN Gateway's IP Address	None

Startup Mode

Setting	Description	Factory Default
Start in Initial	This VPN tunnel will actively initiate the connection with the Remote VPN Gateway.	Start in Initial
Wait for Connecting	This VPN tunnel will wait remote VPN gateway to initiate the connection	

NOTE The maximum number of **Starts** in the initial VPN tunnel is 30. The maximum number of **Waits** for connecting to a VPN tunnel is 100.

Local Network

Setting	Description	Factory Default
Network	IP address of local VPN network/Subnet mask of local VPN network. Users can enter multiple local networks that build IPsec connections here. If there are two local networks, the user can enter their addresses 192.168.127.254/24,192.168.126.254/24 and then these two networks will build an IPsec connection with remote network.	192.168.127.254/24

Remote Network

Setting	Description	Factory Default
Network	IP address of remote VPN network/Subnet mask of remote VPN network. Users can enter multiple remote networks that build IPsec connections here. If there are two remote networks, the user can enter their addresses (10.10.100.254/24, 10.10.110.254/24) and then these two networks will build an IPsec connection with local network.	N/A

Identity

Setting	Description	Factory Default
Type	There are four ID types for users to choose from: IP address, FQDN, Key ID, and Auto. Key ID is a string, which users can create by themselves. Auto (with Cisco) is for building connections for use with Cisco's systems.	IP address
Local ID	ID for identifying the VPN tunnel connection. The Local ID must be equal to the Remote ID of the connected VPN Gateway. Otherwise, the VPN tunnel cannot be established successfully	
Remote ID	ID for identifying the VPN tunnel connection. The Local ID must be equal to the Remote ID of the connected VPN Gateway. Otherwise, the VPN tunnel cannot be established successfully	

Key Exchange (IPsec phase I)**Key Exchange (Phase 1)**

IKE Mode IKE Version

Authentication Mode

Encryption Algorithm Hash Algorithm

DH Group

Negotiation Times (0:forever) IKE Life Time hour.

Rekey Expire Time Min Rekey Fuzz Percent %

IKE Mode

Setting	Description	Factory Default
Main	In 'Main' IKE Mode, both the Remote and Local VPN gateway will negotiate which Encryption/Hash algorithm and DH groups can be used in this VPN tunnel; both VPN gateways must use the same algorithm to communicate	MAIN
Aggressive	In "Aggressive" Mode, the Remote and Local VPN gateway will not negotiate the algorithm; it will use the user's configuration only	

IKE Version

Setting	Description	Factory Default
IKEV1	Use the IKE Version 1 protocol	IKEV1
IKEV2	Use the IKE Version 2 protocol	

Authentication Mode

Setting	Description	Factory Default
Pre-Shared Key	When two systems use a Pre-Shared Key which users define as an authentication tool to build an IPsec VPN connection.	Pre-Shared Key

X.509	In this mode, two systems use certificates that users imported in advance in "Local Certificate" as an authentication tool to build an IPsec VPN connection. For the detailed workflow, please refer to User Scenario 1 and 2 later in this chapter.	N/A
X.509 With CA	In this mode, two systems use certificates that users imported in advance in "Local Certificate", and the CA that users imported in advance in "Trusted CA Certificate" as an authentication tool to build an IPsec VPN connection. For the detailed workflow, please refer to User Scenario 3, 4, and 5 later in this chapter.	N/A

For the detailed workflow of X.509 and X.509 with CA, please refer to the user scenarios 1 to 5 below later in this chapter.

NOTE Certificates are a time related form of authentication. Before processing certificates, please ensure that the industrial secure router is synced with the local device. For more information about time sync, please refer to the Date and Time section.

Encryption Algorithm

Setting	Description	Factory Default
DES	Encryption Algorithm in key exchange	3DES
3DES		
AES-128		
AES-192		
AES-256		

Hash Algorithm

Setting	Description	Factory Default
Any	Hash Algorithm in key exchange	SHA1
MD5		
SHA1		
SHA-256		

DH Group

Setting	Description	Factory Default
DH1(modp 768)	Diffie-Hellman groups (the Key Exchange group between the Remote and VPN Gateways)	DH2(modp 1024)
DH2(modp 1024)		
DH5(modp 1536)		
DH14(modp 2048)		

Negotiation Time

Setting	Description	Factory Default
Negotiation time	The number of allowed reconnect times when startup mode is initiated. If the number is 0, this tunnel will always try connecting to the remote gateway when the VPN tunnel is not created successfully.	0

IKE Lifetime

Setting	Description	Factory Default
IKE lifetime (hours)	Lifetime for IKE SA	1 (hr)

Rekey Expire Time

Setting	Description	Factory Default
---------	-------------	-----------------

Rekey expire time (minutes)	Start to Rekey before the IKE lifetime has expired	9 (min)
-----------------------------	--	---------

Rekey Fuzz Percent

Setting	Description	Factory Default
0-100 (%)	The key exchange interval will change randomly to enhance security. "Rekey Expire Time" is the baseline interval to exchange keys. Rekey fuzz percent represents the percentage of how much "Rekey Expire Time" will change. For example, the "Rekey Expire Time" is set as 9 mins, and "Rekey Fuzz Percent" is set as 50%. The key exchange interval will be 4.5 mins.	100%

Data Exchange (IPsec phase II)

Data Exchange (Phase 2)		
SA Life Time	<input type="text" value="480"/> min.	Perfect Forward Secrecy <input checked="" type="checkbox"/> <input type="text" value="DH 1 (modp768)"/>
Encryption Algorithm	<input type="text" value="3DES"/>	Hash Algorithm <input type="text" value="SHA1"/>

Perfect Forward Secrecy

Setting	Description	Factory Default
Enable or Disable	Uses different security keys for different IPsec phases in order to enhance security	Disable
DH1 (modp768) DH2 (modp1024) DH5 (modp1536) DH14 (modp2048)	Diffie-Hellman groups (the Key Exchange group between the Remote and VPN Gateways)	DH1 (modp768)

SA Lifetime

Setting	Description	Factory Default
SA lifetime (minutes)	Lifetime for SA in Phase 2	480 (min)

Encryption Algorithm

Setting	Description	Factory Default
DES 3DES AES-128 AES-192 AES-256	Encryption Algorithm in data exchange	3DES

Hash Algorithm

Setting	Description	Factory Default
Any MD5 SHA1 SHA-256	Hash Algorithm in data exchange	SHA1

Dead Peer Detection

Dead Peer Detection is a mechanism to detect whether or not the connection between a local secure router and a remote IPsec tunnel has been lost.

Dead Peer Detection

Action Retry Interval seconds Confidence Interval seconds

Action

Action when a dead peer is detected.

Setting	Description	Factory Default
Hold	Hold this VPN tunnel	Restart
Restart	Reconnect this VPN tunnel	
Clear	Clear this VPN tunnel	
Disable	Disable Dead Peer Detection	

Retry Interval

Setting	Description	Factory Default
Retry interval (seconds)	The period of dead peer detection messages	30 (sec)

Confidence Interval

Setting	Description	Factory Default
Confidence interval (seconds)	Timeout to check if the connection is alive or not	120 (sec)

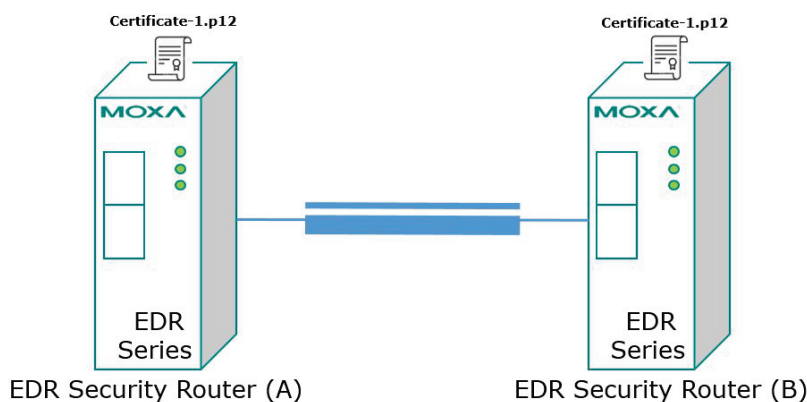
IPsec Use Case Demonstration

In the following section, we will consider five common user scenarios. The purpose of each example is to give a clearer understanding of two authentication modes 'X.509' and 'X.509 with CA'.

NOTE Certificates are a time related form of authentication. Before processing certificates, please ensure that the industrial secure router is synced with the local device. For more information about time sync, please refer to the Date and Time section.

Scenario 1: X.509 Mode-One Certificate

Users will sometimes use certificates generated from a server or from the Internet. If users only get one certificate, they can import this certificate into a system. This system can then use the same certificate to identify other certificates and then build a VPN connection. In this case, users have to import certificates (.p12) into both sides. Please follow the steps in the diagram below to learn how to install certificates and build an IPsec VPN connection.

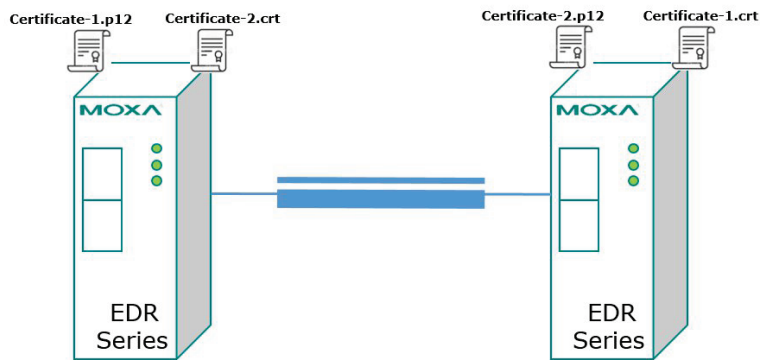


1. Import **Certificate-1.p12** file in "Local Certificate", and label it a number. Here take No.1 as an example.
2. Enter "IPSec setting", and in "Advanced Setting", select X.509 authentication mode.
3. In "Local", select No.1
4. In "Remote", select No.1

1. Import **Certificate-1.p12** file in "Local Certificate", and label it a number. Here take No.1 as an example.
2. Enter "IPSec setting", and in "Advanced Setting", select X.509 authentication mode.
3. In "Local", select No.1
4. In "Remote", select No.1

Scenario 2: X.509 Mode-Two Certificates

Users will sometimes use certificates generated from a server or from the Internet. If users get different certificates for different systems, users can import these certificates into systems accordingly. However, systems require all of these certificates to identify trusted systems before building an IPsec VPN connection. Taking two systems as an example: System A has certificate-1 (.p12) and System B has certificate-2 (.p12). To build an IPsec VPN connection, System A and B have to exchange certificates (.crt) with each other. And then Systems A and B need to install certificates (.crt) into their systems. Please follow the steps in the diagram below to learn how to install certificates and build an IPsec VPN connection.



EDR Security Router (A)

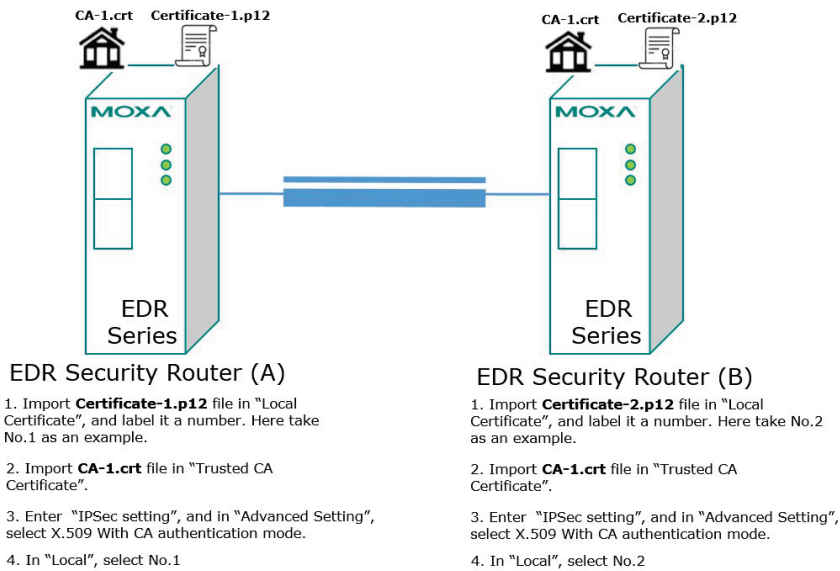
1. Import **Certificate-1.p12** file in "Local Certificate", and label it a number. Here take No.1 as an example.
2. Import **Certificate-2.crt** file or **Certificate-2.p12** file in "Local Certificate", and label it a number. Here take No.2 as an example.
3. Enter "IPSec setting", and in "Advanced Setting", select X.509 authentication mode.
4. In "Local", select No.1
5. In "Remote", select No.2

EDR Security Router (B)

1. Import **Certificate-2.p12** file in "Local Certificate", and label it a number. Here take No.1 as an example.
2. Import **Certificate-1.crt** file or **Certificate-1.p12** file in "Local Certificate", and label it a number. Here take No.2 as an example.
3. Enter "IPSec setting", and in "Advanced Setting", select X.509 authentication mode.
4. In "Local", select No.2
5. In "Remote", select No.1

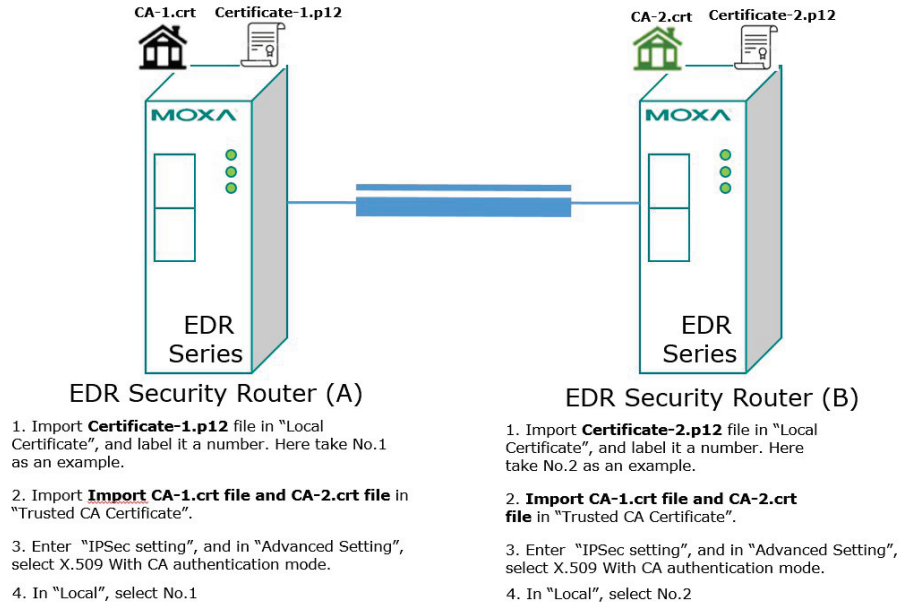
Scenario 3: X.509 with CA Mode-One CA

In X.509 mode, users have to install all certificates in all systems, which takes a lot of time and effort. To decrease users' effort, they can get the certificate from the CA (Certificate Authority). When using certificates from the CA, each system needs to install the same CA (.crt) to allow each system to identify different certificates from different systems. One condition is that every certificate should be issued by the same CA. Please follow the steps in the diagram below to learn how to install CA (.crt) and build an IPsec or OpenVPN connection.



Scenario 4: X.509 with CA Mode-Two CAs

In some large-scale systems, users may find it difficult to get certificates from one CA and therefore need to get certificates from different CAs. This scenario applies to the X.509 CA mode. The users have to install all CAs (.crt) into all systems. This means that every system can recognize certificates from different CAs, which allows identification of all the different systems. Please follow the steps in the diagram below to learn how to install CA (.crt) and certificate (.p12) in order to build an IPsec or OpenVPN connection.



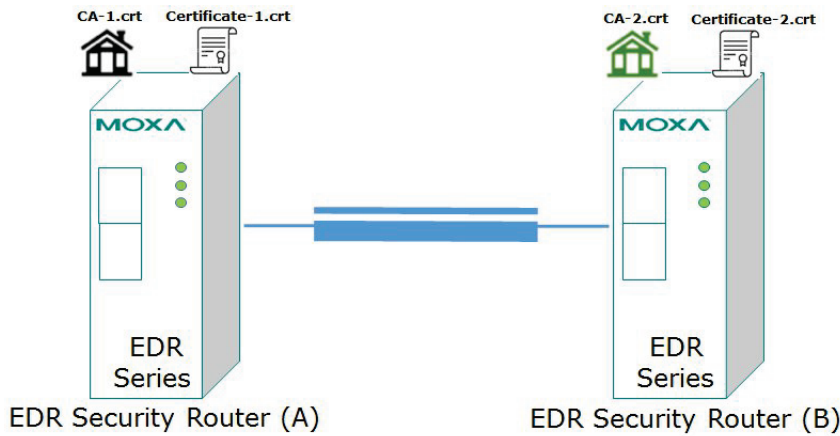
Scenario 5: X.509 with CA Mode-Certificate from CSR

For the previous four user scenarios, even when systems use certificates to identify each other before building a VPN connection, there is still a risk that someone can steal the certificate and pretend to be part of the trusted system.

To minimize this risk, there is a function called Certificate Signing Request (CSR) in X.509 with CA mode. CSR is a request issued by a single system for certificates issued by the CA. Through CSR, the certificate

belongs only to one system and cannot be installed in other systems. By following this method, CSR significantly reduces the risk of certificates being used illegitimately.

We will now consider an example using System A and System B. The CSR working model is System A or B issues a CSR (.csr) to the CA and then the CA updates the system with the certificate (.crt) and the CA file (.crt). Then, system A or B updates the other system with the CA file (.crt). System A or B installs certificates and the CA file in the system in order to build a VPN connection. Please follow the steps in the diagram below to learn how to install a CA file (.crt) and certificate (.crt) in order to build IPsec or OpenVPN connections.



1. Generate Key in "Key Pair Generate", and give it a name. Here take One as an example.
2. Generate CSR in "CSR Generate". Select One in "Private Key". Name this CSR in "Common Name". Here name this CSR as Certificate-1 as an example.
3. Export **Certificate-1.csr** file and send it to CA-1.
4. Download **Certificate-1.crt** and **CA-1.crt** from CA-1.
5. Import **Certificate-1.crt** file in "Local Certificate. In "Import Identity Certificate" select "Certificate From CSR". In "CSR Common Name" select **Certificate-1.csr**.
6. Import **CA-2.crt** file in "Trusted CA Certificate.
7. Enter "IPSec setting", and in "Advanced Setting", select X.509 With CA authentication mode.
8. In "Local", select No.1

1. Generate Key in "Key Pair Generate", and give it a name. Here take Two as an example.
2. Generate CSR in "CSR Generate". Select Two in "Private Key". Name this CSR in "Common Name". Here name this CSR as Certificate-2 as an example.
3. Export **Certificate-2.csr** file and send it to CA-2.
4. Download **Certificate-2.crt** and **CA-2.crt** from CA-1.
5. Import **Certificate-2.crt** file in "Local Certificate. In "Import Identity Certificate" select "Certificate From CSR". In "CSR Common Name" select **Certificate-2.csr**.
6. Import **CA-1.crt** file in "Trusted CA Certificate.
7. Enter "IPSec setting", and in "Advanced Setting", select X.509 With CA authentication mode.
8. In "Local", select No.2

IPsec Status

The user can check the VPN tunnel status in the **IPsec Status Table**.

This list shows the name of the IPsec tunnel, IP address of the Local and Remote Subnet/Gateway, and the established status of the Key exchange phase and Data exchange phase.

IPSec Status

Name	Local Subnet	Local Gateway	Remote Gateway	Remote Subnet	Key Exchange (Phase 1)	Data Exchange (Phase 2)	Time
<div style="display: flex; justify-content: space-around; margin-top: 10px;"> Prev Page Next Page Refresh </div>							

L2TP Server (Layer 2 Tunnel Protocol)

L2TP is a popular choice for remote roaming users for VPN applications since an L2TP client is built in to the Microsoft Windows operating system. Since L2TP does not provide an encryption function, it is usually combined with IPsec to provide data encryption.

L2TP Configuration

L2TP Server

Server Setting (WAN)

L2TP Server Mode

Local IP

Offered IP Range ~

User Name Settings

User Name Password

L2TP Account (0/10)

User Name

The Industrial Secure Router supports up to 10 accounts with different user names and passwords.

L2TP Server Mode

Setting	Description	Factory Default
Enable / Disable	Enable or Disable the L2TP function on the WAN1 or WAN 2 interface	Disable

Local IP

Setting	Description	Factory Default
IP Address	The IP address of the Local Subnet	0.0.0.0

Offered IP Range

Setting	Description	Factory Default
IP Address	Offered IP range is for the L2TP clients	0.0.0.0

Login User Name

Setting	Description	Factory Default
Max. 32 characters.	User Name for L2TP connection	NULL

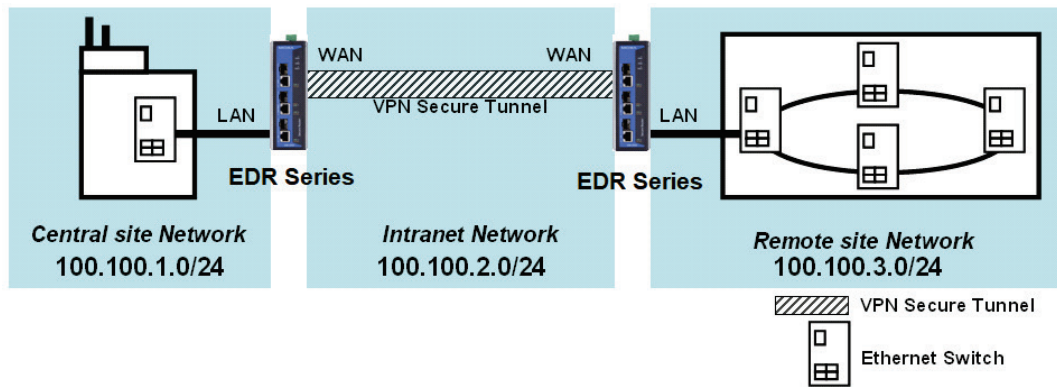
Login Password

Setting	Description	Factory Default
Max. 32 characters.	Password for L2TP connection	NULL

Examples for Typical VPN Applications

Site to Site IPsec VPN tunnel with Pre-Shared Key

The following example shows how to create a secure LAN to LAN VPN tunnel between the Central site and Remote site via an Intranet network.



VPN Plan

- All communication from the Central site network (100.100.1.0/24) to the Remote site Network (100.100.3.0/24) needs to pass through the VPN tunnel.
- Intranet Network is 100.100.2.0/24
- The configuration of the WAN/LAN interface for 2 Industrial Secure Routers is shown in the following table.

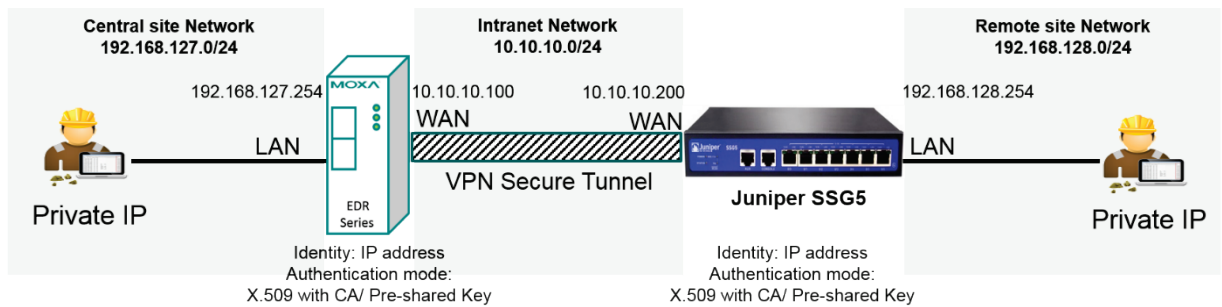
	Configuration	Industrial Secure Router (1)	Industrial Secure Router (2)
Interface Setting	WAN IP	100.100.2.1	100.100.2.2
	LAN IP	100.100.1.1	100.100.3.1

Based on the requirement and VPN plan, the recommended configuration for VPN IPsec is shown in the following table

	Configuration	Industrial Secure Router (1)	Industrial Secure Router (2)
Tunnel Setting	Connection Type	Site to Site	Site to Site
	Remote VPN gateway	100.100.2.2	100.100.2.1
	Startup mode	Wait for Connection	Start in Initial
	Local Network / Netmask	100.100.1.0 / 255.255.255.0	100.100.3.0 / 25.255.255.0
	Remote Network / Netmask	100.100.3.0 / 25.255.255.0	100.100.1.0 / 255.255.255.0
Key Exchange	Pre-Shared Key	12345	12345
Data Exchange	Encryption / Harsh	3DES / SHA1	3DES / SHA1

Site to Site IPsec VPN tunnel with Jupiter System

To build up a VPN tunnel, central site router and remote site router have to know the identity of each other and use the same authentication mechanism to verify each other. Here we take Juniper SSG5 as an example to elaborate how the Industrial Secure Router can build an IPsec VPN connection with Juniper systems.



VPN Plan

All communication from the Central site network (192.168.127.0/24) to the Remote site Network (192.168.128.0/24) needs to pass through the VPN tunnel.

Intranet Network is 10.10.10.0/24

The configuration of the WAN/LAN interface for the Industrial Secure Routers and Juniper SSG5 is shown in the following table.

	Configuration	EDR Series	Juniper SSG5
Router Setting	WAN IP	10.10.10.100	10.10.10.200
	LAN IP	192.168.127.254	192.168.128.254

Based on the requirement and VPN plan, the recommended configuration for VPN IPsec is shown in the following table:

	Configuration	EDR Series	Juniper SSG5
Tunnel Setting	Connection Type	Site to Site	Site to Site
	Remote VPN gateway	10.10.10.200	10.10.10.100
	Startup mode	Wait for Connection	Start in Initial
	Local Network / Netmask	192.168.127.0 / 255.255.255.0	192.168.128.0 / 25.255.255.0
	Remote Network / Netmask	192.168.128.0 / 25.255.255.0	192.168.127.0 / 255.255.255.0
	Identity	IP address Local ID: 10.10.10.100 Remote ID: 10.10.10.200	IP address Local ID: 10.10.10.200 Remote ID: 10.10.10.100
Key Exchange	Authentication mode	Pre-Shared Key or X.509 with CA	Pre-Shared Key or X.509 with CA
Data Exchange	Encryption / Harsh	3DES / SHA1	3DES / SHA1

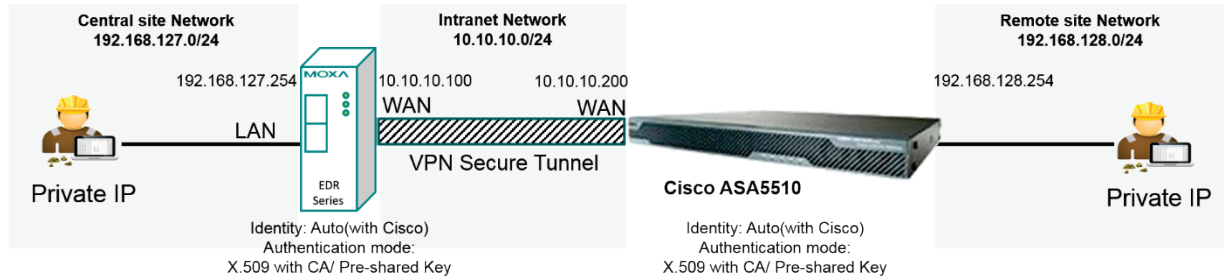
Please note to build up a connection with Juniper systems, the identity should set as "IP Address" and authentication mode should set as "Pre-Shared Key or X.509 with CA". In the EDR series compliance test with Juniper SSG5, identity except IP Address and authentication mode X.509 does not work in Juniper SSG5. The Industrial Secure Router with Juniper compliance matrix is shown below:

EDR Series VPN Setting to comply with Juniper System		Authentication mode		
		Pre-shared Key	X.509	X.509 With CA
Identity	IP Address	Comply	Not comply	Comply
	FQDN	Not Comply		
	Key ID	Not Comply		

	Auto (with Cisco)	
--	----------------------	--

Site to Site IPsec VPN tunnel with Cisco system

To build up a VPN tunnel, the central site router and remote site router have to know the identity of each other and use the same authentication mechanism to verify each other. Here we take Cisco's ASA5510 as example to elaborate how the Industrial Secure Router builds an IPsec VPN connection with Cisco systems.



VPN Plan

All communication from the Central site network (192.168.127.0/24) to the Remote site Network (192.168.128.0/24) needs to pass through the VPN tunnel.

Intranet Network is 10.10.10.0/24

The configuration of the WAN/LAN interface for the Industrial Secure Routers and Cisco ASA5510 is shown in the following table:

	Configuration	EDR Series	Cisco ASA5510
Router Setting	WAN IP	10.10.10.100	10.10.10.200
	LAN IP	192.168.127.254	192.168.128.254

Based on the requirement and VPN plan, the recommended configuration for VPN IPsec is shown in the following table

	Configuration	EDR Series	Cisco ASA5510
Tunnel Setting	Connection Type	Site to Site	Site to Site
	Remote VPN gateway	10.10.10.200	10.10.10.100
	Startup mode	Wait for Connection	Start in Initial
	Local Network / Netmask	192.168.127.0 / 255.255.255.0	192.168.128.0 / 25.255.255.0
	Remote Network / Netmask	192.168.128.0 / 25.255.255.0	192.168.127.0 / 255.255.255.0
	Identity	Auto(with Cisco)	
Key Exchange	Authentication mode	Pre-Shared Key or X.509 with CA	Pre-Shared Key or X.509 with CA
Data Exchange	Encryption / Harsh	3DES / SHA1	3DES / SHA1

Please note to build up connection with Cisco systems, please base on your preferred authentication mode to decide which identity you prefer. Authentication modes including Pre-shared Key and X.509 with CA are supported when the Industrial Secure Router works with Cisco systems. However, X.509 is not supported in this case.

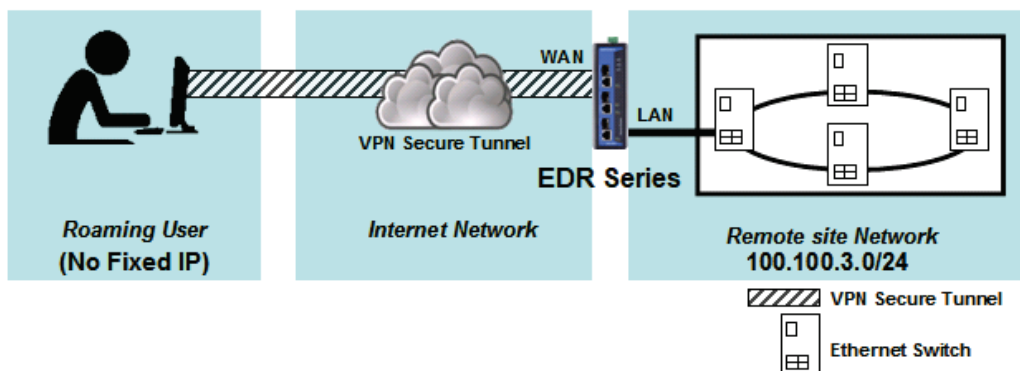
If you prefer Pre-shared Key, the identity can be set as "IP Address", "FQDN", "Key ID", or "Auto (with Cisco)". If you X.509 with CA, the identity should be set as "Auto (with Cisco)". The Industrial Secure Router with Cisco compliance matrix is shown below:

To simplify the setup process, the Industrial Secure Router supports an identity, called "Auto(with Cisco)". No matter if Pre-shared Key or X.509 with CA is preferred, you can just select "Auto(with Cisco)" as identity.

EDR Series VPN Setting to comply with Cisco System		Authentication mode		
		Pre-shared Key	X.509	X.509 With CA
Identity	IP Address	Comply	Not comply	Not comply
	FQDN	Comply		
	Key ID	Comply		
	Auto (with Cisco)	Comply	Comply	

L2TP for Remote User Maintenance

The following example shows how a Roaming user uses L2TP over IPsec to connect to the remote site network.



VPN Plan

- All communication from the Roaming user (no fixed IP) to the Remote site Network (100.100.3.0/24) needs to pass through the VPN tunnel.
- Communication goes through the Internet.
- The configuration of the WAN/LAN interface for the Industrial Secure Router is shown in the following table.

	Configuration	Industrial Secure Router (1)
Interface Setting	WAN IP	100.100.2.1
	LAN IP	100.100.3.1

Based on the requirement and VPN plan, the recommended configuration for L2TP over IPsec is shown in the following table:

	Configuration	Industrial Secure Router (1)
L2TP Server Setting	L2TP Server Mode (WAN1)	Enable
	Local IP (L2TP Server IP)	100.100.4.1
	Offer IP Range	100.100.4.1 ~100.100.4.100

	Login User / Password	User01 / 12345
Tunnel Setting	Connection Type	Site to Site (Any)
	L2TP Tunnel	Enable
	Local Network	100.100.3.1 / 24 (Same as LAN Interface)
	Startup mode	Wait for Connection
Key Exchange	Pre-Shared Key	12345
Data Exchange	Encryption Algorithm	3DES
	Harsh Algorithm	SHA1

Certificate Management

For the purposes of this document, certificate management refers to the X.509 SSL certificate. X.509 is a digital certificate method commonly used for IPsec, OpenVPN, and HTTPS authentication. The Industrial Secure Router can act as a Root CA (Certificate Authority) and issue a trusted Root Certificate. Alternatively, users can import certificates from other CAs into the Industrial Secure Router.

Certificates are a time related authentication mechanism. Before processing certificate management, please make ensure the industrial secure router is synced with the local device. For more details regarding time sync, please refer to section Date and Time

The following topics are covered in this chapter:

- ❑ **Local Certificate**
- ❑ **Trusted CA Certificates**
- ❑ **Certificate Signing Request**

Local Certificate

For Local Certificates, users can import certificates issued by the CA into the Industrial Secure Router.

Local Certificate

Import Identity Certificate Certificate ▼

Label

Certificate Browse... **Import**

Delete **Apply**

Certificate List (0/10)

<input type="checkbox"/> All	Label	Issued To	Issued By	Expired Date
------------------------------	-------	-----------	-----------	--------------

Local Certificate

Import Identity Certificate

Setting	Description	Factory Default
Certificate/ Certificate from CSR/ Certificate from PKCS#12	Select the type of certificate the user has. Certificate uses the file extension .crt The certificate from CSR is a certificate issued by other CA Certificate from PKCS#12 uses the file extension .p12	Certificate

Label

Setting	Description	Factory Default
Label	No. of certificates	N/A

NOTE When importing the Certificate from PKCS#12, the user has to browse the certificate before typing Import Password.

Trusted CA Certificates

In Trusted CA Certificates, users can import a CA that the user trusts into the Industrial Secure Router. It is recommended that the user imports a trusted CA in advance. Otherwise, the Industrial Secure Router may not recognize the certificate and reject the connection.

Trusted CA Certificate

Name

CA Certificate Upload Browse... **Import**

Delete

Certificate List (0/10)

Name	Subject
------	---------

Certificate Signing Request

If the user wants to get a certificate from the CA for connection purposes, then the two steps below need to be followed in order to generate a private key and certificate signing request.

Step1: Generate Private Key

Before sending the Certificate Signing Request (CSR) to the CA, the CSR must include a public key that can be generated with a private key simultaneously. The user can use a private key to encrypt data and the receiver can use a public key to decrypt the data.

Key Pair Generate

Name

Key Pair Size

Key List (0/10)

Name	Key Pair Size
------	---------------

Key Pair Generate

Name

Setting	Description	Factory Default
Name	Naming each private key	N/A

NOTE The user has to click **Add** before entering the name of each key.

Step2: Generate CSR

After generating the private key, the user can choose the key in Private Key and then must fill in all the information under **Certificate Subject Name**. After that, the user can click **Generate** to create the CSR and the CSR will be displayed in the **Certificate List**. To export the CSR, the user can simply choose the CSR in **Certificate List** and click **Export**.

Certificate Signing Request

Private Key

Certificate Subject Name

Country Name (2 letter code)	<input type="text"/>	Locality Name	<input type="text"/>
Organization Name	<input type="text"/>	Organizational Unit Name	<input type="text"/>
Common Name	<input type="text"/>	Email Address	<input type="text"/>
Subject Alternative Name	<input type="text"/>		

Certificate Signing Request

Certificate List

All	Label	Subject
-----	-------	---------

Certificate Signing Request

Private Key

Setting	Description	Factory Default
Private Key	Choose the key generated in Key Pair Generate	N/A

10

Diagnosis

The Industrial Secure Router provides **Ping** tools, **LLDP**, and **ARP** for administrators to diagnose network systems.

The following topics are covered in this chapter:

- **Ping**
- **LLDP**
- **ARP Table**

Ping

Use Ping Command to test Network Integrity

IP address/Name

Ping

The Ping function uses the ping command to give users a simple but powerful tool for troubleshooting network problems. The function's most unique feature is that even though the ping command is entered from the user's PC keyboard, the actual ping command originates from the Industrial Secure Router itself. In this way, the user can essentially control the Industrial Secure Router and send ping commands out through its ports. There one basic step required to set up the Ping command to test network integrity:

1. Type in the desired IP address, and click **Ping**.

LLDP

LLDP Function Overview

Defined by IEEE 802.11AB, Link Layer Discovery Protocol (LLDP) is an OSI Layer 2 Protocol that standardizes the methodology of self-identity advertisement. It allows each networking device, such as a Moxa managed switch/router, to periodically inform its neighbors about itself and its configuration. In this way, all devices will be aware of each other.

LLDP Settings

General Settings

LLDP

Message Transmit Interval

Apply

LLDP table

Port	Neighbor ID	Neighbor Port	Neighbor Port Description	Neighbor System
7	00:2b:67:8e:0d:e8	00:2b:67:8e:0d:e8	Not received	Not received

The router's web interface can be used to enable or disable LLDP, and to set the LLDP **Message Transmit Interval**. Users can view each switch's neighbor-list, which is reported by its network neighbors.

LLDP Setting

Enable LLDP

Setting	Description	Factory Default
Enable or Disable	Enable or disable LLDP function.	Enable

Message Transmit Interval

Setting	Description	Factory Default
5 to 32768 sec.	Set the transmit interval of LLDP messages. Unit is in seconds.	30 (sec.)

LLDP Table


The LLDP table displays the following information:

Field	Description
Port	The port number that connects to the neighbor device
Neighbor ID	A unique identifier (typically the MAC address) that identifies the neighbor device
Neighbor Port	The port number of the connecting neighbor device
Neighbor Port Description	The description of the neighbor device's interface
Neighbor System	The hostname of the neighbor device

ARP Table

The ARP table shows the device's Address Resolution Protocol (ARP) information.

ARP Table

Page 1/1 

Index	IP Address	MAC Address	Interface
1	192.168.127.12	00:2b:67:8e:0d:e8	LAN

Through the Monitor section, you can keep track of the system and network performance, consult event logs, and check the status of the fiber connectors.

The following topics are covered in this chapter:

❑ **Statistics**

- Bandwidth Utilization
- Display Setting
- Display Setting

❑ **Event Log**

❑ **Fiber Check**

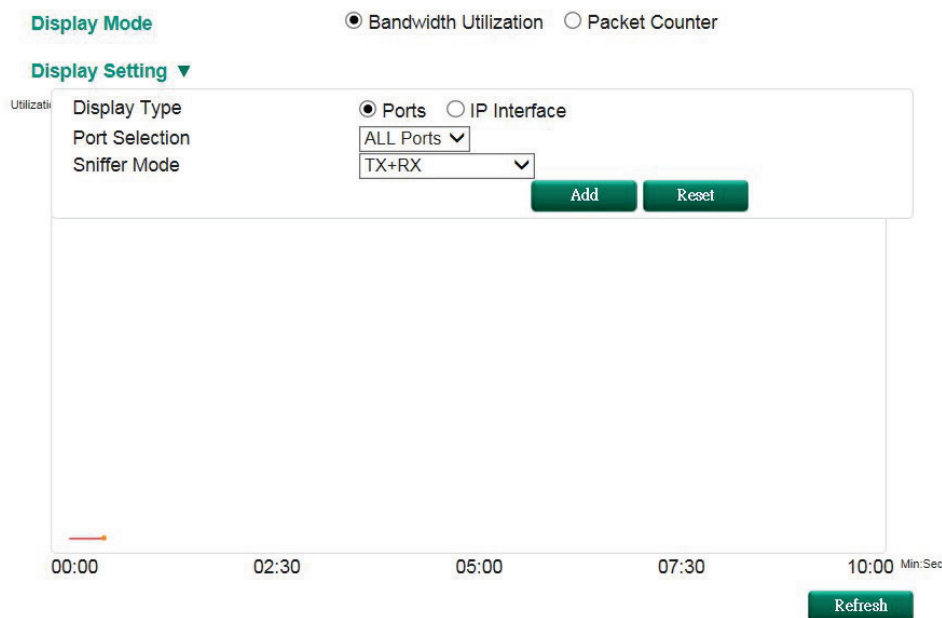
Statistics

Users can monitor the data transmission activity of all the Industrial Secure Router ports from two perspectives, **Bandwidth Utilization** and **Packet Counter**. The graph displays data transmission activity by showing Utilization/Sec or Packet/Sec (i.e., packets per second, or pps) versus Min:Sec. (Minutes: Seconds). The graph is updated every 5 seconds, allowing the user to analyze data transmission activity in real-time.

Bandwidth Utilization

In **Bandwidth Utilization** mode, users can monitor total bandwidth in each interface (**IP Interface**), each port or port group (**Ports**). In addition to display type, users can configure which packet flow is monitored, **TX Packets**, **RX Packets** or both (**TX/RX**). **TX Packets** are packets sent out from the Industrial Secure Router, and **RX Packets** are packets received from connected devices.

Statistics



[Format] Total Packets + Packets in past 5 secs Update Interval: every 5 secs

Interface	Tx	Tx Error	Rx	Rx Error
WAN	3+ 0	0+ 0	0+ 0	0+ 0
LAN	11022+29	0+ 0	17827+45	0+ 0
BRG_LAN	0+ 0	0+ 0	0+ 0	0+ 0

Display Mode

Setting	Description	Factory Default
Bandwidth Utilization/ Packet Counter	Graph display traffic bandwidth/Graph display total packet amount per second	Packet Counter

Display Setting

Display Type

Setting	Description	Factory Default
Port	Monitor total traffic per port or group port (FE Ports/ GE Ports)	IP Interface

IP Interface	Monitor total traffic per interface, e.g. LAN, WAN, Bridge	
--------------	--	--

Port Selection

Setting	Description	Factory Default
ALL Ports/ FE Ports/ GE Ports/ Port1/ Port2/ Port3/ Port4/ Port5/ Port6/ Port7/ Port8/ PortG1/ PortG2	Users can select which port or port group they want to monitor traffic from	ALL Ports

Interface Selection

Setting	Description	Factory Default
All/LAN/WAN/Bridge_LAN	Select which interface user want to monitor traffic	All

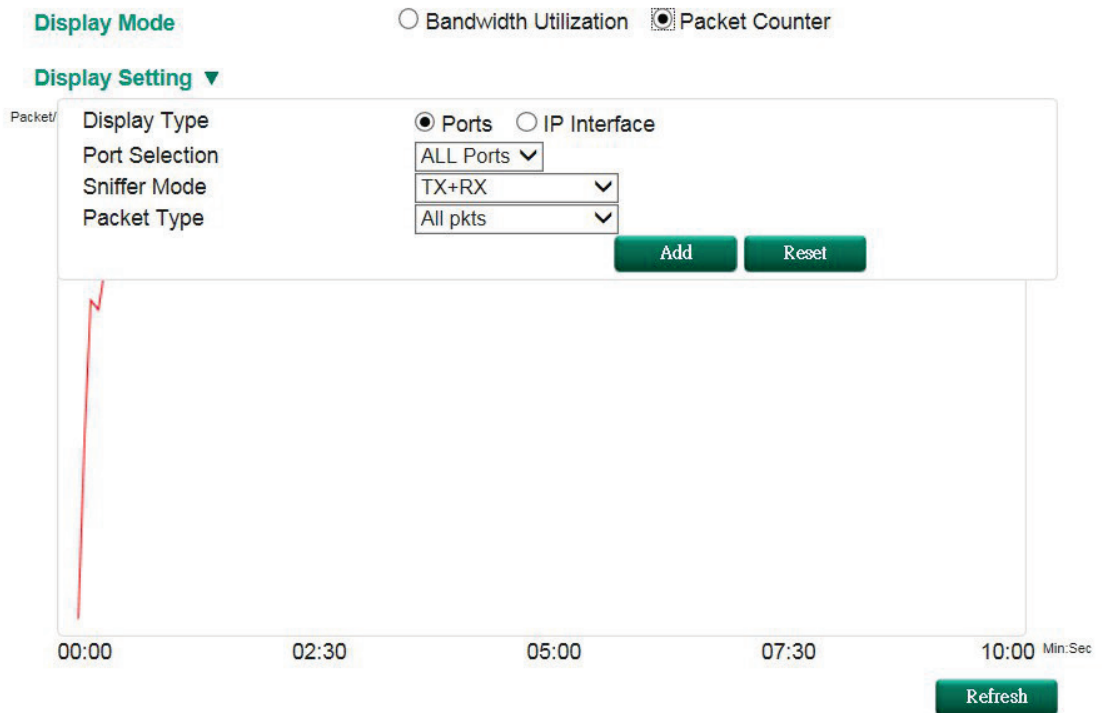
Sniffer Mode

Setting	Description	Factory Default
(TX/RX)/TX/RX	Select which packet flow is monitored	TX/RX

Packet Counter

In **Packet Counter** mode, users can monitor total packet amount per second in each interface (**IP Interface**), each port or port group (**Ports**). In addition to display type, users can configure which packet flow is monitored, **TX Packets**, **RX Packets** or both (**TX/RX**). **TX Packets** are packets sent out from the Industrial Secure Router, and **RX Packets** are packets received from connected devices. At the same time, users can choose to monitor different packet types, e.g. unicast, broadcast, multicast and error.

Statistics



[Format] Total Packets + Packets in past 5 secs

Update Interval: every 5 secs

Interface	Tx	Tx Error	Rx	Rx Error
WAN	3+ 0	0+ 0	0+ 0	0+ 0
LAN	11455+35	0+ 0	18516+60	0+ 0
BRG_LAN	0+ 0	0+ 0	0+ 0	0+ 0

Display Mode

Setting	Description	Factory Default
Bandwidth Utilization/ Packet Counter	Graph display traffic bandwidth/ Graph display total packet amount per second	Packet Counter

Display Setting

Display Type

Setting	Description	Factory Default
Port/ IP Interface	Monitor total traffic per port or group port (FE Ports/ GE Ports)/ Monitor total traffic per interface, e.g. LAN, WAN, Bridge	IP Interface

Port Selection

Setting	Description	Factory Default
ALL Ports/ FE Ports/ GE Ports/ Port1/ Port2/ Port3/ Port4/ Port5/ Port6/ Port7/ Port8/ PortG1/ PortG2	Users can select which port or port group they want to monitor traffic from	ALL Ports

Interface Selection

Setting	Description	Factory Default
All/WAN/LAN/ /Bridge_LAN	Select which interface user want to monitor traffic	All

Sniffer Mode

Setting	Description	Factory Default
(TX/RX)/TX/RX	Select which packet flow is monitored	TX/RX

Packet Type

Setting	Description	Factory Default
All/ Unicast/ Broadcast/ Multicast/ Error	Select which packet type is monitored	All

Event Log

Event Log Table

Index	Date	Time	Functions	Severity	Event
1	0000/00/00	00:00:00	Firewall	<4> Warning	[TCP-Without-SYN Scan] DROP PROTO=TCP, SRC_IP=1.0.0.0, SRC_IP=1.0.0.0, IN=LAN, DST_IP=0.0.0.0, DST_IP=0.0.0.0, OUT=LAN
2	0114/11/23	09:26:34	Firewall	<4> Warning	[TCP-Without-SYN Scan] DROP PROTO=TCP, SRC_IP=192.168.126.1, SRC_PORT=57768, IN=BRG, DST_IP=192.168.50.137, DST_PORT=8082, OUT=WAN
3	2015/01/14	16:27:33	System	<0> Emergency	[Link On] Port 1, Bootup:153, Startup:1d2h52m10s
4	2015/01/14	16:18:59	System	<0> Emergency	[Link Off] Port 1, Bootup:153, Startup:1d2h43m36s
5	2015/01/14	16:16:39	Firewall	<4> Warning	[TCP-Without-SYN Scan] DROP PROTO=TCP, SRC_IP=192.168.126.1, SRC_PORT=41066, IN=BRG, DST_IP=192.168.1.72, DST_PORT=445, OUT=WAN
6	2015/01/14	16:16:37	Firewall	<4> Warning	[TCP-Without-SYN Scan] DROP PROTO=TCP, SRC_IP=192.168.126.1, SRC_PORT=41066, IN=BRG, DST_IP=192.168.1.72, DST_PORT=445, OUT=WAN has repeated 6 times in past 10 seconds
7	2015/01/14	16:16:27	Firewall	<4> Warning	[TCP-Without-SYN Scan] DROP PROTO=TCP, SRC_IP=192.168.126.1, SRC_PORT=41066, IN=BRG, DST_IP=192.168.1.72, DST_PORT=445, OUT=WAN
8	2015/01/14	16:03:31	System	<0> Emergency	[Link On] Port 1, Bootup:153, Startup:1d2h28m8s
9	2015/01/14	14:58:36	System	<0> Emergency	[Link Off] Port 1, Bootup:153, Startup:1d1h23m13s
10	2015/01/14	14:57:14	Firewall	<4> Warning	[TCP-Without-SYN Scan] DROP PROTO=TCP, SRC_IP=192.168.126.1, SRC_PORT=49302, IN=BRG, DST_IP=192.168.50.137, DST_PORT=8082, OUT=WAN has repeated 5 times in past 10 seconds

By default, all event logs will be displayed in the table. You can filter three types of event logs, **System**, **VPN**, and **Firewall**, combined with **severity level**.

Fiber Check

Fiber Check is used to diagnose the link status of fiber connectors, including SFP and fixed type (Multi-mode SC/ST and Single-mode SC) connectors. Fiber Check allows you to monitor the temperature, TX/RX power, and other parameters on fiber ports to determine if the ports are working properly. Enable the trap, email warning, and/or relay warning functions on the System Event Settings page to receive an alarm or relay if one of the fiber ports exceeds the threshold for that port.

Fiber Check

General Settings

Fiber Check

Disable ▾

Apply

Port	Model Name	SN	Wavelength(nm)	VccV	Temperature°C		TX Power(dBm)		RX Power(dBm)	
					Current	Max.	Current	Max./Min.	Current	Min.

General Settings

Setting	Description	Factory Default
Enable or disable	Enable or disable the Fiber Check function	Disable

Fiber Check table

The Fiber Check table displays the following information:

Field	Description
Port	The switch port number hosting the fiber connection
Model Name	The name of the SFP module
SN	The serial number of the SFP module
Wavelength (nm)	The wavelength of the fiber connection
VccV	The voltage supply to the fiber connection
Temperature (°C) - Current	The current temperature of the fiber connection
Temperature (°C) - Max.	The maximum temperature threshold the fiber connection supports
TX Power(dBm) - Current	The current amount of light transmitted over the fiber optic cable
TX Power(dBm) - Max.	The maximum amount of light the fiber optic cable can transmit
TX Power(dBm) - Min.	The minimum amount of light the fiber optic cable can transmit
RX Power(dBm) - Current	The current amount of light received over the fiber optic cable
RX Power(dBm) - Max.	The maximum amount of light the fiber optic cable can receive

Fiber Check Threshold Values

Model Name	Temperature Threshold (°C)	Tx Power (Max./Min.) (dBm)	Rx Power (Min.) (dBm)
FEMST	120	-11.0/-23.0	-31.0
FEMSC	120	-11.0/-23.0	-31.0
FESSC	120	3.0/-8.0	-34.0
SFP-1FEMLC-T	120	-5.0/-21.0	-37.0
SFP-1FESLC-T	120	3.0/-8.0	-37.0
SFP-1FELLC-T	120	3.0/-8.0	-37.0
SFP-1GSXLC-T	110	-1.0/-12.5	-18.0
SFP-1GLSXLC-T	120	2.0/-12.0	-19.0
SFP-1GLXLC-T	120	0.0/-12.5	-20.0
SFP-1GLHLC-T	120	1.0/-11.0	-23.0
SFP-1GLHXLC-T	120	4.0/-7.0	-24.0
SFP-1GZXLC-T	120	8.0/-3.0	-24.0
SFP-1G10ALC-T	120	0.0/-12.0	-21.0
SFP-1G10BLC-T	120	-5.0/-21.0	-34.0
SFP-1G20ALC-T	120	1.0/-11.0	-23.0
SFP-1G20BLC-T	120	-5.0/-21.0	-34.0
SFP-1G40ALC-T	120	5.0/-6.0	-23.0
SFP-1G40BLC-T	120	-5.0/-21.0	-34.0
SFP-1GSXLC	100	-1.0/-12.5	-18.0
SFP-1GLSXLC	100	2.0/-12.0	-19.0
SFP-1GLXLC	100	0.0/-12.5	-20.0
SFP-1GLHLC	100	1.0/-11.0	-23.0

SFP-1GLHXLC	100	4.0/-7.0	-24.0
SFP-1GZXLC	100	8.0/-3.0	-24.0
SFP-1GEZXLC	100	8.0/-3.0	-30.0
SFP-1GEZXLC-120	100	6.0/-5.0	-33.0
SFP-1G10ALC	100	0.0/-12.0	-21.0
SFP-1G10BLC	100	-5.0/-21.0	-34.0
SFP-1G20ALC	100	1.0/-11.0	-23.0
SFP-1G20BLC	100	-5.0/-21.0	-34.0
SFP-1G40ALC	100	5.0/-6.0	-23.0
SFP-1G40BLC	100	-5.0/-21.0	-34.0

NOTE Certain tolerances exist between real data and measured data.

MIB Groups

The Industrial Secure Router comes with built-in SNMP (Simple Network Management Protocol) agent software that supports cold start trap, line up/down trap, and RFC 1213 MIB-II. The standard MIB groups that the Industrial Secure Router series support are:

MIB II.1 – System Group

sysORTable

MIB II.2 – Interfaces Group

ifTable

MIB II.4 – IP Group

ipAddrTable

ipNetToMediaTable

IpGroup

IpBasicStatsGroup

IpStatsGroup

MIB II.5 – ICMP Group

IcmpGroup

IcmpInputStatus

IcmpOutputStats

MIB II.6 – TCP Group

tcpConnTable

TcpGroup

TcpStats

MIB II.7 – UDP Group

udpTable

UdpStats

MIB II.11 – SNMP Group

SnmpBasicGroup

SnmpInputStats

SnmpOutputStats

Public Traps

1. Cold Start
2. Link Up
3. Link Down
4. Authentication Failure

Private Traps:

1. Configuration Changed
2. Power On
3. Power Off
4. DI Trap

B

Account Privileges List

This appendix lists the privileges for the different account roles.

The following topics are covered in this appendix:

□ **User Role Privileges**

User Role Privileges

The following table lists the privileges of the different user roles for the functions of the device.

The table uses the follow letter designations:

- **R**: Read-only privilege
- **W**: Write privilege
- **R/W**: Read/write privilege

Function	Account Privilege		
	Admin	Configuration Admin	User
System			
System Information	R/W	R/W	R
User Account	R/W	R	R
Password Login Policy	R/W	R/W	R
Date and Time (NTP/SNTP)	R/W	R/W	R
Warning Notification			
- System Event Settings	R/W	R/W	R
- Port Event Settings	R/W	R/W	R
- Event Log Settings	R/W	R/W	R
- Email Setup	R/W	R/W	R
- Syslog Server Settings	R/W	R/W	R
- Relay Warning Status	R/W	R/W	R
Setting Check	R/W	R/W	R
System File Update			
- Remote TFTP	R/W	R/W	R
- Local Import/Export	R/W	R/W	R
- ABC 02 Import/Export	R/W	R/W	R
- Package Control	R/W	R/W	R
Restart	R/W	R/W	R
Factory Default	R/W	R/W	R
L2	Admin	Configuration Admin	User
Port			
- Port Settings	R/W	R/W	R
- Port Status	R	R	R
- Link Aggregation	R/W	R/W	R
- Port Mirror	R/W	R/W	R
Redundant Protocols	R/W	R/W	R
Virtual LAN			
- VLAN Settings	R/W	R/W	R
- VLAN Table	R	R	R
Multicast			
- IGMP Snooping	R/W	R/W	R
- Static Multicast MAC	R/W	R/W	R
QoS and Rate Control			
- QoS Classification	R/W	R/W	R
- CoS Mapping	R/W	R/W	R
- ToS/DiffServ Mapping	R/W	R/W	R
- Rate Limiting	R/W	R/W	R
MAC Address Table	R/W	R/W	R
L3/Network Interface	Admin	Configuration Admin	User
MTU Configuration	R/W	R/W	R

WAN	R/W	R/W	R
LAN	R/W	R/W	R
Bridge	R/W	R/W	R
Network Service	Admin	Configuration Admin	User
DHCP			
- Global Setting	R/W	R/W	R
- DHCP Server	R/W	R/W	R
- Static DHCP	R/W	R/W	R
- IP-Port Binding	R/W	R/W	R
- Client List	R	R	R
SNMP			
- SNMP Setup	R/W	R/W	R
Dynamic DNS	R/W	R/W	R
Routing	Admin	Configuration Admin	User
Unicast Route			
- Static Route	R/W	R/W	R
- RIP	R/W	R/W	R
- OSPF	R/W	R/W	R
- Routing Table	R	R	R
Multicast Route			
- Global Settings	R/W	R/W	R
- Static Multicast	R/W	R/W	R
- Multicast Forwarding Table	R	R	R
Broadcast Forwarding	R/W	R/W	R
VRRP			
- Global Settings	R/W	R/W	R
- VRRP Settings	R/W	R/W	R
- VRRP Status	R	R	R
NAT	Admin	Configuration Admin	User
NAT Setting	R/W	R/W	R
Firewall	Admin	Configuration Admin	User
Policy Overview	R	R	R
Layer 2 Policy Setup	R/W	R/W	R
Layer 3 Policy Setup	R/W	R/W	R
DoS Defense	R/W	R/W	R
VPN	Admin	Configuration Admin	User
IPSec	R/W	R/W	R
L2TP Server	R/W	R/W	R
Certificate Management	Admin	Configuration Admin	User
Local Certificate	R/W	R/W	R
Trusted CA Certificate	R/W	R/W	R
Certificate Signing Request			
- Key Pair Generate	R/W	R/W	R
- CSR Generate	R/W	R/W	R
Security	Admin	Configuration Admin	User
User Interface Management	R/W	R/W	R
Auth Certificate	R/W	R/W	R
Trusted Access	R/W	R/W	R
RADIUS	R/W	R/W	R
Port Access Control			
- IEEE 802.1X	R/W	R/W	R
Security Notification	R/W	R/W	R
Diagnosis	Admin	Configuration Admin	User

Ping	R/W	R/W	R
LLDP	R/W	R/W	R
ARP Table	R	R	R
Monitor	Admin	Configuration Admin	User
Statistics	R	R	R
Event Log	R/W	R/W	R
Fiber Check	R/W	R/W	R