# AirWorks AWK-1137C User's Manual

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www.moxa.com/product



# AirWorks AWK-1137C User's Manual

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## **Table of Contents**

	Introduction		
	Overview	. 1-	2
	Package Checklist	. 1-	2
	Product Features	. 1-	2
	Functional Design	. 1-	3
	LED Indicators	. 1-	3
	Beeper	. 1-	4
	Reset Button		
•	Getting Started		
	First-time Installation and Configuration		
	Testing the Communication		
	Function Map	. 2-	5
	Web Console Configuration	3-	1
	Web Browser Configuration	. 3-	2
	Overview		
	Quick Setup		
	General Setup		
	System Information		
	Interface On/Off		
	Network Settings		
	System Time		
	Wireless LAN Setup		
	AeroMag		
	Operation Mode		
	Basic WLAN Setup		
	Proxy ARP (for Client-Router mode only)	3 - 3-1	á
	WLAN Security Settings		
	Advanced WLAN Settings		
	WLAN Certificate Settings (for EAP-TLS in Client/Client-router/Slave mode only)	3-2 3-2	9
	Serial Port Settings		
	Operation Modes		
	Communication Parameters		
	Data Buffering/Log		
	Advanced Setup		
	Using Virtual LAN		
	Configuring Virtual LAN		
	DHCP Server (for Client-Router mode only)		
	Packet Filters		
	Static Route (for Client-router mode only)		
	NAT Settings/Port Forwarding (for Client-router mode only)	3-5	6
	SNMP Agent		
	Link Fault Pass-through (for Client/Slave mode only)	3-6	Ó
	Logs and Notifications		
	System Logs		
	Syslog		
	E-mail Notifications		
	Status		
	Wireless LAN Status		
	Serial Status		
	DHCP Client List (for Client-router mode only)		
	System Logs		
	System Status		
	Network Status		
	Maintenance		
	Console Settings		
	Ping		
	Firmware Upgrade		
	Configuration Import and Export		
	Load Factory Default		
	Account Settings		
	Change Password		
	Miscellaneous Settings		
	Troubleshooting		
	Save Configuration		
	Restart		
	Logout	J-Q	U

4.	Software Installation and Configuration	4-1
	Overview	
	Wireless Search Utility	
	Installing Wireless Search Utility	
	Configuring Wireless Search Utility	
5.	Using Other Consoles	
٠.	Configuration by Telnet and SSH Consoles	
	Configuration by Web Browser with HTTPS/SSL	
	Disabling Telnet and Browser Access	
	Configuration by the RS-232 Console	
Α.	References	Δ-1
Λ.	Beacon	
	DTIM	Α-Z
	Fragment	
	RTS Threshold	
_		
В.	Supporting Information	
	Firmware Recovery	B-2
	Declaration of Conformity	B-3
	Federal Communication Commission Interference Statement	
	RED Compliance Statement	
	·	

# **Introduction**

The AWK-1137C industrial a/b/g/n high-speed Wi-Fi clients are ideal wireless solutions for hard-to-wire applications that use mobile equipment connected over a TCP/IP network. The AWK-1137C's standard models can operate at temperatures ranging from 0 to  $60^{\circ}$ C and wide temperature models can operate in the range-40 to  $75^{\circ}$ C. The AWK-1137C is rugged enough to operate in harsh industrial environments.

The following topics are covered in this chapter:

- □ Overview
- □ Package Checklist
- □ Product Features
- ☐ Functional Design
  - > LED Indicators
  - ➤ Beeper
  - > Reset Button

AirWorks AWK-3131A Introduction

## **Overview**

The AWK-1137C is 802.11n compliant to deliver speed, range, and reliability to support even the most bandwidth-intensive applications. The 802.11n standard incorporates multiple technologies, including Spatial Multiplexing MIMO (Multi-In, Multi-Out), 20 and 40 MHz channels, and dual bands (2.4 GHz and 5 GHz) to provide high speed wireless communication, while still being able to communicate with legacy 802.11a/b/g devices.

AWK-1137C is used to connect RS-232/422/485 serial devices or Ethernet devices to a wireless LAN. The AWK-1137C is a best fit in industrial applications, such as machine built-in design and moving equipment or parts, because of its compact size, 9-30 VDC power input, and dual isolation design.

The AWK's operating temperature ranges from 0 to 60°C for standard models and -40 to 75°C for wide temperature models, and is rugged enough for all types of harsh industrial environments. Installation of the AWK is easy using DIN-rail mounting, wall mounting, or distribution boxes, and with its wide operating temperature range, IP30-rated housing with LED indicators, and DIN-rail/wall mounting, it is a convenient yet reliable solution for all types of industrial wireless applications.

# **Package Checklist**

Before you install the AWK-1137C, verify that the package contains the following items. If any of these items is missing or damaged, please contact your customer service representative for assistance.

- 1 AWK-1137C wireless client
- 2 2.4/5 GHz antennas:ANT-WDB-ARM-0202
- · DIN-rail kit
- · Quick installation guide (printed)
- · Warranty card

NOTE

The above items come with the standard AWK-1137C model, but the package contents may vary for customized versions.

# **Product Features**

- IEEE 802.11a/b/g/n compliant
- Advanced wireless security
  - > 64-bit and 128-bit WEP/WPA/WPA2
  - SSID Hiding/IEEE 802.1X/RADIUS
  - Packet access control & filtering
- Turbo Roaming enables rapid handover
- Wide -40 to 75°C operating temperature range (-T model)
- DIN-rail or wall mounting
- · IP30 protected high-strength metal housing

The latest specifications for Moxa's products can be found at <a href="https://www.moxa.com">https://www.moxa.com</a>.

AirWorks AWK-3131A Introduction



#### **ATTENTION**

- The AWK-1137C is NOT a portable mobile device and should be located at least 20 cm away from the human body.
- The AWK-1137C is NOT designed for the general public. A well-trained technician should be enlisted to ensure safe deployment of AWK-1137C units, and to establish a wireless network.

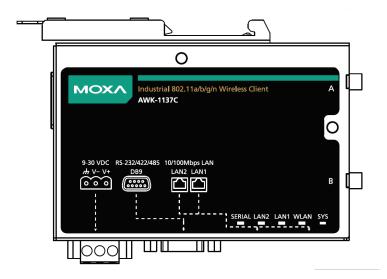
Patent <a href="http://www.moxa.com/doc/operations/Moxa">http://www.moxa.com/doc/operations/Moxa</a> Patent <a href="mailto:Marking.pdf">Marking.pdf</a>

# **Functional Design**

### **LED Indicators**

The LEDs located both on the front and side panel of the AWK-1137C provide a quick and easy means of determining the current operational status and wireless settings.

The **SYS** LED indicates system failures and user-configured events. If the AWK-1137C cannot retrieve the IP address from a DHCP server, the **SYS** LED will blink at one-second intervals.



The following table summarizes how to read the device's wireless settings from the LED displays. More information is available in Chapter 3 in the "Basic WLAN Setup" section.

LED	Color	State	Description	
SYS	Green	On	System start up complete and the system is in	
			operation	
		Blinking +	Device has been located by the Wireless Search	
		Beeps (at 1-sec intervals)	Utility	
	Red	On	System is booting or a system booting error has	
	occurred		occurred	
		Blinking (at 0.5-sec intervals)	IP address conflict	
		Blinking (at 1-sec intervals)	Cannot obtain an IP address from DHCP server	
WLAN	Green	On	WLAN interface has connected	
		(RSSI > 35)		
		Blinking	Data communication via WLAN	
	Amber	On	WLAN interface has connected	
		Blinking	Data communication via WLAN	

AirWorks AWK-3131A Introduction

LAN 1	Green	n On Ethernet LAN 1 interface has connected			
		Off Data communication via Ethernet LA			
LAN 2	Green On Ethernet LAN 2 interface has connected		Ethernet LAN 2 interface has connected		
		Off	Data communication via Ethernet LAN 2		
Serial	Amber	Blinking	Data Transmission via serial data port		



#### **ATTENTION**

- When firmware upgrade fails, the LEDs for SYS (Red), WLAN (Amber), LAN1 (Amber) and LAN2 (Amber) will light up simultaneously.
- When the system fails to boot, the LEDs for SYS (Red) will light up along with the LAN 1 and LAN
   2 (if there is data traffic passing through the Ethernet interfaces). This may be due to improper operation or issues, such as an unexpected shutdown while updating the firmware. To recover the firmware, refer to the "Firmware Recovery" section in Appendix B.

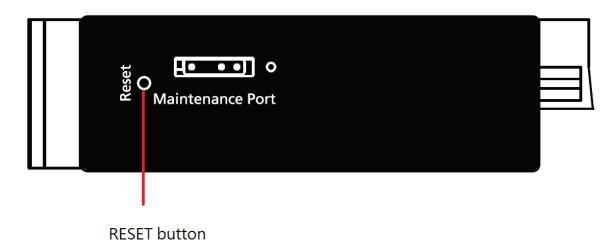
## **Beeper**

The beeper emits two short beeps when the system is ready.

#### **Reset Button**

The **RESET** button is located on the side panel of the AWK-1137C. You can reboot the AWK-1137C or reset it to factory default settings by pressing the **RESET** button with a pointed object such as an unfolded paper clip.

- System reboot: Hold the RESET button down for under 5 seconds and then release.
- **Reset to factory default:** Hold the RESET button down for *over* 5 seconds until the **STATE** LED starts blinking green. Release the button to reset the AWK-1137C.



# **Getting Started**

This chapter explains how to install Moxa's AirWorks AWK-1137C for the first time, and quickly set up your wireless network and test whether the connection is running well. The Function Map discussed in the third section provides a convenient means of determining which functions you need to use.

The following topics are covered in this chapter:

- ☐ First-time Installation and Configuration
- ☐ Testing the Communication
- ☐ Function Map

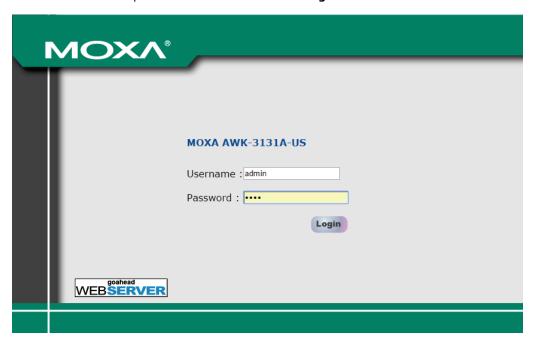
# **First-time Installation and Configuration**

Before installing the AWK-1137C, make sure that all items in the Package Checklist are in the box. You will need access to a notebook computer or PC equipped with an Ethernet port. The AWK-1137C has a default IP address that must be used when connecting to the device for the first time.

- Step 1: Connect a power source.
   The AWK-1137C can be powered by a DC power input.
- Step 2: Connect the AWK-1137C to a notebook or PC.
   Since the AWK-1137C supports MDI/MDI-X auto-sensing, you can use either a straight-through cable or crossover cable to connect the AWK-1137C to a computer. The LED indicator on the AWK-1137C's LAN port will light up when a connection is established.
- Step 3: Set up the computer's IP address.
   Choose an IP address on the same subnet as the AWK-1137C. Since the AWK-1137C's default IP address is 192.168.127.253, and the subnet mask is 255.255.255.0, you should set the IP address of the computer to 192.168.127.xxx.

NOTE After you select Maintenance → Load Factory Default and click the Submit button, the AWK-1137C will be reset to factory default settings and the IP address will be reset to 192.168.127.253.

Step 4: Use the web-based manager to configure the AWK-1137C
 Open your computer's web browser and type http://192.168.127.253 in the address field to access
 the homepage of the web-based Network Manager. Before the homepage opens, you will need to enter
 the Username and Password as shown in the following figure. For first-time configuration, enter the
 default username and password and then click on the Login button.



**NOTE** Default user name and password:

User Name: **admin**Password: **moxa** 

Overview (Warning: Change the default password to ensure a higher level of security.)

This screen displays current active settings

System Information

Model name

AWK-1137C-US

Device name

AWK-1137C\_0207

We strongly recommend changing the default password to ensure higher level of security. To do so, select **Maintenance**  $\rightarrow$  **Password**, and then follow the on-screen instructions to change the password.

**NOTE** After you click **Submit** to apply changes, the web page will refresh and a **(Updated)** status with a blinking reminder on the upper-right corner of the web page is displayed.



To activate the changes click **Restart** and then **Save and Restart** after you change the settings. About 30 seconds are needed for the AWK-1137C to complete the reboot procedure.

- Step 5: Select the AWK-1137C operation mode.
  - By default, the AWK-1137C's operation mode is set to client. Detailed information about configuring the AWK-1137C's operation can be found in Chapter 3.
- Step 6: Test communications.

In the following sections we describe two test methods that can be used to ensure that a network connection has been established.

# **Testing the Communication**

After setting up the AWK-1137C for the first time, you can perform a simple test to make sure that the AWK can establish a wireless connection with an AP and is functioning properly.

In this example, an AWK-1137C is configured as a client on the wireless network.

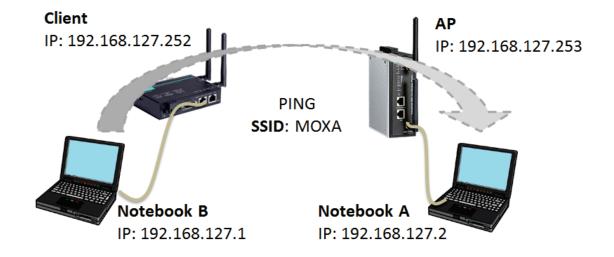
#### **Testing Network Connectivity on AWK-1137C**

Connect an AWK-3131A (or another access point) in AP mode to Notebook A. Connect an AWK-1137C to Notebook B. Configure the AWK-1137C and AWK-1137C with the same SSID and set their IP addresses as shown in the following figure:

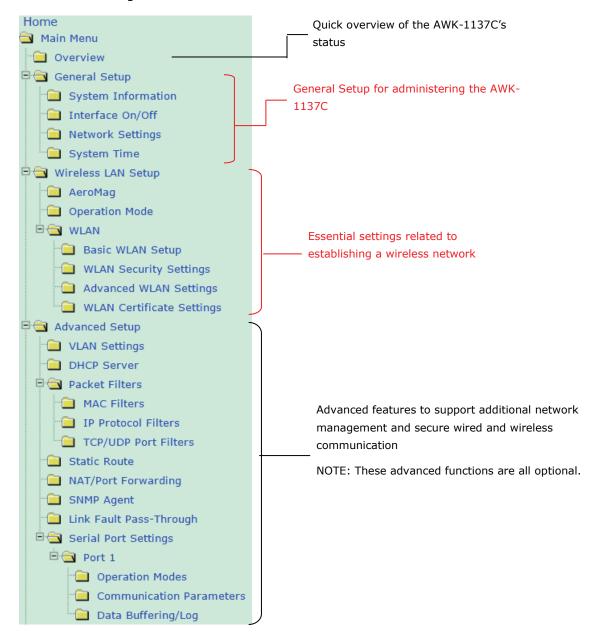
After configuring the WLAN card, establish a wireless connection with the AWK-1137C and open a DOS window on Notebook B. At the prompt, type

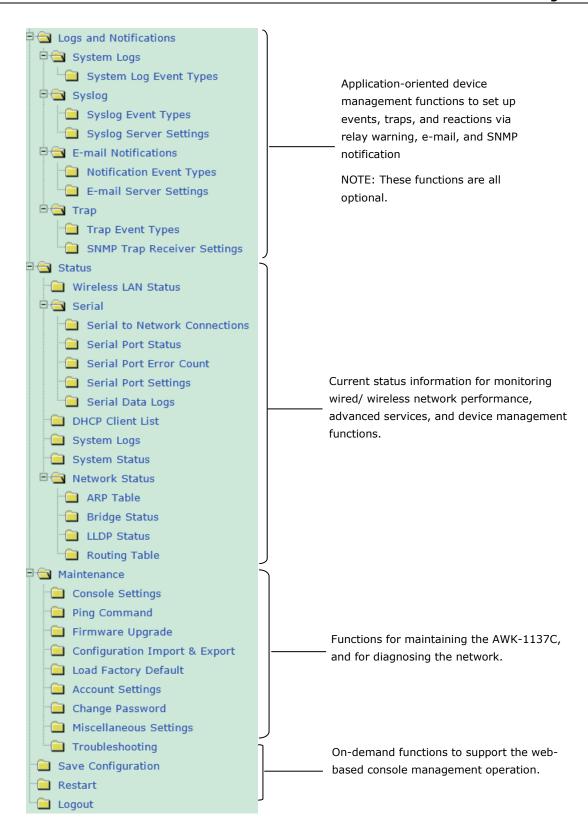
ping <IP address of notebook A>

and then press **Enter** (see the figure below). A "Reply from IP address ..." response means the communication was successful. A "Request timed out." response means the communication failed. In this case, recheck the configuration to make sure the connections are correct.



# **Function Map**





# **Web Console Configuration**

In this chapter, we explain all aspects of web-based console configuration. Moxa's easy-to-use management functions help you set up your AWK-1137C and make it easy to establish and maintain your wireless network.

The following topics are covered in this chapter:

➤ Packet Filters

> Static Route (for Client-router mode only)

> NAT Settings/Port Forwarding (for Client-router mode only)

Web Browser Configuration
Overview
Quick Setup
General Setup
> System Information
➤ Interface On/Off
> Network Settings
> System Time
Wireless LAN Setup
➤ AeroMag
➤ Operation Mode
➤ Basic WLAN Setup
Proxy ARP (for Client-Router mode only)
> WLAN Security Settings
> Advanced WLAN Settings
ightarrow WLAN Certificate Settings (for EAP-TLS in Client/Client-router/Slave mode only
Serial Port Settings
> Communication Parameters
➤ Data Buffering/Log
Advanced Setup
➤ Using Virtual LAN
> Configuring Virtual LAN
> DHCP Server (for Client-Router mode only)

# Web Browser Configuration

Moxa AWK-1137C's web browser interface provides a convenient way to modify its configuration and access the built-in monitoring and network administration functions. The recommended web browser is Microsoft® Internet Explorer 7.0 or 8.0 with JVM (Java Virtual Machine) installed.

NOTE

To use the AWK-1137C's management and monitoring functions from a PC host connected to the same LAN as the AWK-1137C, you must make sure that the PC host and the AWK-1137C are on the same logical subnet. Similarly, if the AWK-1137C is configured for other VLAN settings, you must make sure your PC host is on the management VLAN.

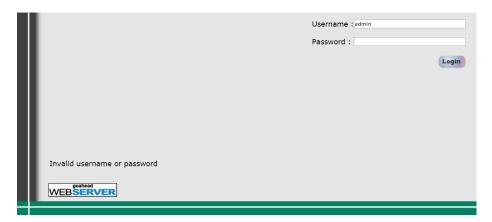
The Moxa AWK-1137C's default IP is 192.168.127.253.

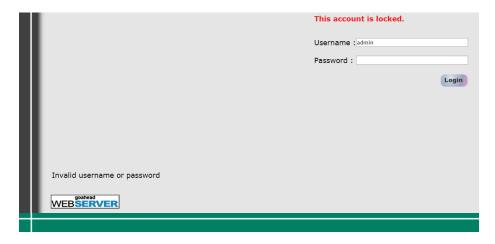
Follow these steps to access the AWK-1137C's web-based console management interface.

- 1. Open your web browser and type AWK-1137C's IP address in the address field and press Enter.
- 2. The Web Console Login page will open. Enter the password (default Username = **admin**; Password = **moxa**) and then click **Login** to continue.



3. You may need to wait a few moments for the web page to download to your computer. Note that the Model name and IP address of your AWK-1137C are both shown in the title bar of the web page. This information can be used to help you identify multiple AWK-1137C units.
If an incorrect username or password is entered, a warning message is displayed. The system will lock the user account based on the settings configured in the Maintenance->Account Settings page. The default retry count is 5 times and the default lockout time is 600 seconds. Once an account is locked, the user will have to wait out the duration of the lockout period before retrying.





For additional details, see Account Settings under Maintenance.

4. Use the **Quick Setup** function on the homepage to quickly set up the AWK or click on **Overview** to see the basic device status. The **Import/Export** function helps you back up the system or to perform a system recovery from an existing backup.



5. Use the menu tree on the left side of the window to open the function pages to access the AWK-1137C's functions.



To go back to the main page, click on the **Home** link.

An overview of the menu is available at *Chapter 2, Function Map*. The AWK-1137C management functions are described in detail in the following sections.

**NOTE** 

The model name of the AWK-1137C is shown as AWK-1137C-XX, where XX indicates the country code. The country code indicates the AWK-1137C version and which frequencies it uses. We use **AWK-1137C-US** as an example in the following figures. The country code and model name that appears on your computer screen may be different than the one shown here.

## **Overview**

The **Overview** page summarizes the AWK-1137C's current status. The information is categorized into several groups: **System Information, Device Information** and **802.11 Information**.

System Information	
Model name	AWK-1137C-US
Device name	AWK-1137C_0207
Serial number	207
System uptime	0 days 00h:13m:57s
Firmware version	1.0 Build 17021617
Device Information	
Device MAC address	00:90:E8:00:05:27
IP address	192.168.127.253
Subnet mask 255.255.255.0	
Gateway	
802.11 Information	
Country code	US
Operation mode	Client
Channel Not connected	
RF type	B/G/N Mixed
Channel width	N/A
SSID	MOXA

Wireless LAN Status

Click on the SSID link for detailed 802.11 Information as shown in the following figure:

#### Auto Update Show status of WLAN (SSID: MOXA) ▼ 802.11 Information Operation mode Channel Not connected Channel width N/A RF type B/G/N Mixed SSID MOXA MAC 00:90:E8:00:05:27 OPEN Security mode Current BSSID N/A AP IP address N/A Signal strength 0000 Signal strength -113 dBm Noise floor -113 dBm SNR N/A Transmission Information Rate N/A Power 20 dBm Outgoing Packets Total sent 0 Packets with errors 0 Packets dropped 5 **Incoming Packets** Total received 0 Packets with errors 0 Packets dropped

NOTE The 802.11 Information that is displayed may be different for different operation modes. For example, Current BSSID, Signal strength, and SNR are only available under Client/Client-Router/Slave operation modes.

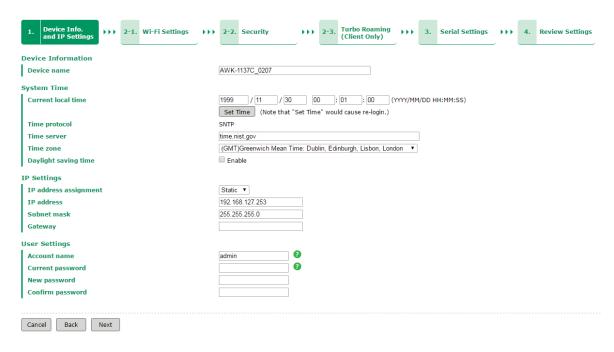
# **Quick Setup**

The AWK-1137C provides a quick setup wizard to help you configure the basic settings, including wireless and serial (for devices that support a serial console) settings. Before you enter the setup wizard, you will see a list of the tasks as shown below:



Choose **Default Settings** to see the default parameters or the **Saved Settings** to view the current parameters.

Once you enter the setup, links to each step in the process are displayed at the top of the page. You can either click **Next** to go to the next step or click directly on the links at the top of the page to go to a specific step.



**NOTE** You can move your cursor on the question mark symbol to view a tooltip for additional details regarding the corresponding field.

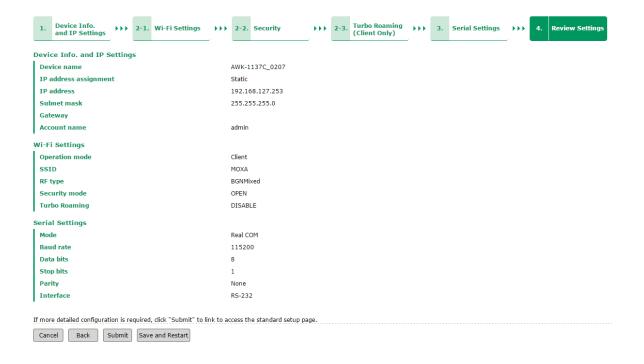


You can either use **Manual** to configure the basic Wi-Fi settings manually or click **AeroMag** to opt for AeroMag to automatically set up your Wi-Fi network.



For additional details on the AeroMag function, refer to the *Wireless LAN Setup* section. Note that Quick Setup does not support AeroMag for client-router mode.

In the last step of the setup process, "4. Review Settings", you will be able to view the basic Wi-Fi parameters that you configured in the previous steps.

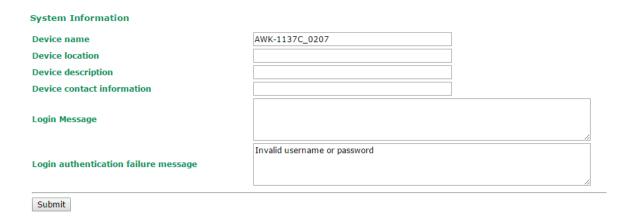


# **General Setup**

The General Setup group includes the most commonly used settings required by administrators to maintain and control the AWK-1137C.

## **System Information**

The **System Information** items, especially **Device name** and **Device description**, are displayed and included on the **Overview** page, in SNMP information, and in alarm emails. Setting **System Information** items makes it easier to identify the different AWK-1137C units connected to your network.



#### Device name

Setting	Description	<b>Factory Default</b>
Max. 31 of characters	This option is useful for specifying the role or application of	AWK-
	different AWK-1137C units.	1137C_ <serial no.<="" td=""></serial>
		of this AWK-
		1137C>

#### **Device location**

Setting	Description	Factory Default
Max. of 31 characters	Specifies the location of different AWK-1137C units.	None

#### **Device description**

Setting	Description	Factory Default
Max. of 31 characters	Use this space to record a more detailed description of the	None
	AWK-1137C.	

#### **Device contact information**

Setting	Description	Factory Default
Max. of 31 characters	Provides information about whom to contact in order to	None
	resolve problems. Use this space to record contact	
	information of the person responsible for maintaining this	
	AWK-1137C.	

#### Login Message

Setting	Description	Factory Default
Max. of 31 characters	Enter a message to display to all users when they log in	Blank

#### Login authentication failure message

Setting	Description	Factory Default
Max. of 31 characters	Enter the login authentication failure message to display to	None
	the user who logs in with an invalid username or password	

## **Interface On/Off**





# **Network Settings**

The **Network Settings** configuration panel allows you to modify the usual TCP/IP network parameters. However, due to the addition of the Client-Router operation mode, this panel provides two different sets of network parameters. Explanations for both types of configuration are given below.

## **Network Settings for Client / Slave Operation Modes**

#### **Network Settings**

IP address assignment

IP address

Subnet mask

Subnet mask

Gateway

Primary DNS server

Secondary DNS server

Selection

13.104

255.255.252.0

192.168.43.254

192.168.50.41

192.168.50.42

Submit

#### IP address assignment

Setting	Description	Factory Default
DHCP	The AWK-1137C's IP address will be assigned automatically	Static
	by the network's DHCP server	
Static	Set up the AWK-1137C's IP address manually.	

#### IP address

Setting	Description	Factory Default
AWK-1137C's IP	Identifies the AWK-1137C on a TCP/IP network.	192.168.127.253
address		

#### Subnet mask

Setting	Description	Factory Default
AWK-1137C's subnet	Identifies the type of network to which the AWK-1137C is	255.255.255.0
mask	connected (e.g., 255.255.0.0 for a Class B network or	
	255.255.255.0 for a Class C network).	

#### Gateway

Setting	Description	Factory Default
AWK-1137C's default	The IP address of the router that connects the LAN to an	None
gateway	outside network.	

#### Primary/ Secondary DNS server

Setting	Description	Factory Default
IP address of the	The IP address of the DNS Server used by your network.	None
Primary/Secondary	After entering the DNS Server's IP address, you can input the	
DNS server	AWK-1137C's URL (e.g., http://ap11.abc.com) in your	
	browser's address field instead of entering the IP address.	
	The Secondary DNS server will be used if the Primary DNS	
	server fails to connect.	

# **Network Settings for Client-Router Operation Mode**

#### **Network Settings**

WLAN (Default Route)	
IP address assignment	Static ▼
IP address	192.168.128.253
Subnet mask	255.255.255.0
Gateway	
Primary DNS server	
Secondary DNS server	
LAN	
IP address	192.168.127.254
Subnet mask	255.255.255.0

#### WLAN IP address assignment

Setting	Description	<b>Factory Default</b>
DHCP	The AWK-1137C WLAN interface's IP address will be assigned	Static
	automatically by the network's DHCP server	
Static	Set up the AWK-1137C WLAN interface's IP address	
	manually.	

#### WLAN IP address

Setting	Description	Factory Default
AWK-1137C WLAN	Identifies the AWK-1137C WLAN interface's IP address on a	192.168.128.253
interface's IP address	TCP/IP network.	

#### WLAN subnet mask

Setting	Description	Factory Default
AWK-1137C WLAN	Identifies the type of network to which the AWK-1137C's	255.255.255.0
interface's subnet	WLAN interface is connected (e.g., 255.255.0.0 for a Class B	
mask	network, or 255.255.255.0 for a Class C network).	

#### WLAN gateway

Setting	Description	Factory Default
AWK-1137C WLAN	The IP address of the router that connects the WLAN to an	None
interface's default	outside network.	
gateway		

#### Primary/Secondary DNS server

Setting	Description	Factory Default
IP address of the	The IP address of the DNS Server used by your network.	None
Primary/Secondary	After entering the DNS Server's IP address, you can input the	
DNS server	AWK-1137C's URL (e.g., http://ap11.abc.com) in your	
	browser's address field instead of entering the IP address.	
	The Secondary DNS server will be used if the Primary DNS	
	server fails to connect.	

#### LAN IP address

Setting	Description	Factory Default
AWK-1137C LAN	Identifies the AWK-1137C LAN interface's IP address on a	192.168.127.254
interface's IP address	TCP/IP network.	

#### LAN subnet mask

Setting	Description	Factory Default
AWK-1137C LAN	Identifies the type of network to which the AWK-1137C's LAN	255.255.255.0
interface's subnet	interface is connected (e.g., 255.255.0.0 for a Class B	
mask	network, or 255.255.255.0 for a Class C network).	

## **System Time**

The AWK-1137C has a time calibration function based on information from an NTP server or user specified Date and Time information. Functions such as **Logs and Notifications** can add real-time information to the message.

#### **System Time**

Current local time	Date (YYYY/MM/DD) Time (HH:MM:SS)  2015 / 05 / 29 08 : 11 : 54  Set Time
Time protocol Time zone	SNTP (GMT)Greenwich Mean Time: Dublin, Edinburgh, Lisbon, London
Daylight saving time	□ Enable
Time server 1 Time server 2	time.nist.gov
Time sync interval	600 (600~9999 seconds)
Submit	

The *Current local time* shows the AWK-1137C's system time when you open this web page. You can click on the **Set Time** button to activate the updated date and time parameters. An "(Updated)" string will appear to indicate that the change is complete. Local system time will be immediately activated in the system without running Save and Restart.

**NOTE** 

The AWK-1137C has a built-in real time clock (RTC). We strongly recommend that users update the **Current local time** for the AWK-1137C after the initial setup or a long-term shutdown, especially when the network does not have an Internet connection for accessing the NTP server or there is no NTP server on the LAN.

#### Current local time

Setting	Description	Factory Default
User adjustable time	The date and time parameters allow configuration of the local	None
	time, with immediate activation.	
	Use 24-hour format: yyyy/mm/dd hh:mm:ss	

#### Time zone

Setting	Description	Factory Default
User selectable time	The time zone setting allows conversion from GMT	GMT (Greenwich
zone	(Greenwich Mean Time) to local time.	Mean Time)



#### **ATTENTION**

Changing the time zone will automatically adjust the **Current local time**. You should configure the **Time** zone before setting the **Current local time**.

#### Daylight saving time

Setting	Description	Factory Default
Enable/ Disable	Daylight saving time (DST or summer time) involves	Disable
	advancing clocks (usually 1 hour) during the summer time to	
	provide an extra hour of daylight in the afternoon.	

When Daylight saving time is enabled, the following parameters will be shown:

- Starts at: The date that daylight saving time begins.
- Stops at: The date that daylight saving time ends.

• Time offset: Indicates how many hours forward the clock should be advanced.

#### Time server 1/2

Setting	Description	Factory Default
IP/Name of Time	IP or Domain name of the NTP time server. The 2nd NTP	time.nist.gov
Server 1/2	server will be used if the 1st NTP server fails to connect.	

#### Time sync interval

Setting	Description	Factory Default
Time interval for NTP	This parameter determines how often the time is	600 (seconds)
server synchronization	synchronized from the NTP server.	
(600 to 9999 seconds)		

# **Wireless LAN Setup**

The AWK-1137C deployed as a Wi-Fi client can be used as an Ethernet-to-wireless and serial-to-wireless network adapter. AWK-1137C provides point-to-multipoint communication as a client device or MAC-transparent point-to-point communication as a slave device.

**Client:** The IP-Bridging mechanism is used to overcome limitations of the 802.11 standards. In this case, the MAC address of the devices connected to the client radio will be replaced with the client's MAC address. Under AP/client modes, communication problems might be encountered when you have a MAC authenticated system or MAC (Layer 2) based communication. In this case, you will need to change the network to use the master/slave operation mode.

**Slave:** A transparent point-to-point protocol that allows the devices' MAC addresses to remain unchanged when the packets get through the slave radio. If you are looking for a worry-free wireless solution to replace your wired system, use Master/Slave.

**Client-router:** A variation of standard client mode. WLAN behavior is identical with client mode, but a router behavior was added to separate the WLAN and LAN subnets. This allows network planners to allocate private IP addresses behind the client radio. More information on the Static Route, NAT, and Port Forwarding functions can be found in the **Advanced Setup** section.

**Sniffer:** In order to provide an easier way for our customers to analyze wireless traffic, the AWK-1137C supports a "Sniffer" mode to co-work with Wireshark packet sniffer software.

NOTE

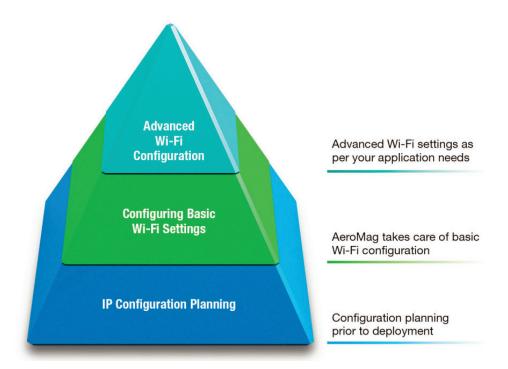
Although it is more convenient to use dynamic bridging, there is a limitation—the Client can only transmit IP-based packets between its wireless interface (WLAN) and Ethernet interface (LAN); other types of traffic (such as IPX and AppleTalk) are not forwarded.

## **AeroMag**

Moxa's AeroMag tool enables fast, automatic, and error-free configuration of basic Wi-Fi settings based on the current wireless environment and location of the APs. In an AeroMag topology, the AWK-1137C is used as the AeroMag client or client-router with the AWK-3131A or AWK-4131A as the AeroMag AP.

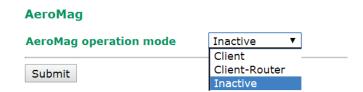
#### Concept

Moxa's AeroMag technology takes care of the basic Wi-Fi settings for you, saving you considerable effort when deploying your wireless networks. AeroMag is a useful tool throughout the Wi-Fi network lifecycle. When you are configuring network devices, AeroMag sets up your Wi-Fi connections correctly in a single step. During the installation phase, AeroMag streamlines network operation by analyzing the optimal channel for your current operating environment. From a maintenance perspective, new APs/clients can join the AeroMag topology without any additional configuration.

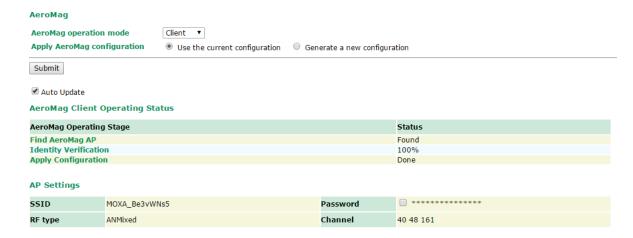


Once you have confirmed the number of APs and their location using a site-survey tool and have configured their device names and IP addresses, connect all the APs to the same network using Layer-2 switches. Next, activate the AeroMag function on both the APs and clients.

AeroMag decides on the optimum RF type, channels, WPA2 password, and SSID, based on which, AeroMag APs will generate an optimal configuration and assign it to the AeroMag Clients. AeroMag Clients search for AeroMag APs to acquire an optimal configuration.



The AeroMag function is inactive by default. The AWK-1137C supports **Client** and **Client-Router** mode AeroMag functionality. To activate AeroMag, set the **AeroMag operation mode** to **Client** or **Client-Router**.



#### **NOTE** You can also activate AeroMag through MXconfig, SNMP, or by using the Reset button.

Press the Reset button on the AWK-1137C five times to activate AeroMag client.

Press the Reset button **three times** to deactivate AeroMag (each consecutive press should be affected within 2 seconds.)

You can activate either the AP first or the Client first as the sequence of activation does not affect the behavior of the AeroMag tool.

You can configure the following setting when AeroMag is active:

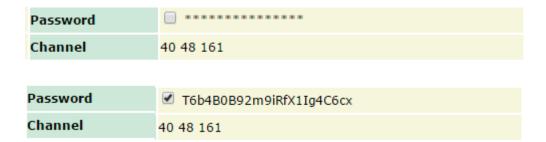
Setting	Description	Factory Default
Apply AeroMag	Use the current configuration: Use the current	Generate a new
configuration	configuration generated by AeroMag. This option is only	configuration
	available if AeroMag was already active at least once	
	before the current configuration change.	
	If you are activating AeroMag for the first time, this option	
	will not be available.	
	Generate a new configuration: Discard current	
	configuration settings and search for an AeroMag AP to	
	get a new set of configuration settings.	

You can also view the **AeroMag Client/Client-Router Operating Status** listed below:

#### NOTE

Select the **Auto Update** option for AeroMag to refresh the client operating status every 30 seconds. When the AeroMag Client receives information on a change in the configuration, the **Auto Update** function refreshes the Client's operating status every 5 seconds.

Parameter	Description
Find AeroMag AP	AeroMag Client searches for an AeroMag AP
<b>Identity Verification</b>	AeroMag Client sends a connection authentication request to the AeroMag AP for
	the AP to verify if the client is a Moxa device.
Apply Configuration	AeroMag AP sends a configuration that is generated for the client after the
	authentication is successful. The AeroMag Client applies the assigned
	configuration.
AP Settings	Shows the AeroMag AP that this client is connected to and the assigned
	configuration



For a higher level of security, the password parameter can only be viewed over HTTPS by a user with an **Admin** account. No user can read the password over HTTP, not even an **Admin** account.

The **Channel** value displays the current channels that the AeroMag APs are operating in. The channel set is updated when the AeroMag APs change their operating channels triggered by the **Refresh Channel** function.

AeroMag can view a topology where the wireless devices with the same SSID are grouped together. If you need to assign a specific SSID to devices, you must first deactivate AeroMag and then change each AWK's SSID. The new SSID for each device will become the group index the next time you activate the AeroMag function

If AeroMag clients are trying to join a topology that has been locked by AeroMag, they will see the **Block** status. To add new units to an existing AeroMag topology, you must first unlock the topology.

#### **NOTE**

- AeroMag client CANNOT search and connect to a normal AP because of a null configuration during the search.
- 2. When AeroMag APs discard their configuration due to a group merge, the corresponding AeroMag clients will also discard their configuration and reboot to search for new AeroMag APs.
- 3. If an AeroMag client is disconnected from an AeroMag AP and fails to find an AeroMag AP in the Turbo Roaming channel within 150 seconds, the client starts to scan all channels for AeroMag APs to recover its AeroMag connection.
- 4. If an AeroMag client loses a connection for 10 minutes and fails to connect again, the AeroMag client discards the current configuration, reboots, and starts searching for AeroMag APs all over again.
- 5. If an AeroMag client is informed that the Turbo Roaming channel needs to be changed due to the **Refresh Channel** being triggered by AeroMag APs, the Wi-Fi connection with the clients will be disconnected for 180 seconds until it is reconnected to the APs.
- 6. If an AeroMag client is blocked outside an existing AeroMag group for 5 minutes, the AeroMag client will reboot and search for another AeroMag AP.
- 7. AeroMag devices in a network must operate in the same regulatory band. For example, if one AeroMag unit uses US band and the other units use EU band, AeroMag will fail to establish a network topology.

# **Operation Mode**

The AWK-1137C supports four operation modes—Client, Client-Router, Slave, and Sniffer—each of which plays a distinct role in a wireless network.



#### Wireless enable

Enable/Disable	The RF (Radio Frequency) module can be manually turned on	Disable
	or off.	

#### Operation mode

Setting	Description	<b>Factory Default</b>
Client	The AWK-1137C plays the role of wireless Client.	Client
Client-Router	The AWK-1137C plays the role of wireless Client, but includes	
	the router function to divide the WLAN and LAN interfaces	
	into two subnets.	
Slave	The AWK-1137C plays the role of wireless Slave.	
Sniffer	Turns the device into a remote Wireshark interface to capture	
	802.11 packets for analysis.	

#### 08 NAT box

#### **Client-Router Mode Instructions:**

Set the operation mode to Client-Router mode on the AWK-1137C and then define the WAN and LAN subnets. There are two scenarios:

- 1. General case: The WLAN interface connects to the WAN, LAN1 and LAN2 connect to the allocated private network.
- 2. NAT box: LAN 1 connects to the WAN, WLAN and LAN 2 connect to the allocated private network.

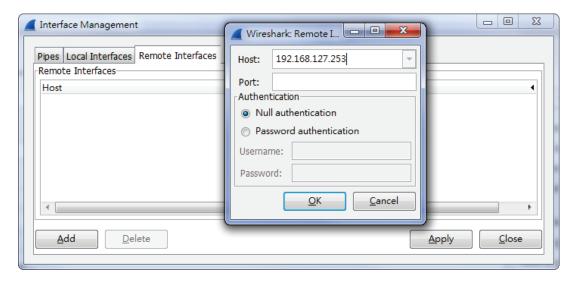
Setting	Description	Factory Default
interface connects to	Use a wireless (WLAN) or wired (LAN1) method to connect to	WLAN
WAN	the WAN.	
interface connects to	Depending on the interface connected to the WAN, the LAN	LAN1 and LAN2
LAN	connection will change accordingly.	

#### **Operation Mode**



#### **Sniffer Mode Instructions:**

- 3. Set operation mode to Sniffer mode on the AWK-1137C and then save/reboot the device.
- 4. Connect the AWK-1137C to a laptop with Wireshark installed (v1.12.0 or later release) via Ethernet.
- 5. Add a remote interface by entering the IP address of the AWK-1137C.



Detailed Wireshark instructions can be found at:

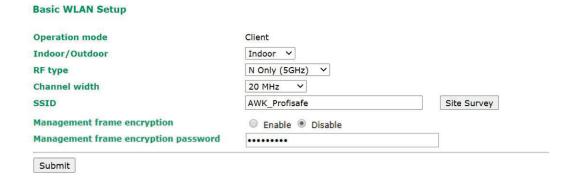
https://www.wireshark.org/docs/wsug\_html\_chunked/ChCapInterfaceRemoteSection.html

6. Start capturing 802.11 wireless packets with Wireshark.

## **Basic WLAN Setup**

The **WLAN Basic Setting Selection** panel is used to edit the SSIDs and set the RF type for the AWK device. You can use the RF type selection to configure the AWK-1137C to operate either on the 2.4 GHz or 5 GHz frequency band. An SSID is a unique identifier that wireless networking devices use to establish and maintain wireless connectivity. Set the SSID of the AWK-1137C to match with the SSID of the AP that you want it to connect to so that the AWK-1137C will associate with the network defined by the SSID.

Click on Edit to configure settings. The configuration panel appears as follows:



When you switch to **Client, Client-Router, or Slave modes**, a **Site Survey** button will be available on the Basic WLAN Setup panel. Click the "Site Survey" button to view information about available APs, as shown in the following figure. You can click on the SSID of an entity and bring the value of its SSID onto the SSID field of the Basic WLAN Setup page. Click the **Refresh** button to re-scan and update the table.

# Operation mode RF type Channel width SSID Proxy ARP Client-Router B/G/N Mixed V Channel width 20 MHz V Site Survey Disable

#### Site Survey

No.	SSID	MAC Address	Channel	Mode	Signal/Noise Floor
1	MHQ-NB	FC:F5:28:CB:5D:AB	1	BSS/WPA2/Enterprise	••0000 (-96dBm/-111dBm)
2	MHQ-Mobile	FE:F0:28:CB:5D:AB	1	BSS/WPA2/Enterprise	••0000 (-96dBm/-111dBm)
3	MHQ-NB	FC:F5:28:CB:5D:93	1	BSS/WPA2/Enterprise	••0000 (-96dBm/-111dBm)
5	MHQ-Mobile	FE:F0:28:CB:5D:93	1	BSS/WPA2/Enterprise	**************************************
6	51_FRED	06:90:E8:00:07:96	1	BSS/WPA2/PSK	₀₀0000 (-108dBm/-111dBm)
7	MHQ-NB	FC:F5:28:CB:39:02	1	BSS/WPA2/Enterprise	₀₀0000 (-108dBm/-111dBm)
9	MHQ-Mobile	FE:F0:28:CB:39:02	1	BSS/WPA2/Enterprise	### 00000 (-103dBm/-111dBm)
10	MHQ-NB	FC:F5:28:CB:5D:99	6	BSS/WPA2/Enterprise	₀₀0000 (-104dBm/-111dBm)
11	MHQ-Mobile	FE:F0:28:CB:5D:99	6	BSS/WPA2/Enterprise	### ##################################
13	MHQ-NB	FC:F5:28:CB:5D:90	6	BSS/WPA2/Enterprise	••0000 (-91dBm/-111dBm)
14	MHQ-Mobile	FE:F0:28:CB:5D:90	6	BSS/WPA2/Enterprise	••0000 (-90dBm/-111dBm)
15	MHQ-NB	FC:F5:28:CB:5D:3F	6	BSS/WPA2/Enterprise	••0000 (-83dBm/-111dBm)
17	MHQ-Mobile	FE:F0:28:CB:5D:3F	6	BSS/WPA2/Enterprise	••0000 (-85dBm/-111dBm)
18	MHQ-NB	FC:F5:28:CB:5D:8D	6	BSS/WPA2/Enterprise	₀₀0000 (-104dBm/-111dBm)

#### Indoor/outdoor

Setting	Description	Factory Default
Indoor/Outdoor	Select the usage environment, available channels vary	Indoor
	depending on the selection	

#### RF type

Setting	Description	Factory Default
2.4 GHz		
В	Only supports the IEEE 802.11b standard	B/G/N Mixed
G	Only supports the IEEE 802.11g standard	

Setting	Description	Factory Default
B/G Mixed	Supports IEEE 802.11b/g standards, but 802.11g may	
	operate at a slower speed if when 802.11b clients are on the	
	network	
G/N Mixed	Supports IEEE 802.11g/n standards, but 802.11n may	
	operate at a slower speed if 802.11g clients are on the	
	network	
B/G/N Mixed	Supports IEEE 802.11b/g/n standards, but 802.11g/n may	
	operate at a slower speed if 802.11b clients are on the	
	network	
N Only (2.4 GHz)	Only supports the 2.4 GHz IEEE 802.11n standard	
5 GHz		
Α	Only supports the IEEE 802.11a standard	
A/N Mixed	Supports IEEE 802.11a/n standards, but 802.11n may	
	operate at a slower speed if 802.11a clients are on the	
	network	
N Only (5 GHz)	Only supports the 5 GHz IEEE 802.11n standard	

#### Channel width (for any 11N RF type only)

Setting	Description	Factory Default
20 MHz	Select your channel width, If you are not sure which option to	20 MHz
20/40 MHz	use, select 20/ 40 MHz (Auto)	

#### Channel bonding

Channel bonding shows the channel used by the AP if **Channel width** is set to 20/40 MHz.

#### SSID

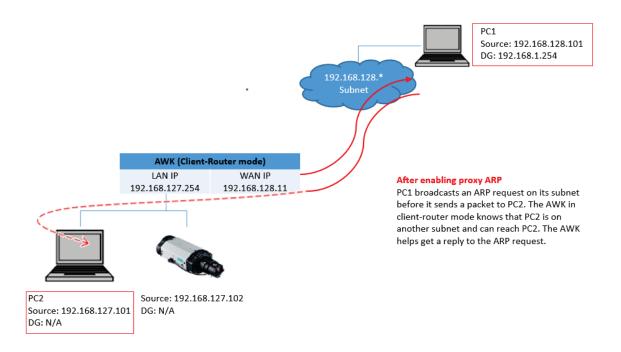
Setting	Description	Factory Default
Max. of 31 characters	The SSID of a client and the SSID of the AP must be identical	MOXA
	for the client and AP to be able to communicate with each	
	other.	
	NOTE: An SSID cannot contain the following characters:	
	`'" ;&	

#### Management Frame Encryption

Setting	Description	Factory Default
Enable/Disable	Enable this function for increased security. The Management	Disable
	Frame encryption function allows users to set a specific	
	password for any two devices to connect with each other.	

# **Proxy ARP (for Client-Router mode only)**

Proxy Address Resolution Protocol (ARP) is supported in the AWK to facilitate the Client-Router operation mode. Enabling Proxy ARP helps devices on remote subnets reach the local subnet. The AWK devices respond to the ARP requests intended for the devices are connected to them, but this will increase the ARP traffic in the network.



## **WLAN Security Settings**

The AWK-1137C provides four standardized wireless security modes: **Open**, **WEP** (Wired Equivalent Privacy), **WPA** (Wi-Fi Protected Access), and **WPA2**. Several security modes are available in the AWK-1137C by selecting **Security mode** and **WPA type**:

- **Open:** No authentication, no data encryption.
- WEP: Static WEP (Wired Equivalent Privacy) keys must be configured manually.
- WPA/WPA2-Personal: Also known as WPA/WPA2-PSK. You will need to specify the Pre-Shared Key in
  the *Passphrase* field, which will be used by the TKIP or AES engine as a master key to generate keys
  that actually encrypt outgoing packets and decrypt incoming packets.
- **WPA/WPA2-Enterprise:** Also called WPA/WPA2-EAP (Extensible Authentication Protocol). In addition to device-based authentication, WPA/WPA2-Enterprise enables user-based authentication via IEEE 802.1X. The AWK-1137C can support three EAP methods: EAP-TLS, EAP-TTLS, and EAP-PEAP.

#### WLAN Security Settings



#### Security mode

Setting	Description	Factory Default
Open	No authentication	Open
WEP	Static WEP is used	
WPA	WPA is used	
WPA2	Fully supports IEEE 802.11i with "TKIP/AES + 802.1X"	

#### Open

For security reasons, you should **NOT** set security mode to Open System, since authentication and data encryption are **NOT** performed in Open System mode.

#### WEP (only for legacy mode)

**NOTE** Moxa includes **WEP** security mode only for legacy purposes. **WEP** is highly insecure and is considered fully deprecated by the Wi-Fi alliance. We do not recommend the use of WEP security under any circumstances.

**WLAN Security Settings** 

According to the IEEE 802.11 standard, WEP can be used for authentication and data encryption to maintain confidentiality. Shared (or Shared Key) authentication type is used if WEP authentication and data encryption are both needed. Normally, Open (or Open System) authentication type is used when WEP data encryption is run with authentication.

When WEP is enabled as a security mode, the length of a key (so-called WEP seed) can be 64/128 bits,

SSID	MOXA
Security mode	WEP ▼
Authentication type	Open ▼
Key type	HEX ▼
Key length	64 bits ▼
Key index	1 🔻
WEP key 1	
WEP key 2	
WEP key 3	
WEP key 4	
Submit	

which is actually a 40/104-bit secret key with a 24-bit initialization vector. The AWK-1137C provides 4 entities of WEP key settings that can be selected to use with **Key index**. The selected key setting specifies the key to be used as a *send-key* for encrypting traffic from the AP side to the wireless client side. All 4 WEP keys are used as *receive-keys* to decrypt traffic from the wireless client side to the AP side.

The WEP key can be presented in two *Key types*, HEX and ASCII. Each ASCII character has 8 bits, so a 40-bit (or 64-bit) WEP key contains 5 characters, and a 104-bit (or 128-bit) key has 13 characters. In hex, each character uses 4 bits, so a 40-bit key has 10 hex characters, and a 128-bit key has 26 characters.

#### Authentication type

Setting	Description	Factory Default
Open	Data encryption is enabled, but without authentication	Open
Shared	Data encryption and authentication are both enabled.	

#### Key type

Setting	Description	Factory Default
HEX	Specifies WEP keys in hex-decimal number form	HEX
ASCII	Specifies WEP keys in ASCII form	

#### Key length

Setting	Description	Factory Default
64 bits	Uses 40-bit secret keys with 24-bit initialization vector	64 bits
128 bits	Uses 104-bit secret key with 24-bit initialization vector	

#### Key index

Setting	Description	Factory Default
1-4	Specifies which WEP key is used	Open

#### WEP key 1-4

Setting	Description	Factory Default

ASCII type:	A string that can be used as a WEP seed for the RC4	None
64 bits: 5 chars	encryption engine. The key cannot contain the following	
128 bits: 13chars	special characters: `'" ;&\$	
HEX type:		
64 bits: 10 hex chars		
128 bits: 26 hex chars		

#### WPA/WPA2-Personal

WPA (Wi-Fi Protected Access) and WPA2 represent significant improvements over the WEP encryption method. WPA is a security standard based on 802.11i draft 3, while WPA2 is based on the fully ratified version of 802.11i. The initial vector is transmitted, encrypted, and enhanced with its 48 bits, twice as long as WEP. The key is regularly changed so that true session is secured.

Even though AES encryption is only included in the WPA2 standard, it is widely available in the WPA security mode of some wireless APs and clients as well. The AWK-1137C also supports AES algorithms in WPA and WPA2 for better compatibility.

Personal versions of WPA/WPA2, also known as WPA/WPA-PSK (*Pre-Shared Key*), provide a simple way of encrypting a wireless connection for high confidentiality. A *Passphrase* is used as a basis for encryption methods (or cipher types) in a WLAN connection. The passphrases should be complicated and as long as possible. There must be at least 8 ASCII characters in the Passphrase, and it could go up to 63. For security reasons, this passphrase should only be disclosed to users who need it, and it should be changed regularly.

#### **WLAN Security Settings** SSID MOXA WPA2 Security mode WPA type Personal **Encryption method** AES Y 1 ~ **EAPOL** version Passphrase Show Password Key renewal 3600 (60~86400 seconds) Submit

#### WPA type

Setting	Description	Factory Default
Personal	Provides Pre-Shared Key-enabled WPA and WPA2	Personal
Enterprise	Provides enterprise-level security for WPA and WPA2	

#### **Encryption method**

Setting	Description	Factory Default
TKIP**	Temporal Key Integrity Protocol is enabled	AES
AES	Advance Encryption System is enabled	
Mixed*	Provides TKIP broadcast key and TKIP+AES unicast key for	
	some legacy AP clients. This option is rarely used.	

<sup>\*\*</sup> This option is only available with 802.11a/b/g standard

#### Passphrase

Setting	Description	<b>Factory Default</b>
8 to 63 characters	Master key to generate keys for encryption and decryption.	None
	The passphrase cannot contain the following special	
	characters: `'" ;&\$	
	Check Show Password to display the password in clear text.	

#### **WPA/WPA2-Enterprise**

When used as a client, the AWK-1137C can support three EAP methods (or *EAP protocols*): EAP-TLS, EAP-TTLS, and EAP-PEAP, corresponding to WPA/WPA-Enterprise settings on the AP side.

<sup>\*</sup> This option is available for legacy mode in AP/Master only, and does not support AES-enabled clients.

# WLAN Security Settings

SSID	MOXA
Security mode	WPA2 ▼
WPA type	Enterprise ▼
Encryption method	TKIP V
EAPOL version	1 🔻
EAP protocol	TLS ▼
Certificate issued to Certificate issued by Certificate expiration date	TLS TTLS PEAP

# Submit

#### **Encryption method**

Setting	Description	Factory Default
TKIP**	Temporal Key Integrity Protocol is enabled	TKIP
AES	Advance Encryption System is enabled	

<sup>\*\*</sup>This option is only available with 802.11a/b/g standard.

#### EAP protocol

Setting	Description	Factory Default
TLS	Specifies Transport Layer Security protocol	TLS
TTLS	Specifies Tunneled Transport Layer Security	
PEAP	Specifies Protected Extensible Authentication Protocol, or	
	Protected EAP	

Before choosing the EAP protocol for your WPA/WPA2-Enterpise settings on the client end, please contact the network administrator to make sure the system supports the protocol on the AP end. Detailed information on these three popular EAP protocols is presented in the following sections.

#### **EAP-TLS**

TLS is the standards-based successor to Secure Socket Layer (SSL). It can establish a trusted communication channel over a distrusted network. TLS provides mutual authentication through certificate exchange. EAP-TLS is also secure to use. You are required to submit a digital certificate to the authentication server for validation, but the authentication server must also supply a certificate.

You can use **Basic WLAN Setup**  $\rightarrow$  **WLAN Certificate Settings** to import your WLAN certificate and enable EAP-TLS on the client end.

#### **WLAN Security Settings**



You can check the current certificate status in *Current Status* if it is available.

Certificate issued to: Shows the certificate user

- Certificate issued by: Shows the certificate issuer
- Certificate expiration date: Indicates when the certificate has expired

#### **EAP-TTLS**

It is usually much easier to re-use existing authentication systems, such as a Windows domain or Active Directory, LDAP directory, or Kerberos realm, rather than creating a parallel authentication system. As a result, TTLS (Tunneled TLS) and PEAP (Protected EAP) are used to support the use of so-called "legacy authentication methods."

TTLS and PEAP work in a similar way. First, they establish a TLS tunnel (EAP-TLS for example), and validate whether the network is trustworthy with digital certificates on the authentication server. This step establishes a tunnel that protects the next step (or "inner" authentication), and consequently is sometimes referred to as "outer" authentication. The TLS tunnel is then used to encrypt an older authentication protocol that authenticates the user for the network.

As you can see, digital certificates are still needed for outer authentication in a simplified form. Only a small number of certificates are required, which can be generated by a small certificate authority. Certificate reduction makes TTLS and PEAP much more popular than EAP-TLS.

The AWK-1137C provides some non-cryptographic EAP methods, including **PAP**, **CHAP**, **MS-CHAP**, and **MS-CHAP-V2**. These EAP methods are not recommended for direct use on wireless networks. However, they may be useful as inner authentication methods with TTLS and PEAP.

Because the inner and outer authentications can use distinct user names in TTLS and PEAP, you can use an anonymous user name for the outer authentication, with the true user name only shown through the encrypted channel. Keep in mind that not all client software supports anonymous alteration. Confirm this with the network administrator before you enable identity hiding in TTLS and PEAP.

#### WLAN Security Settings SSID MOXA Security mode WPA2 ▼ WPA type Enterprise ▼ TKIP ▼ **Encryption method** 1 ▼ **EAPOL version** EAP protocol TTLS ▼ TTLS inner authentication MS-CHAP-V2 ▼ PAP Anonymous name CHAP User name MS-CHAP MS-CHAP-V2 Password Submit

#### TTL inner authentication

Setting	Description	Factory Default
PAP	Password Authentication Protocol is used	MS-CHAP-V2
CHAP	Challenge Handshake Authentication Protocol is used	
MS-CHAP	Microsoft CHAP is used	
MS-CHAP-V2	Microsoft CHAP version 2 is used	

#### Anonymous

Setting	Description	Factory Default
Max. of 31 characters	A distinct name used for outer authentication	None

#### User name & Password

Setting	Description	Factory Default
-	User name and password used for internal authentication	None
	which cannot contain the following the special characters: `'	
	" ;&\$	

# **PEAP**

There are a few differences in the TTLS and PEAP inner authentication procedures. TTLS uses the encrypted channel to exchange attribute-value pairs (AVPs), while PEAP uses the encrypted channel to start a second EAP exchange inside of the tunnel. The AWK-1137C provides MS-CHAP-V2 merely as an EAP method for inner authentication.

# **WLAN Security Settings**

SSID Security mode	MOXA WPA2 ▼
WPA type	Enterprise ▼
Encryption method	TKIP ▼
EAPOL version	1 🔻
EAP protocol	PEAP ▼
Inner EAP protocol	MS-CHAP-V2 ▼
Anonymous name	MS-CHAP-V2
User name	
Password	
Submit	

# Inner EAP protocol

Setting	Description	Factory Default
MS-CHAP-V2	Microsoft CHAP version 2 is used	MS-CHAP-V2

#### **Anonymous**

Setting	Description	Factory Default
Max. of 31 characters	A distinct name used for outer authentication	None

#### User name & Password

Setting	Description	Factory Default
-	User name and password used for internal authentication	None

# **Advanced WLAN Settings**

Additional wireless-related parameters are presented in this section to help you set up your wireless network in detail.

#### Advanced WLAN Settings Transmission rate Auto Minimum transmission rate 0 (0~144Mbps, 0 to disable) Maximum transmission power 18 dBm ▼ Fragmentation threshold 2346 (256 to 2346) (32 to 2346) RTS threshold 2346 Antenna Both ▼ $\bullet \ \ \text{Regarding Wi-Fi performance, we recommend you to use two antennas to ensure high throughput.}\\$ WMM Enable ▼ **Turbo Roaming** Enable MAC clone Disable ▼ Remote connection check Enable Submit

#### Transmission rate

Setting	Description	Factory Default
Auto	The AWK-1137C senses and adjusts the data rate	Auto
	automatically	
Available rates	Users can manually select a target transmission data rate but	
	does not support when RF type are G/N mixed, B/G/N mixed	
	and A/N mixed.	

#### Minimum transmission rate

Setting	Description	Factory Default
0 to 64 Mbps	By setting a minimum transmission rate, the AWK-1137C will	0 (Disable)
(0 to disable)	avoid communicate with weak signal wireless links to	
	maintain overall wireless performance and optimize the	
	wireless frequency usage.	

#### Transmission power

Setting	Description	Factory Default
Available power	Users can manually select a target power to mask max	20 dBm
	output power. Because different transmission rates would	
	have their own max output power, please reference product	
	datasheet.	
	For 802.11bg, the available setting is from 0 to 20	

# Fragmentation threshold

Setting	Description	Factory Default
Fragment Length	Specifies the maximum size a data packet before splitting and	2346
(256 to 2346)	creating another new packet	

#### RTS threshold

Setting	Description	Factory Default
RTS/CTS Threshold	Determines how large a packet can be before the Access	2346
(32 to 2346)	Point coordinates transmission and reception to ensure	
	efficient communication.	

# NOTE

You can refer to the related glossaries in Appendix A for detailed information about the above-mentioned settings. By setting these parameters properly, you can better tune the performance of your wireless network.

#### Antenna

Setting	Description	Factory Default
A/B/Both	Specifies the output antenna port. Setting "Antenna" to Auto	Both
	allows 2x2 MIMO communication under 802.11n and 2T2R*	
	communication in legacy 802.11a/b/g modes.	

<sup>\*</sup>Different from 802.11n's multiple spatial data stream (2x2 MIMO), which doubles the throughput, 2T2R transmits/receives the same piece of data on both antenna ports.

#### **WMM**

Setting	Description	Factory Default
Enable/Disable	WMM is a QoS standard for WLAN traffic. Voice and video	Enable
	data will be given priority bandwidth when enabled with WMM	
	supported wireless clients.	
	NOTE: WMM will always be enabled under 802.11n mode.	

### Turbo Roaming

Setting	Description	Factory Default
Enable/ Disable	Moxa's Turbo Roaming can enable rapid handover when the	Disable
	AWK-1137C, as a client, roams among a group of APs.	

When Turbo Roaming is enabled, the following parameters will be shown:

• **Roaming threshold:** Determines when to start looking for new AP candidates. If the current connection quality (SNR or Signal Strength) is lower than the specified threshold, the AWK will start background scanning and look for next-hop candidates.

**NOTE** While the AWK device is performing background scanning, the wireless performance will be reduced by 1/3 of its normal performance.

- **Roaming difference:** Determines if roaming should be executed. After background scan has been triggered, the roaming will only occur if the AP candidate(s) provide a better connection quality (based on the roaming difference value) than the current connection. If multiple access points fulfill the criteria, the AWK device will pick the best one to roam to.
- Scan channels: Pre-define up to 11 communication and roaming channels.

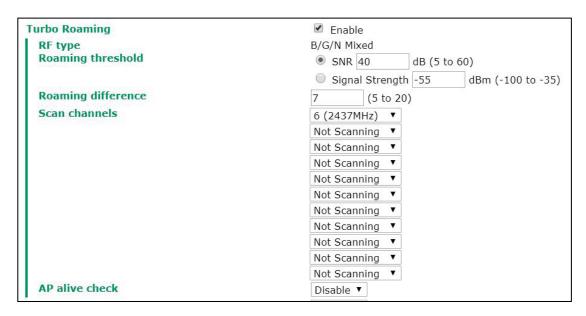
# **NOTE** If AeroMag client is enabled, there will only be three scan channels which are assigned by AeroMag automatically.

The more channels are configured, the longer the scan will take to complete. This may increase the risk of disconnection if applied to fast moving clients. In high-density client environments, it may also cause performance drops.

• AP alive check: Allows AeroLink Protection to react faster to WLAN disconnections.

# **NOTE** Enabling this feature causes the AWK-1137C to send out packets every 10 ms when there is no traffic to check if the connection is alive. The high transmission frequency of small alive check packets could potentially affect your other wireless communications that use the same channel, so only enable this feature when you have full control of the designated radio channel.

• **AP candidate threshold:** After the "AP alive check" declares the current access point is no long available, the surrounding access points must have good enough connection qualities (SNR/Signal Strength) in order to be the qualified as AP candidates for association.



#### **NOTE**

The Turbo Roaming recovery time (<150 ms) listed in the product documentation is an average of test results documented, in optimized conditions, across APs configured with interference-free 20-MHz RF channels, WPA2-PSK security, and default Turbo Roaming parameters. The clients are configured with 3-channel roaming at 100 Kbps traffic load. However, a combination of factors affect the AP handover recovery time of a roaming client, including but not limited to the following:

- · On-site RF interference
- Velocity of the moving client devices
- · Application traffic throughput
- Turbo Roaming parameters configured. i.e., Roaming threshold, Roaming difference, and AP candidate threshold.

Therefore, a site survey prior to device deployment is recommended to evaluate the ideal parameter settings on both clients and APs so that you can come up with an optimal deployment plan for your applications.

#### MAC clone

Setting	Description	Factory Default
Enable/Disable	Enabling this feature allows the AWK client to copy the MAC	Disable
	address of LAN connected equipment as its own. This	
	overcomes the limitation of the IP-Bridged behavior in a MAC-	
	sensitive network (MAC-based communication or MAC-	
	authenticated network). Limitation: Only ONE device is	
	allowed to connect to the AWK client while this feature is	
	enabled.	
MAC clone method	Auto: The AWK client uses the MAC address of the device	Auto
	connected to the LAN if only one device is connected to the	
	AWK.	
	Static: The AWK client shares the assigned MAC address with	
	multiple devices connected to the LAN. This allows for	
	multiple devices to connect to the AWK via the LAN and only	
	one of them needs to be assigned a MAC address.	
MAC clone static	Specifies the static MAC address that the connected AWK	
address	devices should use.	
MAC clone interface	Specify the LAN interface to clone the MAC address from. The	LAN 1
	AWK-1137C will copy the MAC address of the device	
	connected to the specified interface.	

**NOTE** Auto MAC Cloning cannot be used together with Link Fault Pass Through.

MAC clone

MAC clone method

MAC clone interface



#### Remote connection check (for Client/Client-router/Slave mode only)

Setting	Description	Factory Default
Enable/Disable	Enable remote connection check to automatically check the	Disable
	status of the connection and re-establish the connection when	
	a connection failure occurs	

When Remote connection check is enabled, the following parameters will be shown:

Remote connection check	Enab	ole
Re-establish WLAN connection	Enab	ple
Device reboot	☐ Enab	ole
Remote host		(ex: 192.168.127.253)
Check interval	10	(1 to 30 seconds)
Timeout	1000	(100 to 10000 ms)
Retry count	3	(1 to 5)
Retry interval	1	(1 to 30 seconds)
Reboot count	3	(0 to 5)

- Re-establish WLAN connection: Re-establish the WLAN connection in the event a connection failure.
- Device reboot: Reboot the device in the event of a connection failure.

**NOTE** If **Re-establish WLAN connection** and **Device reboot** are both enabled, the AWK-3313A will attempt to restore the WLAN connection first. If re-establishing the WLAN connection fails, the device will reboot.

- **Remote host:** Enter the IP address of a remote host to ping. This is used for the WLAN connection alive and packet-level connection checks.
- **Check interval:** Specify the time interval when the AWK-1131A checks the connection. The range is between 1 to 30 seconds, the default is every 10 seconds.
- **Timeout:** Specify the duration the AWK-1131A must wait before terminating the connection. The range is between 100 to 10,000 ms, the default is 1000 ms.
- **Retry count:** Specify the number of times the AWK-1131A the will check the connection status. If the connection fails more than the specified number of tries, the device will attempt to recover the WLAN connection. The range is between 1 to 5, the default is 3 retries.
- **Retry Interval:** Specify the time interval in between each retry. The range is between 1 to 30 seconds, the default is 1 second.
- **Reboot count:** If **Device reboot** is enabled, specify the number of times the device will reboot after failing to re-establish the connection.

# WLAN Certificate Settings (for EAP-TLS in Client/Clientrouter/Slave mode only)

When EAP-TLS is used, a WLAN Certificate will be required at the client end to support WPA/WPA2-Enterprise. The AWK-1137C can support the **PKCS #12**, also known as *Personal Information Exchange Syntax Standard*, certificate formats that define file formats commonly used to store private keys with accompanying public key certificates, protected with a password-based symmetric key.

WLAN Certificate Settings		
Certificate private password Select certificate/key file	Browse	
Submit	DIOWSE	
Status		
Certificate issued to		
Certificate issued by		
Certificate expiration date		

**Current status** displays information for the current WLAN certificate, which has been imported into the AWK-1137C. Nothing will be shown if a certificate is not available.

Certificate issued to: Shows the certificate user
Certificate issued by: Shows the certificate issuer

Certificate expiration date: Indicates when the certificate has expired

You can import a new WLAN certificate in Import WLAN Certificate by following these steps, in order:

- Input the corresponding password (or key) in the Certificate private password field and then click Submit to set the password.
- 2. The password will be displayed in the Certificate private password field. Click on the **Browse** button in **Select certificate/key file** and select the certificate file.
- Click Upload Certificate File to import the certificate file. If the import succeeds, you can see the
  information uploaded in Current Certificate. If it fails, you may need to return to step 1 to set the
  password correctly and then import the certificate file again.

Step 1:	
Certificate private password	
Submit	
Step 2:	
Select certificate/key file	Browse
Upload Certificate File	

NOTE

The WLAN certificate will remain after the AWK-1137C reboots. Even though it is expired, it can still be seen on the *Current Certificate*.

# **Serial Port Settings**

The AWK-1137C is provided with a serial port for connecting serial devices to the WLAN network. The AWK support various useful serial operation modes to make connecting to your serial devices much simpler.

# **Operation Modes**

The Operation Modes page for the serial port is where you can configure the serial port operation mode and related settings.

#### **Operation Modes**



### Application

This field specifies the application of this serial port. Depending on the application, the different operation modes and their settings will be displayed.

Setting	Description	Factory Default
Disable	This serial port will be disabled.	Device Control
Device Control	This serial port will be used to control a device using legacy	
	software installed on a Windows, Linux, or UNIX system.	
	Drivers will need to be installed that will allow your software	
	to communicate with the device as if it were physically	

	attached to a local COM or TTY port. You may select between
	Real COM and RFC2217 operation modes.
Socket	This serial port will be used for a TCP or UDP socket-based
	application. You may select between TCP Client, TCP Server,
	and UDP operation modes.

**NOTE** We recommend disabling the port if no serial devices are connected to the AWK.

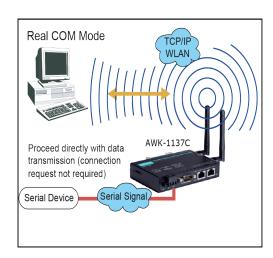
#### Mode

Along with the **Application** field, this field specifies the serial port's operation mode, or how it will interact with network devices. Depending on how the **Application** field is configured, different options are available for each **Mode**. And, depending on the mode that you configure, additional configuration settings will be displayed.

Setting	Description	Factory Default
Real COM	This serial port will operate in Real COM mode.	Real COM
RFC2217	This serial port will operate in RFC2217 mode.	
TCP Server	This serial port will operate in TCP Server mode.	
TCP Client	This serial port will operate in TCP Client mode.	
UDP	This serial port will operate in UDP mode.	

# **Real COM Mode**

Real COM mode is designed to work with AWK drivers that are installed on a network host. COM drivers are provided for Windows systems, and TTY drivers are provided for Linux and UNIX systems. The driver establishes a transparent connection to the attached serial device by mapping a local serial port to the AWK-1137C serial port. Real COM mode supports up to four simultaneous connections, so multiple hosts can collect data from the attached device at the same time.





#### **ATTENTION**

Real COM drivers are installed and configured through NPort/OnCell Windows Driver Manager.

Real COM mode allows you to continue using your serial communications software to access devices that are now attached to your AWK-1137C. On the host, the AWK Real COM driver automatically intercepts data sent to the COM port, packs it into a TCP/IP packet, and redirects it to the network. At the other end of the connection, the AWK-1137C accepts the Ethernet frame, unpacks the TCP/IP packet, and sends the serial data to the appropriate device.



# **ATTENTION**

In Real COM mode, two hosts can have simultaneous access control over the AWK-1137C serial port.

#### **Operation Modes**

Port 1	
Application	Device Control ▼
Mode	Real COM ▼
TCP alive check time	7 (0 to 99 minutes)
Max. No. of connections	1 ▼
Ignore jammed IP	Enable Disable
Allow driver control	Enable Disable
When the connection goes down	RTS always low always high DTR always low always high
Data Packing	
Packing length	0 (0 to 1024)
Delimiter 1	00 (Hex) Enable
Delimiter 2	00 (Hex) Enable
Delimiter process	Do Nothing ▼ (Processed only when Packing length is 0)
Force transmit	0 (0 to 65535 ms)
Submit	

When **Mode** is set to Real COM on a serial port's **Operation Modes** page, you will be able to configure additional settings such as **TCP alive check time**, **Max. no. of connections**, and **Ignore jammed IP**.

# TCP Alive Check Time

Setting	Description	Factory Default
0 to 99 min.	This field specifies how long the AWK-1137C will wait for a	7 min.
	response to "keep alive" packets before closing the TCP	
	connection. The AWK-1137C checks connection status by	
	sending periodic "keep alive" packets.	
	0: The TCP connection will remain open even if there is no	
	response to the "keep alive" packets.	
	1 to 99: If the remote host does not respond to the packet	
	within the specified time, the AWK-1137C will force the	
	existing TCP connection to close.	

#### Max no. of connections

This field specifies the maximum number of connections that will be accepted by the serial port.

Setting	Description	Factory Default
1 or 2	1: Only one specific host can access this serial port, and the	1
	Real COM driver on that host will have full control over the	
	port.	
	2: This serial port will allow the two connections to be	
	opened simultaneously. With simultaneous connections, the	
	Real COM driver will only provide a pure data tunnel with no	
	control ability. The serial communication will be determined	
	by the AWK-1137C rather than by your application program.	
	Application software that is based on the Real COM driver	
	will receive a driver response of "success" when using any of	
	the Win32 API functions. The AWK-1137C will send data	
	only to the Real COM driver on the host. Data received from	
	hosts will be sent to the attached serial device on a first-in-	
	first-out basis.	



#### **ATTENTION**

When **Max no. of connections** is 2, the serial port's communication settings (i.e., baudrate, parity, data bits, etc.) will be determined by the AWK-1137C. Any host that opens the COM port connection must use identical serial communication settings.

#### **Ignore Jammed IP**

This field specifies how an unresponsive IP address is handled when there are simultaneous connections to the serial port.

Setting	Description	Factory Default
Disable	All transmission will be suspended if one IP address becomes	Disable
	unresponsive. Transmission will only resume when all hosts	
	have responded.	
Enable	Data transmission to the other hosts will not be suspended if	
	one IP address becomes unresponsive.	

#### Allow Driver Control

This field specifies how the port will proceed if driver control commands are received from multiple hosts that are connected to the port.

Setting	Description	Factory Default
Disable	Driver control commands will be ignored.	Disable
Enable	Control commands will be accepted, with the most recent	
	command received taking precedence.	

#### When the Connection Goes Down

This field specifies what happens to the RTS signals when the Ethernet connection goes down. For some applications, serial devices need to know the Ethernet link status through RTS signals sent through the serial port.

Setting	Description	Factory Default
always low	The selected signal will change to low when the Ethernet	always high
	connection goes down.	
always high	The selected signal will remain high when the Ethernet	
	connection goes down.	

#### Packet Length

This field specifies the maximum amount of data that is allowed to accumulate in the serial port buffer before sending.

Setting	Description	Factory Default
0 to 1024	0: Packet length is disregarded and data in the buffer will be	0
	sent as specified by the delimiter settings or when the buffer is full.	
	1 to 1024: Data in the buffer will be sent as soon it reaches the specified length.	

# Delimiter 1 and 2

These fields are used to define special delimiter character(s) for data packing. Enable Delimiter 1 to control data packing with a single character; enable both Delimiter 1 and 2 to control data packing with two characters received in sequence.

Setting	Description	Factory Default
Enable	When these fields are enabled, serial data will accumulate in	Unchecked
	the serial port's buffer until the buffer is full or until the	

specified delimiter char	acters are received. For example, the
carriage return charact	er could be used as a delimiter in
order to transmit each	sentence or paragraph in a separate
packet. Data will be pa	cked according to Delimiter process.
Delimiters must be inco	prporated into the data stream at the
software or device leve	I. The Delimiter value can be set
ranging from 00 to FF.	



# **ATTENTION**

When  $\mbox{\bf Delimiter 1}$  is enabled,  $\mbox{\bf Packet length}$  must be set to 0.

#### **Delimiter Process**

This field specifies how data is packed when delimiter characters are received. This field has no effect if Delimiter 1 is not enabled.

Setting	Description	Factory Default
Do Nothing	Data accumulated in the serial port's buffer will be packed,	Do Nothing
	including delimiters.	
Delimiter + 1	One additional character must be received before the data in	
	the serial port's buffer is packed.	
Delimiter + 2	Two additional characters must be received before the data in	
	the serial port's buffer is packed.	
Strip Delimiter	Data accumulated in the serial port's buffer will be packed,	
	but the delimiter character(s) will be stripped from the data.	

#### Force Transmit

This field controls data packing by the amount of time that elapses between bits of data. When using this field, make sure that Inactivity time is disabled or set to a larger value. Otherwise the connection may be closed before the data in the buffer can be transmitted.

Setting	Description	Factory Default
0 to 65535	0: If serial data is received, setting this value to 0 means no	0 ms
	data will be buffered and all data will be transmitted	
	immediately as received.	
	1 to 65535: If serial data is not received for the specified	
	amount of time, the data that is currently in the buffer will be	
	packed for network transmission. The optimal force transmit	
	time depends on your application, but it must be at least	
	larger than one character interval within the specified	
	baudrate. For example, assume that the serial port is set to	
	1200 bps, 8 data bits, 1 stop bit, and no parity. In this case,	
	the total number of bits needed to send a character is 10 bits,	
	and the time required to transfer one character is 8.3 ms, so	
	the force transmit time should be greater than 8.3 ms.	

# RFC2217 Mode

RFC2217 mode is similar to Real COM mode, since it relies on a driver to transparently map a virtual COM port on a host computer to a serial port on the AWK-1137C. The RFC2217 standard defines general COM port control options based on the Telnet protocol and supports one connection at a time. Third party drivers supporting RFC2217 are widely available on the Internet and can be used to implement virtual COM mapping.

# **Operation Modes**

Port 1	
Application Mode TCP alive check time TCP port	Device Control ▼  RFC2217 ▼  7 (0 - 99 min)  4001
Data Packing	
Packing length Delimiter 1 Delimiter 2 Delimiter process	0 (0 to 1024) 00 (Hex) Enable 00 (Hex) Enable Do Nothing (Processed only when Packing length is 0)
Force transmit	0 (0 to 65535 ms)

When **Mode** is set to RFC2217 on a serial port's **Operation Modes** page, you will be able to configure additional settings such as **TCP alive check time**, **TCP port**, and **Packet length**.

# TCP Alive Check Time

Setting	Description	Factory Default
0 to 99 min.	This field specifies how long the AWK will wait for a response	7 min.
	to "keep alive" packets before closing the TCP connection.	
	The AWK-1137C checks connection status by sending periodic	
	"keep alive" packets.	
	0: The TCP connection will remain open even if there is no	
	response to the "keep alive" packets.	
	1 to 99: If the remote host does not respond to the packet	
	within the specified time, the AWK-1137C will force the	
	existing TCP connection to close.	

# TCP Port

Setting	Description	Factory Default
0 to 9999	This field specifies the TCP port number that the serial port	4001
	will use to listen to connections, and that other devices must	
	use to contact the serial port.	

# Packet Length

Setting	Description	Factory Default
0 to 1024	This field specifies the maximum amount of data that is	0
	allowed to accumulate in the serial port buffer before	
	sending.	
	0: Packet length is disregarded and data in the buffer will be	
	sent as specified by the delimiter settings or when the buffer	
	is full.	
	1 to 1024: Data in the buffer will be sent as soon it reaches	
	the specified length.	

# Delimiter 1 and 2

Setting	Description	Factory Default
Enable	When these fields are enabled, serial data will accumulate in	Unchecked
	the serial port's buffer until the buffer is full or until the	

specified delimiter character(s) are received. For example,	
the carriage return character could be used as a delimiter in	
order to transmit each sentence or paragraph in a separate	
packet. Data will be packed according to Delimiter process.	
Delimiters must be incorporated into the data stream at the	
software or device level. The Delimiter value can be set	
ranging from 00 to FF.	



# **ATTENTION**

When Delimiter 1 is enabled, Packet length must be set to 0.

# **Delimiter Process**

This field specifies how data is packed when delimiter characters are received. This field has no effect if Delimiter 1 is not enabled.

Setting	Description	Factory Default
Do Nothing	Data accumulated in the serial port's buffer will be packed,	Do Nothing
	including delimiters.	
Delimiter + 1	One additional character must be received before the data in	
	the serial port's buffer is packed.	
Delimiter + 2	Two additional characters must be received before the data in	
	the serial port's buffer is packed.	
Strip Delimiter	Data accumulated in the serial port's buffer will be packed,	
	but the delimiter character(s) will be stripped from the data.	

# Force Transmit

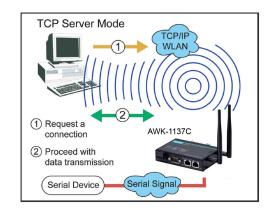
Setting	Description	Factory Default
0 to 65535	This field controls data packing by the amount of time that	0 ms
	elapses between bits of data. When using this field, make	
	sure that Inactivity time is disabled or set to a larger value.	
	Otherwise the connection may be closed before the data in	
	the buffer can be transmitted.	
	0: If serial data is received, setting this value to 0 means no	
	data will be buffered and all data will be transmitted	
	immediately as received.	
	1 to 65535: If serial data is not received for the specified	
	amount of time, the data that is currently in the buffer will be	
	packed for network transmission. The optimal force transmit	
	time depends on your application, but it must be at least	
	larger than one character interval within the specified	
	baudrate. For example, assume that the serial port is set to	
	1200 bps, 8 data bits, 1 stop bit, and no parity. In this case,	
	the total number of bits needed to send a character is 10 bits,	
	and the time required to transfer one character is 8.3 ms, so	
	the force transmit time to be larger than 8.3 ms.	

# **TCP Server Mode**

In TCP Server mode, the AWK-1137C serial port is assigned an IP port address that is unique on your TCP/IP network. It waits for the host computer to establish a connection to the attached serial device. This operation mode also supports up to four simultaneous connections, so multiple hosts can collect data from the attached device at the same time.

Data transmission proceeds as follows:

- 1. A host requests a connection to the AWK-1137C serial port.
- Once the connection is established, data can be transmitted in both directions—from the host to the device, and from the device to the host.



#### **Operation Modes**

Application	Socket ▼
Mode	TCP Server ▼
TCP alive check time	7 (0 to 99 minutes)
Max. No. of connections	1 🔻
Ignore jammed IP	Enable Disable
Allow driver control	Enable Disable
Inactivity time	0 (0 - 65535 ms)
TCP port	4001
Cmd port	966
When the connection goes down	RTS always low always high
	DTR always low always high
Data Packing	
Packing length	0 (0 to 1024)
Delimiter 1	00 (Hex) Enable
Delimiter 2	00 (Hex) Enable
Delimiter process	Do Nothing ▼ (Processed only when Packing length is 0)
Force transmit	0 (0 to 65535 ms)

When **Mode** is set to **TCP Server** on a serial port's **Operation Modes** page, you will be able to configure additional settings such as **TCP alive check time**, **Inactivity time**, and **Max connection**.

# TCP Alive Check Time

Setting	Description	Factory Default
0 to 99 min.	This field specifies how long the AWK-1137C will wait for a	7 min.
	response to "keep alive" packets before closing the TCP	
	connection. The AWK-1137C checks connection status by	
	sending periodic "keep alive" packets.	

0: The TCP connection will remain open even if there is no
response to the "keep alive" packets.
1 to 99: If the remote host does not respond to the packet
within the specified time, the AWK will force the existing TCP
connection to close.

# **Inactivity Time**

Setting	Description	Factory Default
0 to 65535 ms	This field specifies the time limit for keeping the connection	0 ms
	open if no data flows to or from the serial device.	
	0: The connection will remain open even if data is never	
	received. For many applications, the serial device may be idle	
	for long periods of time, so 0 is an appropriate setting.	
	1 to 65535: If there is no activity for the specified time, the	
	connection will be closed. When adjusting this field, make	
	sure that it is greater than the Force transmit time.	
	Otherwise, the TCP connection may be closed before data in	
	the buffer can be transmitted.	

# Max No. of connection

Setting	Description	Factory Default
1 to 2	This field specifies the maximum number of connections that	1
	will be accepted by the serial port.	
	1: Only a single host may open the TCP connection to the	
	serial port.	
	2: This serial port will allow the specified number of	
	connections to be opened simultaneously. When multiple	
	connections are established, serial data will be duplicated and	
	sent to all connected hosts. Data from hosts will be sent to	
	the attached serial device on a first-in-first-out basis.	

# **Ignore Jammed IP**

This field specifies how an unresponsive IP address is handled when there are simultaneous connections to the serial port.

Setting	Description	Factory Default
Disable	All transmission will be suspended if one IP address becomes	Disable
	unresponsive. Transmission will only resume when all hosts	
	have responded.	
Enable	Data transmission to the other hosts will not be suspended if	
	one IP address becomes unresponsive.	

# Allow Driver Control

This field specifies how the port will proceed if driver control commands are received from multiple hosts that are connected to the port.

Setting	Description	Factory Default
Disable	Driver control commands will be ignored.	Disable
Enable	Control commands will be accepted, with the most recent	
	command received taking precedence.	

# TCP Port

Setting	Description	Factory Default
0 to 9999	This field specifies the TCP port number that the serial port	4001
	will use to listen to connections, and that other devices must	
	use to contact the serial port.	

# Cmd Port

Setting	Description	Factory Default
0 to 9999	This field specifies the TCP port number for listening to SSDK	966
	commands from the host.	

# When the connection goes down

This field specifies what happens to the RTS signals when the Ethernet connection goes down. For some applications, serial devices need to know the Ethernet link status through RTS signals sent through the serial port.

Setting	Description	Factory Default
always low	The selected signal will change to low when the Ethernet	always high
	connection goes down.	
always high	The selected signal will remain high when the Ethernet	
	connection goes down.	

# Packet Length

Setting	Description	Factory Default
0 to 1024	This field specifies the maximum amount of data that is	0
	allowed to accumulate in the serial port buffer before	
	sending.	
	0: Packet length is disregarded and data in the buffer will be	
	sent as specified by the delimiter settings or when the buffer	
	is full.	
	1 to 1024: Data in the buffer will be sent as soon it reaches	
	the specified length.	

#### Delimiter 1 and 2

Setting	Description	Factory Default
Enable	These fields are used to define special delimiter character(s)	Unchecked
	for data packing. Enable Delimiter 1 to control data packing	
	with a single character; enable both Delimiter 1 and 2 to	
	control data packing with two characters received in	
	sequence.	
	When these fields are enabled, serial data will accumulate in	
	the serial port's buffer until the buffer is full or until the	
	specified delimiter character(s) are received. For example,	
	the carriage return character could be used as a delimiter in	
	order to transmit each sentence or paragraph in a separate	
	packet. Data will be packed according to Delimiter process.	
	Delimiters must be incorporated into the data stream at the	
	software or device level.	



# **ATTENTION**

When **Delimiter 1** is enabled, **Packet length** must be set to 0.

#### **Delimiter Process**

This field specifies how data is packed when delimiter characters are received. This field has no effect if Delimiter 1 is not enabled.

Setting	Description	Factory Default
Do Nothing	Data accumulated in the serial port's buffer will be packed,	Do Nothing
	including delimiters.	

Delimiter + 1	One additional character must be received before the data in
	the serial port's buffer is packed.
Delimiter + 2	Two additional characters must be received before the data in
	the serial port's buffer is packed.
Strip Delimiter	Data accumulated in the serial port's buffer will be packed,
	but the delimiter character(s) will be stripped from the data.

#### Force Transmit

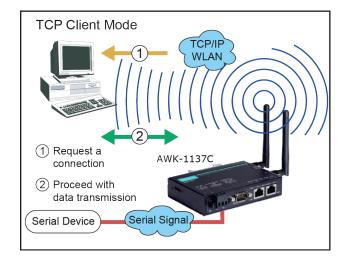
Setting	Description	Factory Default
0 to 65535	This field controls data packing by the amount of time that	0 ms
	elapses between bits of data. When using this field, make	
	sure that Inactivity time is disabled or set to a larger value.	
	Otherwise the connection may be closed before the data in	
	the buffer can be transmitted.	
	0: If serial data is received, setting this value to 0 means no	
	data will be buffered and all data will be transmitted	
	immediately as received.	
	1 to 65535: If serial data is not received for the specified	
	amount of time, the data that is currently in the buffer will be	
	packed for network transmission. The optimal force transmit	
	time depends on your application, but it must be at least	
	larger than one character interval within the specified	
	baudrate. For example, assume that the serial port is set to	
	1200 bps, 8 data bits, 1 stop bit, and no parity. In this case,	
	the total number of bits needed to send a character is 10 bits,	
	and the time required to transfer one character is 8.3 ms, so	
	the force transmit time to be larger than 8.3 ms.	

# **TCP Client Mode**

In TCP Client mode, the AWK-1137C actively establishes a TCP connection to a specific network host when data is received from the attached serial device. After the data has been transferred, the AWK-1137C can automatically disconnect from the host computer through the **Inactivity time** settings.

Data transmission proceeds as follows:

- 1. The AWK-1137C requests a connection from the host.
- 2. The connection is established and data can be transmitted in both directions between the host and device.



#### **Operation Modes**

Port 1	
Application	Socket ▼
Mode	TCP Client ▼
TCP alive check time	7 (0 - 99 min)
Inactivity time	0 (0 - 65535 ms)
Ignore jammed IP	○ Enable
Allow driver control	○ Enable ● Disable
Destination address 1	Port 4001
Destination address 2	Port 4001
Destination address 3	Port 4001
Destination address 4	Port 4001
Designated local port 1	0
Designated local port 2	0
Designated local port 3	0
Designated local port 4	0
Connection control	Startup/None ▼
Data Packing	
Packing length	0 (0 to 1024)
Delimiter 1	00 (Hex) Enable
Delimiter 2	00 (Hex) Enable
Delimiter process	Do Nothing ▼ (Processed only when Packing length is 0)
Force transmit	0 (0 to 65535 ms)

When **Mode** is set to **TCP Client** on a serial port's **Operation Modes** page, you will be able to configure additional settings such as **TCP alive check time**, **Inactivity time**, and **Ignore jammed IP**.

# TCP Alive Check Time

Setting	Description	Factory Default
0 to 99 min.	This field specifies how long the AWK-1137C will wait for a	7 min.
	response to "keep alive" packets before closing the TCP	
	connection. The AWK-1137C checks connection status by	
	sending periodic "keep alive" packets.	
	0: The TCP connection will remain open even if there is no	
	response to the "keep alive" packets.	
	1 to 99: If the remote host does not respond to the packet	
	within the specified time, the AWK-1137C will force the	
	existing TCP connection to close.	

# Inactivity Time

Setting	Description	Factory Default
0 to 65535 ms	This field specifies the time limit for keeping the connection	0 ms
	open if no data flows to or from the serial device.	
	0: The connection will remain open even if data is never	
	received. For many applications, the serial device may be idle	
	for long periods of time, so 0 is an appropriate setting.	
	1 to 65535: If there is no activity for the specified time, the	
	connection will be closed. When adjusting this field, make	
	sure that it is greater than the Force transmit time.	
	Otherwise, the TCP connection may be closed before data in	
	the buffer can be transmitted. Connection Control must be	
	set to "Any character/Inactivity time" for this setting to have	
	effect.	

#### **Ignore Jammed IP**

Setting	Description	Factory Default
Disable	All transmission will be suspended if one IP address becomes	Disable
	unresponsive. Transmission will only resume when all hosts	
	have responded.	
Enable	Data transmission to the other hosts will not be suspended if	
	one IP address becomes unresponsive.	

This field specifies how an unresponsive IP address is handled when there are simultaneous connections to the serial port.

# Destination Address 1 to 4

Setting	Description	Factory Default
IP address and port	This field specifies the remote host(s) that will access the	IP Address: Empty
(e.g., "192.168.1.1"	attached device. At least one destination must be provided.	Port: 4001
and "4001")	This field supports the use of domain names and names	
	defined in the host table.	



# **ATTENTION**

In TCP Client mode, up to 4 connections can be established between the serial port and TCP hosts. The connection speed or throughput may be low if any one of the four connections is slow, since the one slow connection will slow down the other 3 connections.

# Designated Local Port 1 to 4

Setting	Description	Factory Default
1 to 65535	This field specifies the TCP port number that will be used for	0
	data transmission with the serial port.	

# **Connection Control**

This field specifies how connections to the device are established and closed.

Setting	Description	Factory Default
Startup/None	The connection will be opened as the AWK-1137C starts up.	Startup/None
	The connection will only be closed manually.	
Any Character/None	The connection will be opened as soon as a character is	
	received from the attached device. The connection will only	
	be closed manually.	
Any Character/	The connection will be opened as soon as a character is	
Inactivity Time	received from the attached device. The connection will be	
	closed if no data is received for the time specified in Inactivity	
	time.	
DSR on/DSR off	The TCP connection is opened when the DSR signal is on, and	
	closed when the DSR signal is off.	
DSR on/None	The TCP connection is opened when the DSR signal is on. The	
	connection will only be closed manually.	
DCD On/DCD Off	The TCP connection is opened when the DCD (data carrier	
	detect) signal is on, and closed when the DCD signal is off.	
DCD On/None	The TCP connection is opened when the DCD signal is on. The	
	connection will only be closed manually.	

# Packet Length

Setting	Description	Factory Default
0 to 1024	This field specifies the maximum amount of data that is	0
	allowed to accumulate in the serial port buffer before	
	sending.	

0: Packet length is disregarded and data in the buffer will be
sent as specified by the delimiter settings or when the buffer
is full.
1 to 1024: Data in the buffer will be sent as soon it reaches
the specified length.

# Delimiter 1 and 2

Setting	Description	Factory Default
Enable	These fields are used to define special delimiter character(s)	Unchecked
	for data packing. Enable Delimiter 1 to control data packing	
	with a single character; enable both Delimiter 1 and 2 to	
	control data packing with two characters received in	
	sequence.	
	When these fields are enabled, serial data will accumulate in	
	the serial port's buffer until the buffer is full or until the	
	specified delimiter character(s) are received. For example,	
	the carriage return character could be used as a delimiter in	
	order to transmit each sentence or paragraph in a separate	
	packet. Data will be packed according to Delimiter process.	
	Delimiters must be incorporated into the data stream at the	
	software or device level.	



# **ATTENTION**

When Delimiter 1 is enabled, Packet length must be set to 0.

# **Delimiter Process**

This field specifies how data is packed when delimiter characters are received. This field has no effect if Delimiter 1 is not enabled.

Setting	Description	Factory Default
Do Nothing	Data accumulated in the serial port's buffer will be packed,	Do Nothing
	including delimiters.	
Delimiter + 1	One additional character must be received before the data in	
	the serial port's buffer is packed.	
Delimiter + 2	Two additional characters must be received before the data in	
	the serial port's buffer is packed.	
Strip Delimiter	Data accumulated in the serial port's buffer will be packed,	
	but the delimiter character(s) will be stripped from the data.	

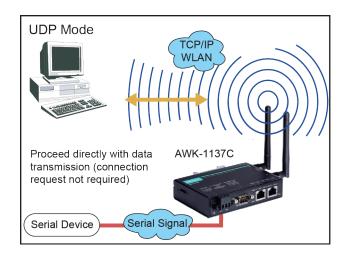
# Force Transmit

Setting	Description	Factory Default
0 to 65535	This field controls data packing by the amount of time that	0 ms
	elapses between bits of data. When using this field, make	
	sure that Inactivity time is disabled or set to a larger value.	
	Otherwise the connection may be closed before the data in	
	the buffer can be transmitted.	
	0: If serial data is received, setting this value to 0 means no	
	data will be buffered and all data will be transmitted	
	immediately as received.	
	1 to 65535: If serial data is not received for the specified	
	amount of time, the data that is currently in the buffer will be	
	packed for network transmission. The optimal force transmit	
	time depends on your application, but it must be at least	
	larger than one character interval within the specified	

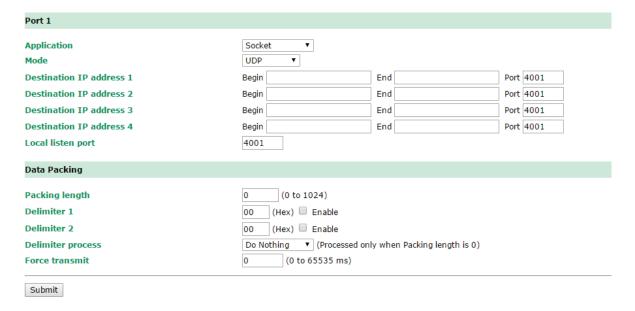
baudrate. For example, assume that the serial port is set to 1200 bps, 8 data bits, 1 stop bit, and no parity. In this case, the total number of bits needed to send a character is 10 bits, and the time required to transfer one character is 8.3 ms, so the force transmit time to be larger than 8.3 ms.

# **UDP Mode**

UDP is similar to TCP but is faster and more efficient. Data can be broadcast to or received from multiple network hosts. However, UDP does not support verification of data and would not be suitable for applications where data integrity is critical. It is ideal for message display applications.



#### **Operation Modes**



When **Mode** is set to **UDP** on a serial port's **Operation Modes** page, you will be able to configure additional settings such as **Destination address 1** through **4**, **Local listen port**, and **Packet length**.

#### Destination Address 1 to 4

Setting	Description	Factory Default
IP address range and	In UDP mode, you may specify up to 4 ranges of IP addresses	Begin: Empty
port (e.g.,	for the serial port to connect to. At least one destination	End: Empty
"192.168.1.1" to	range must be provided.	Port: 4001
"192.168.1.64" and	The maximum selectable IP address range is 64 addresses.	
"4001")	However, you can enter multicast addresses in the Begin	
	field, in the form xxx.xxx.xxx.255. For example, enter	
	"192.127.168.255" to allow the AWK-1137C to broadcast	
	UDP packets.	

# Local Listen Port

Setting	Description	Factory Default
0 to 9999	This field specifies the UDP port that the AWK-1137C listens	4001
	to and that other devices must use to contact the attached	
	serial device.	

# Packet Length

Setting	Description	Factory Default
0 to 1024	This field specifies the maximum amount of data that is	0
	allowed to accumulate in the serial port buffer before	
	sending.	
	0: Packet length is disregarded and data in the buffer will be	
	sent as specified by the delimiter settings or when the buffer	
	is full.	
	1 to 1024: Data in the buffer will be sent as soon it reaches	
	the specified length.	

#### Delimiter 1 and 2

Setting	Description	Factory Default
Enable	When these fields are enabled, serial data will accumulate in	Unchecked
	the serial port's buffer until the buffer is full or until the	
	specified delimiter character(s) are received. For example,	
	the carriage return character could be used as a delimiter in	
	order to transmit each sentence or paragraph in a separate	
	packet. Data will be packed according to Delimiter process.	
	Delimiters must be incorporated into the data stream at the	
	software or device level. The Delimiter value can be set	
	ranging from 00 to FF.	



# **ATTENTION**

When  $\mbox{\bf Delimiter 1}$  is enabled,  $\mbox{\bf Packet length}$  must be set to 0.

# **Delimiter Process**

This field specifies how data is packed when delimiter characters are received. This field has no effect if Delimiter 1 is not enabled.

Setting	Description	Factory Default
Do Nothing	Data accumulated in the serial port's buffer will be packed,	Do Nothing
	including delimiters.	
Delimiter + 1	One additional character must be received before the data in	
	the serial port's buffer is packed.	
Delimiter + 2	Two additional characters must be received before the data in	
	the serial port's buffer is packed.	
Strip Delimiter	Data accumulated in the serial port's buffer will be packed,	
	but the delimiter character(s) will be stripped from the data.	

# Force Transmit

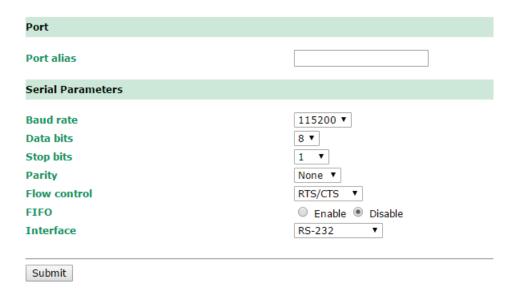
Setting	Description	Factory Default
0 to 65535	This field controls data packing by the amount of time that	0 ms
	elapses between bits of data. When using this field, make	
	sure that Inactivity time is disabled or set to a larger value.	
	Otherwise the connection may be closed before the data in	
	the buffer can be transmitted.	

Setting	Description	Factory Default
	0: If serial data is received, setting this value to 0 means no	
	data will be buffered and all data will be transmitted	
	immediately as received.	
	1 to 65535: If serial data is not received for the specified	
	amount of time, the data that is currently in the buffer will be	
	packed for network transmission. The optimal force transmit	
	time depends on your application, but it must be at least	
	larger than one character interval within the specified	
	baudrate. For example, assume that the serial port is set to	
	1200 bps, 8 data bits, 1 stop bit, and no parity. In this case,	
	the total number of bits needed to send a character is 10 bits,	
	and the time required to transfer one character is 8.3 ms, so	
	the force transmit time to be larger than 8.3 ms.	

# **Communication Parameters**

The **Communication Parameters** page for the serial port is where serial communication settings are specified, such as **Baud rate**, **Data bits**, and **Stop bits**.

#### **Communication Parameters**



The **Communication Parameters** page for the serial port is where serial communication settings are specified, such as **Baud rate**, **Data bits**, and **Stop bits**.

#### Port Alias

Setting	Description	Factory Default
free text (e.g.,	This is an optional free text field to help you differentiate one	
"Secondary console	serial port from another. It does not affect operation of the	
connection")	AWK-1137C.	



# **ATTENTION**

Serial communication settings should match the attached serial device. Check the communication settings in the user's manual for your serial device.

### Baud Rate

Setting	Description	Factory Default
000000	- Coc. (paron	i accory Delaure

75, 110, 134, 150,	This field specifies the baudrate for the serial port.	115200
300, 600, 1200, 1800,	75 to 921600: The serial port will operate at the specified	
2400, 4800, 7200,	baudrate.	
9600, 19200, 38400,		
57600, 115200,		
230400, 460800,		
921600		

# Data Bits

Setting	Description	Factory Default
5, 6, 7, 8	This field specifies the number of data bits used to encode	8
	each character of data.	

# Stop Bits

Setting	Description	Factory Default
1, 1.5, 2	This field specifies the number of stop bits used for each	1
	character frame.	

# Parity

Setting	Description	Factory Default
None, Odd, Even,	This field specifies the type of parity bit used for each	None
Space, Mark	character frame.	

# Flow Control

Setting	Description	Factory Default
None, RTS/CTS,	This field specifies the type of flow control used by the serial	RTS/CTS
XON/XOFF	port.	

# **FIFO**

Setting	Description	Factory Default
Enable, Disable	This field specifies whether the serial port will use the built-in	Disable
	FIFO. A 128-byte FIFO is provided to each serial port for both	
	Tx and Rx directions. To prevent data loss during serial	
	communication, this should be set to Disable if the attached	
	serial device does not have a FIFO.	

#### Interface

Setting	Description	Factory Default
RS-232, RS-422, RS-	This field specifies the type of interface the serial port will	RS-232
485 2-wire,	use.	
RS-485 4-wire		

# **Data Buffering/Log**

# Data Buffering/Log

Port 1	
Port buffering (256K)	○ Enable ● Disable
Serial data logging (256K)	<ul> <li>Enable  Disable</li> </ul>
Submit	

On the serial port's **Data Buffering/Log** page, you can enable or disable **Port buffering** and **Serial data logging**.

#### Port Buffering

Setting	Description	Factory Default
Enable, Disable	This field specifies whether the serial port will use port	Disable
	buffering. Port buffering can be used in Real COM mode, TCP	
	Server mode, and TCP Client mode. For other modes, the	
	port buffering settings will have no effect.	

#### Serial Data Logging

Setting	Description	Factory Default
Enable, Disable	This field specifies whether data logs for the serial port will be	Disable
	stored on system RAM. Each serial port is allotted 256 KB for	
	data logging. The data log is not saved when the AWK-1137C	
	is powered off.	

# **Advanced Setup**

Several advanced functions are available to increase the functionality of your AWK-1137C and wireless network system. A VLAN is a collection of clients and hosts grouped together as if they were connected to the broadcast domains in a Layer-2 network. The DHCP server helps you deploy wireless clients efficiently. Packet filters provide security mechanisms, such as firewalls, in different network layers. Moreover, AWK-1137C's SNMP support can make network management easier.

# **Using Virtual LAN**

Setting up Virtual LANs (VLANs) on your AWK series increases the efficiency of your network by dividing the LAN into logical segments, as opposed to physical segments. In general, VLANs are easier to manage.

# The Virtual LAN (VLAN) Concept

#### What is a VLAN?

A virtual LAN, commonly known as a VLAN, is a group of hosts with a common set of requirements that communicate as if they were attached to the same broadcast domain, regardless of their physical location. A VLAN has the same attributes as a physical LAN, but it allows for end stations to be grouped together even if they are not located on the same network switch. Network reconfiguration can be done through software instead of physically relocating devices.

VLANs now extend as far as the reach of the access point signal. Clients can be segmented into wireless sub-networks via SSID and VLAN assignment. A Client can access the network by connecting to an AP configured to support its assigned SSID/VLAN.

# **Benefits of VLANs**

VLANs are used to conveniently, efficiently, and easily manage your network in the following ways:

- · Manage adds, moves, and changes from a single point of contact
- Define and monitor groups
- Reduce broadcast and multicast traffic to unnecessary destinations
- Improve network performance and reduce latency
- Increase security
- · Secure network restricts members to resources on their own VLAN
- · Clients roam without compromising security

# **VLAN Workgroups and Traffic Management**

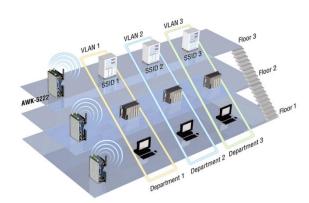
The AP assigns clients to a VLAN based on a Network Name (SSID). The AP can support up to 9 SSIDs per radio interface, with a unique VLAN configurable per SSID.

The AP matches packets transmitted or received to a network name with the associated VLAN. Traffic received by a VLAN is only sent on the wireless interface associated with that same VLAN. This eliminates unnecessary traffic on the wireless LAN, conserving bandwidth and maximizing throughput.

In addition to enhancing wireless traffic management, the VLAN-capable AP supports easy assignment of wireless users to workgroups. In a typical scenario, each user VLAN represents a department workgroup; for example, one VLAN could be used for a marketing department and the other for a human resource department.

In this scenario, the AP would assign every packet it accepted to a VLAN. Each packet would then be identified as marketing or human resource, depending on which wireless client received it. The AP would insert VLAN headers or "tags" with identifiers into the packets transmitted on the wired backbone to a network switch.

Finally, the switch would be configured to route packets from the marketing department to the appropriate corporate resources such as printers and servers. Packets from the human resource department could be restricted to a gateway that allowed access to only the Internet. A member of the human resource department could send and receive e-mail and access the Internet, but would be prevented from accessing servers or hosts on the local corporate network.



# **Configuring Virtual LAN**

# **VLAN Settings**

To configure the AWK's VLAN, use the VLAN Setting page to configure the ports.

#### VLAN Settings (WLAN is only for Slave/Client mode)

Management VLAN ID:		1	
Port	PVID	VLAN Tagged (Use commas to separate VLAN tags)	
LAN 1	1		
LAN 2	1		
MOXA (WLAN 1)	1		
Submit			

#### Management VLAN ID

Setting	Description	Factory Default
VLAN ID	Set the management VLAN of this AWK.	1
ranges from		
1 to 4094		

#### Port

Туре	Description	Trunk Port
LAN	This port is the LAN port on the AWK.	Yes

WLAN	This is a wireless port for the specific SSID. This field will	
	refer to the SSID that you have created. If more SSIDs have	
	been created, new rows will be added.	

#### Port PVID

Setting	Description	Factory Default
VLAN ID ranging from	Set the port's VLAN ID for devices that connect to the port.	1
1	The port can be a LAN port or WLAN ports.	
to 4094		

#### **VLAN Tagged**

Setting	Description	Factory Default
A comma-separated	Specify which VLANs can communicate with this specific	(Empty)
list of VLAN IDs. Each	VLAN.	
of the VLAN IDs range		
from 1 to 4094.		

#### **NOTE**

The VLAN feature can allow wireless clients to manage the AP. If the VLAN Management ID matches a VLAN ID, then those wireless clients who are members of that VLAN will have management access to the AP.

CAUTION: Once a VLAN Management ID is configured and is equivalent to one of the VLAN IDs on the AP, all members of that User VLAN will have management access to the AP. Be careful to restrict VLAN membership to those with legitimate access to the AP.

# **DHCP Server (for Client-Router mode only)**

DHCP (Dynamic Host Configuration Protocol) is a networking protocol that allows administrators to assign temporary IP addresses to network computers by "leasing" an IP address to a user for a limited amount of time, instead of assigning permanent IP addresses.

The AWK-1137C can act as a simplified DHCP server and easily assign IP addresses to your DHCP clients by responding to the DHCP requests from the client ends. The IP-related parameters you set on this page will also be sent to the client.

You can also assign a static IP address to a specific client by entering its MAC address. The AWK-1137C provides a **Static DHCP mapping** list with up to 16 entities. Be reminded to check the **Active** check box for each entity to activate the setting.

You can check the IP assignment status under **Status** → **DHCP Client List**.

DHCP Server (For Client-Router mode only)

DHCP server
Default gateway
Subnet mask
Primary DNS server
Secondary DNS server
Starting IP address
Maximum number of users
Client lease time
Disable ▼
D

#### Static DHCP Mapping

No.	☐ Active	IP Address	MAC Address
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			
Submit			

#### DHCP server

Setting	Description	Factory Default
Enable	Enables AWK-1137C as a DHCP server	Disable
Disable	Disable DHCP server function	

# Default gateway

Setting	Description	Factory Default
IP address of a default	The IP address of the router that connects to an outside	None
gateway	network	

# Subnet mask

Setting	Description	Factory Default
subnet mask	Identifies the type of sub-network (e.g., 255.255.0.0 for a	None
	Class B network, or 255.255.255.0 for a Class C network)	

# Primary/ Secondary DNS server

Setting	Description	Factory Default
IP address of Primary/	The IP address of the DNS Server used by your network.	None
Secondary DNS server	After entering the DNS Server's IP address, you can use URL	
	as well. The Secondary DNS server will be used if the Primary	
	DNS server fails to connect.	

#### Start IP address

Setting	Description	Factory Default
IP address	Indicates the IP address which AWK-1137C can start	None
	assigning	

# Maximum number of users

Setting	Description	<b>Factory Default</b>
1 to 128	Specifies how many IP address can be assigned continuously	None

# Client lease time

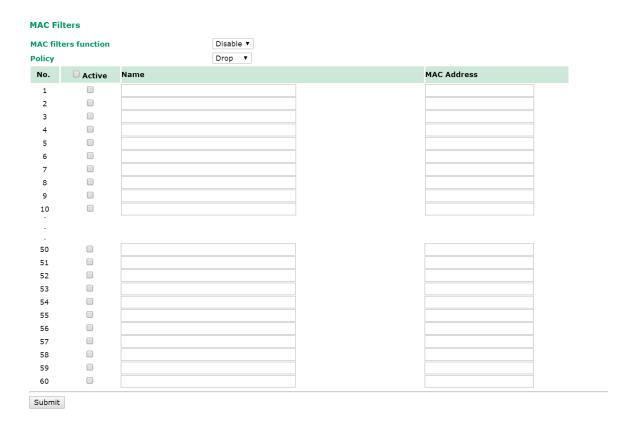
Setting	Description	Factory Default
2 to 14400 minutes	The lease time for which an IP address is assigned. The IP	14400 minutes
	address may go expired after the lease time is reached.	(10 days)

# **Packet Filters**

The AWK-1137C includes various filters for **IP-based** packets going through LAN and WLAN interfaces. You can set these filters as a firewall to help enhance network security.

# **MAC Filters**

The AWK-1137C's MAC filter is a policy-based filter that can allow or filter out IP-based packets with specified MAC addresses. The AWK-1137C provides 60 entities for setting MAC addresses in your filtering policy. Remember to check the **Active** check box for each entity to activate the setting.



# MAC filters

Setting	Description	Factory Default
Enable	Enables MAC filters	Disable
Disable	Disables MAC filters	

### Policy

Setting	Description	Factory Default
Accept	Only the packets fitting the entities on list can be allowed.	Accept
Drop	Any packet fitting the entities on list will be denied.	



# **ATTENTION**

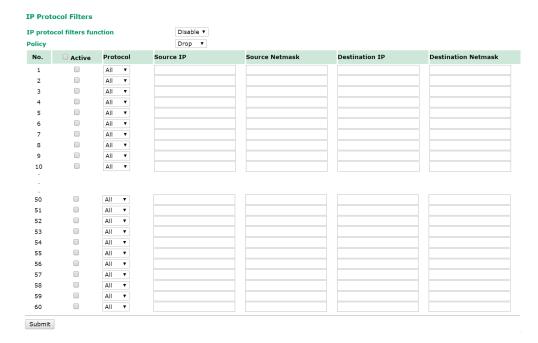
Be careful when you enable the filter function:

Drop + "no entity on list is activated" = all packets are allowed
Accept + "no entity on list is activated" = all packets are denied

#### **IP Protocol Filters**

The AWK-1137C's IP protocol filter is a policy-based filter that can allow or filter out IP-based packets with specified IP protocol and source/destination IP addresses.

The AWK-1137C provides 60 entities for setting IP protocol and source/destination IP addresses in your filtering policy. Four IP protocols are available: **All, ICMP, TCP**, and **UDP**. You must specify either the Source IP or the Destination IP. By combining IP addresses and netmasks, you can specify a single IP address or a range of IP addresses to accept or drop. For example, "IP address 192.168.1.1 and netmask 255.255.255" refers to the sole IP address 192.168.1.1. "IP address 192.168.1.1 and netmask 255.255.255.0" refers to the range of IP addresses from 192.168.1.1 to 192.168.255. Remember to check the **Active** check box for each entity to activate the setting.



#### IP protocol filters

Setting	Description	Factory Default
Enable	Enables IP protocol filters	Disable
Disable	Disables IP protocol filters	

#### Policy

Setting	Description	Factory Default
Accept	Only the packets fitting the entities on the list can be allowed	Accept
Drop	Any packet fitting the entities on the list will be denied	



#### **ATTENTION**

Be careful when you enable the filter function:

**Drop** + "no entity on list is activated" = all packets are **allowed.** 

Accept + "no entity on list is activated" = all packets are denied.

# **TCP/UDP Port Filters**

The AWK-1137C's TCP/UDP port filter is a policy-based filter that can allow or filter out TCP/UDP-based packets with a specified source or destination port.

The AWK-1137C provides 60 entities for setting the range of source/destination ports of a specific protocol. In addition to selecting TCP or UDP protocol, you can set either the source port, destination port, or both. The end port can be left empty if only a single port is specified. Of course, the end port cannot be larger than the start port.

The **Application name** is a text string that describes the corresponding entity with up to 31 characters. Remember to check the **Active** check box for each entity to activate the setting.

#### **TCP/UDP Port Filters** TCP/UDP port filters function Disable ▼ **Policy** Drop Destination Port Application Name No. Active Source Port Protocol TCP ▼ TCP ▼ 3 TCP ▼ TCP ▼ 5 TCP ▼ TCP ▼ TCP ▼ 8 TCP ▼ 9 TCP ▼ TCP ▼ 10 TCP ▼ 51 TCP ▼ TCP ▼ 52 53 TCP ▼ 54 TCP ▼ 55 TCP ▼ TCP ▼ 56 57 TCP ▼ 58 TCP ▼ 59 TCP ▼ TCP ▼ 60 Submit

# TCP/UDP port filters

Setting	Description	Factory Default
Enable	Enables TCP/UDP port filters	Disable
Disable	Disables TCP/UDP port filters	

# Policy

Setting	Description	<b>Factory Default</b>
Accept	Only the packets fitting the entities on list can be allowed.	Accept
Drop	Any packet fitting the entities on list will be denied.	



# **ATTENTION**

Be careful when you enable the filter function:

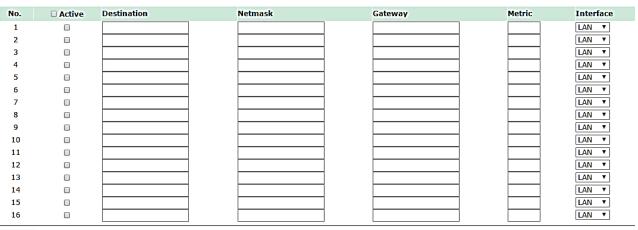
**Drop** + "no entity on list is activated" = all packets are **allowed** 

Accept + "no entity on list is activated" = all packets are denied

# **Static Route (for Client-router mode only)**

The Static Route page is used to configure the AWK-1137C's static routing table.

Static Route (For Client-Router mode only)



Submit

#### Active

Click the checkbox to enable Static Routing.

#### Destination

Specifies the destination IP address.

#### Netmask

Specifies the subnet mask for this IP address.

# Gateway

Specifies the IP address of the router that connects the LAN to an outside network.

#### Metric

Specifies a "cost" for accessing the neighboring network.

# Interface

Specifies the designated network interface for this routing rule.

Disable 🗸

# **NAT Settings/Port Forwarding (for Client-router mode only)**

Network Address Translation (NAT) and Port Forwarding are supported by the AWK-1137C to facilitate the Client-Router operation mode. This feature translates the outgoing communication from private IPs to external IPs (WAN IP).

# NAT/Port Forwarding (For Client-Router mode only)

# **NAT Settings**

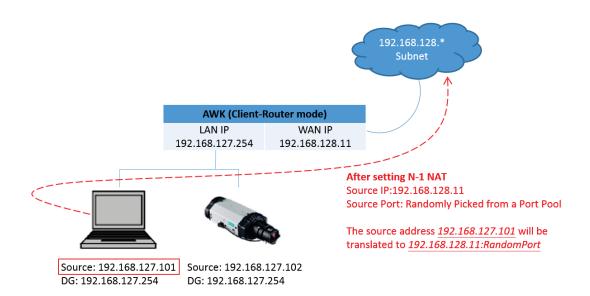
NAT mode Disable \

# Port Forwarding Settings

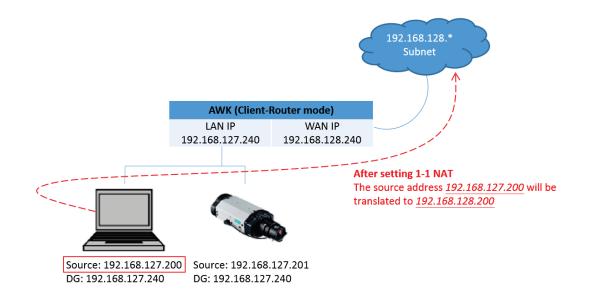
#### Port forwarding

Setting	Description	Factory Default
NAT mode	Enable (N-1 NAT or 1-1 NAT) or disable the NAT mode.	Disable
Port Forwarding	Enable or disable the port forwarding function	Disable

# N-1 NAT



# 1-1 NAT

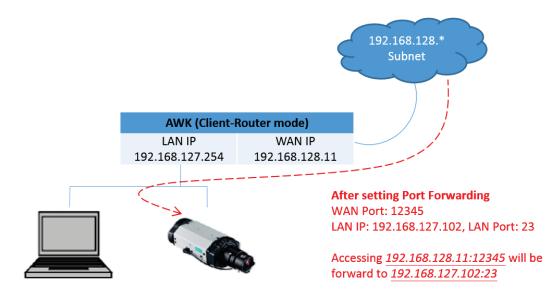


#### NAT Settings

NAT mode		1-1 NAT 💙	
No.	Active	WAN IP	LAN IP
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			

Setting	Description
Active	Click the checkbox to enable 1-1 NAT
WAN IP	Specifies the "forward to" WAN IP
LAN IP	Specifies the "forward to" LAN IP

# **Port Forwarding**



Source: 192.168.127.101 Source: 192.168.127.102 DG: 192.168.127.254 DG: 192.168.127.254

Port Forwarding Settings					
Port forwarding		Enabl	le 🗸		
No.	Active	Protocol	WAN Port	LAN IP	LAN Port
1		TCP V			
2		TCP V			
3		TCP V			
4		TCP V			
5		TCP V			
6		TCP V			
7		TCP V			
8		TCP V			
9		TCP V			
10		TCP V			
11		TCP V			
12		TCP V			
13		TCP V			
14		TCP V			
15		TCP V			
16		TCP V			
17		TCP V			
18		TCP V			
19		TCP V			
20		TCP V			
21		TCP V			
22		TCP V			
23		TCP V			
24		TCP V			
25		TCP V			
26		TCP V			
27		TCP V			
28		TCP V			
29	_	TCP V			
30	_	TCP V			
31		TCP V			
32		TCP V			
<del></del>	_				

Setting	Description	
Active	Click the checkbox to enable Port Forwarding rule(s).	
Protocol:	Specifies the communication protocol.	
WAN Port	Specifies the external port to be forwarded to	
LAN IP	Specifies the "forward to" LAN IP	
LAN Port	Specifies the "forward to" LAN Port	

In order to allow external devices to initiate the communication, Port Forwarding is used to specify a static map between external ports (WAN Port) and internal IP/port combos (LAN IP/LAN Port), so as to allow external devices to initiate connection with this device.

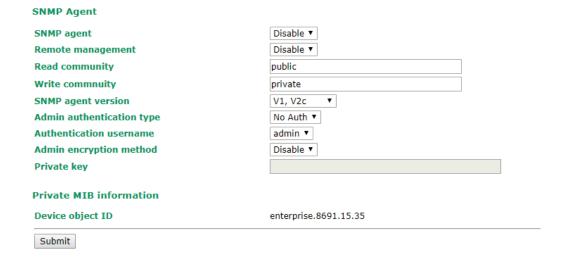
# **SNMP Agent**

The AWK-1137C supports SNMP V1/V2c/V3. SNMP V1 and SNMP V2c use a community string match for authentication, which means that SNMP servers access all objects with read-only or read/write permissions using the community string *public/private* (default value). SNMP V3, which requires you to select an authentication level of MD5 or SHA, is the most secure protocol. You can also enable data encryption to enhance data security.

SNMP security modes and security levels supported by the AWK-1137C are shown in the following table. Select the security mode and level that will be used to communicate between the SNMP agent and manager.

Protocol	Setting on	Authentication	Data	Method
Version	UI web page	Туре	Encryption	
SNMP	V1, V2c	Community string	No	Use a community string match for
V1, V2c	Read			authentication
	Community			
	V1, V2c	Community string	No	Use a community string match for
	Write/Read			authentication
	Community			
SNMP V3	No-Auth	No	No	Use account with admin or user to access
				objects
	MD5 or SHA	Authentication	No	Provides authentication based on HMAC-MD5,
		based on MD5 or		or HMAC-SHA algorithms. 8-character
		SHA		passwords are the minimum requirement for
				authentication.
	MD5 or SHA	Authentication	Data	Provides authentication based on HMAC-MD5 or
		based on MD5 or	encryption	HMAC-SHA algorithms, and data encryption
		SHA	key	key. 8-character passwords and a data
				encryption key are the minimum requirements
				for authentication and encryption.

The following parameters can be configured on the **SNMP Agent** page. A more detailed explanation of each parameter is given below the following figure.



### SNMP agent

Setting	Description	Factory Default
Enable	Enables SNMP agent	Disable
Disable	Disables SNMP agent	

### Remote management

Setting	Description	Factory Default
Enable	Allow remote management via SNMP agent	Disable
Disable	Disallow remote management via SNMP agent	

### Read community (for V1, V2c)

Setting	Description	Factory Default
V1, V2c Read	Use a community string match with a maximum of 31	public
Community	characters for authentication. This means that the SNMP	
	agent can access all objects with read-only permissions using	
	this community string.	

### Write community (for V1, V2c)

Setting	Description	Factory Default
V1, V2c Read /Write	Use a community string match with a maximum of 31	private
Community	characters for authentication. This means that the SNMP	
	agent can accesses all objects with read/write permissions	
	using this community string.	

### SNMP agent version

Setting	Description	Factory Default
V1, V2c, V3, or	Select the SNMP protocol version used to manage the switch.	V1, V2c
V1, V2c, or		
V3 only		

# Admin auth type (for V1, V2c, V3, and V3 only)

Setting	Description	Factory Default
No Auth	Use admin account to access objects. No authentication	No Auth
MD5	Provide authentication based on the HMAC-MD5 algorithms.	
	8-character passwords are the minimum requirement for	
	authentication.	
SHA	Provides authentication based on	
	HMAC-SHA algorithms. 8-character passwords are the	
	minimum requirement for authentication.	

**Authentication username:** Determines one account setting among eight possible accounts as SNMP authentication account setting when authentication type is MD5/SHA.

# Admin private key (for V1, V2, and V3 only)

Setting	Description	Factory Default
Disable	No data encryption	Disable
DES	DES-based data encryption	
AES	AES-based data encryption	

### Private key

A data encryption key is the minimum requirement for data encryption (maximum of 63 characters)

# **Private MIB Information Device Object ID**

Also known as **OID**, this is the AWK-1137C's enterprise value. It is fixed.

# Link Fault Pass-through (for Client/Slave mode only)

This function means if Ethernet port is link down, wireless connection will be forced to disconnect. Once Ethernet link is recovered, AWK will try to connect to AP.

If wireless is disconnected, AWK restarts auto-negotiation on Ethernet port but always stays in the link failure state. Once the wireless connection is recovered, AWK will try to recover the Ethernet link.

System log will indicate the link fault pass through events in addition to the original link up/down events.

### Link Fault Pass-Through (For Client/Slave mode only)

Link Fault Pass-Through 

Enable Disable

Submit

### Link Fault Pass-Through

Setting	Description	Factory Default
Enable	Enables Link Fault Pass-Through	Disable
Disable	Disables Link Fault Pass-Through	

**NOTE** Auto MAC Cloning cannot be used together with Link Fault Pass Through.

# **Logs and Notifications**

Since industrial-grade devices are often located at the endpoints of a system, these devices will not always know what is happening elsewhere on the network. This means that these devices, including wireless APs or clients, must provide system maintainers with real-time alarm messages. Even when system administrators are out of the control room for an extended period, they can still be informed of the status of devices almost instantaneously when exceptions occur.

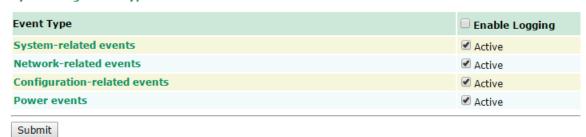
In addition to logging these events, the AWK-1137C supports different approaches to warn engineers automatically, such as SNMP trap, e-mail, and relay output. It also supports two digital inputs to integrate sensors into your system to automate alarms by email and relay output.

# System Logs

### **System Log Event Types**

Detailed information for grouped events is shown in the following table. Check the box for **Enable logging** to enable the grouped events. All default values are enabled (checked). The log for system events can be seen in **Status > System Logs**.

### System Log Event Types



System-related events	Event is triggered when
System warm start	The AWK-1137C is rebooted, such as when its settings are
	changed (IP address, subnet mask, etc.).
System cold start	The AWK-1137C is rebooted by power down.
Watchdog triggers reboot	The AWK-1137C is rebooted by watchdog
Network-related events	Event is triggered when
LAN link on	The LAN port is connected to a device or network.
LAN link off	The port is disconnected (e.g., the cable is pulled out, or the
	opposing device shuts down).

WLAN connected to AP	The AWK-1137C is associated with an AP.
(for Client/Slave mode)	
WLAN disconnected	The AWK-1137C is disassociated from an AP.
(for Client/Slave mode)	
Client Roaming from previous AP to	A client roams from a previous AP to the current AP if the signal
current AP (for Client/Slave mode)	strength of the current AP is greater than the previous AP by a
	certain value.
IP address conflict	The AWK-1137C has the same IP address as another device
	connected to the same subnet.
Link fault pass-through LAN/WLAN	The WLAN/LAN link is up and the Link fault pass-through (LFPT)
connected because of WLAN/LAN up	enables the LAN/WLAN functionality.
Link fault pass-through LAN/WLAN	The WLAN/LAN link is down and the Link fault pass-through
disconnected because of WLAN/LAN	(LFPT) disables the LAN/WLAN functionality.
down	
Configuration-related events	Event is triggered when
Configuration Changed	A configuration item has been changed.
Configuration file import via Web Console	The configuration file is imported to the AWK-1137C.
Console authentication failure	An incorrect password is entered.
Firmware upgraded	The AWK-1137C's firmware is updated.
Configuration reset to default	The configuration is reset to factory default.
Power events	Event is triggered when
Power transition (On -> Off)	The AWK-1137C is powered down
Power transition (Off -> On)	The AWK-1137C is powered.

# **Syslog**

This function provides the event logs for the Syslog server. The function supports up to three configurable Syslog servers and Syslog server UDP port numbers. When an event occurs, the event will be sent as a Syslog UDP packet to the specified Syslog servers.

# **Syslog Event Types**

Detailed information for the grouped events is shown in the following table. Check the box for **Enable logging** to enable the grouped events. All default values are enabled (checked). Details for each event group can be found in the "System Log Event Types" section.

# **Syslog Event Types**

Event Type	☐ Enable Logging
System-related events	✓ Active
Network-related events	✓ Active
Configuration-related events	✓ Active
Power events	✓ Active
RSSI report events	☐ Active

# **Syslog Server Settings**

You can configure the parameters for your Syslog servers in this page.

Syslog server 1		
Syslog port	514	
Syslog server 2		
Syslog port	514	
Syslog server 3		
Syslog port	514	

### Syslog server 1/2/3

Setting	Description	Factory Default
IP address	Enter the IP address of the 1st/ 2nd/ 3rd Syslog Server	None

### Syslog port

Setting	Description	Factory Default
Port destination	Enter the UDP port of the corresponding Syslog server	514
(1 to 65535)		

### NOTE

- The event type, **RSSI report events** is useful during the site survey stage and uses a special utility to draw values from the device RSSI tables. However, this function increases the network traffic load. Hence, we recommend setting this function to **disable** during normal operations.
- You will have to stop the communication traffic in order to generate a report that is suitable for use with the Turbo Roaming Analyzer if you have activated the **RSSI report events** event type.

# **E-mail Notifications**

### **Notification Event Types**

Check the box for **Active** to enable the event items. All default values are deactivated (unchecked). Details for each event item can be found in the "System log Event Types" section.

# **Notification Event Types**

Event Type	☐ Enable Notification
Cold start	☐ Active
Warm start	☐ Active
Configuration changed	☐ Active
Console authentication failure	☐ Active
LAN 1 link On	☐ Active
LAN 1 link Off	☐ Active
LAN 2 link On	☐ Active
LAN 2 link Off	☐ Active
Submit	

# **E-mail Server Settings**

You can set up to 4 e-mail addresses to receive alarm emails from the AWK-1137C. The following parameters can be configured on the **E-mail Server Settings** page. In addition, a **Send Test Mail** button can be used to test whether the Mail server and e-mail addresses work well. More detailed explanations about these parameters are given after the following figure.

E-mail Server Settings	
Mail server (SMTP)	
User name	
Password	
From e-mail address	
To e-mail address 1	
To e-mail address 2	
To e-mail address 3	
To e-mail address 4	

### Mail server (SMTP)

Setting	Description	Factory Default
IP address	The IP Address of your email server.	None

### User name & Password

Setting	Description	<b>Factory Default</b>
	User name and password used in the SMTP server	None

### From e-mail address

Setting	Description	Factory Default
Max. 63 characters	Enter the administrator's e-mail address which will be shown	None
	in the "From" field of a warning e-mail.	

# To E-mail address 1/ 2/ 3/ 4

Setting	Description	Factory Default
Max. 63 characters	Enter the receivers' e-mail addresses.	None

# **Trap**

Traps can be used to signal abnormal conditions (notifications) to a management station. This trap-driven notification can make your network more efficient.

Because a management station usually takes care of a large number of devices that have a large number of objects, it will be overloading for the management station to poll or send requests to query every object on every device. It would be better if the managed device agent could notify the management station by sending a message known as a trap for the event.

# **Trap Event Types**

### **Trap Event Types**

Notification

# **SNMP Trap Receiver Settings**

SNMP traps are defined in SMIv1 MIBs (SNMPv1) and SMIv2 MIBs (SNMPv2c). The two styles are basically equivalent, and it is possible to convert between the two. You can set the parameters for SNMP trap receivers through the web page.

# SNMP Trap Receiver Settings 1st trap version 1st trap server IP/name 1st trap community 2nd trap version 2nd trap server IP/name 2nd trap community alert Submit

### 1st / 2nd trap version

Setting	Description	Factory Default
V1	SNMP trap defined in SNMPv1	V1
V2	SNMP trap defined in SNMPv2	

### 1st / 2nd trap server IP/name

Setting	Description	Factory Default
IP address or host	Enter the IP address or name of the trap server used by your	None
name	network.	

### 1st / 2nd trap community

Setting	Description	Factory Default
Max. of 31 characters	Use a community string match with a maximum of 31	Alert
	characters for authentication.	

# **Status**

# **Wireless LAN Status**

The status for **802.11 Information** parameters, such as Operation mode and Channel, are shown on the **Wireless Status** page. The status will refresh every 5 seconds if the **Auto Update** box is checked.

It is helpful to use the continuously updated information on this page, such as **Signal strength, Noise floor,** and **SNR**, to monitor the signal strength of the AWK-1137C in Client mode.

Wireless LAN Status	
✓ Auto Update  Show status of WLAN (SSID: MOXA) ▼	
802.11 Information	
Operation mode	Client
Channel	6
Channel width	20M
RF type	B/G/N Mixed
SSID	MOXA
MAC	00:90:E8:00:05:27
Security mode	OPEN
Current BSSID	06:90:E8:00:05:7E
AP IP address	192.168.127.222
Signal strength	
Signal strength	-69 dBm
Noise floor	-114 dBm
SNR	45
Transmission Information	
Rate	78 Mb/s
Power	20 dBm
Outgoing Packets	
Total sent	511
Packets with errors	0
Packets dropped	835
Incoming Packets	
Total received	206
Packets with errors	0
Packets dropped	0

# **Serial Status**

### **Serial to Network Connections**

Go to **Serial to Network Connections** under **Serial Status** to view the operation mode and status of each connection for each serial port. All monitor functions will refresh automatically every 15 seconds.

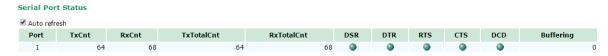
The Real COM mode, Reverse Real COM mode and TCP server mode support up to 2 devices connection, TCP Client mode support up to 4 devices connection.



# **Serial Port Status**

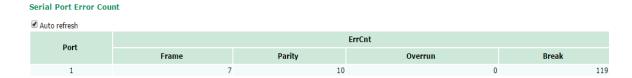
Go to **Serial Port Status** under **Serial Status** to view the current status of each serial port. **Serial Port Status Buffering** monitors port buffering usage (bytes) of the serial port. Go to **Serial Port Settings** > **Port 1** > **Data Buffering/Log** to enable Port buffering function.

A green dot indicates active, and a gray dot indicates inactive



### **Serial Port Error Count**

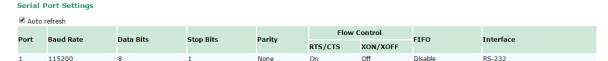
Go to Serial Port Error Count under Serial Status to view the error count for each serial port.



	Description			
Frame	Frame error due to incorrect settings of Baudrate, Parity (even/odd) and Stop bits			
Parity	Error resulting from the parity on / off setting between both sites			
Overrun	AWK serial interface is overloaded due to mass data transmission from users' serial			
	device.			
Break	Transmission breaks resulting from serial devices connected behind the AWK.			

# **Serial Port Settings**

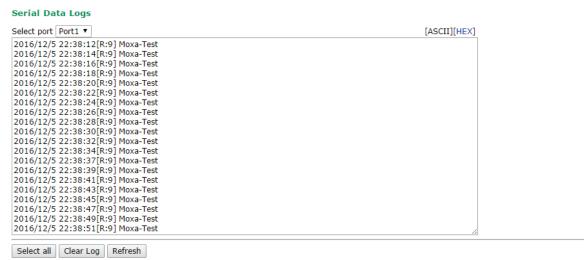
Go to Serial Port Settings under Serial Status to view a summary of the settings for each serial port.



# **Serial Data Log**

Data logs for the serial port can be viewed in ASCII or HEX format. After selecting the serial port and format, you may click **Select all** to select the entire log if you wish to copy and paste the contents into a text file.

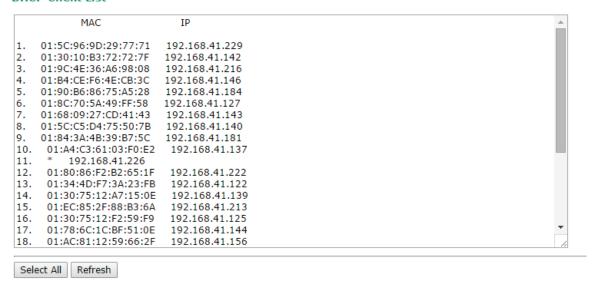
R - Receiver / T - Transmission to the serial device.



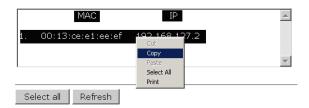
# **DHCP Client List (for Client-router mode only)**

The DHCP Client List shows all the clients that require and have successfully received IP assignments. You can click the **Refresh** button to refresh the list.

### **DHCP Client List**



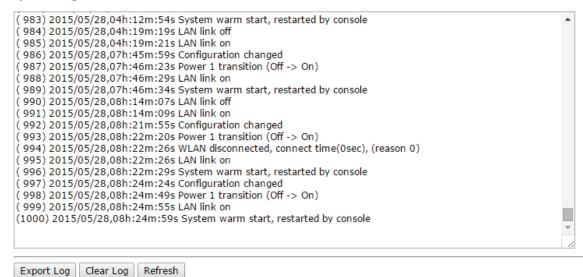
You can press Select all button to select all content in the list for further editing.



# **System Logs**

Triggered events are recorded in System Log. You can export the log contents to an available viewer by clicking **Export Log**. You can use the **Clear Log** button to clear the log contents and the **Refresh** button to refresh the log.

### System Logs



Reason Code	Name	Description
0	MOXA_NORMAL_JOIN	The station joined normally, no extra information.
3	MOXA_DEAUTH_LEFT	Received a de-authentication frame.

4	4	MOXA_DISASSOC_LEFT	Received a disassociation frame.
(	6	MOXA_INACTIVE_LEFT	The AP has sent a de-authentication frame to drop the station
			due to station inactivity.

# **System Status**

The system status section indicates the status of the device memory and CPU usage in the current device.

**NOTE** 

A CPU overload can result in a watchdog-triggered reboot of the system. Factors such as a high number of firewall rules (IP/MAC/Protocol filters) and traffic PPS (packet per second) contribute to the rise in CPU usage.

### **System Status**

Memory Info						
Total	(kB)	126724				
Used	(kB)	48604				
Free	(kB)	78120				
CPU In	CPU Info					
Usage	(%)	4.33				
Refresh						

Refresh

# **Network Status**

The network status section indicates the network status of the device with respect to ARP, bridge status, LLDP, RSTP, and the routing table.

# **ARP Table**

Address Resolution Protocol (ARP) Table - indicates the current IP to MAC address mapping for the device.

# **ARP Table**

IP Address	MAC Address	
192.168.127.18	F0:DE:F1:DD:A1:ED	
Refresh		

# **Bridge Status**

Indicates the current status of the network bridge on the device. The interfaces and the corresponding MAC addresses in this section are the entry points for ingress traffic.

# **Bridge Status**

WLAN 00:9	90:E8:00:05:7E
	30.E0.00.03.7E
LAN 1 B8:6	6B:23:62:F9:C6
LAN 2 C8:5	5B:76:1D:7C:3A

# **LLDP Status**

Displays information on neighboring devices collected via LLDP (Link Layer Discovery Protocol).

#### LLDP Status

Interface	Neighbor Information					
Titterrace	System Name	ID	IP	Port	Port Description	
LAN	AWK-3121_13496	00:90:E8:22:B1:D9 (MAC)	192.168.127.253	7 (LOCAL)	LAN	
WLAN	AWK-3121_0777	00:90:E8:4E:9A:79 (MAC)	192.168.127.252	10 (LOCAL)	WLAN	
Refresh						

**NOTE** The AWK-1137C's LLDP function does not support IEEE 802.3.

# **Routing Table**

Displays the routing information for the current device.

### **Routing Table**

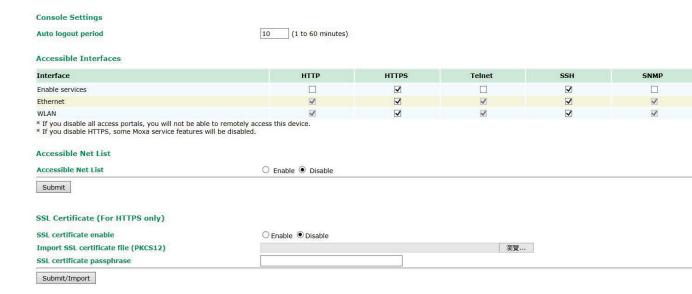
Destination	Gateway	Mask	Interface
192.168.127.0	*	255.255.255.0	*
default	192.168.127.251	0.0.0.0	*

# **Maintenance**

Maintenance functions provide the administrator with tools to manage the AWK-1137C and wired/wireless networks.

# **Console Settings**

You can enable or disable access permissions to the device and Moxa Service such as MXstudio and Wireless Search Utility. For greater security, we recommend only allowing access to the two secure consoles, HTTPS and SSH.

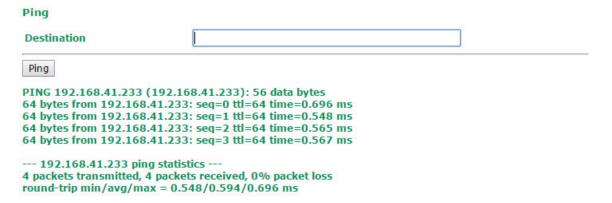


# **Ping**

**Ping** helps to diagnose the integrity of wired or wireless networks. By inputting a node's IP address in the **Destination** field, you can use the **ping** command to make sure it exists and whether or not the access path is available.

# Ping Destination 192.168.41.233 Ping

If the node and access path are available, you will see that all packets were successfully transmitted with no loss. Otherwise, some, or even all, packets may get lost, as shown in the following figure.



# Firmware Upgrade

The AWK-1137C can be enhanced with more value-added functions by installing firmware upgrades. The latest firmware is available at Moxa's download center.

Before running a firmware upgrade, make sure the AWK-1137C is off-line. Click the **Browse** button to specify the firmware image file and click **Firmware Upgrade and Restart** to start the firmware upgrade. After the progress bar reaches 100%, the AWK-1137C will reboot itself.

When upgrading your firmware, the AWK-1137C's other functions are forbidden.

# Firmware Upgrade Select firmware file Browse... Firmware Upgrade and Restart



### **ATTENTION**

Please make sure the power source is stable when you upgrade your firmware. An unexpected power breakup may damage your AWK-1137C.

# **Configuration Import and Export**

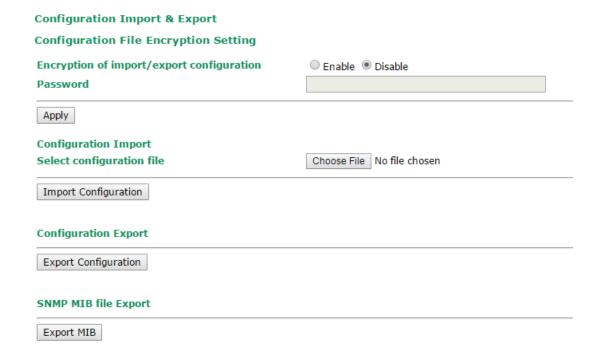
You can use the Configuration Import & Export page to back up or restore the following:

- Configuration settings on the AWK-1137C
- MIB

In the **Configuration Import** section, click **Choose File** to select a configuration file and click **Import Configuration** button to begin importing configuration settings. The password is up to 31 characters.

To save the configuration file to a storage media, click **Export Configuration**. The configuration file is a text file and you can view and edit it with a general text-editing tool.

Click **Export MIB** to save the MIB file to a storage media. The configuration file is a \*.my file that you can import using a general SNMP tool and use to remotely control or configure the AWK-1137C.



In the **Configuration Export** section, click the **Export Configuration** button and save the configuration file onto your local storage media. The configuration file is a text file and you can view and edit it with a general text-editing tool.

# Configuration Export

Export Configuration

The SNMP MIB file is also available for download from the SNMP MIB File Export section.

### **SNMP MIB File Export**

Export MIB

# **Load Factory Default**

Use this function to reset the AWK-1137C and roll all settings (except for Basic WLAN indoor/outdoor settings) back to the factory default values. If you want to keep wireless enabled, select the "Enable" option for Wireless before clicking **System Reset**. You can also reset the hardware by pressing the reset button on the top panel of the AWK-1137C.



# **Account Settings**

To ensure that devices located at remote sites are secure from hackers, we recommend setting up a highstrength password the first time you configure the device.



# Account List

No.	Active	Account Name	User Level	HTTP/HTTPS	Telnet/SSH /Console	Moxa Services	Diagnostics	Action
1	<b>√</b>	admin	Admin ▼	<b>7</b>	V	<b>V</b>	7	Edit Delete
2			Admin 💌	7	V	V	<b>7</b>	Edit Delete
3			Admin User	<b>V</b>	V	V	<b>V</b>	Edit Delete
4			Admin ▼	7	V	7	7	Edit Delete
5			Admin ▼	7	<b>V</b>	7	7	Edit Delete
6			Admin ▼	<b>V</b>	V	<b>v</b>	<b>7</b>	Edit Delete
7			Admin ▼	<b>V</b>	V	<b>v</b>	<b>V</b>	Edit Delete
8			Admin ▼	<b>7</b>	V	<b>V</b>	<b>7</b>	Edit Delete

<sup>\*</sup> Only characters allowed in the Account Name are alphabets, numerals, at sign (@), period (.), and underscore(\_).

Field	Description	Default setting			
Minimum	Minimum By default, passwords can be between 4 and 16 characters. For				
password length	improved security, we recommend changing the minimum				
	password length to at least 8 characters the first time you				
	configure the device.				
Password	Enable the password strength check option to ensure that users	Disable			
strength check	are required to select high-strength passwords.				
	NOTE: See the <b>Change Password</b> section below for details.				

Field	Description	Default setting
Password	The number of days after which the password must be changed.	90 days
validity	Passwords should be updated regularly to protect against	
	hackers.	
Password retry	The number of consecutive times a user can enter an incorrect	5
count	password while logging in before the device's login function is	
	locked.	
Lockout time	The number of seconds the device's login function will be locked	600 seconds
	after n consecutive unsuccessful login attempts, where $n = the$	
	password retry count.	

Click **Edit** to create a new user account or edit an existing one. You can configure the items shown below:

Account 9	Settings
-----------	----------

Active	Enable 🔻	
User level	Admin ▼	
Account name	admin	(A-Z, a-z, 0-9, '@', '.', and '_'
New Password	••••	
Confirm Password		

- Your password must follow the password policy.
- The minimum password length is 4 characters.

### **Accessible Access Portal**

HTTP/HTTPS	Enable Disable
Telnet/SSH/Console	Enable Disable
Moxa Service	<ul><li>Enable</li><li>Disable</li></ul>
Diagnostic	© Enable © Disable

Field	Description	Default Setting
Active	Select Enable to enable the user account.	Disable
User level	Administrator: Allows the user to access the Web UI, change the	Admin
	device's configuration, and use the device's import/export	
	capability.	
	User: Allows the user to access the Web UI, but the user will not	
	be able to change the device's configuration or use the device's	
	import/export capability.	
Account name	The username of the account.	Admin
New Password	The password used to log in to the device.	moxa
Confirm	Retype the password. If the Confirm Password and New	N/A
Password	Password fields do not match, you will be asked to reenter the	
	password.	

# **Change Password**

Use the **Change Password** function to change the password of existing user accounts. First input the current password, then type the new password in the **New password** and **Confirm password** input boxes.

**NOTE** To maintain a higher level of network security, do not use the default password (moxa), and be sure to change all user account passwords regularly.

Change Password	
Current password	••••
New password	
Confirm password	
Vour password must follow the password policy	

- Your password must follow the password policy
- The minimum password length is 4 characters.

# **NOTE** If the **Password-strength test** option is enabled, you will be prompted to use passwords that adhere to the following password policy:

- The password must contain at least one digit: 0, 1, 2, ..., 9.
- The password must contain both upper and lower case letters:

- The password must contain at least one of the following special characters:
   ~!@#\$%^-\_:,.<>[]{}
- The password cannot contain the following special characters:
   '"|; & \$
- The password must have more characters than the minimum password length (default = 4).

# **Miscellaneous Settings**

Additional settings that help you manage your AWK-1137C are available on this page.



Select one of the following Reset button options:

- **Always enable**–Set the reset button to perform a factory restore on the AWK-1137C. This is the default option.
- **Disable factory reset function after 60 seconds**-Deactivate the factory reset function of the reset button 60 seconds after the AWK-1137C restarts.

# **Troubleshooting**

This feature allows you to quickly obtain the current system status and provide diagnostics information to Moxa engineers.

To export the current device information, click **Export**. If more detailed Wi-Fi information is required, enable **Wi-Fi Analysis** and then click **Export**. Retrieving the additional information may take up to 3 minutes.

Troubleshooting	
Export current device information	Export  Wi-Fi analysis (It takes about 3 minutes.)

### **Wi-Fi Mirror Port**

A Wi-Fi mirror port can help you obtain the current Wi-Fi communication behavior of your network over the current channel when it is not convenient to set up a Wi-Fi sniffer in the system operating environment.

# Wi-Fi Mirror Port Capture Wi-Fi Frames (1~180s) Capture Remote Capture © Disable

To setup a Wi-Fi mirror port, you will need a computer with the Wireshark tool installed, which will be used to connect to the AWK device via the Ethernet.

**NOTE** A Wi-Fi mirror port is useful for gathering information. However, the DFS function may not work properly when you enable the Wi-Fi Mirror Port function. Hence, we recommend disabling the Wi-Fi Mirror Port function during normal usage.

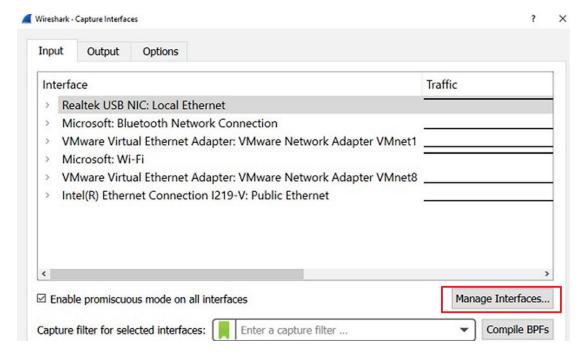
To set up a Wi-Fi mirror port for short-term monitoring, do the following:

- 1. Enter the duration in the **Capture Wi-Fi Frames** box. You can enter a value between 1 to 180 seconds.
- 2. Click Capture
- 3. Wait for a timeout on the web console

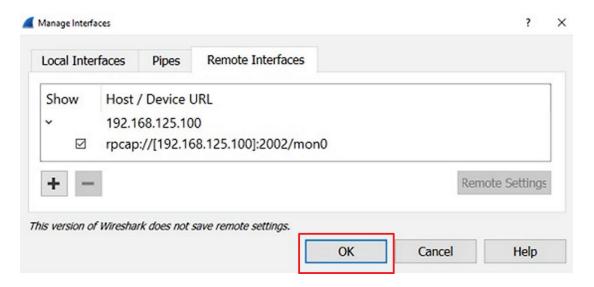
You will be able to download a report from the web browser.

To set up a Wi-Fi mirror port for long-term monitoring, do the following:

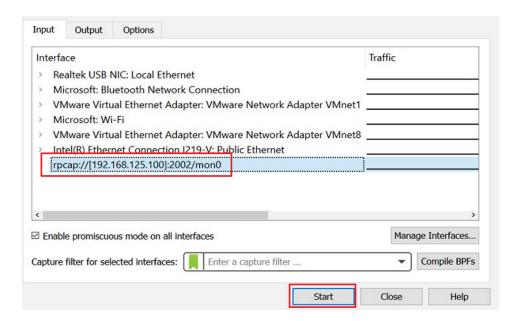
- 1. On the Wi-Fi Mirror Port page, set the Remote Capture option to Enable.
- 2. Run the Wireshark tool on your computer, click **Capture** and then click **Options**.
- 3. In the Input tab of the Wireshark tool, click Manage Interfaces



- 4. Click Remote Interfaces and add a new interface
- 5. Enter the information for your AWK device
  - Port: 2002
  - Auth: Null authentication
  - Host: <AWK IP>
- 6. Click OK



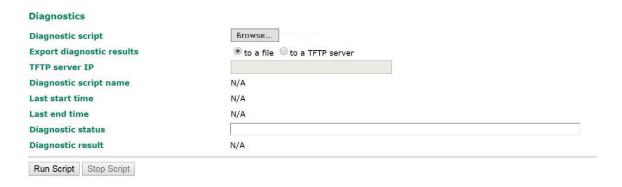
7. Select Input --> Interface --> rpcap://...:2002/mon0



# **Diagnostics**

For cases where advanced troubleshooting is required, Moxa Service Center will send you an encrypted script file. The script file can capture additional details on the system.

To run the script, browse to and select the script file using **Browse** and click **Run Script** after you have filled in the following details:

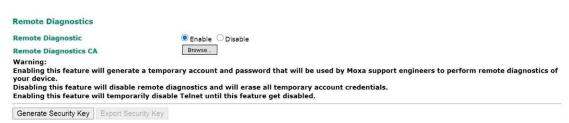


Setting	Description	
Diagnostic script	Use the Browse button to select the Moxa diagnosis script file.	
Export diagnostic results	Select if you want to export:	
	• to a file	
	to a TFTP server	
TFTP server IP	If you have selected the TFTP option, specify the IP address of the TFTP	
	server.	
Diagnostic script name	Displays the name of the script file	
Last start time	Displays the start time of the last script execution	
Last end time	Displays the end time of the last script execution	
Diagnostic status	Displays the progress of the system diagnostics	
Diagnostic result	Displays the result of the system diagnostics.	
	If you have selected the export <b>to a file</b> option, the system log is	
	encrypted and packed into a file. The limit on the log file size is 1 MB. When	
	the size of the log file reaches 1MB another file is created. A maximum of 5	
	files (5MB) will be kept for downloading. When the number of files exceeds	
	five, the oldest file is deleted.	

# **Remote Diagnostics**

If technical support from a Moxa engineer is needed, admin level users can enable remote diagnostics through HTTPS. This feature will generate a temporary account and password that will be used by Moxa support engineers to perform remote diagnostics on your device. When completed, we recommend disabling this feature again, which will remove all the temporary account information.

**NOTE** Remote diagnostics is only available for administrator-level users.

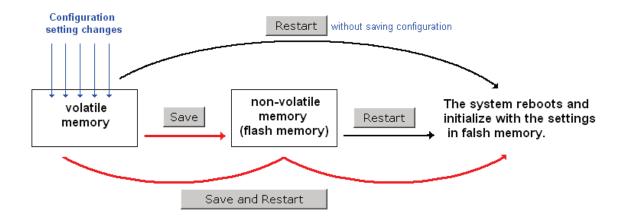


Setting	Description
Remote Diagnostics	Enable this option to allow remote technical support from Moxa engineers.
Remote Diagnostics CA	When enabled, the Moxa engineer will request the admin to provide the
	AWK's serial number and MAC address to generate a certificate file. Click
	Browse and upload the certificate file and then click Generate Security
	<b>Key</b> . When completed, click <b>Export Security Key</b> to generate a file named
	remoteSecurityKey and send this key to the support engineer.

# **Save Configuration**

The following figure shows how the AWK-1137C stores the setting changes into volatile and non-volatile memory. All data stored in volatile memory will disappear when the AWK-1137C is shutdown or rebooted. Because the AWK-1137C starts up and initializes with the settings stored in flash memory, all new changes must be saved to flash memory before restarting the AWK-1137C.

This also means the new changes will not work unless you run either the **Save Configuration** function or the **Restart** function.



After you click on **Save Configuration** in the left menu box, the following screen will appear. Click **Save** if you wish to update the configuration settings in the flash memory at this time. Alternatively, you may choose to run other functions and put off saving the configuration until later. However, the new setting changes will remain in the non-volatile memory until you save the configurations.

### **Save Configuration**

After you submit configuration changes, you must save the changes and restart the system to make the changes take effect. Click **Save** to save configuration changes in the system memory.

Click Restart to activate configuration changes and display the active settings in the web console.

Save

### **Network Settings After Reboot**

Network Info	
LAN IP address	192.168.43.104
LAN subnet mask	255.255.252.0
I AN gateway	192 168 43 254

# Restart

If you submitted configuration changes, you will find a blinking string in the upper right corner of the screen. After making all your changes, click the **Restart** function in the left menu box. One of two different screens will appear.

If you made changes recently but did not save, you will be given two options. Clicking the **Restart** button here will reboot the AWK-1137C directly, and all setting changes will be ignored. Clicking the **Save and Restart** button will apply all setting changes and then reboot the AWK-1137C.

### Restart

### !!! Warning !!!

Click "Restart" to discard configuration changes and restart the system.

Click "Save and Restart" to save configuration changes and restart the system.

Restart Save and Restart

### **Network Settings After Reboot**

Network Info		
LAN IP address	192.168.43.104	
LAN subnet mask	255.255.252.0	
LAN gateway	192.168.43.254	

If you run the **Restart** function without changing any configurations or saving all your changes, you will see just one **Restart** button on your screen.

### Restart



### **Network Settings After Reboot**

Network Info		
LAN IP address	192.168.43.104	
LAN subnet mask	255.255.252.0	
LAN gateway	192.168.43.254	

You will not be able to run any of the AWK-1137C's functions while the system is rebooting.

# Logout

**Logout** helps users disconnect the current HTTP or HTTPS session and go to the Login page. For security reasons, we recommend you logout before quitting the console manager.

# Logout

Click Logout to log out of the web console.

Logout

# Software Installation and Configuration

The following topics are covered in this chapter:

- □ Overview
- Wireless Search Utility
  - > Installing Wireless Search Utility
  - > Configuring Wireless Search Utility

# **Overview**

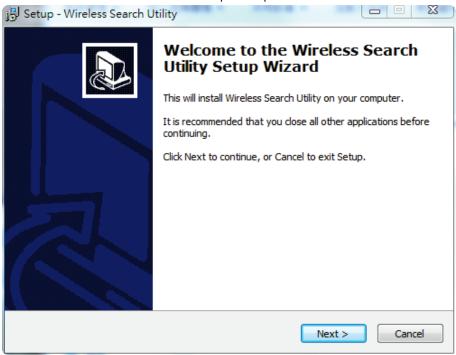
The Wireless Search Utility can be downloaded from the Moxa website at www.moxa.com.

# **Wireless Search Utility**

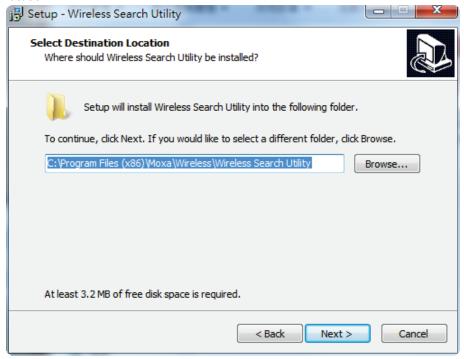
# **Installing Wireless Search Utility**

Once the Wireless Search Utility is downloaded, run the setup executable to start the installation.

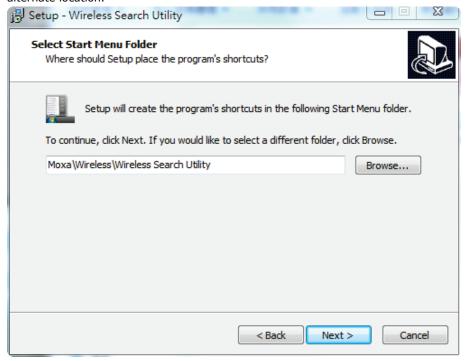
1. Click **Next** when the **Welcome** screen opens to proceed with the installation.



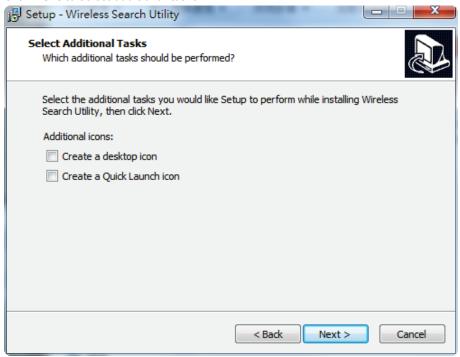
2. Click **Next** to install program files to the default directory, or click **Browse** to select an alternate location.



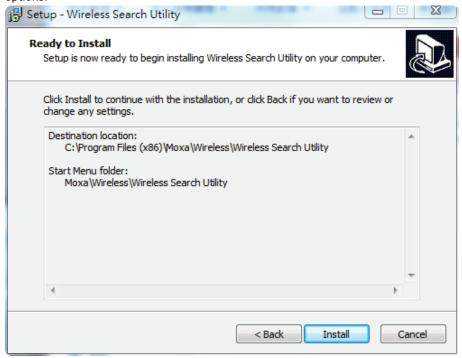
3. Click **Next** to create the program's shortcut files to the default directory, or click **Browse** to select an alternate location.



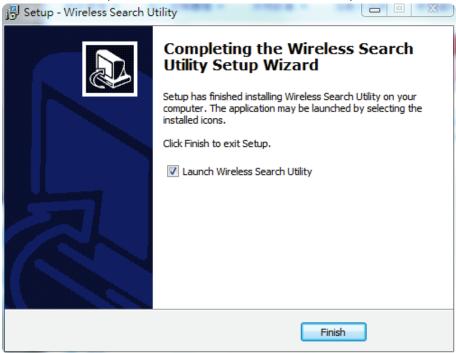
4. Click **Next** to select additional tasks.



5. Click **Next** to proceed with the installation. The installer then displays a summary of the installation options.



- 6. Click **Install** to begin the installation. The setup window will report the progress of the installation. To change the installation settings, click **Back** and navigate to the previous screen.
- 7. Click **Finish** to complete the installation of Wireless Search Utility.



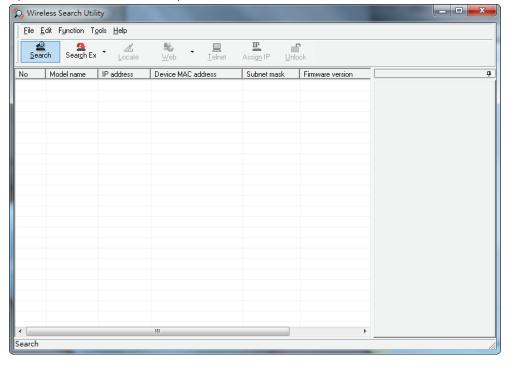
# **Configuring Wireless Search Utility**

The Broadcast Search function is used to locate all AWK-1137C APs that are connected to the same LAN as your computer. After locating an AWK-1137C, you will be able to change its IP address. Since the Broadcast Search function searches by TCP packet and not IP address, it doesn't matter if the AWK-1137C is configured as an AP or Client. In either case, APs and Clients connected to the LAN will be located, regardless of whether or not they are part of the same subnet as the host.

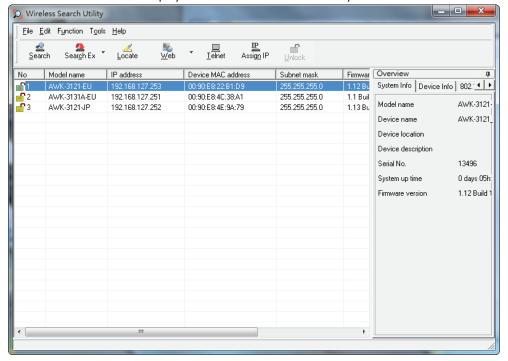
1. Start the **Wireless Search Utility** program. When the Login page appears, select the "Device Search only" option to search for devices and to view the configuration of each device. Select the "Device management" option to assign IPs, upgrade firmware, and locate devices.



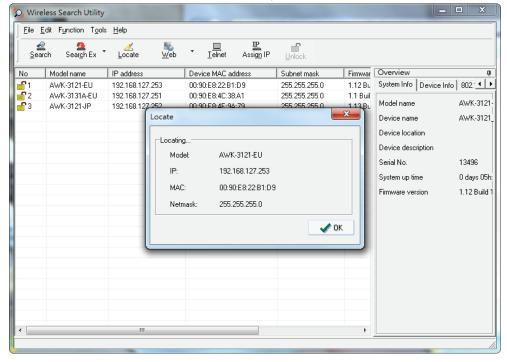
2. Open the Wireless Search Utility and then click the **Search** icon.



3. The "Searching" window indicates the progress of the search. When the search is complete, all AWKs that were located will be displayed in the Wireless Search Utility window.

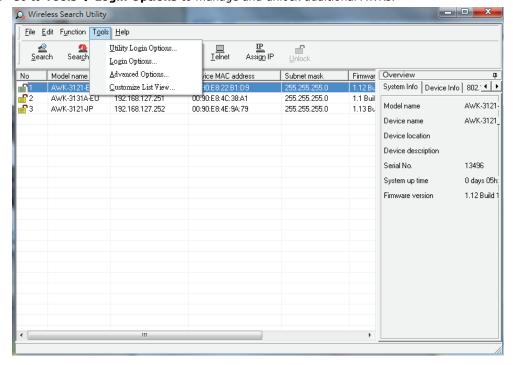


4. Click **Locate** to cause the selected device to beep.



5. Make sure your AWK is **unlocked** before using the search utility's icons setting. The AWK will unlock automatically if the password is set to the default. Otherwise you must enter the new password manually.

6. Go to  $Tools \rightarrow Login Options$  to manage and unlock additional AWKs.

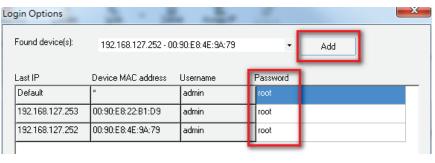


7. Use the scroll down list to select the MAC addresses of those AWKs you would like to manage, and then click **Add**. Key in the password for the AWK device and then click **OK** to save. If you return to the search page and search for the AWK again, you will find that the AWK will unlock automatically.

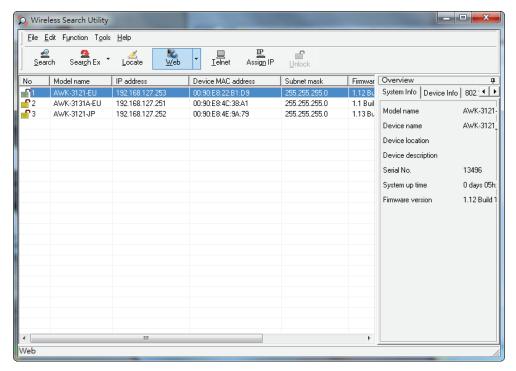


### **ATTENTION**

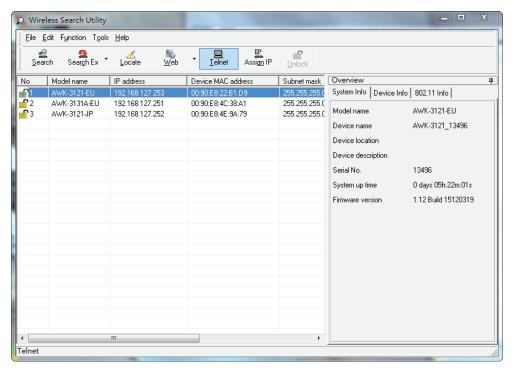
For security purposes, we suggest you can change the Wireless Search Utility login password instead of using the default.



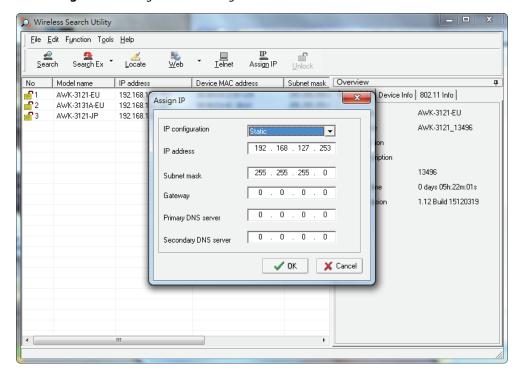
To modify the configuration of the highlighted AWK, click on the Web icon to open the web console. This will take you to the web console, where you can make all configuration changes. Refer to Chapter 3, "Using the Web Console," for information on how to use the web console.



Click on Telnet if you would like to use telnet to configure your AWKs.



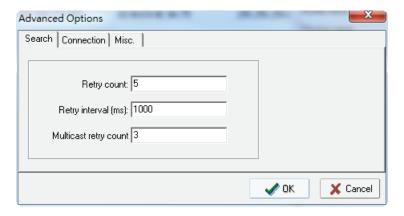
Click **Assign IP** to change the IP setting.



The three advanced options—Search, Connection, and Miscellaneous—are explained below:

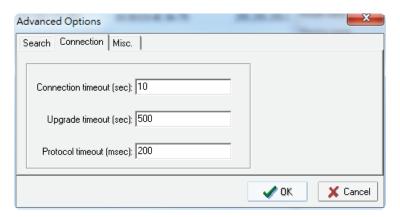
### Search

- Retry count (default=5): Indicates how many times the search will be retried automatically.
- Retry interval (ms): The time elapsed between retries.



# Connection

- Connection timeout (secs): Use this option to set the waiting time for the Default Login, Locate, Assign IP, Upload Firmware, and Unlock to complete.
- **Upgrade timeout (secs):** Use this option to set the waiting time for the connection to disconnect while the firmware is upgrading. Use this option to set the waiting time for the Firmware to write to flash.



### Misc.

**Search on start:** Checkmark this box if you would like the search function to start searching for devices after you log in to the Wireless Search Utility.



# **Using Other Consoles**

This chapter explains how to access the AWK-1137C for the first time. In addition to HTTP access, there are four ways to access AWK-1137C: Telnet console, SSH console, HTTPS console, and serial console. Telnet console, SSH console and HTTPS console can be used to access the AWK-1137C over an Ethernet LAN, or over the Internet. The serial console is for use by a Moxa service representative for troubleshooting product issues.

The following topics are covered in this chapter:

- □ Configuration by Telnet and SSH Consoles
- ☐ Configuration by Web Browser with HTTPS/SSL
- □ Disabling Telnet and Browser Access
- ☐ Configuration by the RS-232 Console

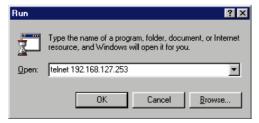
# Configuration by Telnet and SSH Consoles

You may use Telnet or SSH client to access the AWK-1137C and manage the console over a network. To access the AWK-1137C's functions over the network from a PC host that is connected to the same LAN as the AWK-1137C, you need to make sure that the PC host and the AWK-1137C are on the same logical subnet. To do this, check your PC host's IP address and subnet mask.

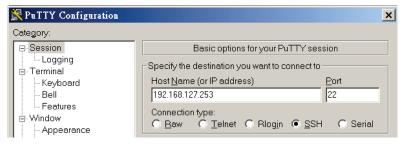
NOTE The AWK-1137C's default IP address is **192.168.127.253** and the default subnet mask is **255.255.255.0** (for a Class C network). If you do not set these values properly, please check the network settings of your PC host and then change the IP address to 192.168.127.xxx and subnet mask to 255.255.255.0.

Follow the steps below to access the console utility via Telnet or SSH client.

1. From Windows Desktop, run **Start** → **Run**, and then use Telnet to access the AWK-1137C's IP address from the Windows Run window (you may also issue the telnet command from the MS-DOS prompt).



2. When using SSH client (e.g., PuTTY), please run the client program (e.g., putty.exe) and then input the AWK-1137C's IP address, specifying **22** for the SSH connection port.



3. The Console login screen will appear. Please refer to the previous paragraph "RS-232 Console Configuration" and for login and administration.

# Configuration by Web Browser with HTTPS/SSL

To secure your HTTP access, the AWK-1137C supports HTTPS/SSL encryption for all HTTP traffic. Perform the following steps to access the AWK-1137C's web browser interface via HTTPS/SSL.

1. Open your web browser and type https://<AWK-1137C's IP address> in the address field. Press **Enter** to establish the connection.



2. Warning messages will pop out to warn users that the security certificate was issued by a company they have not chosen to trust.



Select **Yes** to accept the certificate issued by Moxa and then enter the AWK-1137C's web browser interface secured via HTTPS/SSL. (You can see the protocol in URL is **https**.) Then you can use the menu tree on the left side of the window to open the function pages to access each of AWK-1137C's functions.



# **Disabling Telnet and Browser Access**

If you are connecting the AWK-1137C to a public network but do not intend to use its management functions over the network, then we suggest disabling both Telnet Console and Web Configuration. Please run **Maintenance**  $\rightarrow$  **Console Settings** to disable them, as shown in the following figure.



# Configuration by the RS-232 Console

The RS-232 console configuration method is for use only by Moxa service engineer in case of trouble shooting



# References

This chapter provides more detailed information about wireless-related technologies. The information in this chapter can help you administer your AWK-1137Cs and plan your industrial wireless network better.

The following topics are covered in this appendix	The	following	topics	are	covered	in	this	append	ix:
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	CO	

□ DTIM

□ Fragment

□ RTS Threshold

# **Beacon**

A beacon is a packet broadcast by the AP to keep the network synchronized. A beacon includes the wireless LAN service area, the AP address, the Broadcast destination address, the time stamp, Delivery Traffic Indicator Maps (DTIM), and the Traffic Indicator Message (TIM). Beacon Interval indicates the frequency interval of an AP.

# **DTIM**

Delivery Traffic Indication Map (DTIM) is contained in beacon frames. It is used to indicate that broadcast and multicast frames buffered by the AP will be delivered shortly. A lower DTIM setting results in more efficient networking by preventing your PC from dropping into power-saving sleep mode. Higher settings allow your PC to enter sleep mode, thus saving power.

# **Fragment**

A lower setting means smaller packets, which will create more packets for each transmission. If you have decreased this value and experience high packet error rates, you can increase it again, but it will likely decrease overall network performance. Only minor modifications of this value are recommended.

# **RTS Threshold**

RTS Threshold (256-2346) – RTS stands for "request to send". This setting determines how large a packet can be before the Access Point coordinates transmission and reception to ensure efficient communication. This value should remain at its default setting of 2,346. When you encounter inconsistent data flow, only minor modifications are recommended.

# **Supporting Information**

This chapter presents additional information about this product. You can also learn how to contact Moxa for technical support.

The following topics are covered in this appendix:

- **☐** Firmware Recovery
- □ Declaration of Conformity
  - > Federal Communication Commission Interference Statement
  - > RED Compliance Statement

# **Firmware Recovery**

When the LEDs of **FAULT**, **Signal Strength** and **WLAN** all light up simultaneously and blink at one-second interval, it means the system booting has failed. It may result from some wrong operation or uncontrollable issues, such as an unexpected shutdown during firmware update. The AWK-1137C is designed to help administrators recover such damage and resume system operation rapidly. You can refer to the following instructions to recover the firmware:

Connect to the AWK-1137C's ES-232 console with **115200bps and N-8-1**. You will see the following message shown on the terminal emulator every one second.

```
please set-up TFTP server 192.168.127.1 contains awk1137c.rom for firmware recovery.

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```

Take the following steps for the firmware recovery:

- 1. Change the IP address of the laptop to 192.168.127.1.
- 2. Set up a TFTP sever on your laptop.
- 3. Download the AWK-1137C's firmware from Moxa's Website
- 4. Change the firmware file name to awk1137c.rom
- 5. Connect to the AWK-1137C's RJ45 Ethernet port

If the setting is correct, you will see the following message shown on the terminal emulator, and the AWK-1137C will reboot when the firmware recovery process has finished.

# **Declaration of Conformity**

# **Federal Communication Commission Interference Statement**

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

**FCC Caution:** To assure continued compliance, (example – use only shielded interface cables when connecting to computer or peripheral devices). Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment. This transmitter must not be co-located or operated in conjunction with any other antenna or transmitter.

#### FCC Radiation Exposure Statement

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with a minimum distance of 20 cm between the radiator and your body.

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Within the 5.15-5.25 GHz band, U-NII devices will be restricted to indoor operations to reduce any potential for harmful interference to co-channel MSS operations.

# **RED Compliance Statement**

Hereby, MOXA declares that this AWK-1137C is in compliance with the essential requirements and other relevant provisions of Directive 2014/53/EU.

5150 – 5350 MHz frequency range is restricted to indoor use only. Outdoor operation in this range is prohibited.

Moxa declares that the apparatus AWK-1137C complies with the essential requirements and other relevant provisions of Directive 1999/5/EC.

This equipment complies with all the requirements of DIRECTIVE 1999/5/CE OF THE EUROPEAN PARLIAMENT AND THE COUNCIL OF 9 March 1999 on radio equipment and telecommunication terminal equipment and the mutual recognition of their conformity (R&TTE).

The R&TTE Directive repeals and replaces in the directive 98/13/EEC (Telecommunications Terminal Equipment and Satellite Earth Station Equipment) as of April 8, 2000.

### Safety

This equipment is designed with the utmost care for the safety of those who install and use it. However, special attention must be paid to the dangers of electric shock and static electricity when working with electrical equipment. All guidelines of this and of the computer manufacturer must therefore be allowed at all times to ensure the safe use of the equipment.

### **EU Countries Intended for Use**

The ETSI version of this device is intended for home and office use in Austria, Belgium, Denmark, Finland, France (with Frequency channel restrictions), Germany, Greece, Ireland, Italy, Luxembourg, Portugal, Spain, Sweden, The Netherlands, and United Kingdom.

The ETSI version of this device is also authorized for use in EFTA member states Norway and Switzerland.

### **EU Countries Not Intended for Use**

None.

# Potential Restrictive Use

France: only channels 10, 11, 12, and 13.